



Maharajashree Industrial Solutions

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(Exclusively Dedicated for Thread Gaging Technology)

MIS Thread Gaging Catalogue 2025

We maximise & assure the life of the thread gages with our patented technology which is unique & appreciated by our customers

TABLE OF CONTENTS

Company Information and How to Order.....
Table of Contents.....
Mission Statement.....
Products and Services.....
Thread Gages Introduction.....

UNIFIED INCH & METRIC GAGES

Standard Thread Gages – Inch.....
Standard Thread Gages – Metric.....

PIPE THREAD GAGES

Tapered Pipe Thread Gages – How to Use.....
NPT Thread Gages.....
NPTF Thread Ring Gages.....
NPTF Thread Plug Gages.....
ANPT Thread Ring Gages.....
ANPT Thread Plug Gages.....
NPSM Thread Ring Gages.....
NPSM Thread Plug Gages.....
NPSF Thread Plug Gages.....

BRITISH THREAD GAGES

BSP Thread Ring Gages.....
BSP Thread Plug Gages.....
BSPT Taper Thread Gages.....
BSW Thread Ring Gages.....
BSW Thread Plug Gages.....
BSF Thread Ring Gages.....
BSF Thread Plug Gages.....
BA Thread Ring Gages.....
BA Thread Plug Gages.....
PG Conduit Thread Ring Gages.....
PG Conduit Thread Plug Gages.....
Unified Miniature Thread Plug Gages.....
Unified Miniature Thread Ring Gages.....

API GAGES

API – American Petroleum Institute – Gages.....

Our Mission

MIS, Pune India is committed to deliver total customer satisfaction by providing high quality products. Through a highly skilled and dedicated workforce we have generated an outstanding service record, which means you can be assured all our high-quality products will accurately meet agreed specifications.

Additionally, our Customer Service Team is always on hand with expert support and innovative solutions that we guarantee will surpass your expectations.

MIS, Pune is proud to be considered a valuable vendor to a diverse group of customers in industries such as, automotive, Fabrication and mechanical contracting.

MIS Works for total customer satisfaction by providing quality gages where it sustain for longer period to save customer's cost & improve reliability.

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THREAD GAGES

All 'MIS' Thread gages are manufactured in the India unless otherwise specified.

'MIS' Unified inch thread gages are manufactured per ANSI/ASME B1.2. Metric gages are manufactured per ANSI/ASME B1.16M.

'MIS', Inc. uses quality oil-hardened tool steel, hardened, drawn, stabilized and redrawn to Rockwell C60-62. This material provides greater wear resistance, excellent anti-friction properties and rigid stability to distortion. Thread gages are inspected at 68° and 50% humidity.

NABL/N.I.S.T traceability certificates of compliance are supplied with all thread gages. Long Form Calibration are supplied at an additional cost.

'MIS', Inc. provides hard chrome coating on all standard working thread plug gages at no additional charge. 'MIS' also manufactures gages with extra length, Acme, Buttress, etc

TAPERLOCK THREAD PLUG GAGES

The taperlock thread plug gage style allows for a quick and convenient replacement of the gage member into an existing handle. A worn gage member can be simply removed and a new replacement inserted into the handle.

Manufactured to X tolerance in class 1B, 2B or 3B in inches and 6H in metric. Available in UNC, UNF, UNEF, J and specials. Available in M, MJ and specials in metric.

All standard taper lock thread plug gages are stocked in hard chrome coating which extends the wear life of the gage by more than a 100% thus providing dramatic savings in replacement costs.

REVERSIBLE THREAD PLUG GAGES

The reversible thread plug gage style allows for one end of the gage to be rotated so the user gets two gages in one. A worn gage end can be turned around by simply opening the collet of the handle and turning the gage and bushing around so the opposite end essentially becomes a new gage. The reversible thread plug gage is ideal in high volume inspection applications.

Manufactured to X tolerance in class 1B, 2B or 3B in inches and 6H in metric. Available in UNC, UNF, UNEF, J and specials. Available in M, MJ and specials in metric.

SCREW THREAD INSERT - STI THREAD PLUG GAGES

Helical coil (STI) Plug Gages are used to gage threaded holes prior to insertion of screw thread inserts. Screw thread inserts are used to repair a damaged thread or to provide stronger thread assembly. All Helical Coil - STI thread plug gages are manufactured of oil hardened tool steel to a class X tolerance. Class W tolerance thread plug gages are priced on request.

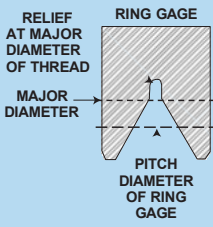
TRILOCK THREAD PLUG GAGES

Trilock style thread plug gages are used for sizes over 1 1/2 inches in diameter. Trilock thread plug gages are reversible style so that both ends of the gages can be used. The gage member is fastened to the handle by a center bolt assembly. To reduce weight, single end assemblies are typically offered for diameters of 3.00 inches or larger.

THREAD RING GAGES

AGD - American Gage Design, unified adjustable style.

Manufactured to X tolerance in class 1A, 2A and 3A Go members and 2A and 3A No Go members. Unified Series thread ring gages are available in UNC, UNF, UNEF, and specials. Metric thread ring gages are manufactured to a class 6g. AGD adjustable style thread ring gages can only be calibrated by means of a set plug.



The diagram illustrates a cross-section of a thread ring gage. It shows a trapezoidal shape representing the gage. A dashed line indicates the 'MAJOR DIAMETER' of the thread. A solid line indicates the 'PITCH DIAMETER OF RING GAGE'. A small gap at the top of the trapezoid is labeled 'RELIEF AT MAJOR DIAMETER OF THREAD'. The entire diagram is labeled 'RING GAGE' at the top.

Root Relieved Thread Ring Gages

All MHS thread ring gages are root relieved for longer life and more accurate gaging. The gages are manufactured with a root clearance in the major diameter which eliminates the possibility of interference from the full form section of the thread setting plug and major diameter of the part being gaged. This feature assures that the thread flanks are making proper contact.

THREAD GAGES

THREAD SET PLUG GAGES - TRUNCATED STYLE

Set plug gages are used to calibrate adjustable style thread ring gages.

Manufactured to X tolerance in class 1A, 2A and 3A Go members and 2A and 3A No Go members. Unified Series set plug gages are available in UNC, UNF, UNEF, and specials. Metric thread set plug gages are manufactured to a class 6g thread set plugs are made to a class X tolerance on pitch diameter and class W tolerance on lead and angle.

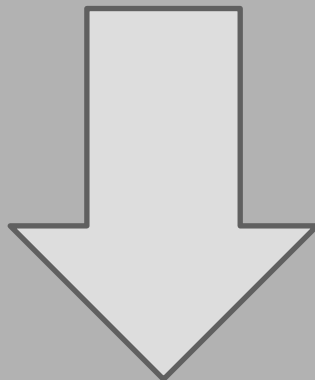


SETTING THREAD RING GAGES

Use thread setting plugs to calibrate and properly set adjustable thread ring gages. Adjustable Thread rings can only be calibrated by this method.

Truncated thread set plugs have a thread with both a truncated and a full form thread for both the Go and the No Go member. The full form section inspects and sets the correct clearance and forms at the major diameter of the ring gage. The truncated section controls pitch diameter. A thread ring gage should be set on the full form portion of the set plug – the back portion. The ring is then turned onto the truncated portion and should have the same drag and fit as when turned through the full form. A ring gage which spins quickly through the truncated section or “shakes” usually indicates wear. The ring gage should be repaired by relapping if possible or replaced. See technical page 175 on the evaluations of and procedure for calibrating thread ring gages with thread set plugs.

Just look at Our Special treatment of gages to make it wear resistance to increase life span



We make the gages via Patented Deep Cryogenic Process

Refer the history of cryogenics, four key elements were necessary:

1. A way to create and sustain extremely cold temperatures needed to be discovered.
2. A process had to be established to control the temperature of the cold chamber in a reproducible manner.
3. There had to be a realization that beneficial changes could occur even at very cold temperatures.
4. The change had to be tested. This involved having a means of testing and being able to eliminate the possibility of other random changes in the process.

The history begins with the cold treatments—or sub-zero—treatments of the past, which have been around for quite some time. There are stories of Swiss watchmakers burying newly made parts in snow, and it is well known that companies would “age” castings by putting them outside during the winter.

The strong belief is that the cold tends to inhibit chemical reactions, not promote them. While that may be true in some cases, with ferrous metals, we know at colder temperatures you can get austenite to change to martensite crystals. That’s why it is not unusual for companies to “season” castings for about a year or so before machining them by leaving them outside over the winter. The theory at the time was that the change was more associated with time than temperature, and most likely the original reason for putting them outside was because there was no room to keep them in the production space.

If you are resistant to the idea that cold can make things happen, consider this: Super conductivity is created by cold; it is undeniable that something changes at near Absolute Zero temperatures which cause metals and ceramics to behave differently.

Once Doctor W. Edwards Deming taught us to control our processes closely, we began to be able to detect other things that could drastically change the production process. This is a common roadblock to advancement even today. Even after testing, some people have problems making the adjustment to the concept of cold as a force of change.

Cryogenics Today

ASM International, the professional society of metallurgists and materials scientists, started a committee on the deep cryogenic process in the late 1990’s. This committee was founded when members started to complain about the outlandish claims made by some of the early companies that formed to promote the process. Claims such as, “No one has ever blown up a cryogenically treated engine,” and, “cryogenic treatment increases the strength of steel by ten times,” did a lot of harm to the truth that surrounds the cryogenic process. The committee also wanted to create a database of research and articles about cryogenics, and promoted sessions at ASM conferences that featured cryogenic processing.

About the same time that ASM got into the act the Cryogenic Society of America stepped up to the plate. They have been a great help in publicizing the process in their house magazine Cold Facts, in directing companies towards responsible cryogenic processors, and in debunking outlandish claims. The Cryogenic Society of America worked with members of the ASM committee and created the database of articles and research papers regarding Deep Cryogenic Treatment.

Cryogenics Works On Metal to improve it's wear resistance

Ferrous metals, such as steel, are comprised of atoms lined up in a crystalline lattice. This lattice is set by the alloys in the metal, the way it is forged, cast, or processed, and how it is subsequently treated. The manipulation of this lattice is at the heart of the theory of cryogenics.

No matter how perfect the production process, there will almost always be flaws in the final material. These imperfections can result from inconsistent treatment, variances in raw materials, or a whole host of other factors. Metal working, despite technological advancements, remains as much an art as it is a science. While they may not be visible to the naked eye, these flaws create weaknesses and stress points in the material.

Atoms that make up this lattice, even though they are bound together, are separated by empty spaces. There is a theoretical “correct” distance between the atom. By lowering the temperature of a crystalline structure, the molecules draw closer together, collapsing these voids. The cooling and eventual reheating is done in a gradual controlled manner. The goal is to force some of the previously mentioned flaws to correct themselves.

The theory of deep cryogenic treatment takes it a step farther. By dropping the temperature of materials even lower—as low as -450°F—the structure is forced into even tighter alignment. This shows improved results at optimizing the crystalline structure

Cryogenic Processing Does not Go Away :

Cryogenic processing does not go away when the part is machined or sharpened. It affects every atom of the structure. This process works to enhance plating and many coatings

Cryogenic processing not hardens part substantially. Used in conjunction with proper heat-treating, it produces a better, more stable part.

Cryogenic processing retains austenite to transform to martensite, so will cold treating at -140°F. It will not cure the other ills of bad heat treat.

Cryogenic process makes changes to the crystal structure of materials. The major results of these changes are to enhance the abrasion resistance and fatigue resistance of the materials. The changes we know about are:

1. Change of Retained Austenite to Martensite in Hardened Steels.
2. Reduction of Residual Stress.
3. Precipitation of Fine Eta Carbides in Steel.
4. Reduction in point defects.
5. Re distribution of alloying elements.
6. Making the crystal lattice structure more orderly.

Retained austenite to martensite happens in steel and cast iron only. It is the same with the precipitation of fine carbides.

We think that they are :

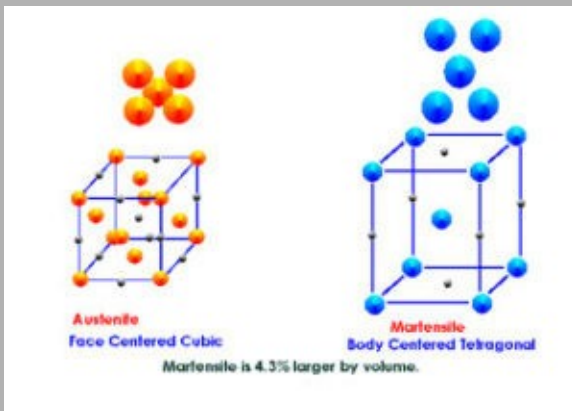
1. Reduction of Vacancies in the Crystal Lattice.
2. Refinement of the Atom to Atom Spacing.
3. Re-Ordering of the Alloying Elements.

The process seems to refine the crystal structure of metals and crystalline plastics. Although there has not been definitive research on the subject, the theory is that its crystal structures are not perfect. Some research shows that there are millions of vacancies per cubic inch of metal in the crystal lattice. Also, some atoms are not ideally located in respect to their nearest neighbours. We believe that cryogenic processing makes the crystal more perfect and therefore stronger.

Change Retained Austenite to Martensite in Hardened Steels

Cold will cause retained austenite to change to martensite. Note that we refer to a crystal lattice structure. A lot of people try to talk about the “molecular” structure of metals. Metals are metals because they are crystalline in nature. The crystal structure is what gives the metals their ability to conduct heat and electricity, their ability to plastically deform, and their ability to be hardened. Even the best heat-treating facility will leave somewhere between ten and twenty percent retained austenite in ferrous metals. We’ve seen over 40% on gears and shafts made for commercial and racing applications. Because austenite and martensite have different size crystal structures, there will be stresses built in to the crystal structure where the two co-exist. Cryogenic processing eliminates these stresses by converting most of the retained austenite to martensite. This also creates a possible problem.

If there is a lot of retained austenite in a part, the part will grow due to the transformation. This is because the austenitic crystals are about 4% smaller than the martensitic crystals due to their different crystal structure.



The process relieves residual stresses in metals:

The customers who have cryogenically treat metal before heat treat to reduce the distortion of the metal during heat treat. **NASA is one of them.** Supplier processed components for the space shuttle's robotic arm for this reason.

Gage makers have used cold temperatures to stabilize metals for years.

Deep Cryogenic Treatment

DCT for short is a process that uses cold to modify metals and other materials. These improvements result in considerably longer life of automobile components, and industrial tooling.

The process works on most metals, carbide and diamonds. Use of DCT can have a distinct effect on industrial plant efficiency.

DCT is a process where the temperature of an item is reduced slowly to 300°F below zero, held there for a while and then slowly brought back to room temperature. There may be an above room temperature tempering cycle added.

The main benefits of DCT are increased wear resistance, increased fatigue life, and a change in the vibrational characteristics of the material.

Martensite is a structure that results in steel being hard. It is made by heating the steel up until the steel forms an austenite structure and then cooling it quickly. Other patterns are called bainite, cementite, ferrite and pearlite.

A lot of the properties of metals are caused by what microstructure they have. You can cause changes in the microstructure through heat, vibration, deformation, and get this, cold. The patterns are caused by how the atoms in the metals relate to each other. That is called the crystal lattice structure.

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.060) 0-80 UNF										
Taperlock Plug 2B	#0-80-TPG-2B GO	#0-80-TPG-2B NGO		#0-80-TPG-2B-D/E		1/4"	3/16"	.0519	.0542	000
Taperlock Plug 3B	#0-80-TPG-3B GO	#0-80-TPG-3B NGO		#0-80-TPG-3B-D/E		1/4"	3/16"	.0519	.0536	000
Reversible Plug 2B	#0-80-TPG-2B GO-REV	#0-80-TPG-2B NGO-REV		#0-80-TPG-2B-D/E-REV		1/2"	1/2"	.0519	.0542	1W
Reversible Plug 3B	#0-80-TPG-3B GO-REV	#0-80-TPG-3B NGO-REV		#0-80-TPG-3B-D/E-REV		1/2"	1/2"	.0519	.0536	1W
Ring 2A	#0-80-TRG-2A GO	#0-80-TRG-2A NGO		#0-80-TRG-2A-SET		3/32"	3/32"	.0514	.0496	1T
Ring 3A	#0-80-TRG-3A GO	#0-80-TRG-3A NGO		#0-80-TRG-3A-SET		3/32"	3/32"	.0519	.0506	1T
Set Plug 2A	#0-80-TSP-2A GO	#0-80-TSP-2A NGO		#0-80-TSP-2A-D/E		7/32"	7/32"	.0514	.0496	000
Set Plug 3A	#0-80-TSP-3A GO	#0-80-TSP-3A NGO		#0-80-TSP-3A-D/E		7/32"	7/32"	.0519	.0506	000
(.073) 1-64 UNC										
Taperlock Plug 2B	#1-64-TPG-2B GO	#1-64-TPG-2B NGO		#1-64-TPG-2B-D/E		1/4"	3/16"	.0629	.0655	000
Taperlock Plug 3B	#1-64-TPG-3B GO	#1-64-TPG-3B NGO		#1-64-TPG-3B-D/E		1/4"	3/16"	.0629	.0648	000
Reversible Plug 2B	#1-64-TPG-2B GO-REV	#1-64-TPG-2B NGO-REV		#1-64-TPG-2B-D/E-REV		1/2"	1/2"	.0629	.0655	1W
Reversible Plug 3B	#1-64-TPG-3B GO-REV	#1-64-TPG-3B NGO-REV		#1-64-TPG-3B-D/E-REV		1/2"	1/2"	.0629	.0648	1W
Ring 2A	#1-64-TRG-2A GO	#1-64-TRG-2A NGO		#1-64-TRG-2A-SET		3/32"	3/32"	.0623	.0603	1T
Ring 3A	#1-64-TRG-3A GO	#1-64-TRG-3A NGO		#1-64-TRG-3A-SET		3/32"	3/32"	.0629	.0614	1T
Set Plug 2A	#1-64-TSP-2A GO	#1-64-TSP-2A NGO		#1-64-TSP-2A-D/E		7/32"	7/32"	.0623	.0603	000
Set Plug 3A	#1-64-TSP-3A GO	#1-64-TSP-3A NGO		#1-64-TSP-3A-D/E		7/32"	7/32"	.0629	.0614	000
(.073) 1-72 UNF										
Taperlock Plug 2B	#1-72-TPG-2B GO	#1-72-TPG-2B NGO		#1-72-TPG-2B-D/E		1/4"	3/16"	.0640	.0665	000
Taperlock Plug 3B	#1-72-TPG-3B GO	#1-72-TPG-3B NGO		#1-72-TPG-3B-D/E		1/4"	3/16"	.0640	.0659	000
Reversible Plug 2B	#1-72-TPG-2B GO-REV	#1-72-TPG-2B NGO-REV		#1-72-TPG-2B-D/E-REV		1/2"	1/2"	.0640	.0665	1W
Reversible Plug 3B	#1-72-TPG-3B GO-REV	#1-72-TPG-3B NGO-REV		#1-72-TPG-3B-D/E-REV		1/2"	1/2"	.0640	.0659	1W
Ring 2A	#1-72-TRG-2A GO	#1-72-TRG-2A NGO		#1-72-TRG-2A-SET		3/32"	3/32"	.0634	.0615	1T
Ring 3A	#1-72-TRG-3A GO	#1-72-TRG-3A NGO		#1-72-TRG-3A-SET		3/32"	3/32"	.0640	.0626	1T
Set Plug 2A	#1-72-TSP-2A GO	#1-72-TSP-2A NGO		#1-72-TSP-2A-D/E		7/32"	7/32"	.0634	.0615	000
Set Plug 3A	#1-72-TSP-3A GO	#1-72-TSP-3A NGO		#1-72-TSP-3A-D/E		7/32"	7/32"	.0640	.0626	000
(.086) 2-56 UNC										
Taperlock Plug 2B	#2-56-TPG-2B GO	#2-56-TPG-2B NGO		#2-56-TPG-2B-D/E		1/4"	3/16"	.0744	.0772	000
Taperlock Plug 3B	#2-56-TPG-3B GO	#2-56-TPG-3B NGO		#2-56-TPG-3B-D/E		1/4"	3/16"	.0744	.0765	000
Reversible Plug 2B	#2-56-TPG-2B GO-REV	#2-56-TPG-2B NGO-REV		#2-56-TPG-2B-D/E-REV		5/8"	5/8"	.0744	.0772	2W
Reversible Plug 3B	#2-56-TPG-3B GO-REV	#2-56-TPG-3B NGO-REV		#2-56-TPG-3B-D/E-REV		5/8"	5/8"	.0744	.0765	2W
STI Plug 2B	STI-#2-56-2B-GO	STI-#2-56-2B-NGO		STI-#2-56-2B-D/E		5/16"	7/32"	.0976	.0996	00
STI Plug 3B	STI-#2-56-3B-GO	STI-#2-56-3B-NGO		STI-#2-56-3B-D/E		5/16"	7/32"	.0976	.0989	00
Ring 2A	#2-56-TRG-2A GO	#2-56-TRG-2A NGO		#2-56-TRG-2A-SET		3/32"	3/32"	.0738	.0717	1T
Ring 3A	#2-56-TRG-3A GO	#2-56-TRG-3A NGO		#2-56-TRG-3A-SET		3/32"	3/32"	.0744	.0728	1T
Set Plug 2A	#2-56-TSP-2A GO	#2-56-TSP-2A NGO		#2-56-TSP-2A-D/E		7/32"	7/32"	.0738	.0717	000
Set Plug 3A	#2-56-TSP-3A GO	#2-56-TSP-3A NGO		#2-56-TSP-3A-D/E		7/32"	7/32"	.0744	.0728	000
(.086) 2-64 UNF										
Taperlock Plug 2B	#2-64-TPG-2B GO	#2-64-TPG-2B NGO		#2-64-TPG-2B-D/E		1/4"	3/16"	.0759	.0786	000
Taperlock Plug 3B	#2-64-TPG-3B GO	#2-64-TPG-3B NGO		#2-64-TPG-3B-D/E		1/4"	3/16"	.0759	.0779	000
Reversible Plug 2B	#2-64-TPG-2B GO-REV	#2-64-TPG-2B NGO-REV		#2-64-TPG-2B-D/E-REV		5/8"	5/8"	.0759	.0786	2W
Reversible Plug 3B	#2-64-TPG-3B GO-REV	#2-64-TPG-3B NGO-REV		#2-64-TPG-3B -D/E-REV		5/8"	5/8"	.0759	.0779	2W
Ring 2A	#2-64-TRG-2A GO	#2-64-TRG-2A NGO		#2-64-TRG-2A-SET		3/32"	3/32"	.0753	.0733	1T
Ring 3A	#2-64-TRG-3A GO	#2-64-TRG-3A NGO		#2-64-TRG-3A-SET		3/32"	3/32"	.0759	.0744	1T
Set Plug 2A	#2-64-TSP-2A GO	#2-64-TSP-2A NGO		#2-64-TSP-2A-D/E		7/32"	7/32"	.0753	.0733	000
Set Plug 3A	#2-64-TSP-3A GO	#2-64-TSP-3A NGO		#2-64-TSP-3A-D/E		7/32"	7/32"	.0759	.0744	000

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.099) 3-48 UNC										
Taperlock Plug 2B	#3-48-TPG-2B GO	#3-48-TPG-2B NGO		#3-48-TPG-2B-D/E		1/4"	3/16"	.0855	.0885	000
Taperlock Plug 3B	#3-48-TPG-3B GO	#3-48-TPG-3B NGO		#3-48-TPG-3B-D/E		1/4"	3/16"	.0855	.0877	000
Reversible Plug 2B	#3-48-TPG-2B GO-REV	#3-48-TPG-2B NGO-REV		#3-48-TPG-2B-D/E-REV		5/8"	5/8"	.0855	.0885	2W
Reversible Plug 3B	#3-48-TPG-3B GO-REV	#3-48-TPG-3B NGO-REV		#3-48-TPG-3B-D/E-REV		5/8"	5/8"	.0855	.0877	2W
STI Plug 2B	STI-#3-48-2B-GO	STI-#3-48-2B-NGO		STI-#3-48-2B-D/E		5/16"	7/32"	.1126	.1148	00
STI Plug 3B	STI-#3-48-3B-GO	STI-#3-48-3B-NGO		STI-#3-48-3B-D/E		5/16"	7/32"	.1126	.1140	00
Ring 2A	#3-48-TRG-2A GO	#3-48-TRG-2A NGO		#3-48-TRG-2A-SET		5/32"	5/32"	.0848	.0825	1T
Ring 3A	#3-48-TRG-3A GO	#3-48-TRG-3A NGO		#3-48-TRG-3A-SET		5/32"	5/32"	.0855	.0838	1T
Set Plug 2A	#3-48-TSP-2A GO	#3-48-TSP-2A NGO		#3-48-TSP-2A-D/E		3/8"	3/8"	.0848	.0825	000
Set Plug 3A	#3-48-TSP-3A GO	#3-48-TSP-3A NGO		#3-48-TSP-3A-D/E		3/8"	3/8"	.0855	.0838	000
(.099) 3-56 UNF										
Taperlock Plug 2B	#3-56-TPG-2B GO	#3-56-TPG-2B NGO		#3-56-TPG-2B-D/E		1/4"	3/16"	.0874	.0902	000
Taperlock Plug 3B	#3-56-TPG-3B GO	#3-56-TPG-3B NGO		#3-56-TPG-3B-D/E		1/4"	3/16"	.0874	.0895	000
Reversible Plug 2B	#3-56-TPG-2B GO-REV	#3-56-TPG-2B NGO-REV		#3-56-TPG-2B-D/E-REV		5/8"	5/8"	.0874	.0902	2W
Reversible Plug 3B	#3-56-TPG-3B GO-REV	#3-56-TPG-3B NGO-REV		#3-56-TPG-3B-D/E-REV		5/8"	5/8"	.0874	.0895	2W
STI Plug 2B	STI-#3-56-2B-GO	STI-#3-56-2B-NGO		STI-#3-56-2B-D/E		5/16"	7/32"	.1106	.1126	00
STI Plug 3B	STI-#3-56-3B-GO	STI-#3-56-3B-NGO		STI-#3-56-3B-D/E		5/16"	7/32"	.1106	.1119	00
Ring 2A	#3-56-TRG-2A GO	#3-56-TRG-2A NGO		#3-56-TRG-2A-SET		5/32"	5/32"	.0867	.0845	1T
Ring 3A	#3-56-TRG-3A GO	#3-56-TRG-3A NGO		#3-56-TRG-3A-SET		5/32"	5/32"	.0874	.0858	1T
Set Plug 2A	#3-56-TSP-2A GO	#3-56-TSP-2A NGO		#3-56-TSP-2A-D/E		3/8"	3/8"	.0867	.0845	000
Set Plug 3A	#3-56-TSP-3A GO	#3-56-TSP-3A NGO		#3-56-TSP-3A-D/E		3/8"	3/8"	.0874	.0858	000
(.112) 4-40 UNC										
Taperlock Plug 2B	#4-40-TPG-2B GO	#4-40-TPG-2B NGO		#4-40-TPG-2B-D/E		5/16"	7/32"	.0958	.0991	00
Taperlock Plug 3B	#4-40-TPG-3B GO	#4-40-TPG-3B NGO		#4-40-TPG-3B-D/E		5/16"	7/32"	.0958	.0982	00
Reversible Plug 2B	#4-40-TPG-2B GO-REV	#4-40-TPG-2B NGO-REV		#4-40-TPG-2B-D/E-REV		5/8"	5/8"	.0958	.0991	2W
Reversible Plug 3B	#4-40-TPG-3B GO-REV	#4-40-TPG-3B NGO-REV		#4-40-TPG-3B-D/E-REV		5/8"	5/8"	.0958	.0982	2W
STI Plug 2B	STI-#4-40-2B-GO	STI-#4-40-2B-NGO		STI-#4-40-2B-D/E		5/16"	7/32"	.1283	.1308	00
STI Plug 3B	STI-#4-40-3B-GO	STI-#4-40-3B-NGO		STI-#4-40-3B-D/E		5/16"	7/32"	.1283	.1299	00
Ring 2A	#4-40-TRG-2A GO	#4-40-TRG-2A NGO		#4-40-TRG-2A-SET		5/32"	5/32"	.0950	.0925	1T
Ring 3A	#4-40-TRG-3A GO	#4-40-TRG-3A NGO		#4-40-TRG-3A-SET		5/32"	5/32"	.0958	.0939	1T
Set Plug 2A	#4-40-TSP-2A GO	#4-40-TSP-2A NGO		#4-40-TSP-2A-D/E		3/8"	3/8"	.0950	.0925	00
Set Plug 3A	#4-40-TSP-3A GO	#4-40-TSP-3A NGO		#4-40-TSP-3A-D/E		3/8"	3/8"	.0958	.0939	00
(.112) 4-48 UNF										
Taperlock Plug 2B	#4-48-TPG-2B GO	#4-48-TPG-2B NGO		#4-48-TPG-2B-D/E		5/16"	7/32"	.0985	.1016	00
Taperlock Plug 3B	#4-48-TPG-3B GO	#4-48-TPG-3B NGO		#4-48-TPG-3B-D/E		5/16"	7/32"	.0985	.1008	00
Reversible Plug 2B	#4-48-TPG-2B GO-REV	#4-48-TPG-2B NGO-REV		#4-48-TPG-2B-D/E-REV		5/8"	5/8"	.0985	.1016	2W
Reversible Plug 3B	#4-48-TPG-3B GO-REV	#4-48-TPG-3B NGO-REV		#4-48-TPG-3B-D/E-REV		5/8"	5/8"	.0985	.1008	2W
STI Plug 2B	STI-#4-48-2B-GO	STI-#4-48-2B-NGO		STI-#4-48-2B-D/E		5/16"	7/32"	.1256	.1279	00
STI Plug 3B	STI-#4-48-3B-GO	STI-#4-48-3B-NGO		STI-#4-48-3B-D/E		5/16"	7/32"	.1256	.1271	00
Ring 2A	#4-48-TRG-2A GO	#4-48-TRG-2A NGO		#4-48-TRG-2A-SET		5/32"	5/32"	.0978	.0954	1T
Ring 3A	#4-48-TRG-3A GO	#4-48-TRG-3A NGO		#4-48-TRG-3A-SET		5/32"	5/32"	.0985	.0967	1T
Set Plug 2A	#4-48-TSP-2A GO	#4-48-TSP-2A NGO		#4-48-TSP-2A-D/E		3/8"	3/8"	.0978	.0954	00
Set Plug 3A	#4-48-TSP-3A GO	#4-48-TSP-3A NGO		#4-48-TSP-3A-D/E		3/8"	3/8"	.0985	.0967	00

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.125) 5-40 UNC										
Taperlock Plug 2B	#5-40-TPG-2B GO	#5-40-TPG-2B NGO		#5-40-TPG-2B-D/E		5/16"	7/32"	.1088	.1121	00
Taperlock Plug 3B	#5-40-TPG-3B GO	#5-40-TPG-3B NGO		#5-40-TPG-3B-D/E		5/16"	7/32"	.1088	.1113	00
Reversible Plug 2B	#5-40-TPG-2B GO-REV	#5-40-TPG-2B NGO-REV		#5-40-TPG-2B-D/E-REV		5/8"	5/8"	.1088	.1121	2W
Reversible Plug 3B	#5-40-TPG-3B GO-REV	#5-40-TPG-3B NGO-REV		#5-40-TPG-3B-D/E-REV		5/8"	5/8"	.1088	.1113	2W
STI Plug 2B	STI-#5-40-2B-GO	STI-#5-40-2B-NGO		STI-#5-40-2B-D/E		13/32"	9/32"	.1413	.1438	0
STI Plug 3B	STI-#5-40-3B-GO	STI-#5-40-3B-NGO		STI-#5-40-3B-D/E		13/32"	9/32"	.1413	.1430	0
Ring 2A	#5-40-TRG-2A GO	#5-40-TRG-2A NGO		#5-40-TRG-2A-SET		5/32"	5/32"	.1080	.1054	1T
Ring 3A	#5-40-TRG-3A GO	#5-40-TRG-3A NGO		#5-40-TRG-3A-SET		5/32"	5/32"	.1088	.1069	1T
Set Plug 2A	#5-40-TSP-2A GO	#5-40-TSP-2A NGO		#5-40-TSP-2A-D/E		3/8"	3/8"	.1080	.1054	00
Set Plug 3A	#5-40-TSP-3A GO	#5-40-TSP-3A NGO		#5-40-TSP-3A-D/E		3/8"	3/8"	.1088	.1069	00
(.125) 5-44 UNF										
Taperlock Plug 2B	#5-44-TPG-2B GO	#5-44-TPG-2B NGO		#5-44-TPG-2B-D/E		5/16"	7/32"	.1102	.1134	00
Taperlock Plug 3B	#5-44-TPG-3B GO	#5-44-TPG-3B NGO		#5-44-TPG-3B-D/E		5/16"	7/32"	.1102	.1126	00
Reversible Plug 2B	#5-44-TPG-2B GO-REV	#5-44-TPG-2B NGO-REV		#5-44-TPG-2B-D/E-REV		5/8"	5/8"	.1102	.1134	2W
Reversible Plug 3B	#5-44-TPG-3B GO-REV	#5-44-TPG-3B NGO-REV		#5-44-TPG-3B-D/E-REV		5/8"	5/8"	.1102	.1126	2W
Ring 2A	#5-44-TRG-2A GO	#5-44-TRG-2A NGO		#5-44-TRG-2A-SET		5/32"	5/32"	.1095	.1070	1T
Ring 3A	#5-44-TRG-3A GO	#5-44-TRG-3A NGO		#5-44-TRG-3A-SET		5/32"	5/32"	.1102	.1083	1T
Set Plug 2A	#5-44-TSP-2A GO	#5-44-TSP-2A NGO		#5-44-TSP-2A-D/E		3/8"	3/8"	.1095	.1070	00
Set Plug 3A	#5-44-TSP-3A GO	#5-44-TSP-3A NGO		#5-44-TSP-3A-D/E		3/8"	3/8"	.1102	.1083	00
(.138) 6-32 UNC										
Taperlock Plug 2B	#6-32-TPG-2B GO	#6-32-TPG-2B NGO		#6-32-TPG-2B-D/E		5/16"	7/32"	.1177	.1214	00
Taperlock Plug 3B	#6-32-TPG-3B GO	#6-32-TPG-3B NGO		#6-32-TPG-3B-D/E		5/16"	7/32"	.1177	.1204	00
Reversible Plug 2B	#6-32-TPG-2B GO-REV	#6-32-TPG-2B NGO-REV		#6-32-TPG-2B-D/E-REV		3/4"	3/4"	.1177	.1214	2W
Reversible Plug 3B	#6-32-TPG-3B GO-REV	#6-32-TPG-3B NGO-REV		#6-32-TPG-3B-D/E-REV		3/4"	3/4"	.1177	.1204	2W
STI Plug 2B	STI-#6-32-2B-GO	STI-#6-32-2B-NGO		STI-#6-32-2B-D/E		13/32"	9/32"	.1583	.1611	0
STI Plug 3B	STI-#6-32-3B-GO	STI-#6-32-3B-NGO		STI-#6-32-3B-D/E		13/32"	9/32"	.1583	.1601	0
Ring 2A	#6-32-TRG-2A GO	#6-32-TRG-2A NGO		#6-32-TRG-2A-SET		5/32"	5/32"	.1169	.1141	1T
Ring 3A	#6-32-TRG-3A GO	#6-32-TRG-3A NGO		#6-32-TRG-3A-SET		5/32"	5/32"	.1177	.1156	1T
Set Plug 2A	#6-32-TSP-2A GO	#6-32-TSP-2A NGO		#6-32-TSP-2A-D/E		3/8"	3/8"	.1169	.1141	00
Set Plug 3A	#6-32-TSP-3A GO	#6-32-TSP-3A NGO		#6-32-TSP-3A-D/E		3/8"	3/8"	.1177	.1156	00
(.138) 6-40 UNF										
Taperlock Plug 2B	#6-40-TPG-2B GO	#6-40-TPG-2B NGO		#6-40-TPG-2B-D/E		5/16"	7/32"	.1218	.1252	00
Taperlock Plug 3B	#6-40-TPG-3B GO	#6-40-TPG-3B NGO		#6-40-TPG-3B-D/E		5/16"	7/32"	.1218	.1243	00
Reversible Plug 2B	#6-40-TPG-2B GO-REV	#6-40-TPG-2B NGO-REV		#6-40-TPG-2B-D/E-REV		3/4"	3/4"	.1218	.1252	2W
Reversible Plug 3B	#6-40-TPG-3B GO-REV	#6-40-TPG-3B NGO-REV		#6-40-TPG-3B-D/E-REV		3/4"	3/4"	.1218	.1243	2W
STI Plug 2B	STI-#6-40-2B-GO	STI-#6-40-2B-NGO		STI-#6-40-2B-D/E		13/32"	9/32"	.1543	.1569	0
STI Plug 3B	STI-#6-40-3B-GO	STI-#6-40-3B-NGO		STI-#6-40-3B-D/E		13/32"	9/32"	.1543	.1560	0
Ring 2A	#6-40-TRG-2A GO	#6-40-TRG-2A NGO		#6-40-TRG-2A-SET		5/32"	5/32"	.1210	.1184	1T
Ring 3A	#6-40-TRG-3A GO	#6-40-TRG-3A NGO		#6-40-TRG-3A-SET		5/32"	5/32"	.1218	.1198	1T
Set Plug 2A	#6-40-TSP-2A GO	#6-40-TSP-2A NGO		#6-40-TSP-2A-D/E		3/8"	3/8"	.1210	.1184	00
Set Plug 3A	#6-40-TSP-3A GO	#6-40-TSP-3A NGO		#6-40-TSP-3A-D/E		3/8"	3/8"	.1218	.1198	00

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.164) 8-32 UNC										
Taperlock Plug 2B	#8-32-TPG-2B GO	#8-32-TPG-2B NGO		#8-32-TPG-2B-D/E		13/32"	9/32"	.1437	.1475	0
Taperlock Plug 3B	#8-32-TPG-3B GO	#8-32-TPG-3B NGO		#8-32-TPG-3B-D/E		13/32"	9/32"	.1437	.1465	0
Reversible Plug 2B	#8-32-TPG-2B GO-REV	#8-32-TPG-2B NGO-REV		#8-32-TPG-2B-D/E-REV		3/4"	3/4"	.1437	.1475	2W
Reversible Plug 3B	#8-32-TPG-3B GO-REV	#8-32-TPG-3B NGO-REV		#8-32-TPG-3B-D/E-REV		3/4"	3/4"	.1437	.1465	2W
STI Plug 2B	STI-#8-32-2B-GO	STI-#8-32-2B-NGO		STI-#8-32-2B-D/E		13/32"	9/32"	.1843	.1872	0
STI Plug 3B	STI-#8-32-3B-GO	STI-#8-32-3B-NGO		STI-#8-32-3B-D/E		13/32"	9/32"	.1843	.1862	0
Ring 2A	#8-32-TRG-2A GO	#8-32-TRG-2A NGO		#8-32-TRG-2A-SET		3/16"	3/16"	.1428	.1399	1T
Ring 3A	#8-32-TRG-3A GO	#8-32-TRG-3A NGO		#8-32-TRG-3A-SET		3/16"	3/16"	.1437	.1415	1T
Set Plug 2A	#8-32-TSP-2A GO	#8-32-TSP-2A NGO		#8-32-TSP-2A-D/E		13/32"	13/32"	.1428	.1399	0
Set Plug 3A	#8-32-TSP-3A GO	#8-32-TSP-3A NGO		#8-32-TSP-3A-D/E		13/32"	13/32"	.1437	.1415	0
(.164) 8-36 UNF										
Taperlock Plug 2B	#8-36-TPG-2B GO	#8-36-TPG-2B NGO		#8-36-TPG-2B-D/E		13/32"	9/32"	.1460	.1496	0
Taperlock Plug 3B	#8-36-TPG-3B GO	#8-36-TPG-3B NGO		#8-36-TPG-3B-D/E		13/32"	9/32"	.1460	.1487	0
Reversible Plug 2B	#8-36-TPG-2B GO-REV	#8-36-TPG-2B NGO-REV		#8-36-TPG-2B-D/E-REV		3/4"	3/4"	.1460	.1496	2W
Reversible Plug 3B	#8-36-TPG-3B GO-REV	#8-36-TPG-3B NGO-REV		#8-36-TPG-3B-D/E-REV		3/4"	3/4"	.1460	.1487	2W
STI Plug 2B	STI-#8-36-2B-GO	STI-#8-36-2B-NGO		STI-#8-36-2B-D/E		13/32"	9/32"	.1821	.1849	0
STI Plug 3B	STI-#8-36-3B-GO	STI-#8-36-3B-NGO		STI-#8-36-3B-D/E		13/32"	9/32"	.1821	.1840	0
Ring 2A	#8-36-TRG-2A GO	#8-36-TRG-2A NGO		#8-36-TRG-2A-SET		3/16"	3/16"	.1452	.1424	1T
Ring 3A	#8-36-TRG-3A GO	#8-36-TRG-3A NGO		#8-36-TRG-3A-SET		3/16"	3/16"	.1460	.1439	1T
Set Plug 2A	#8-36-TSP-2A GO	#8-36-TSP-2A NGO		#8-36-TSP-2A-D/E		13/32"	13/32"	.1452	.1424	0
Set Plug 3A	#8-36-TSP-3A GO	#8-36-TSP-3A NGO		#8-36-TSP-3A-D/E		13/32"	13/32"	.1460	.1439	0
(.190) 10-24 UNC										
Taperlock Plug 2B	#10-24-TPG-2B GO	#10-24-TPG-2B NGO		#10-24-TPG-2B-D/E		13/32"	9/32"	.1629	.1672	0
Taperlock Plug 3B	#10-24-TPG-3B GO	#10-24-TPG-3B NGO		#10-24-TPG-3B-D/E		13/32"	9/32"	.1629	.1661	0
Reversible Plug 2B	#10-24-TPG-2B GO-REV	#10-24-TPG-2B NGO-REV		#10-24-TPG-2B-D/E-REV		7/8"	7/8"	.1629	.1672	3W
Reversible Plug 3B	#10-24-TPG-3B GO-REV	#10-24-TPG-3B NGO-REV		#10-24-TPG-3B-D/E-REV		7/8"	7/8"	.1629	.1661	3W
STI Plug 2B	STI-#10-24-2B-GO	STI-#10-24-2B-NGO		STI-#10-24-2B-D/E		13/32"	9/32"	.2170	.2203	0
STI Plug 3B	STI-#10-24-3B-GO	STI-#10-24-3B-NGO		STI-#10-24-3B-D/E		13/32"	9/32"	.2170	.2192	0
Ring 2A	#10-24-TRG-2A GO	#10-24-TRG-2A NGO		#10-24-TRG-2A-SET		3/16"	3/16"	.1619	.1586	1T
Ring 3A	#10-24-TRG-3A GO	#10-24-TRG-3A NGO		#10-24-TRG-3A-SET		3/16"	3/16"	.1629	.1604	1T
Set Plug 2A	#10-24-TSP-2A GO	#10-24-TSP-2A NGO		#10-24-TSP-2A-D/E		13/32"	13/32"	.1619	.1586	0
Set Plug 3A	#10-24-TSP-3A GO	#10-24-TSP-3A NGO		#10-24-TSP-3A-D/E		13/32"	13/32"	.1629	.1604	0
(.190) 10-32 UNF										
Taperlock Plug 2B	#10-32-TPG-2B GO	#10-32-TPG-2B NGO		#10-32-TPG-2B-D/E		13/32"	9/32"	.1697	.1736	0
Taperlock Plug 3B	#10-32-TPG-3B GO	#10-32-TPG-3B NGO		#10-32-TPG-3B-D/E		13/32"	9/32"	.1697	.1726	0
Reversible Plug 2B	#10-32-TPG-2B GO-REV	#10-32-TPG-2B NGO-REV		#10-32-TPG-2B-D/E-REV		7/8"	7/8"	.1697	.1736	3W
Reversible Plug 3B	#10-32-TPG-3B GO-REV	#10-32-TPG-3B NGO-REV		#10-32-TPG-3B-D/E-REV		7/8"	7/8"	.1697	.1726	3W
STI Plug 2B	STI-#10-32-2B-GO	STI-#10-32-2B-NGO		STI-#10-32-2B-D/E		13/32"	9/32"	.2103	.2133	0
STI Plug 3B	STI-#10-32-3B-GO	STI-#10-32-3B-NGO		STI-#10-32-3B-D/E		13/32"	9/32"	.2103	.2123	0
Ring 2A	#10-32-TRG-2A GO	#10-32-TRG-2A NGO		#10-32-TRG-2A-SET		3/16"	3/16"	.1688	.1658	1T
Ring 3A	#10-32-TRG-3A GO	#10-32-TRG-3A NGO		#10-32-TRG-3A-SET		3/16"	3/16"	.1697	.1674	1T
Set Plug 2A	#10-32-TSP-2A GO	#10-32-TSP-2A NGO		#10-32-TSP-2A-D/E		13/32"	13/32"	.1688	.1658	0
Set Plug 3A	#10-32-TSP-3A GO	#10-32-TSP-3A NGO		#10-32-TSP-3A-D/E		13/32"	13/32"	.1697	.1674	0

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.216) 12-24 UNC										
Taperlock Plug 2B	#12-24-TPG-2B GO	#12-24-TPG-2B NGO		#12-24-TPG-2B-D/E		13/32"	9/32"	.1889	.1933	0
Taperlock Plug 3B	#12-24-TPG-3B GO	#12-24-TPG-3B NGO		#12-24-TPG-3B-D/E		13/32"	9/32"	.1889	.1922	0
Reversible Plug 2B	#12-24-TPG-2B GO-REV	#12-24-TPG-2B NGO-REV		#12-24-TPG-2B-D/E-REV		7/8"	7/8"	.1889	.1933	3W
Reversible Plug 3B	#12-24-TPG-3B GO-REV	#12-24-TPG-3B NGO-REV		#12-24-TPG-3B-D/E-REV		7/8"	7/8"	.1889	.1922	3W
STI Plug 2B	STI-#12-24-2B-GO	STI-#12-24-2B-NGO		STI-#12-24-2B-D/E		1/2"	5/16"	.2430	.2464	1
STI Plug 3B	STI-#12-24-3B-GO	STI-#12-24-3B-NGO		STI-#12-24-3B-D/E		1/2"	5/16"	.2430	.2453	1
Ring 2A	#12-24-TRG-2A GO	#12-24-TRG-2A NGO		#12-24-TRG-2A SET		3/16"	3/16"	.1879	.1845	1T
Ring 3A	#12-24-TRG-3A GO	#12-24-TRG-3A NGO		#12-24-TRG-3A-SET		3/16"	3/16"	.1889	.1863	1T
Set Plug 2A	#12-24-TSP-2A GO	#12-24-TSP-2A NGO		#12-24-TSP-2A-D/E		13/32"	13/32"	.1879	.1845	0
Set Plug 3A	#12-24-TSP-3A GO	#12-24-TSP-3A NGO		#12-24-TSP-3A-D/E		13/32"	13/32"	.1889	.1863	0
(.216) 12-28 UNF										
Taperlock Plug 2B	#12-28-TPG-2B GO	#12-28-TPG-2B NGO		#12-28-TPG-2B-D/E		13/32"	9/32"	.1928	.1970	0
Taperlock Plug 3B	#12-28-TPG-3B GO	#12-28-TPG-3B NGO		#12-28-TPG-3B-D/E		13/32"	9/32"	.1928	.1959	0
Reversible Plug 2B	#12-28-TPG-2B GO-REV	#12-28-TPG-2B NGO-REV		#12-28-TPG-2B-D/E-REV		7/8"	7/8"	.1928	.1970	3W
Reversible Plug 3B	#12-28-TPG-3B GO-REV	#12-28-TPG-3B NGO-REV		#12-28-TPG-3B-D/E-REV		7/8"	7/8"	.1928	.1959	3W
Ring 2A	#12-28-TRG-2A GO	#12-28-TRG-2A NGO		#12-28-TRG-2A-SET		3/16"	3/16"	.1918	.1886	1T
Ring 3A	#12-28-TRG-3A GO	#12-28-TRG-3A NGO		#12-28-TRG-3A-SET		3/16"	3/16"	.1928	.1904	1T
Set Plug 2A	#12-28-TSP-2A GO	#12-28-TSP-2A NGO		#12-28-TSP-2A-D/E		13/32"	13/32"	.1918	.1886	0
Set Plug 3A	#12-28-TSP-3A GO	#12-28-TSP-3A NGO		#12-28-TSP-3A-D/E		13/32"	13/32"	.1928	.1904	0
(.216) 12-32 UNEF										
Taperlock Plug 2B	#12-32-TPG-2B GO	#12-32-TPG-2B NGO		#12-32-TPG-2B-D/E		13/32"	9/32"	.1957	.1998	0
Taperlock Plug 3B	#12-32-TPG-3B GO	#12-32-TPG-3B NGO		#12-32-TPG-3B-D/E		13/32"	9/32"	.1957	.1988	0
Reversible Plug 2B	#12-32-TPG-2B GO-REV	#12-32-TPG-2B NGO-REV		#12-32-TPG-2B-D/E-REV		7/8"	7/8"	.1957	.1998	3W
Reversible Plug 3B	#12-32-TPG-3B GO-REV	#12-32-TPG-3B NGO-REV		#12-32-TPG-3B-D/E-REV		7/8"	7/8"	.1957	.1988	3W
Ring 2A	#12-32-TRG-2A GO	#12-32-TRG-2A NGO		#12-32-TRG-2A-SET		3/16"	3/16"	.1948	.1917	1T
Ring 3A	#12-32-TRG-3A GO	#12-32-TRG-3A NGO		#12-32-TRG-3A-SET		3/16"	3/16"	.1957	.1933	1T
Set Plug 2A	#12-32-TSP-2A GO	#12-32-TSP-2A NGO		#12-32-TSP-2A-D/E		13/32"	13/32"	.1948	.1917	0
Set Plug 3A	#12-32-TSP-3A GO	#12-32-TSP-3A NGO		#12-32-TSP-3A-D/E		13/32"	13/32"	.1957	.1933	0
(.250) 1/4-20 UNC										
Taperlock Plug 2B	1/4-20-TPG-2B GO	1/4-20-TPG-2B NGO		1/4-20-TPG-2B-D/E		1/2"	5/16"	.2175	.2224	1
Taperlock Plug 3B	1/4-20-TPG-3B GO	1/4-20-TPG-3B NGO		1/4-20-TPG-3B-D/E		1/2"	5/16"	.2175	.2211	1
Reversible Plug 2B	1/4-20-TPG-2B GO-REV	1/4-20-TPG-2B NGO-REV		1/4-20-TPG-2B-D/E-REV		7/8"	7/8"	.2175	.2224	3W
Reversible Plug 3B	1/4-20-TPG-3B GO-REV	1/4-20-TPG-3B NGO-REV		1/4-20-TPG-3B-D/E-REV		7/8"	7/8"	.2175	.2211	3W
STI Plug 2B	STI-1/4-20-2B-GO	STI-1/4-20-2B-NGO		STI-1/4-20-2B-D/E		1/2"	5/16"	.2825	.2864	1
STI Plug 3B	STI-1/4-20-3B-GO	STI-1/4-20-3B-NGO		STI-1/4-20-3B-D/E		1/2"	5/16"	.2825	.2851	1
Ring 2A	1/4-20-TRG-2A GO	1/4-20-TRG-2A NGO		1/4-20-TRG-2A-SET		11/32"	11/32"	.2164	.2127	2T
Ring 3A	1/4-20-TRG-3A GO	1/4-20-TRG-3A NGO		1/4-20-TRG-3A-SET		11/32"	11/32"	.2175	.2147	2T
Set Plug 2A	1/4-20-TSP-2A GO	1/4-20-TSP-2A NGO		1/4-20-TSP-2A-D/E		3/4"	3/4"	.2164	.2127	1
Set Plug 3A	1/4-20-TSP-3A GO	1/4-20-TSP-3A NGO		1/4-20-TSP-3A-D/E		3/4"	3/4"	.2175	.2147	1

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.250) 1/4-28 UNF										
Taperlock Plug 2B	1/4-28-TPG-2B GO	1/4-28-TPG-2B NGO		1/4-28-TPG-2B-D/E		1/2"	5/16"	.2268	.2311	1
Taperlock Plug 3B	1/4-28-TPG-3B GO	1/4-28-TPG-3B NGO		1/4-28-TPG-3B-D/E		1/2"	5/16"	.2268	.2300	1
Reversible Plug 2B	1/4-28-TPG-2B GO-REV	1/4-28-TPG-2B NGO-REV		1/4-28-TPG-2B-D/E-REV		7/8"	7/8"	.2268	.2311	3W
Reversible Plug 3B	1/4-28-TPG-3B GO-REV	1/4-28-TPG-3B NGO-REV		1/4-28-TPG-3B-D/E-REV		7/8"	7/8"	.2268	.2300	3W
STI Plug 2B	STI-1/4-28-2B-GO	STI-1/4-28-2B-NGO		STI-1/4-28-2B-D/E		1/2"	5/16"	.2732	.2765	1
STI Plug 3B	STI-1/4-28-3B-GO	STI-1/4-28-3B-NGO		STI-1/4-28-3B-D/E		1/2"	5/16"	.2732	.2754	1
Ring 2A	1/4-28-TRG-2A GO	1/4-28-TRG-2A NGO		1/4-28-TRG-2A-SET		11/32"	11/32"	.2258	.2225	2T
Ring 3A	1/4-28-TRG-3A GO	1/4-28-TRG-3A NGO		1/4-28-TRG-3A-SET		11/32"	11/32"	.2268	.2243	2T
Set Plug 2A	1/4-28-TSP-2A GO	1/4-28-TSP-2A NGO		1/4-28-TSP-2A-D/E		3/4"	3/4"	.2258	.2225	1
Set Plug 3A	1/4-28-TSP-3A GO	1/4-28-TSP-3A NGO		1/4-28-TSP-3A-D/E		3/4"	3/4"	.2268	.2243	1
(.250) 1/4-32 UNEF										
Taperlock Plug 2B	1/4-32-TPG-2B GO	1/4-32-TPG-2B NGO		1/4-32-TPG-2B-D/E		1/2"	5/16"	.2297	.2339	1
Taperlock Plug 3B	1/4-32-TPG-3B GO	1/4-32-TPG-3B NGO		1/4-32-TPG-3B-D/E		1/2"	5/16"	.2297	.2328	1
Reversible Plug 2B	1/4-32-TPG-2B GO-REV	1/4-32-TPG-2B NGO-REV		1/4-32-TPG-2B-D/E-REV		7/8"	7/8"	.2297	.2339	3W
Reversible Plug 3B	1/4-32-TPG-3B GO-REV	1/4-32-TPG-3B NGO-REV		1/4-32-TPG-3B-D/E-REV		7/8"	7/8"	.2297	.2328	3W
Ring 2A	1/4-32-TRG-2A GO	1/4-32-TRG-2A NGO		1/4-32-TRG-2A-SET		11/32"	11/32"	.2287	.2255	2T
Ring 3A	1/4-32-TRG-3A GO	1/4-32-TRG-3A NGO		1/4-32-TRG-3A-SET		11/32"	11/32"	.2297	.2273	2T
Set Plug 2A	1/4-32-TSP-2A GO	1/4-32-TSP-2A NGO		1/4-32-TSP-2A-D/E		3/4"	3/4"	.2287	.2255	1
Set Plug 3A	1/4-32-TSP-3A GO	1/4-32-TSP-3A NGO		1/4-32-TSP-3A-D/E		3/4"	3/4"	.2297	.2273	1
(.3125) 5/16-18 UNC										
Taperlock Plug 2B	5/16-18-TPG-2B GO	5/16-18-TPG-2B NGO		5/16-18-TPG-2B-D/E		1/2"	5/16"	.2764	.2817	1
Taperlock Plug 3B	5/16-18-TPG-3B GO	5/16-18-TPG-3B NGO		5/16-18-TPG-3B-D/E		1/2"	5/16"	.2764	.2803	1
Reversible Plug 2B	5/16-18-TPG-2B GO-REV	5/16-18-TPG-2B NGO-REV		5/16-18-TPG-2B-D/E-REV		1"	1"	.2764	.2817	4W
Reversible Plug 3B	5/16-18-TPG-3B GO-REV	5/16-18-TPG-3B NGO-REV		5/16-18-TPG-3B-D/E-REV		1"	1"	.2764	.2803	4W
STI Plug 2B	STI-5/16-18-2B-GO	STI-5/16-18-2B-NGO		STI-5/16-18-2B-D/E		3/4"	3/8"	.3486	.3529	2
STI Plug 3B	STI-5/16-18-3B-GO	STI-5/16-18-3B-NGO		STI-5/16-18-3B-D/E		3/4"	3/8"	.3486	.3515	2
Ring 2A	5/16-18-TRG-2A GO	5/16-18-TRG-2A NGO		5/16-18-TRG-2A-SET		11/32"	11/32"	.2752	.2712	2T
Ring 3A	5/16-18-TRG-3A GO	5/16-18-TRG-3A NGO		5/16-18-TRG-3A-SET		11/32"	11/32"	.2764	.2734	2T
Set Plug 2A	5/16-18-TSP-2A GO	5/16-18-TSP-2A NGO		5/16-18-TSP-2A-D/E		3/4"	3/4"	.2752	.2712	1
Set Plug 3A	5/16-18-TSP-3A GO	5/16-18-TSP-3A NGO		5/16-18-TSP-3A-D/E		3/4"	3/4"	.2764	.2734	1
(.3125) 5/16-20 UN										
Taperlock Plug 2B	5/16-20-TPG-2B GO	5/16-20-TPG-2B NGO		5/16-20-TPG-2B-D/E		1/2"	5/16"	.2800	.2852	1
Taperlock Plug 3B	5/16-20-TPG-3B GO	5/16-20-TPG-3B NGO		5/16-20-TPG-3B-D/E		1/2"	5/16"	.2800	.2839	1
Ring 2A	5/16-20-TRG-2A GO	5/16-20-TRG-2A NGO		5/16-20-TRG-2A-SET		1"	1"	.2788	.2748	4W
Ring 3A	5/16-20-TRG-3A GO	5/16-20-TRG-3A NGO		5/16-20-TRG-3A-SET		1"	1"	.2800	.2770	4W
Set Plug 2A	5/16-20-TSP-2A GO	5/16-20-TSP-2A NGO		5/16-20-TSP-2A-D/E		3/4"	3/4"	.2788	.2748	1
Set Plug 3A	5/16-20-TSP-3A GO	5/16-20-TSP-3A NGO		5/16-20-TSP-3A-D/E		3/4"	3/4"	.2800	.2770	1

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.3125) 5/16-24 UNF										
Taperlock Plug 2B	5/16-24-TPG-2B GO	5/16-24-TPG-2B NGO		5/16-24-TPG-2B-D/E		1/2"	5/16"	.2854	.2902	1
Taperlock Plug 3B	5/16-24-TPG-3B GO	5/16-24-TPG-3B NGO		5/16-24-TPG-3B-D/E		1/2"	5/16"	.2854	.2890	1
Reversible Plug 2B	5/16-24-TPG-2B GO-REV	5/16-24-TPG-2B NGO-REV		5/16-24-TPG-2B-D/E-REV		1"	1"	.2854	.2902	4W
Reversible Plug 3B	5/16-24-TPG-3B GO-REV	5/16-24-TPG-3B NGO-REV		5/16-24-TPG-3B-D/E-REV		1"	1"	.2854	.2890	4W
STI Plug 2B	STI-5/16-24-2B-GO	STI-5/16-24-2B-NGO		STI-5/16-24-2B-D/E		1/2"	5/16"	.3395	.3433	1
STI Plug 3B	STI-5/16-24-3B-GO	STI-5/16-24-3B-NGO		STI-5/16-24-3B-D/E		1/2"	5/16"	.3395	.3421	1
Ring 2A	5/16-24-TRG-2A GO	5/16-24-TRG-2A NGO		5/16-24-TRG-2A-SET		11/32"	11/32"	.2843	.2806	2T
Ring 3A	5/16-24-TRG-3A GO	5/16-24-TRG-3A NGO		5/16-24-TRG-3A-SET		11/32"	11/32"	.2854	.2827	2T
Set Plug 2A	5/16-24-TSP-2A GO	5/16-24-TSP-2A NGO		5/16-24-TSP-2A-D/E		3/4"	3/4"	.2843	.2806	1
Set Plug 3A	5/16-24-TSP-3A GO	5/16-24-TSP-3A NGO		5/16-24-TSP-3A-D/E		3/4"	3/4"	.2854	.2827	1
(.3125) 5/16-28 UN										
Taperlock Plug 2B	5/16-28-TPG-2B GO	5/16-28-TPG-2B NGO		5/16-28-TPG-2B-D/E		1/2"	5/16"	.2893	.2937	1
Taperlock Plug 3B	5/16-28-TPG-3B GO	5/16-28-TPG-3B NGO		5/16-28-TPG-3B-D/E		1/2"	5/16"	.2893	.2926	1
Ring 2A	5/16-28-TRG-2A GO	5/16-28-TRG-2A NGO		5/16-28-TRG-2A-SET		11/32"	11/32"	.2883	.2849	2T
Ring 3A	5/16-28-TRG-3A GO	5/16-28-TRG-3A NGO		5/16-28-TRG-3A-SET		11/32"	11/32"	.2893	.2867	2T
Set Plug 2A	5/16-28-TSP-2A GO	5/16-28-TSP-2A NGO		5/16-28-TSP-2A-D/E		3/4"	3/4"	.2883	.2849	1
Set Plug 3A	5/16-28-TSP-3A GO	5/16-28-TSP-3A NGO		5/16-28-TSP-3A-D/E		3/4"	3/4"	.2893	.2867	1
(.3125) 5/16-32 UNEF										
Taperlock Plug 2B	5/16-32-TPG-2B GO	5/16-32-TPG-2B NGO		5/16-32-TPG-2B-D/E		1/2"	5/16"	.2922	.2964	1
Taperlock Plug 3B	5/16-32-TPG-3B GO	5/16-32-TPG-3B NGO		5/16-32-TPG-3B-D/E		1/2"	5/16"	.2922	.2953	1
Reversible Plug 2B	5/16-32-TPG-2B GO-REV	5/16-32-TPG-2B NGO-REV		5/16-32-TPG-2B-D/E-REV		1"	1"	.2922	.2964	4W
Reversible Plug 3B	5/16-32-TPG-3B GO-REV	5/16-32-TPG-3B NGO-REV		5/16-32-TPG-3B D/E-REV		1"	1"	.2922	.2953	4W
Ring 2A	5/16-32-TRG-2A GO	5/16-32-TRG-2A NGO		5/16-32-TRG-2A-SET		11/32"	11/32"	.2912	.2880	2T
Ring 3A	5/16-32-TRG-3A GO	5/16-32-TRG-3A NGO		5/16-32-TRG-3A-SET		11/32"	11/32"	.2922	.2898	2T
Set Plug 2A	5/16-32-TSP-2A GO	5/16-32-TSP-2A NGO		5/16-32-TSP-2A-D/E		3/4"	3/4"	.2912	.2880	1
Set Plug 3A	5/16-32-TSP-3A GO	5/16-32-TSP-3A NGO		5/16-32-TSP-3A-D/E		3/4"	3/4"	.2922	.2898	1
(.375) 3/8-16 UNC										
Taperlock Plug 2B	3/8-16-TPG-2B GO	3/8-16-TPG-2B NGO		3/8-16-TPG-2B-D/E		3/4"	3/8"	.3344	.3401	2
Taperlock Plug 3B	3/8-16-TPG-3B GO	3/8-16-TPG-3B NGO		3/8-16-TPG-3B-D/E		3/4"	3/8"	.3344	.3387	2
Reversible Plug 2B	3/8-16-TPG-2B GO-REV	3/8-16-TPG-2B NGO-REV		3/8-16-TPG-2B-D/E-REV		1-1/8"	1-1/8"	.3344	.3401	4W
Reversible Plug 3B	3/8-16-TPG-3B GO-REV	3/8-16-TPG-3B NGO-REV		3/8-16-TPG-3B-D/E-REV		1-1/8"	1-1/8"	.3344	.3387	4W
STI Plug 2B	STI-3/8-16-2B-GO	STI-3/8-16-2B-NGO		STI-3/8-16-2B-D/E		3/4"	3/8"	.4156	.4203	2
STI Plug 3B	STI-3/8-16-3B-GO	STI-3/8-16-3B-NGO		STI-3/8-16-3B-D/E		3/4"	3/8"	.4156	.4189	2
Ring 2A	3/8-16-TRG-2A GO	3/8-16-TRG-2A NGO		3/8-16-TRG-2A-SET		7/16"	7/16"	.3331	.3287	3T
Ring 3A	3/8-16-TRG-3A GO	3/8-16-TRG-3A NGO		3/8-16-TRG-3A-SET		7/16"	7/16"	.3344	.3311	3T
Set Plug 2A	3/8-16-TSP-2A GO	3/8-16-TSP-2A NGO		3/8-16-TSP-2A-D/E		1"	1"	.3331	.3287	2
Set Plug 3A	3/8-16-TSP-3A GO	3/8-16-TSP-3A NGO		3/8-16-TSP-3A-D/E		1"	1"	.3344	.3311	2
(.375) 3/8-20 UN										
Taperlock Plug 2B	3/8-20-TPG-2B GO	3/8-20-TPG-2B NGO		3/8-20-TPG-2B-D/E		3/4"	3/8"	.3425	.3479	2
Taperlock Plug 3B	3/8-20-TPG-3B GO	3/8-20-TPG-3B NGO		3/8-20-TPG-3B-D/E		3/4"	3/8"	.3425	.3465	2
Ring 2A	3/8-20-TRG-2A GO	3/8-20-TRG-2A NGO		3/8-20-TRG-2A-SET		7/16"	7/16"	.3413	.3372	3T
Ring 3A	3/8-20-TRG-3A GO	3/8-20-TRG-3A NGO		3/8-20-TRG-3A-SET		7/16"	7/16"	.3425	.3394	3T
Set Plug 2A	3/8-20-TSP-2A GO	3/8-20-TSP-2A NGO		3/8-20-TSP-2A-D/E		1"	1"	.3413	.3372	2
Set Plug 3A	3/8-20-TSP-3A GO	3/8-20-TSP-3A NGO		3/8-20-TSP-3A-D/E		1"	1"	.3425	.3394	2

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.375) 3/8-24 UNF										
Taperlock Plug 2B	3/8-24-TPG-2B GO	3/8-24-TPG-2B NGO		3/8-24-TPG-2B-D/E		3/4"	3/8"	.3479	.3528	2
Taperlock Plug 3B	3/8-24-TPG-3B GO	3/8-24-TPG-3B NGO		3/8-24-TPG-3B-D/E		3/4"	3/8"	.3479	.3516	2
Reversible Plug 2B	3/8-24-TPG-2B GO-REV	3/8-24-TPG-2B NGO-REV		3/8-24-TPG-2B-D/E-REV		1-1/8"	1-1/8"	.3479	.3528	4W
Reversible Plug 3B	3/8-24-TPG-3B GO-REV	3/8-24-TPG-3B NGO-REV		3/8-24-TPG-3B-D/E-REV		1-1/8"	1-1/8"	.3479	.3516	4W
STI Plug 2B	STI-3/8-24-2B-GO	STI-3/8-24-2B-NGO		STI-3/8-24-2B-D/E		3/4"	3/8"	.4020	.4059	2
STI Plug 3B	STI-3/8-24-3B-GO	STI-3/8-24-3B-NGO		STI-3/8-24-3B-D/E		3/4"	3/8"	.4020	.4047	2
Ring 2A	3/8-24-TRG-2A GO	3/8-24-TRG-2A NGO		3/8-24-TRG-2A-SET		7/16"	7/16"	.3468	.3430	3T
Ring 3A	3/8-24-TRG-3A GO	3/8-24-TRG-3A NGO		3/8-24-TRG-3A-SET		7/16"	7/16"	.3479	.3450	3T
Set Plug 2A	3/8-24-TSP-2A GO	3/8-24-TSP-2A NGO		3/8-24-TSP-2A-D/E		1"	1"	.3468	.3430	2
Set Plug 3A	3/8-24-TSP-3A GO	3/8-24-TSP-3A NGO		3/8-24-TSP-3A-D/E		1"	1"	.3479	.3450	2
(.375) 3/8-28 UN										
Taperlock Plug 2B	3/8-28-TPG-2B GO	3/8-28-TPG-2B NGO		3/8-28-TPG-2B-D/E		3/4"	3/8"	.3518	.3564	2
Taperlock Plug 3B	3/8-28-TPG-3B GO	3/8-28-TPG-3B NGO		3/8-28-TPG-3B-D/E		3/4"	3/8"	.3518	.3553	2
Ring 2A	3/8-28-TRG-2A GO	3/8-28-TRG-2A NGO		3/8-28-TRG-2A-SET		7/16"	7/16"	.3507	.3471	3T
Ring 3A	3/8-28-TRG-3A GO	3/8-28-TRG-3A NGO		3/8-28-TRG-3A-SET		7/16"	7/16"	.3518	.3491	3T
Set Plug 2A	3/8-28-TSP-2A GO	3/8-28-TSP-2A NGO		3/8-28-TSP-2A-D/E		1"	1"	.3507	.3471	2
Set Plug 3A	3/8-28-TSP-3A GO	3/8-28-TSP-3A NGO		3/8-28-TSP-3A-D/E		1"	1"	.3518	.3491	2
(.375) 3/8-32 UNEF										
Taperlock Plug 2B	3/8-32-TPG-2B GO	3/8-32-TPG-2B NGO		3/8-32-TPG-2B-D/E		3/4"	3/8"	.3547	.3591	2
Taperlock Plug 3B	3/8-32-TPG-3B GO	3/8-32-TPG-3B NGO		3/8-32-TPG-3B-D/E		3/4"	3/8"	.3547	.3580	2
Reversible Plug 2B	3/8-32-TPG-2B GO-REV	3/8-32-TPG-2B NGO-REV		3/8-32-TPG-2B-D/E-REV		1-1/8"	1-1/8"	.3547	.3591	4W
Reversible Plug 3B	3/8-32-TPG-3B GO-REV	3/8-32-TPG-3B NGO-REV		3/8-32-TPG-3B-D/E-REV		1-1/8"	1-1/8"	.3547	.3580	4W
Ring 2A	3/8-32-TRG-2A GO	3/8-32-TRG-2A NGO		3/8-32-TRG-2A-SET		7/16"	7/16"	.3537	.3503	3T
Ring 3A	3/8-32-TRG-3A GO	3/8-32-TRG-3A NGO		3/8-32-TRG-3A-SET		7/16"	7/16"	.3547	.3522	3T
Set Plug 2A	3/8-32-TSP-2A GO	3/8-32-TSP-2A NGO		3/8-32-TSP-2A-D/E		1"	1"	.3537	.3503	2
Set Plug 3A	3/8-32-TSP-3A GO	3/8-32-TSP-3A NGO		3/8-32-TSP-3A-D/E		1"	1"	.3547	.3522	2
(.4375) 7/16-14 UNC										
Taperlock Plug 2B	7/16-14-TPG-2B GO	7/16-14-TPG-2B NGO		7/16-14-TPG-2B-D/E		3/4"	3/8"	.3911	.3972	2
Taperlock Plug 3B	7/16-14-TPG-3B GO	7/16-14-TPG-3B NGO		7/16-14-TPG-3B-D/E		3/4"	3/8"	.3911	.3957	2
Reversible Plug 2B	7/16-14-TPG-2B GO-REV	7/16-14-TPG-2B NGO-REV		7/16-14-TPG-2B-D/E-REV		1-1/4"	1-1/4"	.3911	.3972	5W
Reversible Plug 3B	7/16-14-TPG-3B GO-REV	7/16-14-TPG-3B NGO-REV		7/16-14-TPG-3B-D/E-REV		1-1/4"	1-1/4"	.3911	.3957	5W
STI Plug 2B	STI-7/16-14-2B-GO	STI-7/16-14-2B-NGO		STI-7/16-14-2B-D/E		7/8"	1/2"	.4839	.4890	3
STI Plug 3B	STI-7/16-14-3B-GO	STI-7/16-14-3B-NGO		STI-7/16-14-3B-D/E		7/8"	1/2"	.4839	.4875	3
Ring 2A	7/16-14-TRG-2A GO	7/16-14-TRG-2A NGO		7/16-14-TRG-2A-SET		7/16"	7/16"	.3897	.3850	3T
Ring 3A	7/16-14-TRG-3A GO	7/16-14-TRG-3A NGO		7/16-14-TRG-3A-SET		7/16"	7/16"	.3911	.3876	3T
Set Plug 2A	7/16-14-TSP-2A GO	7/16-14-TSP-2A NGO		7/16-14-TSP-2A-D/E		1"	1"	.3897	.3850	2
Set Plug 3A	7/16-14-TSP-3A GO	7/16-14-TSP-3A NGO		7/16-14-TSP-3A-D/E		1"	1"	.3911	.3876	2
(.4375) 7/16-16 UN										
Taperlock Plug 2B	7/16-16-TPG-2B GO	7/16-16-TPG-2B NGO		7/16-16-TPG-2B-D/E		3/4"	3/8"	.3969	.4028	2
Taperlock Plug 3B	7/16-16-TPG-3B GO	7/16-16-TPG-3B NGO		7/16-16-TPG-3B-D/E		3/4"	3/8"	.3969	.4014	2
Ring 2A	7/16-16-TRG-2A GO	7/16-16-TRG-2A NGO		7/16-16-TRG-2A-SET		7/16"	7/16"	.3955	.3909	3T
Ring 3A	7/16-16-TRG-3A GO	7/16-16-TRG-3A NGO		7/16-16-TRG-3A-SET		7/16"	7/16"	.3969	.3935	3T
Set Plug 2A	7/16-16-TSP-2A GO	7/16-16-TSP-2A NGO		7/16-16-TSP-2A-D/E		1"	1"	.3955	.3909	2
Set Plug 3A	7/16-16-TSP-3A GO	7/16-16-TSP-3A NGO		7/16-16-TSP-3A-D/E		1"	1"	.3969	.3935	2

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.4375) 7/16-20 UNF										
Taperlock Plug 2B	7/16-20-TPG-2B GO	7/16-20-TPG-2B NGO		7/16-20-TPG 2B-D/E		3/4"	3/8"	.4050	.4104	2
Taperlock Plug 3B	7/16-20-TPG-3B GO	7/16-20-TPG-3B NGO		7/16-20-TPG-3B-D/E		3/4"	3/8"	.4050	.4091	2
Reversible Plug 2B	7/16-20-TPG-2B GO-REV	7/16-20-TPG-2B NGO-REV		7/16-20-TPG-2B-D/E-REV		1-1/4"	1-1/4"	.4050	.4104	5W
Reversible Plug 3B	7/16-20-TPG-3B GO-REV	7/16-20-TPG-3B NGO-REV		7/16-20-TPG-3B-D/E-REV		1-1/4"	1-1/4"	.4050	.4091	5W
STI Plug 2B	STI-7/16-20-2B-GO	STI-7/16-20-2B-NGO		STI-7/16-20-2B-D/E		3/4"	3/8"	.4700	.4744	3
STI Plug 3B	STI-7/16-20-3B-GO	STI-7/16-20-3B-NGO		STI-7/16-20-3B-D/E		3/4"	3/8"	.4700	.4731	3
Ring 2A	7/16-20-TRG-2A GO	7/16-20-TRG-2A NGO		7/16-20-TRG-2A-SET		7/16"	7/16"	.4037	.3995	3T
Ring 3A	7/16-20-TRG-3A GO	7/16-20-TRG-3A NGO		7/16-20-TRG-3A-SET		7/16"	7/16"	.4050	.4019	3T
Set Plug 2A	7/16-20-TSP-2A GO	7/16-20-TSP-2A NGO		7/16-20-TSP 2A-D/E		1"	1"	.4037	.3995	2
Set Plug 3A	7/16-20-TSP-3A GO	7/16-20-TSP-3A NGO		7/16-20-TSP-3A-D/E		1"	1"	.4050	.4019	2
(.4375) 7/16-24 UNS										
Taperlock Plug 2B	7/16-24-TPG-2B GO	7/16-24-TPG-2B NGO		7/16-24-TPG-2B-D/E		3/4"	3/8"	.4104	.4153	2
Taperlock Plug 3B	7/16-24-TPG-3B GO	7/16-24-TPG-3B NGO		7/16-24-TPG-3B-D/E		3/4"	3/8"	.4104	.4141	2
*Taperlock Plug 2B	*7/16-24-TPG-2B GO	*7/16-24-TPG-2B NGO		*7/16-24-TPG-2B-D/E		3/4"	3/8"	.4104	.4154	2
*Taperlock Plug 3B	*7/16-24-TPG-3B GO	*7/16-24-TPG-3B NGO		*7/16-24-TPG-3B-D/E		3/4"	3/8"	.4104	.4142	2
Ring 2A	7/16-24-TRG-2A GO	7/16-24-TRG-2A NGO		7/16-24-TRG-2A-SET		7/16"	7/16"	.4093	.4055	3T
Ring 3A	7/16-24-TRG-3A GO	7/16-24-TRG-3A NGO		7/16-24-TRG-3A-SET		7/16"	7/16"	.4104	.4075	3T
*Ring 2A	*7/16-24-TRG-2A GO	*7/16-24-TRG-2A NGO		*7/16-24-TRG-2A-D/E		7/16"	7/16"	.4092	.4053	3T
Set Plug 2A	7/16-24-TSP-2A GO	7/16-24-TSP-2A NGO		7/16-24-TSP-2A-D/E		1"	1"	.4093	.4055	2
Set Plug 3A	7/16-24-TSP-3A GO	7/16-24-TSP-3A NGO		7/16-24-TSP-3A-D/E		1"	1"	.4104	.4075	2
*Set Plug 2A	*7/16-24-TSP-2A GO	*7/16-24-TSP-2A NGO		*7/16-24-TSP-2A-D/E		1"	1"	.4092	.4053	2
(.4375) 7/16-28 UNEF										
Taperlock Plug 2B	7/16-28-TPG-2B GO	7/16-28-TPG-2B NGO		7/16-28-TPG-2B-D/E		3/4"	3/8"	.4143	.4189	2
Taperlock Plug 3B	7/16-28-TPG-3B GO	7/16-28-TPG-3B NGO		7/16-28-TPG-3B-D/E		3/4"	3/8"	.4143	.4178	2
Reversible Plug 2B	7/16-28-TPG-2B GO-REV	7/16-28-TPG-2B NGO-REV		7/16-28-TPG-2B-D/E-REV		1-1/4"	1-1/4"	.4143	.4189	5W
Reversible Plug 3B	7/16-28-TPG-3B GO-REV	7/16-28-TPG-3B NGO-REV		7/16-28-TPG-3B-D/E-REV		1-1/4"	1-1/4"	.4143	.4178	5W
Ring 2A	7/16-28-TRG-2A GO	7/16-28-TRG-2A NGO		7/16-28-TRG-2A-SET		7/16"	7/16"	.4132	.4096	3T
Ring 3A	7/16-28-TRG-3A GO	7/16-28-TRG-3A NGO		7/16-28-TRG-3A-SET		7/16"	7/16"	.4143	.4116	3T
Set Plug 2A	7/16-28-TSP-2A GO	7/16-28-TSP-2A NGO		7/16-28-TSP-2A-D/E		1"	1"	.4132	.4096	2
Set Plug 3A	7/16-28-TSP-3A GO	7/16-28-TSP-3A NGO		7/16-28-TSP-3A-D/E		1"	1"	.4143	.4116	2
(.4375) 7/16-32 UN										
Taperlock Plug 2B	7/16-32-TPG-2B GO	7/16-32-TPG-2B NGO		7/16-32-TPG-2B-D/E		3/4"	3/8"	.4172	.4216	2
Taperlock Plug 3B	7/16-32-TPG-3B GO	7/16-32-TPG-3B NGO		7/16-32-TPG-3B-D/E		3/4"	3/8"	.4172	.4205	2
Ring 2A	7/16-32-TRG-2A GO	7/16-32-TRG-2A NGO		7/16-32-TRG-2A-SET		7/16"	7/16"	.4162	.4128	3T
Ring 3A	7/16-32-TRG-3A GO	7/16-32-TRG-3A NGO		7/16-32-TRG-3A-SET		7/16"	7/16"	.4172	.4147	3T
Set Plug 2A	7/16-32-TSP-2A GO	7/16-32-TSP-2A NGO		7/16-32-TSP-2A-D/E		1"	1"	.4162	.4128	2
Set Plug 3A	7/16-32-TSP-3A GO	7/16-32-TSP-3A NGO		7/16-32-TSP-3A-D/E		1"	1"	.4172	.4147	2

*New ANSI specification effective 02/2008.

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.500) 1/2-13 UNC										
Taperlock Plug 2B	1/2-13-TPG-2B GO	1/2-13-TPG-2B NGO		1/2-13-TPG-2B-D/E		3/4"	3/8"	.4500	.4565	2
Taperlock Plug 3B	1/2-13-TPG-3B GO	1/2-13-TPG-3B NGO		1/2-13-TPG-3B-D/E		3/4"	3/8"	.4500	.4548	2
Reversible Plug 2B	1/2-13-TPG-2B GO-REV	1/2-13-TPG-2B NGO-REV		1/2-13-TPG-2B-D/E-REV		1-3/8"	1-3/8"	.4500	.4565	5W
Reversible Plug 3B	1/2-13-TPG-3B GO-REV	1/2-13-TPG-3B NGO-REV		1/2-13-TPG-3B-D/E-REV		1-3/8"	1-3/8"	.4500	.4548	5W
STI Plug 2B	STI-1/2-13-2B-GO	STI-1/2-13-2B-NGO		STI-1/2-13-2B-D/E		7/8"	1/2"	.5499	.5554	3
STI Plug 3B	STI-1/2-13-3B-GO	STI-1/2-13-3B-NGO		STI-1/2-13-3B-D/E		7/8"	1/2"	.5499	.5537	3
Ring 2A	1/2-13-TRG-2A GO	1/2-13-TRG-2A NGO		1/2-13-TRG-2A-SET		7/16"	7/16"	.4485	.4435	3T
Ring 3A	1/2-13-TRG-3A GO	1/2-13-TRG-3A NGO		1/2-13-TRG-3A-SET		7/16"	7/16"	.4500	.4463	3T
Set Plug 2A	1/2-13-TSP-2A GO	1/2-13-TSP-2A NGO		1/2-13-TSP-2A-D/E		1"	1"	.4485	.4435	2
Set Plug 3A	1/2-13-TSP-3A GO	1/2-12-TSP-3A NGO		1/2-13-TSP-3A-D/E		1"	1"	.4500	.4463	2
(.500) 1/2-16 UN										
Taperlock Plug 2B	1/2-16-TPG-2B GO	1/2-16-TPG-2B NGO		1/2-16-TPG-2B-D/E		3/4"	3/8"	.4594	.4655	2
Taperlock Plug 3B	1/2-16-TPG-3B GO	1/2-16-TPG-3B NGO		1/2-16-TPG-3B-D/E		3/4"	3/8"	.4594	.4640	2
Ring 2A	1/2-16-TRG-2A GO	1/2-16-TRG-2A NGO		1/2-16-TRG-2A-SET		7/16"	7/16"	.4580	.4533	3T
Ring 3A	1/2-16-TRG-3A GO	1/2-16-TRG-3A NGO		1/2-16-TRG-3A-SET		7/16"	7/16"	.4594	.4559	3T
Set Plug 2A	1/2-16-TSP-2A GO	1/2-16-TSP-2A NGO		1/2-16-TSP-2A-D/E		1"	1"	.4580	.4533	2
Set Plug 3A	1/2-16-TSP-3A GO	1/2-16-TSP-3A NGO		1/2-16-TSP-3A-D/E		1"	1"	.4594	.4559	2
(.500) 1/2-20 UNF										
Taperlock Plug 2B	1/2-20-TPG-2B GO	1/2-20-TPG-2B NGO		1/2-20-TPG-2B-D/E		3/4"	3/8"	.4675	.4731	2
Taperlock Plug 3B	1/2-20-TPG-3B GO	1/2-20-TPG 3B NGO		1/2-20-TPG-3B-D/E		3/4"	3/8"	.4675	.4717	2
Reversible Plug 2B	1/2-20-TPG-2B GO-REV	1/2-20-TPG-2B NGO-REV		1/2-20-TPG-2B-D/E-REV		1-3/8"	1-3/8"	.4675	.4731	5W
Reversible Plug 3B	1/2-20-TPG-3B GO-REV	1/2-20-TPG-3B NGO-REV		1/2-20-TPG-3B-D/E-REV		1-3/8"	1-3/8"	.4675	.4717	5W
STI Plug 2B	STI-1/2-20-2B-GO	STI-1/2-20-2B-NGO		STI-1/2-20-2B-D/E		7/8"	1/2"	.5325	.5371	3
STI Plug 3B	STI-1/2-20-3B-GO	STI-1/2-20-3B-NGO		STI-1/2-20-3B-D/E		7/8"	1/2"	.5325	.5357	3
Ring 2A	1/2-20-TRG-2A GO	1/2-20-TRG-2A NGO		1/2-20-TRG-2A-SET		7/16"	7/16"	.4662	.4619	3T
Ring 3A	1/2-20-TRG-3A GO	1/2-20-TRG-3A NGO		1/2-20-TRG-3A-SET		7/16"	7/16"	.4675	.4643	3T
Set Plug 2A	1/2-20-TSP-2A GO	1/2-20-TSP-2A NGO		1/2-20-TSP-2A-D/E		1"	1"	.4662	.4619	2
Set Plug 3A	1/2-20-TSP-3A GO	1/2-20-TSP 3A NGO		1/2-20-TSP-3A-D/E		1"	1"	.4675	.4643	2
(.500) 1/2-28 UNEF										
Taperlock Plug 2B	1/2-28-TPG-2B GO	1/2-28-TPG-2B NGO		1/2-28-TPG-2B-D/E		3/4"	3/8"	.4768	.4816	2
Taperlock Plug 3B	1/2-28-TPG-3B GO	1/2-28-TPG-3B NGO		1/2-28-TPG-3B-D/E		3/4"	3/8"	.4768	.4804	2
Reversible Plug 2B	1/2-28-TPG-2B GO-REV	1/2-28-TPG-2B NGO-RE		1/2-28-TPG-2B-D/E-REV		1-3/8"	1-3/8"	.4768	.4816	5W
Reversible Plug 3B	1/2-28-TPG-3B GO-REV	1/2-28-TPG-3B NGO-REV		1/2-28-TPG-3B-D/E-REV		1-3/8"	1-3/8"	.4768	.4804	5W
Ring 2A	1/2-28-TRG-2A GO	1/2-28-TRG-2A NGO		1/2-28-TRG-2A-SET		7/16"	7/16"	.4757	.4720	3T
Ring 3A	1/2-28-TRG-3A GO	1/2-28-TRG-3A NGO		1/2-28-TRG-3A-SET		7/16"	7/16"	.4768	.4740	3T
Set Plug 2A	1/2-28-TSP-2A GO	1/2-28-TSP-2A NGO		1/2-28-TSP-2A-D/E		1"	1"	.4757	.4720	2
Set Plug 3A	1/2-28-TSP-3A GO	1/2-28-TSP-3A NGO		1/2-28-TSP-3A-D/E		1"	1"	.4768	.4740	2
(.500) 1/2-32 UN										
Taperlock Plug 2B	1/2-32-TPG-2B GO	1/2-32-TPG-2B NGO		1/2-32-TPG-2B-D/E		3/4"	3/8"	.4797	.4842	2
Taperlock Plug 3B	1/2-32-TPG-3B GO	1/2-32-TPG-3B NGO		1/2-32-TPG-3B-D/E		3/4"	3/8"	.4797	.4831	2
Ring 2A	1/2-32-TRG-2A GO	1/2-32-TRG-2A NGO		1/2-32-TRG-2A-SET		7/16"	7/16"	.4787	.4752	3T
Ring 3A	1/2-32-TRG-3A GO	1/2-32-TRG-3A NGO		1/2-32-TRG-3A-SET		7/16"	7/16"	.4797	.4771	3T
Set Plug 2A	1/2-32-TSP-2A GO	1/2-32-TSP-2A NGO		1/2-32-TSP-2A-D/E		1"	1"	.4787	.4752	2
Set Plug 3A	1/2-32-TSP-3A GO	1/2-32-TSP-3A NGO		1/2-32-TSP-3A-D/E		1"	1"	.4797	.4771	2

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.5625) 9/16-12 UNC										
Taperlock Plug 2B	9/16-12-TPG-2B GO	9/16-12-TPG-2B NGO		9/16-12-TPG-2B-D/E		7/8"	1/2"	.5084	.5152	3
Taperlock Plug 3B	9/16-12-TPG-3B GO	9/16-12-TPG-3B NGO		9/16-12-TPG-3B-D/E		7/8"	1/2"	.5084	.5135	3
Reversible Plug 2B	9/16-12-TPG-2B GO-REV	9/16-12-TPG-2B NGO-REV		9/16-12-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5084	.5152	6W
Reversible Plug 3B	9/16-12-TPG-3B GO-REV	9/16-12-TPG-3B NGO-REV		9/16-12-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5084	.5135	6W
STI Plug 2B	STI-9/16-12-2B-GO	STI-9/16-12-2B-NGO		STI-9/16-12-2B-D/E		7/8"	1/2"	.6167	.6225	3
STI Plug 3B	STI-9/16-12-3B-GO	STI-9/16-12-3B-NGO		STI-9/16-12-3B-D/E		7/8"	1/2"	.6167	.6208	3
Ring 2A	9/16-12-TRG-2A GO	9/16-12-TRG-2A NGO		9/16-12-TRG-2A-SET		3/4"	9/16"	.5068	.5016	4T
Ring 3A	9/16-12-TRG-3A GO	9/16-12-TRG-3A NGO		9/16-12-TRG-3A-SET		3/4"	9/16"	.5084	.5045	4T
Set Plug 2A	9/16-12-TSP-2A GO	9/16-12-TSP-2A NGO		9/16-12-TSP-2A-D/E		1-7/8"	1-1/4"	.5068	.5016	3
Set Plug 3A	9/16-12-TSP-3A GO	9/16-12-TSP-3A NGO		9/16-12-TSP-3A-D/E		1-7/8"	1-1/4"	.5084	.5045	3
(.5625) 9/16-16 UN										
Taperlock Plug 2B	9/16-16-TPG-2B GO	9/16-16-TPG-2B NGO		9/16-16-TPG-2B-D/E		7/8"	1/2"	.5219	.5280	3
Taperlock Plug 3B	9/16-16-TPG-3B GO	9/16-16-TPG-3B NGO		9/16-16-TPG-3B-D/E		7/8"	1/2"	.5219	.5265	3
Ring 2A	9/16-16-TRG-2A GO	9/16-16-TRG-2A NGO		9/16-16-TRG-2A-SET		9/16"	9/16"	.5205	.5158	4T
Ring 3A	9/16-16-TRG-3A GO	9/16-16-TRG-3A NGO		9/16-16-TRG-3A-SET		9/16"	9/16"	.5219	.5184	4T
Set Plug 2A	9/16-16-TSP-2A GO	9/16-16-TSP-2A NGO		9/16-16-TSP-2A-D/E		1-1/4"	1-1/4"	.5205	.5158	3
Set Plug 3A	9/16-16-TSP-3A GO	9/16-16-TSP-3A NGO		9/16-16-TSP-3A-D/E		1-1/4"	1-1/4"	.5219	.5184	3
(.5625) 9/16-18 UNF										
Taperlock Plug 2B	9/16-18-TPG-2B GO	9/16-18-TPG-2B NGO		9/16-18-TPG-2B-D/E		7/8"	1/2"	.5264	.5323	3
Taperlock Plug 3B	9/16-18-TPG-3B GO	9/16-18-TPG-3B NGO		9/16-18-TPG-3B-D/E		7/8"	1/2"	.5264	.5308	3
Reversible Plug 2B	9/16-18-TPG-2B GO-REV	9/16-18-TPG-2B NGO-REV		9/16-18-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5264	.5323	6W
Reversible Plug 3B	9/16-18-TPG-3B GO-REV	9/16-18-TPG-3B NGO-REV		9/16-18-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5264	.5308	6W
STI Plug 2B	STI-9/16-18-2B-GO	STI-9/16-18-2B-NGO		STI-9/16-18-2B-D/E		7/8"	1/2"	.5986	.6035	3
STI Plug 3B	STI-9/16-18-3B-GO	STI-9/16-18-3B-NGO		STI-9/16-18-3B-D/E		7/8"	1/2"	.5986	.6020	3
Ring 2A	9/16-18-TRG-2A GO	9/16-18-TRG-2A NGO		9/16-18-TRG-2A-SET		9/16"	9/16"	.5250	.5205	4T
Ring 3A	9/16-18-TRG-3A GO	9/16-18-TRG-3A NGO		9/16-18-TRG-3A-SET		9/16"	9/16"	.5264	.5230	4T
Set Plug 2A	9/16-18-TSP-2A GO	9/16-18-TSP-2A NGO		9/16-18-TSP-2A-D/E		1-1/4"	1-1/4"	.5250	.5205	3
Set Plug 3A	9/16-18-TSP-3A GO	9/16-18-TSP-3A NGO		9/16-18-TSP-3A-D/E		1-1/4"	1-1/4"	.5264	.5230	3
(.5625) 9/16-20 UN										
Taperlock Plug 2B	9/16-20-TPG-2B GO	9/16-20-TPG-2B NGO		9/16-20-TPG-2B-D/E		7/8"	1/2"	.5300	.5355	3
Taperlock Plug 3B	9/16-20-TPG-3B GO	9/16-20-TPG-3B NGO		9/16-20-TPG-3B-D/E		7/8"	1/2"	.5300	.5341	3
Ring 2A	9/16-20-TRG-2A GO	9/16-20-TRG-2A NGO		9/16-20-TRG-2A-SET		9/16"	9/16"	.5287	.5245	4T
Ring 3A	9/16-20-TRG-3A GO	9/16-20-TRG-3A NGO		9/16-20-TRG-3A-SET		9/16"	9/16"	.5300	.5268	4T
Set Plug 2A	9/16-20-TSP-2A GO	9/16-20-TSP-2A NGO		9/16-20-TSP-2A-D/E		1-1/4"	1-1/4"	.5287	.5245	3
Set Plug 3A	9/16-20-TSP-3A GO	9/16-20-TSP-3A NGO		9/16-20-TSP-3A-D/E		1-1/4"	1-1/4"	.5300	.5268	3
(.5625) 9/16-24 UNEF										
Taperlock Plug 2B	9/16-24-TPG-2B GO	9/16-24-TPG-2B NGO		9/16-24-TPG-2B-D/E		7/8"	1/2"	.5354	.5405	3
Taperlock Plug 3B	9/16-24-TPG-3B GO	9/16-24-TPG-3B NGO		9/16-24-TPG-3B-D/E		7/8"	1/2"	.5354	.5392	3
Reversible Plug 2B	9/16-24-TPG-2B GO-REV	9/16-24-TPG-2B NGO-REV		9/16-24-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5354	.5405	6W
Reversible Plug 3B	9/16-24-TPG-3B GO-REV	9/16-24-TPG-3B NGO-REV		9/16-24-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5354	.5392	6W
Ring 2A	9/16-24-TRG-2A GO	9/16-24-TRG-2A NGO		9/16-24-TRG-2A-SET		9/16"	9/16"	.5342	.5303	4T
Ring 3A	9/16-24-TRG-3A GO	9/16-24-TRG-3A NGO		9/16-24-TRG-3A-SET		9/16"	9/16"	.5354	.5325	4T
Set Plug 2A	9/16-24-TSP-2A GO	9/16-24-TSP-2A NGO		9/16-24-TSP-2A-D/E		1-1/4"	1-1/4"	.5342	.5303	3
Set Plug 3A	9/16-24-TSP-3A GO	9/16-24-TSP-3A NGO		9/16-24-TSP-3A-D/E		1-1/4"	1-1/4"	.5354	.5325	3

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.5625) 9/16-28 UN										
Taperlock Plug 2B	9/16-28-TPG-2B GO	9/16-28-TPG-2B NGO		9/16-28-TPG-2B-D/E		7/8"	1/2"	.5393	.5441	3
Taperlock Plug 3B	9/16-28-TPG-3B GO	9/16-28-TPG-3B NGO		9/16-28-TPG-3B-D/E		7/8"	1/2"	.5393	.5429	3
Ring 2A	9/16-28-TRG-2A GO	9/16-28-TRG-2A NGO		9/16-28-TRG-2A-SET		9/16"	9/16"	.5382	.5345	4T
Ring 3A	9/16-28-TRG-3A GO	9/16-28-TRG-3A NGO		9/16-28-TRG-3A-SET		9/16"	9/16"	.5393	.5365	4T
Set Plug 2A	9/16-28-TSP-2A GO	9/16-28-TSP-2A NGO		9/16-28-TSP-2A-D/E		1-1/4"	1-1/4"	.5382	.5345	3
Set Plug 3A	9/16-28-TSP-3A GO	9/16-28-TSP-3A NGO		9/16-28-TSP-3A-D/E		1-1/4"	1-1/4"	.5393	.5365	3
(.5625) 9/16-32 UN										
Taperlock Plug 2B	9/16-32-TPG-2B GO	9/16-32-TPG-2B NGO		9/16-32-TPG-2B-D/E		7/8"	1/2"	.5422	.5467	3
Taperlock Plug 3B	9/16-32-TPG-3B GO	9/16-32-TPG-3B NGO		9/16-32-TPG-3B-D/E		7/8"	1/2"	.5422	.5456	3
Ring 2A	9/16-32-TRG-2A GO	9/16-32-TRG-2A NGO		9/16-32-TRG-2A-SET		9/16"	9/16"	.5412	.5377	4T
Ring 3A	9/16-32-TRG-3A GO	9/16-32-TRG-3A NGO		9/16-32-TRG-3A-SET		9/16"	9/16"	.5422	.5396	4T
Set Plug 2A	9/16-32-TSP-2A GO	9/16-32-TSP-2A NGO		9/16-32-TSP-2A-D/E		1-1/4"	1-1/4"	.5412	.5377	3
Set Plug 3A	9/16-32-TSP-3A GO	9/16-32-TSP-3A NGO		9/16-32-TSP-3A-D/E		1-1/4"	1-1/4"	.5422	.5396	3
(.625) 5/8-11 UNC										
Taperlock Plug 2B	5/8-11-TPG-2B GO	5/8-11-TPG-2B NGO		5/8-11-TPG-2B-D/E		7/8"	1/2"	.5660	.5732	3
Taperlock Plug 3B	5/8-11-TPG-3B GO	5/8-11-TPG-3B NGO		5/8-11-TPG-3B-D/E		7/8"	1/2"	.5660	.5714	3
Reversible Plug 2B	5/8-11-TPG-2B GO-REV	5/8-11-TPG-2B NGO-REV		5/8-11-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5660	.5732	6W
Reversible Plug 3B	5/8-11-TPG-3B GO-REV	5/8-11-TPG-3B NGO-REV		5/8-11-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5660	.5714	6W
STI Plug 2B	STI-5/8-11-2B-GO	STI-5/8-11-2B-NGO		STI-5/8-11-2B-D/E		7/8"	1/2"	.6841	.6903	3
STI Plug 3B	STI-5/8-11-3B-GO	STI-5/8-11-3B-NGO		STI-5/8-11-3B-D/E		7/8"	1/2"	.6841	.6885	3
Ring 2A	5/8-11-TRG-2A GO	5/8-11-TRG-2A NGO		5/8-11-TRG-2A-SET		3/4"	9/16"	.5644	.5589	4T
Ring 3A	5/8-11-TRG-3A GO	5/8-11-TRG-3A NGO		5/8-11-TRG-3A-SET		3/4"	9/16"	.5660	.5619	4T
Set Plug 2A	5/8-11-TSP-2A GO	5/8-11-TSP-2A NGO		5/8-11-TSP-2A-D/E		1-7/8"	1-1/4"	.5644	.5589	3
Set Plug 3A	5/8-11-TSP-3A GO	5/8-11-TSP-3A NGO		5/8-11-TSP-3A-D/E		1-7/8"	1-1/4"	.5660	.5619	3
(.625) 5/8-12 UN										
Taperlock Plug 2B	5/8-12-TPG-2B GO	5/8-12-TPG-2B NGO		5/8-12-TPG-2B-D/E		7/8"	1/2"	.5709	.5780	3
Taperlock Plug 3B	5/8-12-TPG-3B GO	5/8-12-TPG-3B NGO		5/8-12-TPG-3B-D/E		7/8"	1/2"	.5709	.5762	3
Ring 2A	5/8-12-TRG-2A GO	5/8-12-TRG-2A NGO		5/8-12-TRG-2A-SET		9/16"	9/16"	.5693	.5639	4T
Ring 3A	5/8-12-TRG-3A GO	5/8-12-TRG-3A NGO		5/8-12-TRG-3A-SET		9/16"	9/16"	.5709	.5668	4T
Set Plug 2A	5/8-12-TSP-2A GO	5/8-12-TSP-2A NGO		5/8-12-TSP-2A-D/E		1-1/4"	1-1/4"	.5693	.5639	3
Set Plug 3A	5/8-12-TSP-3A GO	5/8-12-TSP-3A NGO		5/8-12-TSP-3A-D/E		1-1/4"	1-1/4"	.5709	.5668	3
(.625) 5/8-16 UN										
Taperlock Plug 2B	5/8-16-TPG-2B GO	5/8-16-TPG-2B NGO		5/8-16-TPG-2B-D/E		7/8"	1/2"	.5844	.5906	3
Taperlock Plug 3B	5/8-16-TPG-3B GO	5/8-16-TPG-3B NGO		5/8-16-TPG-3B-D/E		7/8"	1/2"	.5844	.5890	3
Ring 2A	5/8-16-TRG-2A GO	5/8-16-TRG-2A NGO		5/8-16-TRG-2A-SET		9/16"	9/16"	.5830	.5782	4T
Ring 3A	5/8-16-TRG-3A GO	5/8-16-TRG-3A NGO		5/8-16-TRG-3A-SET		9/16"	9/16"	.5844	.5808	4T
Set Plug 2A	5/8-16-TSP-2A GO	5/8-16-TSP-2A NGO		5/8-16-TSP-2A-D/E		1-1/4"	1-1/4"	.5830	.5782	3
Set Plug 3A	5/8-16-TSP-3A GO	5/8-16-TSP-3A NGO		5/8-16-TSP-3A-D/E		1-1/4"	1-1/4"	.5844	.5808	3

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.625) 5/8-18 UNF										
Taperlock Plug 2B	5/8-18-TPG-2B GO	5/8-18-TPG-2B NGO		5/8-18-TPG-2B-D/E		7/8"	1/2"	.5889	.5949	3
Taperlock Plug 3B	5/8-18-TPG-3B GO	5/8-18-TPG-3B NGO		5/8-18-TPG-3B-D/E		7/8"	1/2"	.5889	.5934	3
Reversible Plug 2B	5/8-18-TPG-2B GO-REV	5/8-18-TPG-2B NGO-REV		5/8-18-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5889	.5949	6W
Reversible Plug 3B	5/8-18-TPG-3B GO-REV	5/8-18-TPG-3B NGO-REV		5/8-18-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5889	.5934	6W
STI Plug 2B	STI-5/8-18-2B-GO	STI-5/8-18-2B-NGO		STI-5/8-18-2B-D/E		7/8"	1/2"	.6611	.6661	3
STI Plug 3B	STI-5/8-18-3B-GO	STI-5/8-18-3B-NGO		STI-5/8-18-3B-D/E		7/8"	1/2"	.6611	.6646	3
Ring 2A	5/8-18-TRG-2A GO	5/8-18-TRG-2A NGO		5/8-18-TRG-2A-SET		9/16"	9/16"	.5875	.5828	4T
Ring 3A	5/8-18-TRG-3A GO	5/8-18-TRG-3A NGO		5/8-18-TRG-3A-SET		9/16"	9/16"	.5889	.5854	4T
Set Plug 2A	5/8-18-TSP-2A GO	5/8-18-TSP-2A NGO		5/8-18-TSP-2A-D/E		1-1/4"	1-1/4"	.5875	.5828	3
Set Plug 3A	5/8-18-TSP-3A GO	5/8-18-TSP-3A NGO		5/8-18-TSP-3A-D/E		1-1/4"	1-1/4"	.5889	.5854	3
(.625) 5/8-20 UN										
Taperlock Plug 2B	5/8-20-TPG-2B GO	5/8-20-TPG-2B NGO		5/8-20-TPG-2B-D/E		7/8"	1/2"	.5925	.5981	3
Taperlock Plug 3B	5/8-20-TPG-3B GO	5/8-20-TPG-3B NGO		5/8-20-TPG-3B-D/E		7/8"	1/2"	.5925	.5967	3
Ring 2A	5/8-20-TRG-2A GO	5/8-20-TRG-2A NGO		5/8-20-TRG-2A-SET		9/16"	9/16"	.5912	.5869	4T
Ring 3A	5/8-20-TRG-3A GO	5/8-20-TRG-3A NGO		5/8-20-TRG-3A-SET		9/16"	9/16"	.5925	.5893	4T
Set Plug 2A	5/8-20-TSP-2A GO	5/8-20-TSP-2A NGO		5/8-20-TSP-2A-D/E		1-1/4"	1-1/4"	.5912	.5869	3
Set Plug 3A	5/8-20-TSP-3A GO	5/8-20-TSP-3A NGO		5/8-20-TSP-3A-D/E		1-1/4"	1-1/4"	.5925	.5893	3
(.625) 5/8-24 UNEF										
Taperlock Plug 2B	5/8-24-TPG-2B GO	5/8-24-TPG-2B NGO		5/8-24-TPG-2B-D/E		7/8"	1/2"	.5979	.6031	3
Taperlock Plug 3B	5/8-24-TPG-3B GO	5/8-24-TPG-3B NGO		5/8-24-TPG-3B-D/E		7/8"	1/2"	.5979	.6018	3
Reversible Plug 2B	5/8-24-TPG-2B GO-REV	5/8-24-TPG-2B NGO-REV		5/8-24-TPG-2B-D/E-REV		1-1/2"	1-3/8"	.5979	.6031	6W
Reversible Plug 3B	5/8-24-TPG-3B GO-REV	5/8-24-TPG-3B NGO-REV		5/8-24-TPG-3B-D/E-REV		1-1/2"	1-3/8"	.5979	.6018	6W
Ring 2A	5/8-24-TRG-2A GO	5/8-24-TRG-2A NGO		5/8-24-TRG-2A SET		9/16"	9/16"	.5967	.5927	4T
Ring 3A	5/8-24-TRG-3A GO	5/8-24-TRG-3A NGO		5/8-24-TRG-3A SET		9/16"	9/16"	.5979	.5949	4T
Set Plug 2A	5/8-24-TSP-2A GO	5/8-24-TSP-2A NGO		5/8-24-TSP-2A-D/E		1-1/4"	1-1/4"	.5967	.5927	3
Set Plug 3A	5/8-24-TSP-3A GO	5/8-24-TSP-3A NGO		5/8-24-TSP-3A-D/E		1-1/4"	1-1/4"	.5979	.5949	3
(.625) 5/8-28 UN										
Taperlock Plug 2B	5/8-28-TPG-2B GO	5/8-28-TPG-2B NGO		5/8-28-TPG-2B-D/E		7/8"	1/2"	.6018	.6067	3
Taperlock Plug 3B	5/8-28-TPG-3B GO	5/8-28-TPG-3B NGO		5/8-28-TPG-3B-D/E		7/8"	1/2"	.6018	.6055	3
Ring 2A	5/8-28-TRG-2A GO	5/8-28-TRG-2A NGO		5/8-28-TRG-2A-SET		9/16"	9/16"	.6007	.5969	4T
Ring 3A	5/8-28-TRG-3A GO	5/8-28-TRG-3A NGO		5/8-28-TRG-3A-SET		9/16"	9/16"	.6018	.5990	4T
Set Plug 2A	5/8-28-TSP-2A GO	5/8-28-TSP-2A NGO		5/8-28-TSP-2A-D/E		1-1/4"	1-1/4"	.6007	.5969	3
Set Plug 3A	5/8-28-TSP-3A GO	5/8-28-TSP-3A NGO		5/8-28-TSP-3A-D/E		1-1/4"	1-1/4"	.6018	.5990	3
(.625) 5/8-32 UN										
Taperlock Plug 2B	5/8-32-TPG-2B GO	5/8-32-TPG-2B NGO		5/8-32-TPG-2B-D/E		7/8"	1/2"	.6047	.6093	3
Taperlock Plug 3B	5/8-32-TPG-3B GO	5/8-32-TPG-3B NGO		5/8-32-TPG-3B-D/E		7/8"	1/2"	.6047	.6082	3
Ring 2A	5/8-32-TRG-2A GO	5/8-32-TRG-2A NGO		5/8-32-TRG-2A-SET		9/16"	9/16"	.6036	.6000	4T
Ring 3A	5/8-32-TRG-3A GO	5/8-32-TRG-3A NGO		5/8-32-TRG-3A-SET		9/16"	9/16"	.6047	.6020	4T
Set Plug 2A	5/8-32-TSP-2A GO	5/8-32-TSP-2A NGO		5/8-32-TSP-2A-D/E		1-1/4"	1-1/4"	.6036	.6000	3
Set Plug 3A	5/8-32-TSP-3A GO	5/8-32-TSP-3A NGO		5/8-32-TSP-3A-D/E		1-1/4"	1-1/4"	.6047	.6020	3

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.6875) 11/16-12 UN										
Taperlock Plug 2B	11/16-12-TPG-2B GO	11/16-12-TPG-2B NGO		11/16-12-TPG-2B-D/E		7/8"	1/2"	.6334	.6405	3
Taperlock Plug 3B	11/16-12-TPG-3B GO	11/16-12-TPG-3B NGO		11/16-12-TPG-3B-D/E		7/8"	1/2"	.6334	.6387	3
Ring 2A	11/16-12-TRG-2A GO	11/16-12-TRG-2A NGO		11/16-12-TRG-2A-SET		9/16"	9/16"	.6318	.6264	4T
Ring 3A	11/16-12-TRG-3A GO	11/16-12-TRG-3A NGO		11/16-12-TRG-3A-SET		9/16"	9/16"	.6334	.6293	4T
Set Plug 2A	11/16-12-TSP-2A GO	11/16-12-TSP-2A NGO		11/16-12-TSP-2A-D/E		1-1/4"	1-1/4"	.6318	.6264	3
Set Plug 3A	11/16-12-TSP-3A GO	11/16-12-TSP-3A NGO		11/16-12-TSP-3A-D/E		1-1/4"	1-1/4"	.6334	.6293	3
(.6875) 11/16-16 UN										
Taperlock Plug 2B	11/16-16-TPG-2B GO	11/16-16-TPG-2B NGO		11/16-16-TPG-2B-D/E		7/8"	1/2"	.6469	.6531	3
Taperlock Plug 3B	11/16-16-TPG-3B GO	11/16-16-TPG-3B NGO		11/16-16-TPG-3B-D/E		7/8"	1/2"	.6469	.6515	3
Ring 2A	11/16-16-TRG-2A GO	11/16-16-TRG-2A NGO		11/16-16-TRG-2A-SET		9/16"	9/16"	.6455	.6407	4T
Ring 3A	11/16-16-TRG-3A GO	11/16-16-TRG-3A NGO		11/16-16-TRG-3A-SET		9/16"	9/16"	.6469	.6433	4T
Set Plug 2A	11/16-16-TSP-2A GO	11/16-16-TSP-2A NGO		11/16-16-TSP-2A-D/E		1-1/4"	1-1/4"	.6455	.6407	3
Set Plug 3A	11/16-16-TSP-3A GO	11/16-16-TSP-3A NGO		11/16-16-TSP-3A-D/E		1-1/4"	1-1/4"	.6469	.6433	3
(.6875) 11/16-20 UN										
Taperlock Plug 2B	11/16-20-TPG-2B GO	11/16-20-TPG-2B NGO		11/16-20-TPG-2B-D/E		7/8"	1/2"	.6550	.6606	3
Taperlock Plug 3B	11/16-20-TPG-3B GO	11/16-20-TPG-3B NGO		11/16-20-TPG-3B-D/E		7/8"	1/2"	.6550	.6592	3
Ring 2A	11/16-20-TRG-2A GO	11/16-20-TRG-2A NGO		11/16-20-TRG-2A-SET		9/16"	9/16"	.6537	.6494	4T
Ring 3A	11/16-20-TRG-3A GO	11/16-20-TRG-3A NGO		11/16-20-TRG-3A-SET		9/16"	9/16"	.6550	.6518	4T
Set Plug 2A	11/16-20-TSP-2A GO	11/16-20-TSP-2A NGO		11/16-20-TSP-2A-D/E		1-1/4"	1-1/4"	.6537	.6494	3
Set Plug 3A	11/16-20-TSP-3A GO	11/16-20-TSP-3A NGO		11/16-20-TSP-3A-D/E		1-1/4"	1-1/4"	.6550	.6518	3
(.6875) 11/16-24 UNEF										
Taperlock Plug 2B	11/16-24-TPG-2B GO	11/16-24-TPG-2B NGO		11/16-24-TPG-2B-D/E		7/8"	1/2"	.6604	.6656	3
Taperlock Plug 3B	11/16-24-TPG-3B GO	11/16-24-TPG-3B-NGO		11/16-24-TPG-3B-D/E		7/8"	1/2"	.6604	.6643	3
Reversible Plug 2B	11/16-24-TPG-2B GO-REV	11/16-24-TPG-2B NGO-REV		11/16-24-TPG-2B-D/E-REV		1-3/4"	1-3/8"	.6604	.6656	7W
Reversible Plug 3B	11/16-24-TPG-3B GO-REV	11/16-24-TPG-3B NGO-REV		11/16-24-TPG-3B-D/E-REV		1-3/4"	1-3/8"	.6604	.6643	7W
Ring 2A	11/16-24-TRG-2A GO	11/16-24-TRG-2A NGO		11/16-24-TRG-2A-SET		9/16"	9/16"	.6592	.6552	4T
Ring 3A	11/16-24-TRG-3A GO	11/16-24-TRG-3A NGO		11/16-24-TRG-3A-SET		9/16"	9/16"	.6604	.6574	4T
Set Plug 2A	11/16-24-TSP-2A GO	11/16-24-TSP-2A NGO		11/16-24-TSP-2A-D/E		1-1/4"	1-1/4"	.6592	.6552	3
Set Plug 3A	11/16-24-TSP-3A GO	11/16-24-TSP-3A-NGO		11/16-24-TSP-3A-D/E		1-1/4"	1-1/4"	.6604	.6574	3
(.6875) 11/16-28 UN										
Taperlock Plug 2B	11/16-28-TPG-2B GO	11/16-28-TPG-2B NGO		11/16-28-TPG-2B-D/E		7/8"	1/2"	.6643	.6692	3
Taperlock Plug 3B	11/16-28-TPG-3B GO	11/16-28-TPG-3B NGO		11/16-28-TPG-3B-D/E		7/8"	1/2"	.6643	.6680	3
Ring 2A	11/16-28-TRG-2A GO	11/16-28-TRG-2A NGO		11/16-28-TRG-2A-SET		9/16"	9/16"	.6632	.6594	4T
Ring 3A	11/16-28-TRG-3A GO	11/16-28-TRG-3A NGO		11/16-28-TRG-3A-SET		9/16"	9/16"	.6643	.6615	4T
Set Plug 2A	11/16-28-TSP-2A GO	11/16-28-TSP-2A NGO		11/16-28-TSP-2A-D/E		1-1/4"	1-1/4"	.6632	.6594	3
Set Plug 3A	11/16-28-TSP-3A GO	11/16-28-TSP-3A NGO		11/16-28-TSP-3A-D/E		1-1/4"	1-1/4"	.6643	.6615	3
(.6875) 11/16-32 UN										
Taperlock Plug 2B	11/16-32-TPG-2B GO	11/16-32-TPG-2B NGO		11/16-32-TPG-2B-D/E		7/8"	1/2"	.6672	.6718	3
Taperlock Plug 3B	11/16-32-TPG-3B GO	11/16-32-TPG-3B NGO		11/16-32-TPG-3B-D/E		7/8"	1/2"	.6672	.6707	3
Ring 2A	11/16-32-TRG-2A GO	11/16-32-TRG-2A NGO		11/16-32-TRG-2A-SET		9/16"	9/16"	.6661	.6625	4T
Ring 3A	11/16-32-TRG-3A GO	11/16-32-TRG-3A NGO		11/16-32-TRG-3A-SET		9/16"	9/16"	.6672	.6645	4T
Set Plug 2A	11/16-32-TSP-2A GO	11/16-32-TSP-2A NGO		11/16-32-TSP-2A-D/E		1-1/4"	1-1/4"	.6661	.6625	3
Set Plug 3A	11/16-32-TSP-3A GO	11/16-32-TSP-3A NGO		11/16-32-TSP-3A-D/E		1-1/4"	1-1/4"	.6672	.6645	3

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.750) 3/4-10 UNC										
Taperlock Plug 2B	3/4-10-TPG-2B GO	3/4-10-TPG-2B NGO		3/4-10-TPG-2B-D/E		7/8"	1/2"	.6850	.6927	3
Taperlock Plug 3B	3/4-10-TPG-3B GO	3/4-10-TPG-3B NGO		3/4-10-TPG-3B-D/E		7/8"	1/2"	.6850	.6907	3
Reversible Plug 2B	3/4-10-TPG-2B GO-REV	3/4-10-TPG-2B NGO-REV		3/4-10-TPG-2B-D/E-REV		1-3/4"	1-3/8"	.6850	.6927	7W
Reversible Plug 3B	3/4-10-TPG-3B GO-REV	3/4-10-TPG-3B NGO-REV		3/4-10-TPG-3B-D/E-REV		1-3/4"	1-3/8"	.6850	.6907	7W
STI Plug 2B	STI-3/4-10-2B-GO	STI-3/4-10-2B-NGO		STI-3/4-10-2B-D/E		1"	5/8"	.8149	.8216	4
STI Plug 3B	STI-3/4-10-3B-GO	STI-3/4-10-3B-NGO		STI-3/4-10-3B-D/E		1"	5/8"	.8149	.8196	4
Ring 2A	3/4-10-TRG-2A GO	3/4-10-TRG-2A NGO		3/4-10-TRG-2A-SET		3/4"	9/16"	.6832	.6773	4T
Ring 3A	3/4-10-TRG-3A GO	3/4-10-TRG-3A NGO		3/4-10-TRG-3A-SET		3/4"	9/16"	.6850	.6806	4T
Set Plug 2A	3/4-10-TSP-2A GO	3/4-10-TSP-2A NGO		3/4-10-TSP-2A-D/E		1-7/8"	1-1/4"	.6832	.6773	3
Set Plug 3A	3/4-10-TSP-3A GO	3/4-10-TSP-3A NGO		3/4-10-TSP-3A-D/E		1-7/8"	1-1/4"	.6850	.6806	3
(.750) 3/4-12 UN										
Taperlock Plug 2B	3/4-12-TPG-2B GO	3/4-12-TPG-2B NGO		3/4-12-TPG-2B-D/E		7/8"	1/2"	.6959	.7031	3
Taperlock Plug 3B	3/4-12-TPG-3B GO	3/4-12-TPG-3B NGO		3/4-12-TPG-3B-D/E		7/8"	1/2"	.6959	.7013	3
Ring 2A	3/4-12-TRG-2A GO	3/4-12-TRG-2A NGO		3/4-12-TRG-2A-SET		9/16"	9/16"	.6942	.6887	4T
Ring 3A	3/4-12-TRG-3A GO	3/4-12-TRG-3A NGO		3/4-12-TRG-3A-SET		9/16"	9/16"	.6959	.6918	4T
Set Plug 2A	3/4-12-TSP-2A GO	3/4-12-TSP-2A NGO		3/4-12-TSP-2A-D/E		1-1/4"	1-1/4"	.6942	.6887	3
Set Plug 3A	3/4-12-TSP-3A GO	3/4-12-TSP-3A NGO		3/4-12-TSP-3A-D/E		1-1/4"	1-1/4"	.6959	.6918	3
(.750) 3/4-16 UNF										
Taperlock Plug 2B	3/4-16-TPG-2B GO	3/4-16-TPG-2B NGO		3/4-16-TPG-2B-D/E		7/8"	1/2"	.7094	.7159	3
Taperlock Plug 3B	3/4-16-TPG-3B GO	3/4-16-TPG-3B NGO		3/4-16-TPG-3B-D/E		7/8"	1/2"	.7094	.7143	3
Reversible Plug 2B	3/4-16-TPG-2B GO-REV	3/4-16-TPG-2B NGO-RE		3/4-16-TPG-2B-D/E-REV		1-3/4"	1-3/8"	.7094	.7159	7W
Reversible Plug 3B	3/4-16-TPG-3B GO-REV	3/4-16-TPG-3B NGO-REV		3/4-16-TPG-3B-D/E-REV		1-3/4"	1-3/8"	.7094	.7143	7W
STI Plug 2B	STI-3/4-16-2B-GO	STI-3/4-16-2B-NGO		STI-3/4-16-2B-D/E		7/8"	1/2"	.7906	.7961	3
STI Plug 3B	STI-3/4-16-3B-GO	STI-3/4-16-3B-NGO		STI-3/4-16-3B-D/E		7/8"	1/2"	.7906	.7945	3
Ring 2A	3/4-16-TRG-2A GO	3/4-16-TRG-2A NGO		3/4-16-TRG-2A-SET		9/16"	9/16"	.7079	.7029	4T
Ring 3A	3/4-16-TRG-3A GO	3/4-16-TRG-3A NGO		3/4-16-TRG-3A-SET		9/16"	9/16"	.7094	.7056	4T
Set Plug 2A	3/4-16-TSP-2A GO	3/4-16-TSP-2A NGO		3/4-16-TSP-2A-D/E		1-1/4"	1-1/4"	.7079	.7029	3
Set Plug 3A	3/4-16-TSP-3A GO	3/4-16-TSP-3A NGO		3/4-16-TSP-3A-D/E		1-1/4"	1-1/4"	.7094	.7056	3
(.750) 3/4-20 UNEF										
Taperlock Plug 2B	3/4-20-TPG-2B GO	3/4-20-TPG-2B NGO		3/4-20-TPG-2B-D/E		7/8"	1/2"	.7175	.7232	3
Taperlock Plug 3B	3/4-20-TPG-3B GO	3/4-20-TPG-3B NGO		3/4-20-TPG-3B-D/E		7/8"	1/2"	.7175	.7218	3
Reversible Plug 2B	3/4-20-TPG-2B GO-REV	3/4-20-TPG-2B NGO-RE		3/4-20-TPG-2B-D/E-REV		1-3/4"	1-3/8"	.7175	.7232	7W
Reversible Plug 3B	3/4-20-TPG-3B GO-REV	3/4-20-TPG-3B NGO-REV		3/4-20-TPG-3B-D/E-REV		1-3/4"	1-3/8"	.7175	.7218	7W
Ring 2A	3/4-20-TRG-2A GO	3/4-20-TRG-2A NGO		3/4-20-TRG-2A-SET		9/16"	9/16"	.7162	.7118	4T
Ring 3A	3/4-20-TRG-3A GO	3/4-20-TRG-3A NGO		3/4-20-TRG-3A-SET		9/16"	9/19"	.7175	.7142	4T
Set Plug 2A	3/4-20-TSP-2A GO	3/4-20-TSP-2A NGO		3/4-20-TSP-2A-D/E		1-1/4"	1-1/4"	.7162	.7118	3
Set Plug 3A	3/4-20-TSP-3A GO	3/4-20-TSP-3A NGO		3/4-20-TSP-3A-D/E		1-1/4"	1-1/4"	.7175	.7142	3
(.750) 3/4-28 UN										
Taperlock Plug 2B	3/4-28-TPG-2B GO	3/4-28-TPG-2B NGO		3/4-28-TPG-2B-D/E		7/8"	1/2"	.7268	.7318	3
Taperlock Plug 3B	3/4-28-TPG-3B GO	3/4-28-TPG-3B NGO		3/4-28-TPG-3B-D/E		7/8"	1/2"	.7268	.7305	3
Ring 2A	3/4-28-TRG-2A GO	3/4-28-TRG-2A NGO		3/4-28-TRG-2A-SET		9/16"	9/16"	.7256	.7218	4T
Ring 3A	3/4-28-TRG-3A GO	3/4-28-TRG-3A NGO		3/4-28-TRG-3A-SET		9/16"	9/19"	.7268	.7239	4T
Set Plug 2A	3/4-28-TSP-2A GO	3/4-28-TSP-2A NGO		3/4-28-TSP-2A-D/E		1-1/4"	1-1/4"	.7256	.7218	3
Set Plug 3A	3/4-28-TSP-3A GO	3/4-28-TSP-3A NGO		3/4-28-TSP-3A-D/E		1-1/4"	1-1/4"	.7268	.7239	3

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.750) 3/4-32 UN										
Taperlock Plug 2B	3/4-32-TPG-2B GO	3/4-32-TPG-2B NGO		3/4-32-TPG-2B-D/E		7/8"	1/2"	.7297	.7344	3
Taperlock Plug 3B	3/4-32-TPG-3B GO	3/4-32-TPG-3B NGO		3/4-32-TPG-3B-D/E		7/8"	1/2"	.7297	.7333	3
Ring 2A	3/4-32-TRG-2A GO	3/4-32-TRG-2A NGO		3/4-32-TRG-2A-SET		9/16"	9/16"	.7286	.7250	4T
Ring 3A	3/4-32-TRG-3A GO	3/4-32-TRG-3A NGO		3/4-32-TRG-3A-SET		9/16"	9/19"	.7297	.7270	4T
Set Plug 2A	3/4-32-TSP-2A GO	3/4-32-TSP-2A NGO		3/4-32-TSP-2A-D/E		1-1/4"	1-1/4"	.7286	.7250	3
Set Plug 3A	3/4-32-TSP-3A GO	3/4-32-TSP-3A NGO		3/4-32-TSP-3A-D/E		1-1/4"	1-1/4"	.7297	.7270	3
(.8125) 13/16-12 UN										
Taperlock Plug 2B	13/16-12-TPG-2B GO	13/16-12-TPG-2B NGO		13/16-12-TPG-2B-D/E		1"	5/8"	.7584	.7656	3
Taperlock Plug 3B	13/16-12-TPG-3B GO	13/16-12-TPG-3B NGO		13/16-12-TPG-3B-D/E		1"	5/8"	.7584	.7638	3
Ring 2A	13/16-12-TRG-2A GO	13/16-12-TRG-2A NGO		13/16-12-TRG-2A-SET		9/16"	9/16"	.7567	.7512	4T
Ring 3A	13/16-12-TRG-3A GO	13/16-12-TRG-3A NGO		13/16-12-TRG-3A-SET		9/16"	9/16"	.7584	.7543	4T
Set Plug 2A	13/16-12-TSP-2A GO	13/16-12-TSP-2A NGO		13/16-12-TSP-2A-D/E		1-1/4"	1-1/4"	.7567	.7512	3
Set Plug 3A	13/16-12-TSP-3A GO	13/16-12-TSP-3A NGO		13/16-12-TSP-3A-D/E		1-1/4"	1-1/4"	.7584	.7543	3
(.8125) 13/16-16 UN										
Taperlock Plug 2B	13/16-16-TPG-2B GO	13/16-16-TPG-2B NGO		13/16-16-TPG-2B-D/E		1"	5/8"	.7719	.7782	3
Taperlock Plug 3B	13/16-16-TPG-3B GO	13/16-16-TPG-3B NGO		13/16-16-TPG-3B-D/E		1"	5/8"	.7719	.7766	3
Ring 2A	13/16-16-TRG-2A GO	13/16-16-TRG-2A NGO		13/16-16-TRG-2A-SET		9/16"	9/16"	.7704	.7655	4T
Ring 3A	13/16-16-TRG-3A GO	13/16-16-TRG-3A NGO		13/16-16-TRG-3A-SET		9/16"	9/16"	.7719	.7683	4T
Set Plug 2A	13/16-16-TSP-2A GO	13/16-16-TSP-2A NGO		13/16-16-TSP-2A-D/E		1-1/4"	1-1/4"	.7704	.7655	3
Set Plug 3A	13/16-16-TSP-3A GO	13/16-16-TSP-3A NGO		13/16-16-TSP-3A-D/E		1-1/4"	1-1/4"	.7719	.7683	3
(.8125) 13/16-20 UNEF										
Taperlock Plug 2B	13/16-20-TPG-2B GO	13/16-20-TPG-2B NGO		13/16-20-TPG-2B-D/E		1"	5/8"	.7800	.7857	3
Taperlock Plug 3B	13/16-20-TPG-3B GO	13/16-20-TPG-3B NGO		13/16-20-TPG-3B-D/E		1"	5/8"	.7800	.7843	3
Ring 2A	13/16-20-TRG-2A GO	13/16-20-TRG-2A NGO		13/16-20-TRG-2A-SET		9/16"	9/16"	.7787	.7743	4T
Ring 3A	13/16-20-TRG-3A GO	13/16-20-TRG-3A NGO		13/16-20-TRG-3A-SET		9/16"	9/16"	.7800	.7767	4T
Set Plug 2A	13/16-20-TSP-2A GO	13/16-20-TSP-2A NGO		13/16-20-TSP-2A-D/E		1-1/4"	1-1/4"	.7787	.7743	3
Set Plug 3A	13/16-20-TSP-3A GO	13/16-20-TSP-3A NGO		13/16-20-TSP-3A-D/E		1-1/4"	1-1/4"	.7800	.7767	3
(.8125) 13/16-28 UN										
Taperlock Plug 2B	13/16-28-TPG-2B GO	13/16-28-TPG-2B NGO		13/16-28-TPG-2B-D/E		1"	5/8"	.7893	.7943	3
Taperlock Plug 3B	13/16-28-TPG-3B GO	13/16-28-TPG-3B NGO		13/16-28-TPG-3B-D/E		1"	5/8"	.7893	.7930	3
Ring 2A	13/16-28-TRG-2A GO	13/16-28-TRG-2A NGO		13/16-28-TRG-2A-SET		9/16"	9/16"	.7881	.7843	4T
Ring 3A	13/16-28-TRG-3A GO	13/16-28-TRG-3A NGO		13/16-28-TRG-3A-SET		9/16"	9/16"	.7893	.7864	4T
Set Plug 2A	13/16-28-TSP-2A GO	13/16-28-TSP-2A NGO		13/16-28-TSP-2A-D/E		1-1/4"	1-1/4"	.7881	.7843	3
Set Plug 3A	13/16-28-TSP-3A GO	13/16-28-TSP-3A NGO		13/16-28-TSP-3A-D/E		1-1/4"	1-1/4"	.7893	.7864	3
(.8125) 13/16-32 UN										
Taperlock Plug 2B	13/16-32-TPG-2B GO	13/16-32-TPG-2B NGO		13/16-32-TPG-2B-D/E		7/8"	1/2"	.7922	.7969	3
Taperlock Plug 3B	13/16-32-TPG-3B GO	13/16-32-TPG-3B NGO		13/16-32-TPG-3B-D/E		7/8"	1/2"	.7922	.7958	3
Ring 2A	13/16-32-TRG-2A GO	13/16-32-TRG-2A NGO		13/16-32-TRG-2A-SET		9/16"	9/16"	.7911	.7875	4T
Ring 3A	13/16-32-TRG-3A GO	13/16-32-TRG-3A NGO		13/16-32-TRG-3A-SET		9/16"	9/16"	.7922	.7895	4T
Set Plug 2A	13/16-32-TSP-2A GO	13/16-32-TSP-2A NGO		13/16-32-TSP-2A-D/E		1-1/4"	1-1/4"	.7911	.7875	2
Set Plug 3A	13/16-32-TSP-3A GO	13/16-32-TSP-3A NGO		13/16-32-TSP-3A-D/E		1-1/4"	1-1/4"	.7922	.7895	2

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.875) 7/8-9 UNC										
Taperlock Plug 2B	7/8-9-TPG-2B GO	7/8-9-TPG-2B NGO		7/8-9-TPG-2B-D/E		1"	5/8"	.8028	.8110	4
Taperlock Plug 3B	7/8-9-TPG-3B GO	7/8-9-TPG-3B NGO		7/8-9-TPG-3B-D/E		1"	5/8"	.8028	.8089	4
Ring 2A	7/8-9-TRG-2A GO	7/8-9-TRG-2A NGO		7/8-9-TRG-2A-SET		15/16"	11/16"	.8009	.7946	5T
Ring 3A	7/8-9-TRG-3A GO	7/8-9-TRG-3A NGO		7/8-9-TRG-3A-SET		15/16"	11/16"	.8028	.7981	5T
Set Plug 2A	7/8-9-TSP-2A GO	7/8-9-TSP-2A NGO		7/8-9-TSP-2A-D/E		2-1/8"	1-1/2"	.8009	.7946	4
Set Plug 3A	7/8-9-TSP-3A GO	7/8-9-TSP-3A NGO		7/8-9-TSP-3A-D/E		2-1/8"	1-1/2"	.8028	.7981	4
(.875) 7/8-12 UN										
Taperlock Plug 2B	7/8-12-TPG-2B GO	7/8-12-TPG-2B NGO		7/8-12-TPG-2B-D/E		1"	5/8"	.8209	.8281	4
Taperlock Plug 3B	7/8-12-TPG-3B GO	7/8-12-TPG-3B NGO		7/8-12-TPG-3B-D/E		1"	5/8"	.8209	.8263	4
Ring 2A	7/8-12-TRG-2A GO	7/8-12-TRG-2A NGO		7/8-12-TRG-2A-SET		11/16"	11/16"	.8192	.8137	5T
Ring 3A	7/8-12-TRG-3A GO	7/8-12-TRG-3A NGO		7/8-12-TRG-3A-SET		11/16"	11/16"	.8209	.8168	5T
Set Plug 2A	7/8-12-TSP-2A GO	7/8-12-TSP-2A NGO		7/8-12-TSP-2A-D/E		1-1/2"	1-1/2"	.8192	.8137	4
Set Plug 3A	7/8-12-TSP-3A GO	7/8-12-TSP-3A NGO		7/8-12-TSP-3A-D/E		1-1/2"	1-1/2"	.8209	.8168	4
(.875) 7/8-14 UNF										
Taperlock Plug 2B	7/8-14-TPG-2B GO	7/8-14-TPG-2B NGO		7/8-14-TPG-2B-D/E		1"	5/8"	.8286	.8356	4
Taperlock Plug 3B	7/8-14-TPG-3B GO	7/8-14-TPG-3B NGO		7/8-14-TPG-3B-D/E		1"	5/8"	.8286	.8339	4
Ring 2A	7/8-14-TRG-2A GO	7/8-14-TRG-2A NGO		7/8-14-TRG-2A-SET		11/16"	11/16"	.8270	.8216	5T
Ring 3A	7/8-14-TRG-3A GO	7/8-14-TRG-3A NGO		7/8-14-TRG-3A-SET		11/16"	11/16"	.8286	.8245	5T
Set Plug 2A	7/8-14-TSP-2A GO	7/8-14-TSP-2A NGO		7/8-14-TSP-2A-D/E		1-1/2"	1-1/2"	.8270	.8216	4
Set Plug 3A	7/8-14-TSP-3A GO	7/8-14-TSP-3A NGO		7/8-14-TSP-3A-D/E		1-1/2"	1-1/2"	.8286	.8245	4
(.875) 7/8-16 UN										
Taperlock Plug 2B	7/8-16-TPG-2B GO	7/8-16-TPG-2B NGO		7/8-16-TPG-2B-D/E		1"	5/8"	.8344	.8407	4
Taperlock Plug 3B	7/8-16-TPG-3B GO	7/8-16-TPG-3B NGO		7/8-16-TPG-3B-D/E		1"	5/8"	.8344	.8391	4
Ring 2A	7/8-16-TRG-2A GO	7/8-16-TRG-2A NGO		7/8-16-TRG-2A-SET		11/16"	11/16"	.8329	.8280	5T
Ring 3A	7/8-16-TRG-3A GO	7/8-16-TRG-3A NGO		7/8-16-TRG-3A-SET		11/16"	11/16"	.8344	.8308	5T
Set Plug 2A	7/8-16-TSP-2A GO	7/8-16-TSP-2A NGO		7/8-16-TSP-2A-D/E		1-1/2"	1-1/2"	.8329	.8280	4
Set Plug 3A	7/8-16-TSP-3A GO	7/8-16-TSP-3A NGO		7/8-16-TSP-3A-D/E		1-1/2"	1-1/2"	.8344	.8308	4
(.875) 7/8-20 UNEF										
Taperlock Plug 2B	7/8-20-TPG-2B GO	7/8-20-TPG-2B NGO		7/8-20-TPG-2B-D/E		1"	5/8"	.8425	.8482	4
Taperlock Plug 3B	7/8-20-TPG-3B GO	7/8-20-TPG-3B NGO		7/8-20-TPG-3B-D/E		1"	5/8"	.8425	.8468	4
Ring 2A	7/8-20-TRG-2A GO	7/8-20-TRG-2A NGO		7/8-20-TRG-2A-SET		11/16"	11/16"	.8412	.8368	5T
Ring 3A	7/8-20-TRG-3A GO	7/8-20-TRG-3A NGO		7/8-20-TRG-3A-SET		11/16"	11/16"	.8425	.8392	5T
Set Plug 2A	7/8-20-TSP-2A GO	7/8-20-TSP-2A NGO		7/8-20-TSP-2A-D/E		1-1/2"	1-1/2"	.8412	.8368	4
Set Plug 3A	7/8-20-TSP-3A GO	7/8-20-TSP-3A NGO		7/8-20-TSP-3A-D/E		1-1/2"	1-1/2"	.8425	.8392	4
(.875) 7/8-28 UN										
Taperlock Plug 2B	7/8-28-TPG-2B GO	7/8-28-TPG-2B NGO		7/8-28-TPG-2B-D/E		1"	5/8"	.8518	.8568	4
Taperlock Plug 3B	7/8-28-TPG-3B GO	7/8-28-TPG-3B NGO		7/8-28-TPG-3B-D/E		1"	5/8"	.8518	.8555	4
Ring 2A	7/8-28-TRG-2A GO	7/8-28-TRG-2A NGO		7/8-28-TRG-2A-SET		11/16"	11/16"	.8506	.8468	5T
Ring 3A	7/8-28-TRG-3A GO	7/8-28-TRG-3A NGO		7/8-28-TRG-3A-SET		11/16"	11/16"	.8518	.8489	5T
Set Plug 2A	7/8-28-TSP-2A GO	7/8-28-TSP-2A NGO		7/8-28-TSP-2A-D/E		1-1/2"	1-1/2"	.8506	.8468	4
Set Plug 3A	7/8-28-TSP-3A GO	7/8-28-TSP-3A NGO		7/8-28-TSP-3A-D/E		1-1/2"	1-1/2"	.8518	.8489	4

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(.875) 7/8-32 UN										
Taperlock Plug 2B	7/8-32-TPG-2B GO	7/8-32-TPG-2B NGO		7/8-32-TPG-2B-D/E		5/8"	7/16"	.8547	.8594	4
Taperlock Plug 3B	7/8-32-TPG-3B GO	7/8-32-TPG-3B NGO		7/8-32-TPG-3B-D/E		5/8"	7/16"	.8547	.8583	4
Ring 2A	7/8-32-TRG-2A GO	7/8-32-TRG-2A NGO		7/8-32-TRG-2A-SET		17/32"	17/32"	.8536	.8500	5T
Ring 3A	7/8-32-TRG-3A GO	7/8-32-TRG-3A NGO		7/8-32-TRG-3A-SET		17/32"	17/32"	.8547	.8520	5T
Set Plug 2A	7/8-32-TSP-2A GO	7/8-32-TSP-2A NGO		7/8-32-TSP-2A-D/E		1-1/8"	1-1/8"	.8536	.8500	4
Set Plug 3A	7/8-32-TSP-3A GO	7/8-32-TSP-3A NGO		7/8-32-TSP-3A-D/E		1-1/8"	1-1/8"	.8547	.8520	4
(.9375) 15/16-12 UN										
Taperlock Plug 2B	15/16-12-TPG-2B GO	15/16-12-TPG-2B NGO		15/16-12-TPG-2B-D/E		1"	5/8"	.8834	.8908	4
Taperlock Plug 3B	15/16-12-TPG-3B GO	15/16-12-TPG-3B NGO		15/16-12-TPG-3B-D/E		1"	5/8"	.8834	.8889	4
Ring 2A	15/16-12-TRG-2A GO	15/16-12-TRG-2A NGO		15/16-12-TRG-2A-SET		11/16"	11/16"	.8817	.8760	5T
Ring 3A	15/16-12-TRG-3A GO	15/16-12-TRG-3A NGO		15/16-12-TRG-3A-SET		11/16"	11/16"	.8834	.8792	5T
Set Plug 2A	15/16-12-TSP-2A GO	15/16-12-TSP-2A NGO		15/16-12-TSP-2A-D/E		1-1/2"	1-1/2"	.8817	.8760	4
Set Plug 3A	15/16-12-TSP-3A GO	15/16-12-TSP-3A NGO		15/16-12-TSP-3A-D/E		1-1/2"	1-1/2"	.8834	.8792	4
(.9375) 15/16-16 UN										
Taperlock Plug 2B	15/16-16-TPG-2B GO	15/16-16-TPG-2B NGO		15/16-16-TPG-2B-D/E		1"	5/8"	.8969	.9034	4
Taperlock Plug 3B	15/16-16-TPG-3B GO	15/16-16-TPG-3B NGO		15/16-16-TPG-3B-D/E		1"	5/8"	.8969	.9018	4
Ring 2A	15/16-16-TRG-2A GO	15/16-16-TRG-2A NGO		15/16-16-TRG-2A-SET		11/16"	11/16"	.8954	.8904	5T
Ring 3A	15/16-16-TRG-3A GO	15/16-16-TRG-3A NGO		15/16-16-TRG-3A-SET		11/16"	11/16"	.8969	.8932	5T
Set Plug 2A	15/16-16-TSP-2A GO	15/16-16-TSP-2A NGO		15/16-16-TSP-2A-D/E		1-1/2"	1-1/2"	.8954	.8904	4
Set Plug 3A	15/16-16-TSP-3A GO	15/16-16-TSP-3A NGO		15/16-16-TSP-3A-D/E		1-1/2"	1-1/2"	.8969	.8932	4
(.9375) 15/16-20 UNEF										
Taperlock Plug 2B	15/16-20-TPG-2B GO	15/16-20-TPG-2B NGO		15/16-20-TPG-2B-D/E		1"	5/8"	.9050	.9109	4
Taperlock Plug 3B	15/16-20-TPG-3B GO	15/16-20-TPG-3B NGO		15/16-20-TPG-3B-D/E		1"	5/8"	.9050	.9094	4
Ring 2A	15/16-20-TRG-2A GO	15/16-20-TRG-2A NGO		15/16-20-TRG-2A-SET		11/16"	11/16"	.9036	.8991	5T
Ring 3A	15/16-20-TRG-3A GO	15/16-20-TRG-3A NGO		15/16-20-TRG-3A-SET		11/16"	11/16"	.9050	.9016	5T
Set Plug 2A	15/16-20-TSP-2A GO	15/16-20-TSP-2A NGO		15/16-20-TSP-2A-D/E		1-1/2"	1-1/2"	.9036	.8991	4
Set Plug 3A	15/16-20-TSP-3A GO	15/16-20-TSP-3A NGO		15/16-20-TSP-3A-D/E		1-1/2"	1-1/2"	.9050	.9016	4
(.9375) 15/16-28 UN										
Taperlock Plug 2B	15/16-28-TPG-2B GO	15/16-28-TPG-2B NGO		15/16-28-TPG-2B-D/E		1"	5/8"	.9143	.9195	4
Taperlock Plug 3B	15/16-28-TPG-3B GO	15/16-28-TPG-3B NGO		15/16-28-TPG-3B-D/E		1"	5/8"	.9143	.9182	4
Ring 2A	15/16-28-TRG-2A GO	15/16-28-TRG-2A NGO		15/16-28-TRG-2A-SET		11/16"	11/16"	.9131	.9091	5T
Ring 3A	15/16-28-TRG-3A GO	15/16-28-TRG-3A NGO		15/16-28-TRG-3A-SET		11/16"	11/16"	.9143	.9113	5T
Set Plug 2A	15/16-28-TSP-2A GO	15/16-28-TSP-2A NGO		15/16-28-TSP-2A-D/E		1-1/2"	1-1/2"	.9131	.9091	4
Set Plug 3A	15/16-28-TSP-3A GO	15/16-28-TSP-3A NGO		15/16-28-TSP-3A-D/E		1-1/2"	1-1/2"	.9143	.9113	4
(.9375) 15/16-32 UN										
Taperlock Plug 2B	15/16-32-TPG-2B GO	15/16-32-TPG-2B NGO		15/16-32-TPG-2B-D/E		5/8"	7/16"	.9172	.9221	4
Taperlock Plug 3B	15/16-32-TPG-3B GO	15/16-32-TPG-3B NGO		15/16-32-TPG-3B-D/E		5/8"	7/16"	.9172	.9209	4
Ring 2A	15/16-32-TRG-2A GO	15/16-32-TRG-2A NGO		15/16-32-TRG-2A-SET		17/32"	17/32"	.9161	.9123	5T
Ring 3A	15/16-32-TRG-3A GO	15/16-32-TRG-3A NGO		15/16-32-TRG-3A-SET		17/32"	17/32"	.9172	.9144	5T
Set Plug 2A	15/16-32-TSP-2A GO	15/16-32-TSP-2A NGO		15/16-32-TSP-2A-D/E		1-1/8"	1-1/8"	.9161	.9123	4
Set Plug 3A	15/16-32-TSP-3A GO	15/16-32-TSP-3A NGO		15/16-32-TSP-3A-D/E		1-1/8"	1-1/8"	.9172	.9144	4

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.000) 1-8 UNC										
Taperlock Plug 2B	1-8-TPG-2B GO	1-8-TPG-2B NGO		1-8-TPG-2B-D/E		1"	5/8"	.9188	.9276	4
Taperlock Plug 3B	1-8-TPG-3B GO	1-8-TPG-3B NGO		1-8-TPG-3B-D/E		1"	5/8"	.9188	.9254	4
Ring 2A	1-8-TRG-2A GO	1-8-TRG-2A NGO		1-8-TRG-2A-SET		15/16"	11/16"	.9168	.9100	5T
Ring 3A	1-8-TRG-3A GO	1-8-TRG-3A NGO		1-8-TRG-3A-SET		15/16"	11/16"	.9188	.9137	5T
Set Plug 2A	1-8-TSP-2A GO	1-8-TSP-2A NGO		1-8-TSP-2A-D/E		2-1/8"	1-1/2"	.9168	.9100	4
Set Plug 3A	1-8-TSP-3A GO	1-8-TSP-3A NGO		1-8-TSP-3A-D/E		2-1/8"	1-1/2"	.9188	.9137	4
(1.000) 1-12 UNF										
Taperlock Plug 2B	1-12-TPG-2B GO	1-12-TPG-2B NGO		1-12-TPG-2B-D/E		1"	5/8"	.9459	.9535	4
Taperlock Plug 3B	1-12-TPG-3B GO	1-12-TPG-3B NGO		1-12-TPG-3B-D/E		1"	5/8"	.9459	.9516	4
Ring 2A	1-12-TRG-2A GO	1-12-TRG-2A NGO		1-12-TRG-2A-SET		11/16"	11/16"	.9441	.9382	5T
Ring 3A	1-12-TRG-3A GO	1-12-TRG-3A NGO		1-12-TRG-3A-SET		11/16"	11/16"	.9459	.9415	5T
Set Plug 2A	1-12-TSP-2A GO	1-12-TSP-2A NGO		1-12-TSP-2A-D/E		1-1/2"	1-1/2"	.9441	.9382	4
Set Plug 3A	1-12-TSP-3A GO	1-12-TSP-3A NGO		1-12-TSP-3A-D/E		1-1/2"	1-1/2"	.9459	.9415	4
(1.000) 1-14 UNS										
Taperlock Plug 2B	1-14-TPG-2B GO	1-14-TPG-2B NGO		1-14-TPG-2B-D/E		1"	5/8"	.9536	.9609	4
Taperlock Plug 3B	1-14-TPG-3B GO	1-14-TPG-3B NGO		1-14-TPG-3B-D/E		1"	5/8"	.9536	.9590	4
*Taperlock Plug 2B	*1-14-TPG-2B GO	*1-14-TPG-2B NGO		*1-14-TPG-2B-D/E		1"	5/8"	.9536	.9605	4
*Taperlock Plug 3B	*1-14-TPG-3B GO	*1-14-TPG-3B NGO		*1-14-TPG-3B-D/E		1"	5/8"	.9536	.9588	4
Ring 2A	1-14-TRG-2A GO	1-14-TRG-2A NGO		1-14-TRG-2A-SET		11/16"	11/16"	.9519	.9463	5T
Ring 3A	1-14-TRG-3A GO	1-14-TRG-3A NGO		1-14-TRG-3A-SET		11/16"	11/16"	.9536	.9494	5T
*Ring 2A	*1-14-TRG-2A GO	*1-14-TRG-2A NGO		*1-14-TRG-2A-SET		11/16"	11/16"	.9520	.9467	5T
*Ring 3A	*1-14-TRG-3A GO	*1-14-TRG-3A NGO		*1-14-TRG-3A-SET		11/16"	11/16"	.9536	.9496	5T
Set Plug 2A	1-14-TSP-2A GO	1-14-TSP-2A NGO		1-14-TSP-2A-D/E		1-1/2"	1-1/2"	.9519	.9463	4
Set Plug 3A	1-14-TSP-3A GO	1-14-TSP-3A NGO		1-14-TSP-3A-D/E		1-1/2"	1-1/2"	.9536	.9494	4
*Set Plug 2A	*1-14-TSP-2A GO	*1-14-TSP-2A NGO		*1-14-TSP-2A-D/E		1-1/2"	1-1/2"	.9520	.9467	4
*Set Plug 3A	*1-14-TSP-3A GO	*1-14-TSP-3A NGO		*1-14-TSP-3A-D/E		1-1/2"	1-1/2"	.9536	.9496	4
(1.000) 1-16 UN										
Taperlock Plug 2B	1-16-TPG-2B GO	1-16-TPG-2B NGO		1-16-TPG-2B-D/E		1"	5/8"	.9594	.9659	4
Taperlock Plug 3B	1-16-TPG-3B GO	1-16-TPG-3B NGO		1-16-TPG-3B-D/E		1"	5/8"	.9594	.9643	4
Ring 2A	1-16-TRG-2A GO	1-16-TRG-2A NGO		1-16-TRG-2A-SET		11/16"	11/16"	.9579	.9529	5T
Ring 3A	1-16-TRG-3A GO	1-16-TRG-3A NGO		1-16-TRG-3A-SET		11/16"	11/16"	.9594	.9557	5T
Set Plug 2A	1-16-TSP-2A GO	1-16-TSP-2A NGO		1-16-TSP-2A-D/E		1-1/2"	1-1/2"	.9579	.9529	4
Set Plug 3A	1-16-TSP-3A GO	1-16-TSP-3A NGO		1-16-TSP-3A-D/E		1-1/2"	1-1/2"	.9594	.9557	4
(1.000) 1-20 UNEF										
Taperlock Plug 2B	1-20-TPG-2B GO	1-20-TPG-2B NGO		1-20-TPG-2B-D/E		1"	5/8"	.9675	.9734	4
Taperlock Plug 3B	1-20-TPG-3B GO	1-20-TPG-3B NGO		1-20-TPG-3B-D/E		1"	5/8"	.9675	.9719	4
Ring 2A	1-20-TRG-2A GO	1-20-TRG-2A NGO		1-20-TRG-2A-SET		11/16"	11/16"	.9661	.9616	5T
Ring 3A	1-20-TRG-3A GO	1-20-TRG-3A NGO		1-20-TRG-3A-SET		11/16"	11/16"	.9675	.9641	5T
Set Plug 2A	1-20-TSP-2A GO	1-20-TSP-2A NGO		1-20-TSP-2A-D/E		1-1/2"	1-1/2"	.9661	.9616	4
Set Plug 3A	1-20-TSP-3A GO	1-20-TSP-3A NGO		1-20-TSP-3A-D/E		1-1/2"	1-1/2"	.9675	.9641	4

*New ANSI specification effective 02/2008.

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.000) 1-28 UN										
Taperlock Plug 2B	1-28-TPG-2B GO	1-28-TPG-2B NGO		1-28-TPG-2B-D/E		1"	5/8"	.9768	.9820	4
Taperlock Plug 3B	1-28-TPG-3B GO	1-28-TPG-3B NGO		1-28-TPG-3B-D/E		1"	5/8"	.9768	.9807	4
Ring 2A	1-28-TRG-2A GO	1-28-TRG-2A NGO		1-28-TRG-2A-SET		11/16"	11/16"	.9756	.9716	5T
Ring 3A	1-28-TRG-3A GO	1-28-TRG-3A NGO		1-28-TRG-3A-SET		11/16"	11/16"	.9768	.9738	5T
Set Plug 2A	1-28-TSP-2A GO	1-28-TSP-2A NGO		1-28-TSP-2A-D/E		1-1/2"	1-1/2"	.9756	.9716	4
Set Plug 3A	1-28-TSP-3A GO	1-28-TSP-3A NGO		1-28-TSP-3A-D/E		1-1/2"	1-1/2"	.9768	.9738	4
(1.000) 1-32 UN										
Taperlock Plug 2B	1-32-TPG-2B GO	1-32-TPG-2B NGO		1-32-TPG-2B-D/E		5/8"	7/16"	.9797	.9846	4
Taperlock Plug 3B	1-32-TPG-3B GO	1-32-TPG-3B NGO		1-32-TPG-3B-D/E		5/8"	7/16"	.9797	.9834	4
Ring 2A	1-32-TRG-2A GO	1-32-TRG-2A NGO		1-32-TRG-2A-SET		17/32"	17/32"	.9786	.9748	5T
Ring 3A	1-32-TRG-3A GO	1-32-TRG-3A NGO		1-32-TRG-3A-SET		17/32"	17/32"	.9797	.9769	5T
Set Plug 2A	1-32-TSP-2A GO	1-32-TSP-2A NGO		1-32-TSP-2A-D/E		1-1/8"	1-1/8"	.9786	.9748	4
Set Plug 3A	1-32-TSP-3A GO	1-32-TSP-3A NGO		1-32-TSP-3A-D/E		1-1/8"	1-1/8"	.9797	.9769	4
(1.0625) 1 1/16-8 UN										
Taperlock Plug 2B	1 1/16-8-TPG-2B GO	1 1/16-8-TPG-2B NGO		1 1/16-8-TPG-2B-D/E		1"	5/8"	.9813	.9902	4
Taperlock Plug 3B	1 1/16-8-TPG-3B GO	1 1/16-8-TPG-3B NGO		1 1/16-8-TPG-3B D/E		1"	5/8"	.9813	.9880	4
Ring 2A	1 1/16-8-TRG-2A GO	1 1/16-8-TRG-2A NGO		1 1/16-8-TRG-2A-SET		15/16"	11/16"	.9793	.9725	5T
Ring 3A	1 1/16-8-TRG-3A GO	1 1/16-8-TRG-3A NGO		1 1/16-8-TRG-3A-SET		15/16"	11/16"	.9813	.9762	5T
Set Plug 2A	1 1/16-8-TSP-2A GO	1 1/16-8-TSP-2A NGO		1 1/16-8-TSP-2A-D/E		2-1/8"	1-1/2"	.9793	.9725	4
Set Plug 3A	1 1/16-8-TSP-3A GO	1 1/16-8-TSP-3A NGO		1 1/16-8-TSP-3A D/E		2-1/8"	1-1/2"	.9813	.9762	4
(1.0625) 1 1/16-12 UN										
Taperlock Plug 2B	1 1/16-12-TPG-2B GO	1 1/16-12-TPG-2B NGO		1 1/16-12-TPG-2B-D/E		1"	5/8"	1.0084	1.0158	4
Taperlock Plug 3B	1 1/16-12-TPG-3B GO	1 1/16-12-TPG-3B NGO		1 1/16-12-TPG-3B D/E		1"	5/8"	1.0084	1.0139	4
Ring 2A	1 1/16-12-TRG-2A GO	1 1/16-12-TRG-2A NGO		1 1/16-12-TRG-2A-SET		11/16"	11/16"	1.0067	1.0010	5T
Ring 3A	1 1/16-12-TRG-3A GO	1 1/16-12-TRG-3A NGO		1 1/16-12-TRG-3A-SET		11/16"	11/16"	1.0084	1.0042	5T
Set Plug 2A	1 1/16-12-TSP-2A GO	1 1/16-12-TSP-2A NGO		1 1/16-12-TSP-2A-D/E		1-1/2"	1-1/2"	1.0067	1.0010	4
Set Plug 3A	1 1/16-12-TSP-3A GO	1 1/16-12-TSP-3A NGO		1 1/16-12-TSP-3A D/E		1-1/2"	1-1/2"	1.0084	1.0042	4
(1.0625) 1 1/16-16 UN										
Taperlock Plug 2B	1 1/16-16-TPG-2B GO	1 1/16-16-TPG-2B NGO		1 1/16-16-TPG-2B-D/E		1"	5/8"	1.0219	1.0284	4
Taperlock Plug 3B	1 1/16-16-TPG-3B GO	1 1/16-16-TPG-3B NGO		1 1/16-16-TPG-3B D/E		1"	5/8"	1.0219	1.0268	4
Ring 2A	1 1/16-16-TRG-2A GO	1 1/16-16-TRG-2A NGO		1 1/16-16-TRG-2A-SET		11/16"	11/16"	1.0204	1.0154	5T
Ring 3A	1 1/16-16-TRG-3A GO	1 1/16-16-TRG-3A NGO		1 1/16-16-TRG-3A-SET		11/16"	11/16"	1.0219	1.0182	5T
Set Plug 2A	1 1/16-16-TSP-2A GO	1 1/16-16-TSP-2A NGO		1 1/16-16-TSP-2A-D/E		1-1/2"	1-1/2"	1.0204	1.0154	4
Set Plug 3A	1 1/16-16-TSP-3A GO	1 1/16-16-TSP-3A NGO		1 1/16-16-TSP-3A D/E		1-1/2"	1-1/2"	1.0219	1.0182	4
(1.0625) 1 1/16-18 UNEF										
Taperlock Plug 2B	1 1/16-18-TPG-2B GO	1 1/16-18-TPG-2B NGO		1 1/16-18-TPG-2B-D/E		1"	5/8"	1.0264	1.0326	4
Taperlock Plug 3B	1 1/16-18-TPG-3B GO	1 1/16-18-TPG-3B NGO		1 1/16-18-TPG-3B-D/E		1"	5/8"	1.0264	1.0310	4
Ring 2A	1 1/16-18-TRG-2A GO	1 1/16-18-TRG-2A NGO		1 1/16-18-TRG-2A-SET		11/16"	11/16"	1.0250	1.0203	5T
Ring 3A	1 1/16-18-TRG-3A GO	1 1/16-18-TRG-3A NGO		1 1/16-18-TRG-3A-SET		11/16"	11/16"	1.0264	1.0228	5T
Set Plug 2A	1 1/16-18-TSP-2A GO	1 1/16-18-TSP-2A NGO		1 1/16-18-TRG-2A-SET		1-1/2"	1-1/2"	1.0250	1.0203	4
Set Plug 3A	1 1/16-18-TSP-3A GO	1 1/16-18-TSP-3A NGO		1 1/16-18-TSP-3A-D/E		1-1/2"	1-1/2"	1.0264	1.0228	4

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.0625) 1 1/16-20 UN										
Taperlock Plug 2B	1 1/16-20-TPG-2B GO	1 1/16-20-TPG-2B NGO		1 1/16-20-TPG-2B-D/E		1"	5/8"	1.0300	1.0359	4
Taperlock Plug 3B	1 1/16-20-TPG-3B GO	1 1/16-20-TPG-3B NGO		1 1/16-20-TPG-3B D/E		1"	5/8"	1.0300	1.0344	4
Ring 2A	1 1/16-20-TRG-2A GO	1 1/16-20-TRG-2A NGO		1 1/16-20-TRG-2A-SET		11/16"	11/16"	1.0286	1.0241	5T
Ring 3A	1 1/16-20-TRG-3A GO	1 1/16-20-TRG-3A NGO		1 1/16-20-TRG-3A-SET		11/16"	11/16"	1.0300	1.0266	5T
Set Plug 2A	1 1/16-20-TSP-2A GO	1 1/16-20-TSP-2A NGO		1 1/16-20-TSP-2A-D/E		1-1/2"	1-1/2"	1.0286	1.0241	4
Set Plug 3A	1 1/16-20-TSP-3A GO	1 1/16-20-TSP-3A NGO		1 1/16-20-TSP-3A D/E		1-1/2"	1-1/2"	1.0300	1.0266	4
(1.0625) 1 1/16-28 UN										
Taperlock Plug 2B	1 1/16-28-TPG-2B GO	1 1/16-28-TPG-2B NGO		1 1/16-28-TPG-2B-D/E		1"	5/8"	1.0393	1.0445	4
Taperlock Plug 3B	1 1/16-28-TPG-3B GO	1 1/16-28-TPG-3B NGO		1 1/16-28-TPG-3B D/E		1"	5/8"	1.0393	1.0432	4
Ring 2A	1 1/16-28-TRG-2A GO	1 1/16-28-TRG-2A NGO		1 1/16-28-TRG-2A-SET		11/16"	11/16"	1.0381	1.0341	5T
Ring 3A	1 1/16-28-TRG-3A GO	1 1/16-28-TRG-3A NGO		1 1/16-28-TRG-3A-SET		11/16"	11/16"	1.0393	1.0363	5T
Set Plug 2A	1 1/16-28-TSP-2A GO	1 1/16-28-TSP-2A NGO		1 1/16-28-TSP-2A-D/E		1-1/2"	1-1/2"	1.0381	1.0341	4
Set Plug 3A	1 1/16-28-TSP-3A GO	1 1/16-28-TSP-3A NGO		1 1/16-28-TSP-3A D/E		1-1/2"	1-1/2"	1.0393	1.0363	4
(1.125) 1 1/8-7 UNC										
Taperlock Plug 2B	1 1/8-7-TPG-2B GO	1 1/8-7-TPG-2B NGO		1 1/8-7-TPG-2B-D/E		1"	5/8"	1.0322	1.0416	4
Taperlock Plug 3B	1 1/8-7-TPG-3B GO	1 1/8-7-TPG-3B NGO		1 1/8-7-TPG-3B D/E		1"	5/8"	1.0322	1.0393	4
Ring 2A	1 1/8-7-TRG-2A GO	1 1/8-7-TRG-2A NGO		1 1/8-7-TRG-2A-SET		15/16"	11/16"	1.0300	1.0228	5T
Ring 3A	1 1/8-7-TRG-3A GO	1 1/8-7-TRG-3A NGO		1 1/8-7-TRG-3A-SET		15/16"	11/16"	1.0322	1.0268	5T
Set Plug 2A	1 1/8-7-TSP-2A GO	1 1/8-7-TSP-2A NGO		1 1/8-7-TSP-2A-D/E		2-1/8"	1-1/2"	1.0300	1.0228	4
Set Plug 3A	1 1/8-7-TSP-3A GO	1 1/8-7-TSP-3A NGO		1 1/8-7-TSP-3A D/E		2-1/8"	1-1/2"	1.0322	1.0268	4
(1.125) 1 1/8-8 UN										
Taperlock Plug 2B	1 1/8-8-TPG-2B GO	1 1/8-8-TPG-2B NGO		1 1/8-8-TPG-2B-D/E		1"	5/8"	1.0438	1.0528	4
Taperlock Plug 3B	1 1/8-8-TPG-3B GO	1 1/8-8-TPG-3B NGO		1 1/8-8-TPG-3B D/E		1"	5/8"	1.0438	1.0505	4
Ring 2A	1 1/8-8-TRG-2A GO	1 1/8-8-TRG-2A NGO		1 1/8-8-TRG-2A-SET		15/16"	11/16"	1.0417	1.0348	5T
Ring 3A	1 1/8-8-TRG-3A GO	1 1/8-8-TRG-3A NGO		1 1/8-8-TRG-3A-SET		15/16"	11/16"	1.0438	1.0386	5T
Set Plug 2A	1 1/8-8-TSP-2A GO	1 1/8-8-TSP-2A NGO		1 1/8-8-TSP-2A-D/E		2-1/8"	1-1/2"	1.0417	1.0348	4
Set Plug 3A	1 1/8-8-TSP-3A GO	1 1/8-8-TSP-3A NGO		1 1/8-8-TSP-3A D/E		2-1/8"	1-1/2"	1.0438	1.0386	4
(1.125) 1 1/8-12 UNF										
Taperlock Plug 2B	1 1/8-12-TPG-2B GO	1 1/8-12-TPG-2B NGO		1 1/8-12-TPG-2B-D/E		1"	5/8"	1.0709	1.0787	4
Taperlock Plug 3B	1 1/8-12-TPG-3B GO	1 1/8-12-TPG-3B NGO		1 1/8-12-TPG-3B D/E		1"	5/8"	1.0709	1.0768	4
Ring 2A	1 1/8-12-TRG-2A GO	1 1/8-12-TRG-2A NGO		1 1/8-12-TRG-2A-SET		11/16"	11/16"	1.0691	1.0631	5T
Ring 3A	1 1/8-12-TRG-3A GO	1 1/8-12-TRG-3A NGO		1 1/8-12-TRG-3A-SET		11/16"	11/16"	1.0709	1.0664	5T
Set Plug 2A	1 1/8-12-TSP-2A GO	1 1/8-12-TSP-2A NGO		1 1/8-12-TSP-2A-D/E		1-1/2"	1-1/2"	1.0691	1.0631	4
Set Plug 3A	1 1/8-12-TSP-3A GO	1 1/8-12-TSP-3A NGO		1 1/8-12-TSP-3A D/E		1-1/2"	1-1/2"	1.0709	1.0664	4
(1.125) 1 1/8-16 UN										
Taperlock Plug 2B	1 1/8-16-TPG-2B GO	1 1/8-16-TPG-2B NGO		1 1/8-16-TPG-2B-D/E		1"	5/8"	1.0844	1.0909	4
Taperlock Plug 3B	1 1/8-16-TPG-3B GO	1 1/8-16-TPG-3B NGO		1 1/8-16-TPG-3B D/E		1"	5/8"	1.0844	1.0893	4
Ring 2A	1 1/8-16-TRG-2A GO	1 1/8-16-TRG-2A NGO		1 1/8-16-TRG-2A-SET		11/16"	11/16"	1.0829	1.0779	5T
Ring 3A	1 1/8-16-TRG-3A GO	1 1/8-16-TRG-3A NGO		1 1/8-16-TRG-3A-SET		11/16"	11/16"	1.0844	1.0807	5T
Set Plug 2A	1 1/8-16-TSP-2A GO	1 1/8-16-TSP-2A NGO		1 1/8-16-TSP-2A-D/E		1-1/2"	1-1/2"	1.0829	1.0779	4
Set Plug 3A	1 1/8-16-TSP-3A GO	1 1/8-16-TSP-3A NGO		1 1/8-16-TSP-3A D/E		1-1/2"	1-1/2"	1.0844	1.0807	4

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.125) 1 1/8-18 UNEF										
Taperlock Plug 2B	1 1/8-18-TPG-2B GO	1 1/8-18-TPG-2B NGO		1 1/8-18-TPG-2B-D/E		1"	5/8"	1.0889	1.0951	4
Taperlock Plug 3B	1 1/8-18-TPG-3B GO	1 1/8-18-TPG-3B NGO		1 1/8-18-TPG-3B-D/E		1"	5/8"	1.0889	1.0935	4
Ring 2A	1 1/8-18-TRG-2A GO	1 1/8-18-TRG-2A NGO		1 1/8-18-TRG-2A-SET		11/16"	11/16"	1.0875	1.0828	5T
Ring 3A	1 1/8-18-TRG-3A GO	1 1/8-18-TRG-3A NGO		1 1/8-18-TRG-3A-SET		11/16"	11/16"	1.0889	1.0853	5T
Set Plug 2A	1 1/8-18-TSP-2A GO	1 1/8-18-TSP-2A NGO		1 1/8-18-TSP-2A-D/E		1-1/2"	1-1/2"	1.0875	1.0828	4
Set Plug 3A	1 1/8-18-TSP-3A GO	1 1/8-18-TSP-3A NGO		1 1/8-18-TSP-3A-D/E		1-1/2"	1-1/2"	1.0889	1.0853	4
(1.125) 1 1/8-20 UN										
Taperlock Plug 2B	1 1/8-20-TPG-2B GO	1 1/8-20-TPG-2B NGO		1 1/8-20-TPG-2B-D/E		1"	5/8"	1.0925	1.0984	4
Taperlock Plug 3B	1 1/8-20-TPG-3B GO	1 1/8-20-TPG-3B NGO		1 1/8-20-TPG-3B D/E		1"	5/8"	1.0925	1.0969	4
Ring 2A	1 1/8-20-TRG-2A GO	1 1/8-20-TRG-2A NGO		1 1/8-20-TRG-2A-SET		11/16"	11/16"	1.0911	1.0866	5T
Ring 3A	1 1/8-20-TRG-3A GO	1 1/8-20-TRG-3A NGO		1 1/8-20-TRG-3A-SET		11/16"	11/16"	1.0925	1.0891	5T
Set Plug 2A	1 1/8-20-TSP-2A GO	1 1/8-20-TSP-2A NGO		1 1/8-20-TSP-2A-D/E		1-1/2"	1-1/2"	1.0911	1.0866	4
Set Plug 3A	1 1/8-20-TSP-3A GO	1 1/8-20-TSP-3A NGO		1 1/8-20-TSP-3A D/E		1-1/2"	1-1/2"	1.0925	1.0891	4
(1.125) 1 1/8-28 UN										
Taperlock Plug 2B	1 1/8-28-TPG-2B GO	1 1/8-28-TPG-2B NGO		1 1/8-28-TPG-2B-D/E		1"	5/8"	1.1018	1.1070	4
Taperlock Plug 3B	1 1/8-28-TPG-3B GO	1 1/8-28-TPG-3B NGO		1 1/8-28-TPG-3B D/E		1"	5/8"	1.1018	1.1057	4
Ring 2A	1 1/8-28-TRG-2A GO	1 1/8-28-TRG-2A NGO		1 1/8-28-TRG-2A-SET		11/16"	11/16"	1.1006	1.0966	5T
Ring 3A	1 1/8-28-TRG-3A GO	1 1/8-28-TRG-3A NGO		1 1/8-28-TRG-3A-SET		11/16"	11/16"	1.1018	1.0988	5T
Set Plug 2A	1 1/8-28-TSP-2A GO	1 1/8-28-TSP-2A NGO		1 1/8-28-TSP-2A-D/E		1-1/2"	1-1/2"	1.1006	1.0966	4
Set Plug 3A	1 1/8-28-TSP-3A GO	1 1/8-28-TSP-3A NGO		1 1/8-28-TSP-3A D/E		1-1/2"	1-1/2"	1.1018	1.0988	4
(1.1875) 1 3/16-8 UN										
Taperlock Plug 2B	1 3/16-8-TPG-2B GO	1 3/16-8-TPG-2B NGO		1 3/16-8-TPG-2B-D/E		1-1/4"	3/4"	1.1063	1.1154	5
Taperlock Plug 3B	1 3/16-8-TPG-3B GO	1 3/16-8-TPG-3B NGO		1 3/16-8-TPG-3B D/E		1-1/4"	3/4"	1.1063	1.1131	5
Ring 2A	1 3/16-8-TRG-2A GO	1 3/16-8-TRG-2A NGO		1 3/16-8-TRG-2A-SET		1-1/8"	3/4"	1.1042	1.0972	6T
Ring 3A	1 3/16-8-TRG-3A GO	1 3/16-8-TRG-3A NGO		1 3/16-8-TRG-3A-SET		1-1/8"	3/4"	1.1063	1.1011	6T
Set Plug 2A	1 3/16-8-TSP-2A GO	1 3/16-8-TSP-2A NGO		1 3/16-8-TSP-2A-D/E		2-3/8"	1-5/8"	1.1042	1.0972	5
Set Plug 3A	1 3/16-8-TSP-3A GO	1 3/16-8-TSP-3A NGO		1 3/16-8-TSP-3A D/E		2-3/8"	1-5/8"	1.1063	1.1011	5
(1.1875) 1 3/16-12 UN										
Taperlock Plug 2B	1 3/16-12-TPG-2B GO	1 3/16-12-TPG-2B NGO		1 3/16-12-TPG-2B-D/E		1"	3/4"	1.1334	1.1409	5
Taperlock Plug 3B	1 3/16-12-TPG-3B GO	1 3/16-12-TPG-3B NGO		1 3/16-12-TPG-3B-D/E		1"	3/4"	1.1334	1.1390	5
Ring 2A	1 3/16-12-TRG-2A GO	1 3/16-12-TRG-2A NGO		1 3/16-12-TRG-2A-SET		3/4"	3/4"	1.1317	1.1259	6T
Ring 3A	1 3/16-12-TRG-3A GO	1 3/16-12-TRG-3A NGO		1 3/16-12-TRG-3A-SET		3/4"	3/4"	1.1334	1.1291	6T
Set Plug 2A	1 3/16-12-TSP-2A GO	1 3/16-12-TSP-2A NGO		1 3/16-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.1317	1.1259	5
Set Plug 3A	1 3/16-12-TSP-3A GO	1 3/16-12-TSP-3A NGO		1 3/16-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.1334	1.1291	5
(1.1875) 1 3/16-16 UN										
Taperlock Plug 2B	1 3/16-16-TPG-2B GO	1 3/16-16-TPG-2B NGO		1 3/16-16-TPG-2B-D/E		1"	3/4"	1.1469	1.1535	5
Taperlock Plug 3B	1 3/16-16-TPG-3B GO	1 3/16-16-TPG-3B NGO		1 3/16-16-TPG-3B D/E		1"	3/4"	1.1469	1.1519	5
Ring 2A	1 3/16-16-TRG-2A GO	1 3/16-16-TRG-2A NGO		1 3/16-16-TRG-2A-SET		3/4"	3/4"	1.1454	1.1403	6T
Ring 3A	1 3/16-16-TRG-3A GO	1 3/16-16-TRG-3A NGO		1 3/16-16-TRG-3A-SET		3/4"	3/4"	1.1469	1.1431	6T
Set Plug 2A	1 3/16-16-TSP-2A GO	1 3/16-16-TSP-2A NGO		1 3/16-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.1454	1.1403	5
Set Plug 3A	1 3/16-16-TSP-3A GO	1 3/16-16-TSP-3A NGO		1 3/16-16-TSP-3A D/E		1-5/8"	1-5/8"	1.1469	1.1431	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.1875) 1 3/16-18 UNEF										
Taperlock Plug 2B	1 3/16-18-TPG-2B GO	1 3/16-18-TPG-2B NGO		1 3/16-18-TPG-2B-D/E		1"	3/4"	1.1514	1.1577	5
Taperlock Plug 3B	1 3/16-18-TPG-3B GO	1 3/16-18-TPG-3B NGO		1 3/16-18-TPG-3B-D/E		1"	3/4"	1.1514	1.1561	5
Ring 2A	1 3/16-18-TRG-2A GO	1 3/16-18-TRG-2A NGO		1 3/16-18-TRG-2A-SET		3/4"	3/4"	1.1499	1.1450	6T
Ring 3A	1 3/16-18-TRG-3A GO	1 3/16-18-TRG-3A NGO		1 3/16-18-TRG-3A-SET		3/4"	3/4"	1.1514	1.1478	6T
Set Plug 2A	1 3/16-18-TSP-2A GO	1 3/16-18-TSP-2A NGO		1 3/16-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.1499	1.1450	5
Set Plug 3A	1 3/16-18-TSP-3A GO	1 3/16-18-TSP-3A NGO		1 3/16-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.1514	1.1478	5
(1.1875) 1 3/16-20 UN										
Taperlock Plug 2B	1 3/16-20-TPG-2B GO	1 3/16-20-TPG-2B NGO		1 3/16-20-TPG-2B-D/E		1"	3/4"	1.1550	1.1611	5
Taperlock Plug 3B	1 3/16-20-TPG-3B GO	1 3/16-20-TPG-3B NGO		1 3/16-20-TPG-3B D/E		1"	3/4"	1.1550	1.1595	5
Ring 2A	1 3/16-20-TRG-2A GO	1 3/16-20-TRG-2A NGO		1 3/16-20-TRG-2A-SET		3/4"	3/4"	1.1536	1.1489	6T
Ring 3A	1 3/16-20-TRG-3A GO	1 3/16-20-TRG-3A NGO		1 3/16-20-TRG-3A-SET		3/4"	3/4"	1.1550	1.1515	6T
Set Plug 2A	1 3/16-20-TSP-2A GO	1 3/16-20-TSP-2A NGO		1 3/16-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.1536	1.1489	5
Set Plug 3A	1 3/16-20-TSP-3A GO	1 3/16-20-TSP-3A NGO		1 3/16-20-TSP-3A D/E		1-5/8"	1-5/8"	1.1550	1.1515	5
(1.1875) 1 3/16-28 UN										
Taperlock Plug 2B	1 3/16-28-TPG-2B GO	1 3/16-28-TPG-2B NGO		1 3/16-28-TPG-2B-D/E		1"	3/4"	1.1643	1.1696	5
Taperlock Plug 3B	1 3/16-28-TPG-3B GO	1 3/16-28-TPG-3B NGO		1 3/16-28-TPG-3B D/E		1"	3/4"	1.1643	1.1683	5
Ring 2A	1 3/16-28-TRG-2A GO	1 3/16-28-TRG-2A NGO		1 3/16-28-TRG-2A-SET		3/4"	3/4"	1.1631	1.1590	6T
Ring 3A	1 3/16-28-TRG-3A GO	1 3/16-28-TRG-3A NGO		1 3/16-28-TRG-3A-SET		3/4"	3/4"	1.1643	1.1612	6T
Set Plug 2A	1 3/16-28-TSP-2A GO	1 3/16-28-TSP-2A NGO		1 3/16-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.1631	1.1590	5
Set Plug 3A	1 3/16-28-TSP-3A GO	1 3/16-28-TSP-3A NGO		1 3/16-28-TSP-3A D/E		1-5/8"	1-5/8"	1.1643	1.1612	5
(1.250) 1 1/4-7 UNC										
Taperlock Plug 2B	1 1/4-7-TPG-2B GO	1 1/4-7-TPG-2B NGO		1 1/4-7-TPG-2B-D/E		1-1/4"	3/4"	1.1572	1.1668	5
Taperlock Plug 3B	1 1/4-7-TPG-3B GO	1 1/4-7-TPG-3B NGO		1 1/4-7-TPG-3B-D/E		1-1/4"	3/4"	1.1572	1.1644	5
Ring 2A	1 1/4-7-TRG-2A GO	1 1/4-7-TRG-2A NGO		1 1/4-7-TRG-2A-SET		1-1/8"	3/4"	1.1550	1.1476	6T
Ring 3A	1 1/4-7-TRG-3A GO	1 1/4-7-TRG-3A NGO		1 1/4-7-TRG-3A-SET		1-1/8"	3/4"	1.1572	1.1517	6T
Set Plug 2A	1 1/4-7-TSP-2A GO	1 1/4-7-TSP-2A NGO		1 1/4-7-TSP-2A-D/E		2-3/8"	1-5/8"	1.1550	1.1476	5
Set Plug 3A	1 1/4-7-TSP-3A GO	1 1/4-7-TSP-3A NGO		1 1/4-7-TSP-3A-D/E		2-3/8"	1-5/8"	1.1572	1.1517	5
(1.250) 1 1/4-8 UN										
Taperlock Plug 2B	1 1/4-8-TPG-2B GO	1 1/4-8-TPG-2B NGO		1 1/4-8-TPG-2B-D/E		1-1/4"	3/4"	1.1688	1.1780	5
Taperlock Plug 3B	1 1/4-8-TPG-3B GO	1 1/4-8-TPG-3B NGO		1 1/4-8-TPG-3B-D/E		1-1/4"	3/4"	1.1688	1.1757	5
Ring 2A	1 1/4-8-TRG-2A GO	1 1/4-8-TRG-2A NGO		1 1/4-8-TRG-2A-SET		1-1/8"	3/4"	1.1667	1.1597	6T
Ring 3A	1 1/4-8-TRG-3A GO	1 1/4-8-TRG-3A NGO		1 1/4-8-TRG-3A-SET		1-1/8"	3/4"	1.1688	1.1635	6T
Set Plug 2A	1 1/4-8-TSP-2A GO	1 1/4-8-TSP-2A NGO		1 1/4-8-TSP-2A-D/E		2-3/8"	1-5/8"	1.1667	1.1597	5
Set Plug 3A	1 1/4-8-TSP-3A GO	1 1/4-8-TSP-3A NGO		1 1/4-8-TSP-3A-D/E		2-3/8"	1-5/8"	1.1688	1.1635	5
(1.250) 1 1/4-12 UNF										
Taperlock Plug 2B	1 1/4-12-TPG-2B GO	1 1/4-12-TPG-2B NGO		1 1/4-12-TPG-2B-D/E		1"	3/4"	1.1959	1.2039	5
Taperlock Plug 3B	1 1/4-12-TPG-3B GO	1 1/4-12-TPG-3B NGO		1 1/4-12-TPG-3B-D/E		1"	3/4"	1.1959	1.2019	5
Ring 2A	1 1/4-12-TRG-2A GO	1 1/4-12-TRG-2A NGO		1 1/4-12-TRG-2A-SET		3/4"	3/4"	1.1941	1.1879	6T
Ring 3A	1 1/4-12-TRG-3A GO	1 1/4-12-TRG-3A NGO		1 1/4-12-TRG-3A-SET		3/4"	3/4"	1.1959	1.1913	6T
Set Plug 2A	1 1/4-12-TSP-2A GO	1 1/4-12-TSP-2A NGO		1 1/4-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.1941	1.1879	5
Set Plug 3A	1 1/4-12-TSP-3A GO	1 1/4-12-TSP-3A NGO		1 1/4-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.1959	1.1913	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.250) 1 1/4-16 UN										
Taperlock Plug 2B	1 1/4-16-TPG-2B GO	1 1/4-16-TPG-2B NGO		1 1/4-16-TPG-2B-D/E		1"	3/4"	1.2094	1.2160	5
Taperlock Plug 3B	1 1/4-16-TPG-3B GO	1 1/4-16-TPG-3B NGO		1 1/4-16-TPG-3B-D/E		1"	3/4"	1.2094	1.2144	5
Ring 2A	1 1/4-16-TRG-2A GO	1 1/4-16-TRG-2A NGO		1 1/4-16-TRG-2A-SET		3/4"	3/4"	1.2079	1.2028	6T
Ring 3A	1 1/4-16-TRG-3A GO	1 1/4-16-TRG-3A NGO		1 1/4-16-TRG-3A-SET		3/4"	3/4"	1.2094	1.2056	6T
Set Plug 2A	1 1/4-16-TSP-2A GO	1 1/4-16-TSP-2A NGO		1 1/4-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.2079	1.2028	5
Set Plug 3A	1 1/4-16-TSP-3A GO	1 1/4-16-TSP-3A NGO		1 1/4-16-TSP-3A-D/E		1-5/8"	1-5/8"	1.2094	1.2056	5
(1.250) 1 1/4-18 UNEF										
Taperlock Plug 2B	1 1/4-18-TPG-2B GO	1 1/4-18-TPG-2B NGO		1 1/4-18-TPG-2B-D/E		1"	3/4"	1.2139	1.2202	5
Taperlock Plug 3B	1 1/4-18-TPG-3B GO	1 1/4-18-TPG-3B NGO		1 1/4-18-TPG-3B-D/E		1"	3/4"	1.2139	1.2186	5
Ring 2A	1 1/4-18-TRG-2A GO	1 1/4-18-TRG-2A NGO		1 1/4-18-TRG-2A-SET		3/4"	3/4"	1.2124	1.2075	6T
Ring 3A	1 1/4-18-TRG-3A GO	1 1/4-18-TRG-3A NGO		1 1/4-18-TRG-3A-SET		3/4"	3/4"	1.2139	1.2103	6T
Set Plug 2A	1 1/4-18-TSP-2A GO	1 1/4-18-TSP-2A NGO		1 1/4-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.2124	1.2075	5
Set Plug 3A	1 1/4-18-TSP-3A GO	1 1/4-18-TSP-3A NGO		1 1/4-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.2139	1.2103	5
(1.250) 1 1/4-20 UN										
Taperlock Plug 2B	1 1/4-20-TPG-2B GO	1 1/4-20-TPG-2B NGO		1 1/4-20-TPG-2B-D/E		1"	3/4"	1.2175	1.2236	5
Taperlock Plug 3B	1 1/4-20-TPG-3B GO	1 1/4-20-TPG-3B NGO		1 1/4-20-TPG-3B-D/E		1"	3/4"	1.2175	1.2220	5
Ring 2A	1 1/4-20-TRG-2A GO	1 1/4-20-TRG-2A NGO		1 1/4-20-TRG-2A-SET		3/4"	3/4"	1.2161	1.2114	6T
Ring 3A	1 1/4-20-TRG-3A GO	1 1/4-20-TRG-3A NGO		1 1/4-20-TRG-3A-SET		3/4"	3/4"	1.2175	1.2140	6T
Set Plug 2A	1 1/4-20-TSP-2A GO	1 1/4-20-TSP-2A NGO		1 1/4-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.2161	1.2114	5
Set Plug 3A	1 1/4-20-TSP-3A GO	1 1/4-20-TSP-3A NGO		1 1/4-20-TSP-3A-D/E		1-5/8"	1-5/8"	1.2175	1.2140	5
(1.250) 1 1/4-28 UN										
Taperlock Plug 2B	1 1/4-28-TPG-2B GO	1 1/4-28-TPG-2B NGO		1 1/4-28-TPG-2B-D/E		1"	3/4"	1.2268	1.2321	5
Taperlock Plug 3B	1 1/4-28-TPG-3B GO	1 1/4-28-TPG-3B NGO		1 1/4-28-TPG-3B-D/E		1"	3/4"	1.2268	1.2308	5
Ring 2A	1 1/4-28-TRG-2A GO	1 1/4-28-TRG-2A NGO		1 1/4-28-TRG-2A-SET		3/4"	3/4"	1.2256	1.2215	6T
Ring 3A	1 1/4-28-TRG-3A GO	1 1/4-28-TRG-3A NGO		1 1/4-28-TRG-3A-SET		3/4"	3/4"	1.2268	1.2237	6T
Set Plug 2A	1 1/4-28-TSP-2A GO	1 1/4-28-TSP-2A NGO		1 1/4-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.2256	1.2215	5
Set Plug 3A	1 1/4-28-TSP-3A GO	1 1/4-28-TSP-3A NGO		1 1/4-28-TSP-3A-D/E		1-5/8"	1-5/8"	1.2268	1.2237	5
(1.3125) 1 5/16-8 UN										
Taperlock Plug 2B	1 5/16-8-TPG-2B GO	1 5/16-8-TPG-2B NGO		1 5/16-8-TPG-2B-D/E		1"	3/4"	1.2313	1.2405	5
Taperlock Plug 3B	1 5/16-8-TPG-3B GO	1 5/16-8-TPG-3B NGO		1 5/16-8-TPG-3B-D/E		1"	3/4"	1.2313	1.2382	5
Ring 2A	1 5/16-8-TRG-2A GO	1 5/16-8-TRG-2A NGO		1 5/16-8-TRG-2A-SET		3/4"	3/4"	1.2292	1.2221	6T
Ring 3A	1 5/16-8-TRG-3A GO	1 5/16-8-TRG-3A NGO		1 5/16-8-TRG-3A-SET		3/4"	3/4"	1.2313	1.2260	6T
Set Plug 2A	1 5/16-8-TSP-2A GO	1 5/16-8-TSP-2A NGO		1 5/16-8-TSP-2A-D/E		1-5/8"	1-5/8"	1.2292	1.2221	5
Set Plug 3A	1 5/16-8-TSP-3A GO	1 5/16-8-TSP-3A NGO		1 5/16-8-TSP-3A-D/E		1-5/8"	1-5/8"	1.2313	1.2260	5
(1.3125) 1 5/16-12 UN										
Taperlock Plug 2B	1 5/16-12-TPG-2B GO	1 5/16-12-TPG-2B NGO		1 5/16-12-TPG-2B-D/E		1"	3/4"	1.2584	1.2659	5
Taperlock Plug 3B	1 5/16-12-TPG-3B GO	1 5/16-12-TPG-3B NGO		1 5/16-12-TPG-3B-D/E		1"	3/4"	1.2584	1.2640	5
Ring 2A	1 5/16-12-TRG-2A GO	1 5/16-12-TRG-2A NGO		1 5/16-12-TRG-2A-SET		3/4"	3/4"	1.2567	1.2509	6T
Ring 3A	1 5/16-12-TRG-3A GO	1 5/16-12-TRG-3A NGO		1 5/16-12-TRG-3A-SET		3/4"	3/4"	1.2584	1.2541	6T
Set Plug 2A	1 5/16-12-TSP-2A GO	1 5/16-12-TSP-2A NGO		1 5/16-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.2567	1.2509	5
Set Plug 3A	1 5/16-12-TSP-3A GO	1 5/16-12-TSP-3A NGO		1 5/16-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.2584	1.2541	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.3125) 1 5/16-16 UN										
Taperlock Plug 2B	1 5/16-16-TPG-2B GO	1 5/16-16-TPG-2B NGO		1 5/16-16-TPG-2B-D/E		1"	3/4"	1.2719	1.2785	5
Taperlock Plug 3B	1 5/16-16-TPG-3B GO	1 5/16-16-TPG-3B NGO		1 5/16-16-TPG-3B-D/E		1"	3/4"	1.2719	1.2769	5
Ring 2A	1 5/16-16-TRG-2A GO	1 5/16-16-TRG-2A NGO		1 5/16-16-TRG-2A-SET		3/4"	3/4"	1.2704	1.2653	6T
Ring 3A	1 5/16-16-TRG-3A GO	1 5/16-16-TRG-3A NGO		1 5/16-16-TRG-3A-SET		3/4"	3/4"	1.2719	1.2681	6T
Set Plug 2A	1 5/16-16-TSP-2A GO	1 5/16-16-TSP-2A NGO		1 5/16-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.2704	1.2653	5
Set Plug 3A	1 5/16-16-TSP-3A GO	1 5/16-16-TSP-3A NGO		1 5/16-16-TSP-3A-D/E		1-5/8"	1-5/8"	1.2719	1.2681	5
(1.3125) 1 5/16-18 UNEF										
Taperlock Plug 2B	1 5/16-18-TPG-2B GO	1 5/16-18-TPG-2B NGO		1 5/16-18-TPG-2B-D/E		1"	3/4"	1.2764	1.2827	5
Taperlock Plug 3B	1 5/16-18-TPG-3B GO	1 5/16-18-TPG-3B NGO		1 5/16-18-TPG-3B-D/E		1"	3/4"	1.2764	1.2811	5
Ring 2A	1 5/16-18-TRG-2A GO	1 5/16-18-TRG-2A NGO		1 5/16-18-TRG-2A-SET		3/4"	3/4"	1.2749	1.2700	6T
Ring 3A	1 5/16-18-TRG-3A GO	1 5/16-18-TRG-3A NGO		1 5/16-18-TRG-3A-SET		3/4"	3/4"	1.2764	1.2728	6T
Set Plug 2A	1 5/16-18-TSP-2A GO	1 5/16-18-TSP-2A NGO		1 5/16-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.2749	1.2700	5
Set Plug 3A	1 5/16-18-TSP-3A GO	1 5/16-18-TSP-3A NGO		1 5/16-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.2764	1.2728	5
(1.3125) 1 5/16-20 UN										
Taperlock Plug 2B	1 5/16-20-TPG-2B GO	1 5/16-20-TPG-2B NGO		1 5/16-20-TPG-2B-D/E		1"	3/4"	1.2800	1.2861	5
Taperlock Plug 3B	1 5/16-20-TPG-3B GO	1 5/16-20-TPG-3B NGO		1 5/16-20-TPG-3B-D/E		1"	3/4"	1.2800	1.2845	5
Ring 2A	1 5/16-20-TRG-2A GO	1 5/16-20-TRG-2A NGO		1 5/16-20-TRG-2A-SET		3/4"	3/4"	1.2786	1.2739	6T
Ring 3A	1 5/16-20-TRG-3A GO	1 5/16-20-TRG-3A NGO		1 5/16-20-TRG-3A-SET		3/4"	3/4"	1.2800	1.2765	6T
Set Plug 2A	1 5/16-20-TSP-2A GO	1 5/16-20-TSP-2A NGO		1 5/16-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.2786	1.2739	5
Set Plug 3A	1 5/16-20-TSP-3A GO	1 5/16-20-TSP-3A NGO		1 5/16-20-TSP-3A-D/E		1-5/8"	1-5/8"	1.2800	1.2765	5
(1.3125) 1 5/16-28 UN										
Taperlock Plug 2B	1 5/16-28-TPG-2B GO	1 5/16-28-TPG-2B NGO		1 5/16-28-TPG-2B-D/E		1"	3/4"	1.2893	1.2946	5
Taperlock Plug 3B	1 5/16-28-TPG-3B GO	1 5/16-28-TPG-3B NGO		1 5/16-28-TPG-3B-D/E		1"	3/4"	1.2893	1.2933	5
Ring 2A	1 5/16-28-TRG-2A GO	1 5/16-28-TRG-2A NGO		1 5/16-28-TRG-2A-SET		3/4"	3/4"	1.2881	1.2840	6T
Ring 3A	1 5/16-28-TRG-3A GO	1 5/16-28-TRG-3A NGO		1 5/16-28-TRG-3A-SET		3/4"	3/4"	1.2893	1.2862	6T
Set Plug 2A	1 5/16-28-TSP-2A GO	1 5/16-28-TSP-2A NGO		1 5/16-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.2881	1.2840	5
Set Plug 3A	1 5/16-28-TSP-3A GO	1 5/16-28-TSP-3A NGO		1 5/16-28-TSP-3A-D/E		1-5/8"	1-5/8"	1.2893	1.2862	5
(1.375) 1 3/8-6 UNC										
Taperlock Plug 2B	1 3/8-6-TPG-2B GO	1 3/8-6-TPG-2B NGO		1 3/8-6-TPG-2B-D/E		1-1/4"	3/4"	1.2667	1.2771	5
Taperlock Plug 3B	1 3/8-6-TPG-3B GO	1 3/8-6-TPG-3B NGO		1 3/8-6-TPG-3B-D/E		1-1/4"	3/4"	1.2667	1.2745	5
Ring 2A	1 3/8-6-TRG-2A GO	1 3/8-6-TRG-2A NGO		1 3/8-6-TRG-2A-SET		1-1/8"	3/4"	1.2643	1.2563	6T
Ring 3A	1 3/8-6-TRG-3A GO	1 3/8-6-TRG-3A NGO		1 3/8-6-TRG-3A-SET		1-1/8"	3/4"	1.2667	1.2607	6T
Set Plug 2A	1 3/8-6-TSP-2A GO	1 3/8-6-TSP-2A NGO		1 3/8-6-TSP-2A-D/E		2-3/8"	1-5/8"	1.2643	1.2563	5
Set Plug 3A	1 3/8-6-TSP-3A GO	1 3/8-6-TSP-3A NGO		1 3/8-6-TSP-3A-D/E		2-3/8"	1-5/8"	1.2667	1.2607	5
(1.375) 1 3/8-8 UN										
Taperlock Plug 2B	1 3/8-8-TPG-2B GO	1 3/8-8-TPG-2B NGO		1 3/8-8-TPG-2B-D/E		1-1/4"	3/4"	1.2938	1.3031	5
Taperlock Plug 3B	1 3/8-8-TPG-3B GO	1 3/8-8-TPG-3B NGO		1 3/8-8-TPG-3B-D/E		1-1/4"	3/4"	1.2938	1.3008	5
Ring 2A	1 3/8-8-TRG-2A GO	1 3/8-8-TRG-2A NGO		1 3/8-8-TRG-2A-SET		1-1/8"	3/4"	1.2916	1.2844	6T
Ring 3A	1 3/8-8-TRG-3A GO	1 3/8-8-TRG-3A NGO		1 3/8-8-TRG-3A-SET		1-1/8"	3/4"	1.2938	1.2884	6T
Set Plug 2A	1 3/8-8-TSP-2A GO	1 3/8-8-TSP-2A NGO		1 3/8-8-TSP-2A-D/E		2-3/8"	1-5/8"	1.2916	1.2844	5
Set Plug 3A	1 3/8-8-TSP-3A GO	1 3/8-8-TSP-3A NGO		1 3/8-8-TSP-3A-D/E		2-3/8"	1-5/8"	1.2938	1.2884	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.375) 1 3/8-12 UNF										
Taperlock Plug 2B	1 3/8-12-TPG-2B GO	1 3/8-12-TPG-2B NGO		1 3/8-12-TPG-2B-D/E		1"	3/4"	1.3209	1.3291	5
Taperlock Plug 3B	1 3/8-12-TPG-3B GO	1 3/8-12-TPG-3B NGO		1 3/8-12-TPG-3B-D/E		1"	3/4"	1.3209	1.3270	5
Ring 2A	1 3/8-12-TRG-2A GO	1 3/8-12-TRG-2A NGO		1 3/8-12-TRG-2A-SET		3/4"	3/4"	1.3190	1.3127	6T
Ring 3A	1 3/8-12-TRG-3A GO	1 3/8-12-TRG-3A NGO		1 3/8-12-TRG-3A-SET		3/4"	3/4"	1.3209	1.3162	6T
Set Plug 2A	1 3/8-12-TSP-2A GO	1 3/8-12-TSP-2A NGO		1 3/8-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.3190	1.3127	5
Set Plug 3A	1 3/8-12-TSP-3A GO	1 3/8-12-TSP-3A NGO		1 3/8-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.3209	1.3162	5
(1.375) 1 3/8-16 UN										
Taperlock Plug 2B	1 3/8-16-TPG-2B GO	1 3/8-16-TPG-2B NGO		1 3/8-16-TPG-2B-D/E		1"	3/4"	1.3344	1.3410	5
Taperlock Plug 3B	1 3/8-16-TPG-3B GO	1 3/8-16-TPG-3B NGO		1 3/8-16-TPG-3B-D/E		1"	3/4"	1.3344	1.3394	5
Ring 2A	1 3/8-16-TRG-2A GO	1 3/8-16-TRG-2A NGO		1 3/8-16-TRG-2A-SET		3/4"	3/4"	1.3329	1.3278	6T
Ring 3A	1 3/8-16-TRG-3A GO	1 3/8-16-TRG-3A NGO		1 3/8-16-TRG-3A-SET		3/4"	3/4"	1.3344	1.3306	6T
Set Plug 2A	1 3/8-16-TSP-2A GO	1 3/8-16-TSP-2A NGO		1 3/8-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.3329	1.3278	5
Set Plug 3A	1 3/8-16-TSP-3A GO	1 3/8-16-TSP-3A NGO		1 3/8-16-TSP-3A-D/E		1-5/8"	1-5/8"	1.3344	1.3306	5
(1.375) 1 3/8-18 UNEF										
Taperlock Plug 2B	1 3/8-18-TPG-2B GO	1 3/8-18-TPG-2B NGO		1 3/8-18-TPG-2B-D/E		1"	3/4"	1.3389	1.3452	5
Taperlock Plug 3B	1 3/8-18-TPG-3B GO	1 3/8-18-TPG-3B NGO		1 3/8-18-TPG-3B-D/E		1"	3/4"	1.3389	1.3436	5
Ring 2A	1 3/8-18-TRG-2A GO	1 3/8-18-TRG-2A NGO		1 3/8-18-TRG-2A-SET		3/4"	3/4"	1.3374	1.3325	6T
Ring 3A	1 3/8-18-TRG-3A GO	1 3/8-18-TRG-3A NGO		1 3/8-18-TRG-3A-SET		3/4"	3/4"	1.3389	1.3353	6T
Set Plug 2A	1 3/8-18-TSP-2A GO	1 3/8-18-TSP-2A NGO		1 3/8-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.3374	1.3325	5
Set Plug 3A	1 3/8-18-TSP-3A GO	1 3/8-18-TSP-3A NGO		1 3/8-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.3389	1.3353	5
(1.375) 1 3/8-20 UN										
Taperlock Plug 2B	1 3/8-20-TPG-2B GO	1 3/8-20-TPG-2B NGO		1 3/8-20-TPG-2B-D/E		1"	3/4"	1.3425	1.3486	5
Taperlock Plug 3B	1 3/8-20-TPG-3B GO	1 3/8-20-TPG-3B NGO		1 3/8-20-TPG-3B-D/E		1"	3/4"	1.3425	1.3470	5
Ring 2A	1 3/8-20-TRG-2A GO	1 3/8-20-TRG-2A NGO		1 3/8-20-TRG-2A-SET		3/4"	3/4"	1.3411	1.3364	6T
Ring 3A	1 3/8-20-TRG-3A GO	1 3/8-20-TRG-3A NGO		1 3/8-20-TRG-3A-SET		3/4"	3/4"	1.3425	1.3390	6T
Set Plug 2A	1 3/8-20-TSP-2A GO	1 3/8-20-TSP-2A NGO		1 3/8-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.3411	1.3364	5
Set Plug 3A	1 3/8-20-TSP-3A GO	1 3/8-20-TSP-3A NGO		1 3/8-20-TSP-3A-D/E		1-5/8"	1-5/8"	1.3425	1.3390	5
1.375) 1 3/8-28 UN										
Taperlock Plug 2B	1 3/8-28-TPG-2B GO	1 3/8-28-TPG-2B NGO		1 3/8-28-TPG-2B-D/E		1"	3/4"	1.3518	1.3571	5
Taperlock Plug 3B	1 3/8-28-TPG-3B GO	1 3/8-28-TPG-3B NGO		1 3/8-28-TPG-3B-D/E		1"	3/4"	1.3518	1.3558	5
Ring 2A	1 3/8-28-TRG-2A GO	1 3/8-28-TRG-2A NGO		1 3/8-28-TRG-2A-SET		3/4"	3/4"	1.3506	1.3465	6T
Ring 3A	1 3/8-28-TRG-3A GO	1 3/8-28-TRG-3A NGO		1 3/8-28-TRG-3A-SET		3/4"	3/4"	1.3518	1.3487	6T
Set Plug 2A	1 3/8-28-TSP-2A GO	1 3/8-28-TSP-2A NGO		1 3/8-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.3506	1.3465	5
Set Plug 3A	1 3/8-28-TSP-3A GO	1 3/8-28-TSP-3A NGO		1 3/8-28-TSP-3A-D/E		1-5/8"	1-5/8"	1.3518	1.3487	5
(1.4375) 1 7/16-6 UN										
Taperlock Plug 2B	1 7/16-6-TPG-2B GO	1 7/16-6-TPG-2B NGO		1 7/16-6-TPG-2B-D/E		1-1/4"	3/4"	1.3292	1.3396	5
Taperlock Plug 3B	1 7/16-6-TPG-3B GO	1 7/16-6-TPG-3B NGO		1 7/16-6-TPG-3B-D/E		1-1/4"	3/4"	1.3292	1.3370	5
Ring 2A	1 7/16-6-TRG-2A GO	1 7/16-6-TRG-2A NGO		1 7/16-6-TRG-2A-SET		1-1/8"	3/4"	1.3268	1.3188	6T
Ring 3A	1 7/16-6-TRG-3A GO	1 7/16-6-TRG-3A NGO		1 7/16-6-TRG-3A-SET		1-1/8"	3/4"	1.3292	1.3232	6T
Set Plug 2A	1 7/16-6-TSP-2A GO	1 7/16-6-TSP-2A NGO		1 7/16-6-TSP-2A-D/E		2-3/8"	1-5/8"	1.3268	1.3188	5
Set Plug 3A	1 7/16-6-TSP-3A GO	1 7/16-6-TSP-3A NGO		1 7/16-6-TSP-3A-D/E		2-3/8"	1-5/8"	1.3292	1.3232	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.4375) 1 7/16-8 UN										
Taperlock Plug 2B	1 7/16-8-TPG-2B GO	1 7/16-8-TPG-2B NGO		1 7/16-8-TPG-2B-D/E		1-1/4"	3/4"	1.3563	1.3657	5
Taperlock Plug 3B	1 7/16-8-TPG-3B GO	1 7/16-8-TPG-3B NGO		1 7/16-8-TPG-3B-D/E		1-1/4"	3/4"	1.3563	1.3634	5
Ring 2A	1 7/16-8-TRG-2A GO	1 7/16-8-TRG-2A NGO		1 7/16-8-TRG-2A-SET		1-1/8"	3/4"	1.3541	1.3469	6T
Ring 3A	1 7/16-8-TRG-3A GO	1 7/16-8-TRG-3A NGO		1 7/16-8-TRG-3A-SET		1-1/8"	3/4"	1.3563	1.3509	6T
Set Plug 2A	1 7/16-8-TSP-2A GO	1 7/16-8-TSP-2A NGO		1 7/16-8-TSP-2A-D/E		2-3/8"	1-5/8"	1.3541	1.3469	5
Set Plug 3A	1 7/16-8-TSP-3A GO	1 7/16-8-TSP-3A NGO		1 7/16-8-TSP-3A-D/E		2-3/8"	1-5/8"	1.3563	1.3509	5
(1.4375) 1 7/16-12 UN										
Taperlock Plug 2B	1 7/16-12-TPG-2B GO	1 7/16-12-TPG-2B NGO		1 7/16-12-TPG-2B-D/E		1"	3/4"	1.3834	1.3910	5
Taperlock Plug 3B	1 7/16-12-TPG-3B GO	1 7/16-12-TPG-3B NGO		1 7/16-12-TPG-3B-D/E		1"	3/4"	1.3834	1.3891	5
Ring 2A	1 7/16-12-TRG-2A GO	1 7/16-12-TRG-2A NGO		1 7/16-12-TRG-2A-SET		3/4"	3/4"	1.3816	1.3757	6T
Ring 3A	1 7/16-12-TRG-3A GO	1 7/16-12-TRG-3A NGO		1 7/16-12-TRG-3A-SET		3/4"	3/4"	1.3834	1.3790	6T
Set Plug 2A	1 7/16-12-TSP-2A GO	1 7/16-12-TSP-2A NGO		1 7/16-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.3816	1.3757	5
Set Plug 3A	1 7/16-12-TSP-3A GO	1 7/16-12-TSP-3A NGO		1 7/16-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.3834	1.3790	5
(1.4375) 1 7/16-16 UN										
Taperlock Plug 2B	1 7/16-16-TPG-2B GO	1 7/16-16-TPG-2B NGO		1 7/16-16-TPG-2B-D/E		1"	3/4"	1.3969	1.4037	5
Taperlock Plug 3B	1 7/16-16-TPG-3B GO	1 7/16-16-TPG-3B NGO		1 7/16-16-TPG-3B-D/E		1"	3/4"	1.3969	1.4020	5
Ring 2A	1 7/16-16-TRG-2A GO	1 7/16-16-TRG-2A NGO		1 7/16-16-TRG-2A-SET		3/4"	3/4"	1.3953	1.3901	6T
Ring 3A	1 7/16-16-TRG-3A GO	1 7/16-16-TRG-3A NGO		1 7/16-16-TRG-3A-SET		3/4"	3/4"	1.3969	1.3930	6T
Set Plug 2A	1 7/16-16-TSP-2A GO	1 7/16-16-TSP-2A NGO		1 7/16-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.3953	1.3901	5
Set Plug 3A	1 7/16-16-TSP-3A GO	1 7/16-16-TSP-3A NGO		1 7/16-16-TSP-3A-D/E		1-5/8"	1-5/8"	1.3969	1.3930	5
(1.4375) 1 7/16-18 UNEF										
Taperlock Plug 2B	1 7/16-18-TPG-2B GO	1 7/16-18-TPG-2B NGO		1 7/16-18-TPG-2B-D/E		1"	3/4"	1.4014	1.4079	5
Taperlock Plug 3B	1 7/16-18-TPG-3B GO	1 7/16-18-TPG-3B NGO		1 7/16-18-TPG-3B-D/E		1"	3/4"	1.4014	1.4062	5
Ring 2A	1 7/16-18-TRG-2A GO	1 7/16-18-TRG-2A NGO		1 7/16-18-TRG-2A-SET		3/4"	3/4"	1.3999	1.3949	6T
Ring 3A	1 7/16-18-TRG-3A GO	1 7/16-18-TRG-3A NGO		1 7/16-18-TRG-3A-SET		3/4"	3/4"	1.4014	1.3977	6T
Set Plug 2A	1 7/16-18-TSP-2A GO	1 7/16-18-TSP-2A NGO		1 7/16-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.3999	1.3949	5
Set Plug 3A	1 7/16-18-TSP-3A GO	1 7/16-18-TSP-3A NGO		1 7/16-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.4014	1.3977	5
(1.4375) 1 7/16-20 UN										
Taperlock Plug 2B	1 7/16-20-TPG-2B GO	1 7/16-20-TPG-2B NGO		1 7/16-20-TPG-2B-D/E		1"	3/4"	1.4050	1.4112	5
Taperlock Plug 3B	1 7/16-20-TPG-3B GO	1 7/16-20-TPG-3B NGO		1 7/16-20-TPG-3B-D/E		1"	3/4"	1.4050	1.4096	5
Ring 2A	1 7/16-20-TRG-2A GO	1 7/16-20-TRG-2A NGO		1 7/16-20-TRG-2A-SET		3/4"	3/4"	1.4036	1.3988	6T
Ring 3A	1 7/16-20-TRG-3A GO	1 7/16-20-TRG-3A NGO		1 7/16-20-TRG-3A-SET		3/4"	3/4"	1.4050	1.4014	6T
Set Plug 2A	1 7/16-20-TSP-2A GO	1 7/16-20-TSP-2A NGO		1 7/16-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.4036	1.3988	5
Set Plug 3A	1 7/16-20-TSP-3A GO	1 7/16-20-TSP-3A NGO		1 7/16-20-TSP-3A-D/E		1-5/8"	1-5/8"	1.4050	1.4014	5
(1.4375) 1 7/16-28 UN										
Taperlock Plug 2B	1 7/16-28-TPG-2B GO	1 7/16-28-TPG-2B NGO		1 7/16-28-TPG-2B-D/E		1"	3/4"	1.4143	1.4198	5
Taperlock Plug 3B	1 7/16-28-TPG-3B GO	1 7/16-28-TPG-3B NGO		1 7/16-28-TPG-3B-D/E		1"	3/4"	1.4143	1.4184	5
Ring 2A	1 7/16-28-TRG-2A GO	1 7/16-28-TRG-2A NGO		1 7/16-28-TRG-2A-SET		3/4"	3/4"	1.4130	1.4088	6T
Ring 3A	1 7/16-28-TRG-3A GO	1 7/16-28-TRG-3A NGO		1 7/16-28-TRG-3A-SET		3/4"	3/4"	1.4143	1.4112	6T
Set Plug 2A	1 7/16-28-TSP-2A GO	1 7/16-28-TSP-2A NGO		1 7/16-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.4130	1.4088	5
Set Plug 3A	1 7/16-28-TSP-3A GO	1 7/16-28-TSP-3A NGO		1 7/16-28-TSP-3A-D/E		1-5/8"	1-5/8"	1.4143	1.4112	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.500) 1 1/2-6 UNC										
Taperlock Plug 2B	1 1/2-6-TPG-2B GO	1 1/2-6-TPG-2B NGO		1 1/2-6-TPG-2B-D/E		1-1/4"	3/4"	1.3917	1.4022	5
Taperlock Plug 3B	1 1/2-6-TPG-3B GO	1 1/2-6-TPG-3B NGO		1 1/2-6-TPG-3B-D/E		1-1/4"	3/4"	1.3917	1.3996	5
Ring 2A	1 1/2-6-TRG-2A GO	1 1/2-6-TRG-2A NGO		1 1/2-6-TRG-2A-SET		1-1/8"	3/4"	1.3893	1.3812	6T
Ring 3A	1 1/2-6-TRG-3A GO	1 1/2-6-TRG-3A NGO		1 1/2-6-TRG-3A-SET		1-1/8"	3/4"	1.3917	1.3856	6T
Set Plug 2A	1 1/2-6-TSP-2A GO	1 1/2-6-TSP-2A NGO		1 1/2-6-TSP-2A-D/E		2-3/8"	1-5/8"	1.3893	1.3812	5
Set Plug 3A	1 1/2-6-TSP-3A GO	1 1/2-6-TSP-3A NGO		1 1/2-6-TSP-3A-D/E		2-3/8"	1-5/8"	1.3917	1.3856	5
(1.500) 1 1/2-8 UN										
Taperlock Plug 2B	1 1/2-8-TPG-2B GO	1 1/2-8-TPG-2B NGO		1 1/2-8-TPG-2B-D/E		1-1/4"	3/4"	1.4188	1.4283	5
Taperlock Plug 3B	1 1/2-8-TPG-3B GO	1 1/2-8-TPG-3B NGO		1 1/2-8-TPG-3B-D/E		1-1/4"	3/4"	1.4188	1.4259	5
Ring 2A	1 1/2-8-TRG-2A GO	1 1/2-8-TRG-2A NGO		1 1/2-8-TRG-2A-SET		1-1/8"	3/4"	1.4166	1.4093	6T
Ring 3A	1 1/2-8-TRG-3A GO	1 1/2-8-TRG-3A NGO		1 1/2-8-TRG-3A-SET		1-1/8"	3/4"	1.4188	1.4133	6T
Set Plug 2A	1 1/2-8-TSP-2A GO	1 1/2-8-TSP-2A NGO		1 1/2-8-TSP-2A-D/E		2-3/8"	1-5/8"	1.4166	1.4093	5
Set Plug 3A	1 1/2-8-TSP-3A GO	1 1/2-8-TSP-3A NGO		1 1/2-8-TSP-3A-D/E		2-3/8"	1-5/8"	1.4188	1.4133	5
(1.500) 1 1/2-12 UNF										
Taperlock Plug 2B	1 1/2-12-TPG-2B GO	1 1/2-12-TPG-2B NGO		1 1/2-12-TPG-2B-D/E		1"	3/4"	1.4459	1.4542	5
Taperlock Plug 3B	1 1/2-12-TPG-3B GO	1 1/2-12-TPG-3B NGO		1 1/2-12-TPG-3B-D/E		1"	3/4"	1.4459	1.4522	5
Ring 2A	1 1/2-12-TRG-2A GO	1 1/2-12-TRG-2A NGO		1 1/2-12-TRG-2A-SET		3/4"	3/4"	1.4440	1.4376	6T
Ring 3A	1 1/2-12-TRG-3A GO	1 1/2-12-TRG-3A NGO		1 1/2-12-TRG-3A-SET		3/4"	3/4"	1.4459	1.4411	6T
Set Plug 2A	1 1/2-12-TSP-2A GO	1 1/2-12-TSP-2A NGO		1 1/2-12-TSP-2A-D/E		1-5/8"	1-5/8"	1.4440	1.4376	5
Set Plug 3A	1 1/2-12-TSP-3A GO	1 1/2-12-TSP-3A NGO		1 1/2-12-TSP-3A-D/E		1-5/8"	1-5/8"	1.4459	1.4411	5
(1.500) 1 1/2-16 UN										
Taperlock Plug 2B	1 1/2-16-TPG-2B GO	1 1/2-16-TPG-2B NGO		1 1/2-16-TPG-2B-D/E		1"	3/4"	1.4594	1.4662	5
Taperlock Plug 3B	1 1/2-16-TPG-3B GO	1 1/2-16-TPG-3B NGO		1 1/2-16-TPG-3B-D/E		1"	3/4"	1.4594	1.4645	5
Ring 2A	1 1/2-16-TRG-2A GO	1 1/2-16-TRG-2A NGO		1 1/2-16-TRG-2A-SET		3/4"	3/4"	1.4578	1.4526	6T
Ring 3A	1 1/2-16-TRG-3A GO	1 1/2-16-TRG-3A NGO		1 1/2-16-TRG-3A-SET		3/4"	3/4"	1.4594	1.4555	6T
Set Plug 2A	1 1/2-16-TSP-2A GO	1 1/2-16-TSP-2A NGO		1 1/2-16-TSP-2A-D/E		1-5/8"	1-5/8"	1.4578	1.4526	5
Set Plug 3A	1 1/2-16-TSP-3A GO	1 1/2-16-TSP-3A NGO		1 1/2-16-TSP-3A-D/E		1-5/8"	1-5/8"	1.4594	1.4555	5
(1.500) 1 1/2-18 UNEF										
Taperlock Plug 2B	1 1/2-18-TPG-2B GO	1 1/2-18-TPG-2B NGO		1 1/2-18-TPG-2B-D/E		1"	3/4"	1.4639	1.4704	5
Taperlock Plug 3B	1 1/2-18-TPG-3B GO	1 1/2-18-TPG-3B NGO		1 1/2-18-TPG-3B-D/E		1"	3/4"	1.4639	1.4687	5
Ring 2A	1 1/2-18-TRG-2A GO	1 1/2-18-TRG-2A NGO		1 1/2-18-TRG-2A-SET		3/4"	3/4"	1.4624	1.4574	6T
Ring 3A	1 1/2-18-TRG-3A GO	1 1/2-18-TRG-3A NGO		1 1/2-18-TRG-3A-SET		3/4"	3/4"	1.4639	1.4602	6T
Set Plug 2A	1 1/2-18-TSP-2A GO	1 1/2-18-TSP-2A NGO		1 1/2-18-TSP-2A-D/E		1-5/8"	1-5/8"	1.4624	1.4574	5
Set Plug 3A	1 1/2-18-TSP-3A GO	1 1/2-18-TSP-3A NGO		1 1/2-18-TSP-3A-D/E		1-5/8"	1-5/8"	1.4639	1.4602	5
(1.500) 1 1/2-20 UN										
Taperlock Plug 2B	1 1/2-20-TPG-2B GO	1 1/2-20-TPG-2B NGO		1 1/2-20-TPG-2B-D/E		1"	3/4"	1.4675	1.4737	5
Taperlock Plug 3B	1 1/2-20-TPG-3B GO	1 1/2-20-TPG-3B NGO		1 1/2-20-TPG-3B-D/E		1"	3/4"	1.4675	1.4721	5
Ring 2A	1 1/2-20-TRG-2A GO	1 1/2-20-TRG-2A NGO		1 1/2-20-TRG-2A-SET		3/4"	3/4"	1.4661	1.4613	6T
Ring 3A	1 1/2-20-TRG-3A GO	1 1/2-20-TRG-3A NGO		1 1/2-20-TRG-3A-SET		3/4"	3/4"	1.4675	1.4639	6T
Set Plug 2A	1 1/2-20-TSP-2A GO	1 1/2-20-TSP-2A NGO		1 1/2-20-TSP-2A-D/E		1-5/8"	1-5/8"	1.4661	1.4613	5
Set Plug 3A	1 1/2-20-TSP-3A GO	1 1/2-20-TSP-3A NGO		1 1/2-20-TSP-3A-D/E		1-5/8"	1-5/8"	1.4675	1.4639	5

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1/500) 1 1/2-28 UN										
Taperlock Plug 2B	1 1/2-28-TPG-2B GO	1 1/2-28-TPG-2B NGO		1 1/2-28-TPG-2B-D/E		1"	3/4"	1.4768	1.4823	5
Taperlock Plug 3B	1 1/2-28-TPG-3B GO	1 1/2-28-TPG-3B NGO		1 1/2-28-TPG-3B-D/E		1"	3/4"	1.4768	1.4809	5
Ring 2A	1 1/2-28-TRG-2A GO	1 1/2-28-TRG-2A NGO		1 1/2-28-TRG-2A-SET		3/4"	3/4"	1.4755	1.4713	6T
Ring 3A	1 1/2-28-TRG-3A GO	1 1/2-28-TRG-3A NGO		1 1/2-28-TRG-3A-SET		3/4"	3/4"	1.4768	1.4737	6T
Set Plug 2A	1 1/2-28-TSP-2A GO	1 1/2-28-TSP-2A NGO		1 1/2-28-TSP-2A-D/E		1-5/8"	1-5/8"	1.4755	1.4713	5
Set Plug 3A	1 1/2-28-TSP-3A GO	1 1/2-28-TSP-3A NGO		1 1/2-28-TSP-3A-D/E		1-5/8"	1-5/8"	1.4768	1.4737	5
(1.625) 1 5/8-8 UN										
Trilock Plug 2B	1 5/8-8-TPG-2B GO	1 5/8-8-TPG-2B NGO		1 5/8-8-TPG-2B D/E		1-1/4"	7/8"	1.5438	1.5535	5-1/2
Trilock Plug 3B	1 5/8-8-TPG-3B GO	1 5/8-8-TPG-3B NGO		1 5/8-8-TPG-3B D/E		1-1/4"	7/8"	1.5438	1.5510	5-1/2
Ring 2A	1 5/8-8-TRG-2A GO	1 5/8-8-TRG-2A NGO		1 5/8-8-TRG-2A-SET		1-1/4"	13/16"	1.5416	1.5342	NA
Ring 3A	1 5/8-8-TRG-3A GO	1 5/8-8-TRG-3A NGO		1 5/8-8-TRG-3A-SET		1-1/4"	13/16"	1.5438	1.5382	NA
Set Plug 2A	1 5/8-8-TSP-2A GO	1 5/8-8-TSP-2A NGO		1 5/8-8-TSP-2A-D/E		2-7/8"	1-7/8"	1.5416	1.5342	5-1/2
Set Plug 3A	1 5/8-8-TSP-3A GO	1 5/8-8-TSP-3A NGO		1 5/8-8-TSP-3A-D/E		2-7/8"	1-7/8"	1.5438	1.5382	5-1/2
(1.625) 1 5/8-12 UN										
Trilock Plug 2B	1 5/8-12-TPG-2B GO	1 5/8-12-TPG-2B NGO		1 5/8-12-TPG-2B D/E		1-1/4"	7/8"	1.5709	1.5785	5-1/2
Trilock Plug 3B	1 5/8-12-TPG-3B GO	1 5/8-12-TPG-3B NGO		1 5/8-12-TPG-3B D/E		1-1/4"	7/8"	1.5709	1.5766	5-1/2
Ring 2A	1 5/8-12-TRG-2A GO	1 5/8-12-TRG-2A NGO		1 5/8-12-TRG-2A-SET		13/16"	13/16"	1.5691	1.5632	NA
Ring 3A	1 5/8-12-TRG-3A GO	1 5/8-12-TRG-3A NGO		1 5/8-12-TRG-3A-SET		13/16"	13/16"	1.5709	1.5665	NA
Set Plug 2A	1 5/8-12-TSP-2A GO	1 5/8-12-TSP-2A NGO		1 5/8-12-TSP-2A-D/E		1-7/8"	1-7/8"	1.5691	1.5632	5-1/2
Set Plug 3A	1 5/8-12-TSP-3A GO	1 5/8-12-TSP-3A NGO		1 5/8-12-TSP-3A-D/E		1-7/8"	1-7/8"	1.5709	1.5665	5-1/2
(1.750) 1 3/4-8 UN										
Trilock Plug 2B	1 3/4-8-TPG-2B GO	1 3/4-8-TPG-2B NGO		1 3/4-8-TPG-2B D/E		1-1/4"	7/8"	1.6688	1.6786	5-1/2
Trilock Plug 3B	1 3/4-8-TPG-3B GO	1 3/4-8-TPG-3B NGO		1 3/4-8-TPG-3B D/E		1-1/4"	7/8"	1.6688	1.6762	5-1/2
Ring 2A	1 3/4-8-TRG-2A GO	1 3/4-8-TRG-2A NGO		1 3/4-8-TRG-2A-SET		1-1/4"	13/16"	1.6665	1.6590	NA
Ring 3A	1 3/4-8-TRG-3A GO	1 3/4-8-TRG-3A NGO		1 3/4-8-TRG-3A-SET		1-1/4"	13/16"	1.6688	1.6631	NA
Set Plug 2A	1 3/4-8-TSP-2A GO	1 3/4-8-TSP-2A NGO		1 3/4-8-TSP-2A-D/E		2-7/8"	1-7/8"	1.6665	1.6590	5-1/2
Set Plug 3A	1 3/4-8-TSP-3A GO	1 3/4-8-TSP-3A NGO		1 3/4-8-TSP-3A-D/E		2-7/8"	1-7/8"	1.6688	1.6631	5-1/2
(1.750) 1 3/4-12 UN										
Trilock Plug 2B	1 3/4-12-TPG-2B GO	1 3/4-12-TPG-2B NGO		1 3/4-12-TPG-2B D/E		1-1/4"	7/8"	1.6959	1.7037	5-1/2
Trilock Plug 3B	1 3/4-12-TPG-3B GO	1 3/4-12-TPG-3B NGO		1 3/4-12-TPG-3B D/E		1-1/4"	7/8"	1.6959	1.7017	5-1/2
Ring 2A	1 3/4-12-TRG-2A GO	1 3/4-12-TRG-2A NGO		1 3/4-12-TRG-2A-SET		13/16"	13/16"	1.6941	1.6881	NA
Ring 3A	1 3/4-12-TRG-3A GO	1 3/4-12-TRG-3A NGO		1 3/4-12-TRG-3A-SET		13/16"	13/16"	1.6959	1.6914	NA
Set Plug 2A	1 3/4-12-TSP-2A GO	1 3/4-12-TSP-2A NGO		1 3/4-12-TSP-2A-D/E		1-7/8"	1-7/8"	1.6941	1.6881	5-1/2
Set Plug 3A	1 3/4-12-TSP-3A GO	1 3/4-12-TSP-3A NGO		1 3/4-12-TSP-3A-D/E		1-7/8"	1-7/8"	1.6959	1.6914	5-1/2
(1.875) 1 7/8-8 UN										
Trilock Plug 2B	1 7/8-8-TPG-2B GO	1 7/8-8-TPG-2B NGO		1 7/8-8-TPG-2B D/E		1-1/4"	7/8"	1.7938	1.8038	5-1/2
Trilock Plug 3B	1 7/8-8-TPG-3B GO	1 7/8-8-TPG-3B NGO		1 7/8-8-TPG-3B D/E		1-1/4"	7/8"	1.7938	1.8013	5-1/2
Ring 2A	1 7/8-8-TRG-2A GO	1 7/8-8-TRG-2A NGO		1 7/8-8-TRG-2A-SET		1-1/4"	13/16"	1.7915	1.7838	NA
Ring 3A	1 7/8-8-TRG-3A GO	1 7/8-8-TRG-3A NGO		1 7/8-8-TRG-3A-SET		1-1/4"	13/16"	1.7938	1.7881	NA
Set Plug 2A	1 7/8-8-TSP-2A GO	1 7/8-8-TSP-2A NGO		1 7/8-8-TSP-2A-D/E		2-7/8"	1-7/8"	1.7915	1.7838	5-1/2
Set Plug 3A	1 7/8-8-TSP-3A GO	1 7/8-8-TSP-3A NGO		1 7/8-8-TSP-3A-D/E		2-7/8"	1-7/8"	1.7938	1.7881	5-1/2

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(1.875) 1 7/8-12 UN										
Trilock Plug 2B	1 7/8-12-TPG-2B GO	1 7/8-12-TPG-2B NGO		1 7/8-12-TPG-2B D/E		1-1/4"	7/8"	1.8209	1.8287	5-1/2
Trilock Plug 3B	1 7/8-12-TPG-3B GO	1 7/8-12-TPG-3B NGO		1 7/8-12-TPG-3B D/E		1-1/4"	7/8"	1.8209	1.8267	5-1/2
Ring 2A	1 7/8-12-TRG-2A GO	1 7/8-12-TRG-2A NGO		1 7/8-12-TRG-2A-SET		13/16"	13/16"	1.8191	1.8131	NA
Ring 3A	1 7/8-12-TRG-3A GO	1 7/8-12-TRG-3A NGO		1 7/8-12-TRG-3A-SET		13/16"	13/16"	1.8209	1.8164	NA
Set Plug 2A	1 7/8-12-TSP-2A GO	1 7/8-12-TSP-2A NGO		1 7/8-12-TSP-2A-D/E		1-7/8"	1-7/8"	1.8191	1.8131	5-1/2
Set Plug 3A	1 7/8-12-TSP-3A GO	1 7/8-12-TSP-3A NGO		1 7/8-12-TSP-3A-D/E		1-7/8"	1-7/8"	1.8209	1.8164	5-1/2
(2.000) 2-8 UN										
Trilock Plug 2B	2-8-TPG-2B GO	2-8-TPG-2B NGO		2-8-TPG-2B D/E		1-1/4"	7/8"	1.9188	1.9289	5-1/2
Trilock Plug 3B	2-8-TPG-3B GO	2-8-TPG-3B NGO		2-8-TPG-3B D/E		1-1/4"	7/8"	1.9188	1.9264	5-1/2
Ring 2A	2-8-TRG-2A GO	2-8-TRG-2A NGO		2-8-TRG-2A-SET		1-1/4"	13/16"	1.9165	1.9087	NA
Ring 3A	2-8-TRG-3A GO	2-8-TRG-3A NGO		2-8-TRG-3A-SET		1-1/4"	13/16"	1.9188	1.9130	NA
Set Plug 2A	2-8-TSP-2A GO	2-8-TSP-2A NGO		2-8-TSP-2A-D/E		2-7/8"	1-7/8"	1.9165	1.9087	5-1/2
Set Plug 3A	2-8-TSP-3A GO	2-8-TSP-3A NGO		2-8-TSP-3A-D/E		2-7/8"	1-7/8"	1.9188	1.9130	5-1/2
(2.000) 2-12 UN										
Trilock Plug 2B	2-12-TPG-2B GO	2-12-TPG-2B NGO		2-12-TPG-2B D/E		1-1/4"	7/8"	1.9459	1.9538	5-1/2
Trilock Plug 3B	2-12-TPG-3B GO	2-12-TPG-3B NGO		2-12-TPG-3B D/E		1-1/4"	7/8"	1.9459	1.9518	5-1/2
Ring 2A	2-12-TRG-2A GO	2-12-TRG-2A NGO		2-12-TRG-2A-SET		13/16"	13/16"	1.9441	1.9380	NA
Ring 3A	2-12-TRG-3A GO	2-12-TRG-3A NGO		2-12-TRG-3A-SET		13/16"	13/16"	1.9459	1.9414	NA
Set Plug 2A	2-12-TSP-2A GO	2-12-TSP-2A NGO		2-12-TSP-2A-D/E		1-7/8"	2"	1.9441	1.9380	5-1/2
Set Plug 3A	2-12-TSP-3A GO	2-12-TSP-3A NGO		2-12-TSP-3A-D/E		1-7/8"	2"	1.9459	1.9414	5-1/2
(2.125) 2 1/8-8 UN										
Trilock Plug 2B	2 1/8-8-TPG-2B GO	2 1/8-8-TPG-2B NGO		2 1/8-8-TPG-2B D/E		1-3/8"	7/8"	2.0438	2.0540	6
Trilock Plug 3B	2 1/8-8-TPG-3B GO	2 1/8-8-TPG-3B NGO		2 1/8-8-TPG-3B D/E		1-3/8"	7/8"	2.0438	2.0515	6
Ring 2A	2 1/8-8-TRG-2A GO	2 1/8-8-TRG-2A NGO		2 1/8-8-TRG-2A-SET		1-5/16"	7/8"	2.0414	2.0335	NA
Ring 3A	2 1/8-8-TRG-3A GO	2 1/8-8-TRG-3A NGO		2 1/8-8-TRG-3A-SET		1-5/16"	7/8"	2.0438	2.0379	NA
Set Plug 2A	2 1/8-8-TSP-2A GO	2 1/8-8-TSP-2A NGO		2 1/8-8-TSP-2A-D/E		3"	2"	2.0414	2.0335	6
Set Plug 3A	2 1/8-8-TSP-3A GO	2 1/8-8-TSP-3A NGO		2 1/8-8-TSP-3A-D/E		3"	2"	2.0438	2.0379	6
(2.250) 2 1/4-8 UN										
Trilock Plug 2B	2 1/4-8-TPG-2B GO	2 1/4-8-TPG-2B NGO		2 1/4-8-TPG-2B D/E		1-3/8"	7/8"	2.1688	2.1792	6
Trilock Plug 3B	2 1/4-8-TPG-3B GO	2 1/4-8-TPG-3B NGO		2 1/4-8-TPG-3B D/E		1-3/8"	7/8"	2.1688	2.1766	6
Ring 2A	2 1/4-8-TRG-2A GO	2 1/4-8-TRG-2A NGO		2 1/4-8-TRG-2A-SET		1-5/16"	7/8"	2.1664	2.1584	NA
Ring 3A	2 1/4-8-TRG-3A GO	2 1/4-8-TRG-3A NGO		2 1/4-8-TRG-3A-SET		1-5/16"	7/8"	2.1688	2.1628	NA
Set Plug 2A	2 1/4-8-TSP-2A GO	2 1/4-8-TSP-2A NGO		2 1/4-8-TSP-2A-D/E		2"	2"	2.1664	2.1584	6
Set Plug 3A	2 1/4-8-TSP-3A GO	2 1/4-8-TSP-3A NGO		2 1/4-8-TSP-3A-D/E		2"	2"	2.1688	2.1628	6
(2.250) 2 1/4-12 UN										
Trilock Plug 2B	2 1/4-12-TPG-2B GO	2 1/4-12-TPG-2B NGO		2 1/4-12-TPG-2B D/E		1-3/8"	7/8"	2.1959	2.2038	6
Trilock Plug 3B	2 1/4-12-TPG-3B GO	2 1/4-12-TPG-3B NGO		2 1/4-12-TPG-3B D/E		1-3/8"	7/8"	2.1959	2.2018	6
Ring 2A	2 1/4-12-TRG-2A GO	2 1/4-12-TRG-2A NGO		2 1/4-12-TRG-2A-SET		7/8"	7/8"	2.1941	2.1880	NA
Ring 3A	2 1/4-12-TRG-3A GO	2 1/4-12-TRG-3A NGO		2 1/4-12-TRG-3A-SET		7/8"	7/8"	2.1959	2.1914	NA
Set Plug 2A	2 1/4-12-TSP-2A GO	2 1/4-12-TSP-2A NGO		2 1/4-12-TSP-2A-D/E		3"	2"	2.1941	2.1880	6
Set Plug 3A	2 1/4-12-TSP-3A GO	2 1/4-12-TSP-3A NGO		2 1/4-12-TSP-3A-D/E		3"	2"	2.1959	2.1914	6

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(2.375) 2 3/8-8 UN										
Trilock Plug 2B	2 3/8-8-TPG-2B GO	2 3/8-8-TPG-2B NGO		2 3/8-8-TPG-2B D/E		1-3/8"	7/8"	2.2938	2.3043	6
Trilock Plug 3B	2 3/8-8-TPG-3B GO	2 3/8-8-TPG-3B NGO		2 3/8-8-TPG-3B D/E		1-3/8"	7/8"	2.2938	2.3017	6
Ring 2A	2 3/8-8-TRG-2A GO	2 3/8-8-TRG-2A NGO		2 3/8-8-TRG-2A-SET		1-5/16"	7/8"	2.2914	2.2833	NA
Ring 3A	2 3/8-8-TRG-3A GO	2 3/8-8-TRG-3A NGO		2 3/8-8-TRG-3A-SET		1-5/16"	7/8"	2.2938	2.2878	NA
Set Plug 2A	2 3/8-8-TSP-2A GO	2 3/8-8-TSP-2A NGO		2 3/8-8-TSP-2A-D/E		3"	2"	2.2914	2.2833	6
Set Plug 3A	2 3/8-8-TSP-3A GO	2 3/8-8-TSP-3A NGO		2 3/8-8-TSP-3A-D/E		3"	2"	2.2938	2.2878	6
(2.500) 2 1/2-8 UN										
Trilock Plug 2B	2 1/2-8-TPG-2B GO	2 1/2-8-TPG-2B NGO		2 1/2-8-TPG-2B D/E		1-3/8"	7/8"	2.4188	2.4294	6
Trilock Plug 3B	2 1/2-8-TPG-3B GO	2 1/2-8-TPG-3B NGO		2 1/2-8-TPG-3B D/E		1-3/8"	7/8"	2.4188	2.4268	6
Ring 2A	2 1/2-8-TRG-2A GO	2 1/2-8-TRG-2A NGO		2 1/2-8-TRG-2A-SET		1-5/16"	7/8"	2.4164	2.4082	NA
Ring 3A	2 1/2-8-TRG-3A GO	2 1/2-8-TRG-3A NGO		2 1/2-8-TRG-3A-SET		1-5/16"	7/8"	2.4188	2.4127	NA
Set Plug 2A	2 1/2-8-TSP-2A GO	2 1/2-8-TSP-2A NGO		2 1/2-8-TSP-2A-D/E		3"	2"	2.4164	2.4082	6
Set Plug 3A	2 1/2-8-TSP-3A GO	2 1/2-8-TSP-3A NGO		2 1/2-8-TSP-3A-D/E		3"	2"	2.4188	2.4127	6
(2.500) 2 1/2-12 UN										
Trilock Plug 2B	2 1/2-12-TPG-2B GO	2 1/2-12-TPG-2B NGO		2 1/2-12-TPG-2B D/E		1-3/8"	7/8"	2.4459	2.4540	6
Trilock Plug 3B	2 1/2-12-TPG-3B GO	2 1/2-12-TPG-3B NGO		2 1/2-12-TPG-3B D/E		1-3/8"	7/8"	2.4459	2.4519	6
Ring 2A	2 1/2-12-TRG-2A GO	2 1/2-12-TRG-2A NGO		2 1/2-12-TRG-2A-SET		7/8"	7/8"	2.4440	2.4378	NA
Ring 3A	2 1/2-12-TRG-3A GO	2 1/2-12-TRG-3A NGO		2 1/2-12-TRG-3A-SET		7/8"	7/8"	2.4459	2.4413	NA
Set Plug 2A	2 1/2-12-TSP-2A GO	2 1/2-12-TSP-2A NGO		2 1/2-12-TSP-2A-D/E		2"	2"	2.4440	2.4378	6
Set Plug 3A	2 1/2-12-TSP-3A GO	2 1/2-12-TSP-3A NGO		2 1/2-12-TSP-3A-D/E		2"	2"	2.4459	2.4413	6
(2.625) 2 5/8-8 UN										
Trilock Plug 2B	2 5/8-8-TPG-2B GO	2 5/8-8-TPG-2B NGO		2 5/8-8-TPG-2B D/E		1-1/2"	1"	2.5438	2.5545	7
Trilock Plug 3B	2 5/8-8-TPG-3B GO	2 5/8-8-TPG-3B NGO		2 5/8-8-TPG-3B D/E		1-1/2"	1"	2.5438	2.5518	7
Ring 2A	2 5/8-8-TRG-2A GO	2 5/8-8-TRG-2A NGO		2 5/8-8-TRG-2A-SET		1-3/8"	7/8"	2.5413	2.5331	NA
Ring 3A	2 5/8-8-TRG-3A GO	2 5/8-8-TRG-3A NGO		2 5/8-8-TRG-3A-SET		1-3/8"	7/8"	2.5438	2.5376	NA
Set Plug 2A	2 5/8-8-TSP-2A GO	2 5/8-8-TSP-2A NGO		2 5/8-8-TSP-2A-D/E		3-1/8"	2"	2.5413	2.5331	7
Set Plug 3A	2 5/8-8-TSP-3A GO	2 5/8-8-TSP-3A NGO		2 5/8-8-TSP-3A-D/E		3-1/8"	2"	2.5438	2.5376	7
(2.750) 2 3/4-8 UN										
Trilock Plug 2B	2 3/4-8-TPG-2B GO	2 3/4-8-TPG-2B NGO		2 3/4-8-TPG-2B D/E		1-1/2"	1"	2.6688	2.6796	7
Trilock Plug 3B	2 3/4-8-TPG-3B GO	2 3/4-8-TPG-3B NGO		2 3/4-8-TPG-3B D/E		1-1/2"	1"	2.6688	2.6769	7
Ring 2A	2 3/4-8-TRG-2A GO	2 3/4-8-TRG-2A NGO		2 3/4-8-TRG-2A-SET		1-3/8"	7/8"	2.6663	2.6580	NA
Ring 3A	2 3/4-8-TRG-3A GO	2 3/4-8-TRG-3A NGO		2 3/4-8-TRG-3A-SET		1-3/8"	7/8"	2.6688	2.6625	NA
Set Plug 2A	2 3/4-8-TSP-2A GO	2 3/4-8-TSP-2A NGO		2 3/4-8-TSP-2A-D/E		3-1/8"	2"	2.6663	2.6580	7
Set Plug 3A	2 3/4-8-TSP-3A GO	2 3/4-8-TSP-3A NGO		2 3/4-8-TSP-3A-D/E		3-1/8"	2"	2.6688	2.6625	7
(2.875) 2 7/8-8 UN										
Trilock Plug 2B	2 7/8-8-TPG-2B GO	2 7/8-8-TPG-2B NGO		2 7/8-8-TPG-2B D/E		1-1/2"	1"	2.7938	2.8048	7
Trilock Plug 3B	2 7/8-8-TPG-3B GO	2 7/8-8-TPG-3B NGO		2 7/8-8-TPG-3B D/E		1-1/2"	1"	2.7938	2.8020	7
Ring 2A	2 7/8-8-TRG-2A GO	2 7/8-8-TRG-2A NGO		2 7/8-8-TRG-2A-SET		1-3/8"	7/8"	2.7913	2.7829	NA
Ring 3A	2 7/8-8-TRG-3A GO	2 7/8-8-TRG-3A NGO		2 7/8-8-TRG-3A-SET		1-3/8"	7/8"	2.7938	2.7875	NA
Set Plug 2A	2 7/8-8-TSP-2A GO	2 7/8-8-TSP-2A NGO		2 7/8-8-TSP-2A-D/E		3-1/8"	2"	2.7913	2.7829	7
Set Plug 3A	2 7/8-8-TSP-3A GO	2 7/8-8-TSP-3A NGO		2 7/8-8-TSP-3A-D/E		3-1/8"	2"	2.7938	2.7875	7

STANDARD THREAD GAGES

Inch	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
(3.000) 3-8 UN										
Trilock Plug 2B	3-8-TPG-2B GO	3-8-TPG-2B NGO		3-8-TPG-2B D/E		1-1/2"	1"	2.9188	2.9299	7
Trilock Plug 3B	3-8-TPG-3B GO	3-8-TPG-3B NGO		3-8-TPG-3B D/E		1-1/2"	1"	2.9188	2.9271	7
Ring 2A	3-8-TRG-2A GO	3-8-TRG-2A NGO		3-8-TRG-2A-SET		1-3/8"	7/8"	2.9162	2.9077	NA
Ring 3A	3-8-TRG-3A GO	3-8-TRG-3A NGO		3-8-TRG-3A-SET		1-3/8"	7/8"	2.9188	2.9124	NA
Set Plug 2A	3-8-TSP-2A GO	3-8-TSP-2A NGO		3-8-TSP-2A-D/E		3-1/8"	2"	2.9162	2.9077	7
Set Plug 3A	3-8-TSP-3A GO	3-8-TSP-3A NGO		3-8-TSP-3A-D/E		3-1/8"	2"	2.9188	2.9124	7
(3.250) 3 1/4-8 UN										
Trilock Plug 2B	3 1/4-8-TPG-2B GO	3 1/4-8-TPG-2B NGO		3 1/4-8-TPG-2B D/E		1-1/2"	1"	3.1688	3.1801	2 x 7SE
Trilock Plug 3B	3 1/4-8-TPG-3B GO	3 1/4-8-TPG-3B NGO		3 1/4-8-TPG-3B D/E		1-1/2"	1"	3.1688	3.1773	2 x 7SE
Ring 2A	3 1/4-8-TRG-2A GO	3 1/4-8-TRG-2A NGO		3 1/4-8-TRG-2A-SET		1-7/16"	15/16"	3.1662	3.1575	NA
Ring 3A	3 1/4-8-TRG-3A GO	3 1/4-8-TRG-3A NGO		3 1/4-8-TRG-3A-SET		1-7/16"	15/16"	3.1688	3.1623	NA
Set Plug 2A	3 1/4-8-TSP-2A GO	3 1/4-8-TSP-2A NGO		3 1/4-8-TSP-2A-D/E		3-1/8"	2"	3.1662	3.1575	2 x 7SE
Set Plug 3A	3 1/4-8-TSP-3A GO	3 1/4-8-TSP-3A NGO		3 1/4-8-TSP-3A-D/E		3-1/8"	2"	3.1688	3.1623	2 x 7SE

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M1.6 x .35										
Taperlock Plug 6H	M1.6x.35-TPG-GO	M1.6x.35-TPG-NGO		M1.6x.35-TPG-D/E		6.4mm	6.4mm	1.373mm	1.458mm	000
Reversible Plug 6H	M1.6x.35-TPG-GO-REV	M1.6x.35-TPG-NGO-REV		M1.6x.35-TPG-D/E-REV		17.5mm	17.5mm	1.373mm	1.458mm	1W
Ring 6g	M1.6x.35-TRG-GO	M1.6x.35-TRG-NGO		M1.6x.35-TRG-SET		2.4mm	2.4mm	1.354mm	1.291mm	1T
Set Plug 6g	M1.6x.35-TSP-GO	M1.6x.35-TSP-NGO		M1.6x.35-TSP-D/E		5.6mm	5.6mm	1.354mm	1.291mm	000
M1.8 x .35										
Taperlock Plug 6H	M1.8x.35-TPG-GO	M1.8x.35-TPG-NGO		M1.8x.35-TPG-D/E		6.4mm	4.8mm	1.573mm	1.658mm	000
Reversible Plug 6H	M1.8x.35-TPG-GO-REV	M1.8x.35-TPG-NGO-REV		M1.8x.35-TPG-D/E-REV		17.5mm	17.5mm	1.573mm	1.658mm	1W
Ring 6g	M1.8x.35-TRG-GO	M1.8x.35-TRG-NGO		M1.8x.35-TRG-SET		2.4mm	2.4mm	1.554mm	1.491mm	1T
Set Plug 6g	M1.8x.35-TSP-GO	M1.8x.35-TSP-NGO		M1.8x.35-TSP-D/E		5.6mm	5.6mm	1.554mm	1.491mm	000
M2.0 x .40										
Taperlock Plug 6H	M2x.40-TPG-GO	M2x.40-TPG-NGO		M2x.40-TPG-D/E		6.4mm	4.8mm	1.740mm	1.830mm	000
Reversible Plug 6H	M2x.40-TPG-GO-REV	M2x.40-TPG-NGO-REV		M2x.40-TPG-D/E-REV		17.5mm	17.5mm	1.740mm	1.830mm	2W
Ring 6g	M2x.40-TRG-GO	M2x.40-TRG-NGO		M2x.40-TRG-SET		2.4mm	2.4mm	1.721mm	1.654mm	1T
Set Plug 6g	M2x.40-TSP-GO	M2x.40-TSP-NGO		M2x.40-TSP-D/E		5.6mm	5.6mm	1.721mm	1.654mm	000
M2.2 x .45										
Taperlock Plug 6H	M2.2x.45-TPG-GO	M2.2x.45-TPG-NGO		M2.2x.45-TPG-D/E		6.4mm	4.8mm	1.908mm	2.003mm	000
Reversible Plug 6H	M2.2x.45-TPG-GO-REV	M2.2x.45-TPG-NGO-REV		M2.2x.45-TPG-D/E-REV		20.6mm	20.6mm	1.908mm	2.003mm	2W
Ring 6g	M2.2x.45-TRG-GO	M2.2x.45-TRG-NGO		M2.2x.45-TRG-SET		2.4mm	2.4mm	1.888mm	1.817mm	1T
Set Plug 6g	M2.2x.45-TSP-GO	M2.2x.45-TSP-NGO		M2.2x.45-TSP-D/E		5.6mm	5.6mm	1.888mm	1.817mm	000
M2.50 x .35										
Taperlock Plug 6H	M2.5x.35-TPG-GO	M2.5x.35-TPG-NGO		M2.5x.35-TPG-D/E		6.4mm	4.8mm	2.273mm	2.358mm	000
Reversible Plug 6H	M2.5x.35-TPG-GO-REV	M2.5x.35-TPG-NGO-REV		M2.5x.35-TPG-D/E-REV		20.6mm	20.6mm	2.273mm	2.358mm	2W
Ring 6g	M2.5x.35-TRG-GO	M2.5x.35-TRG-NGO		M2.5x.35-TRG-SET		4mm	4mm	2.254mm	2.191mm	1T
Set Plug 6g	M2.5x.35-TSP-GO	M2.5x.35-TSP-NGO		M2.5x.35-TSP-D/E		9.5mm	9.5mm	2.254mm	2.191mm	000
M2.5 x .45										
Taperlock Plug 6H	M2.5x.45-TPG-GO	M2.5x.45-TPG-NGO		M2.5x.45-TPG-D/E		6.4mm	4.8mm	2.208mm	2.303mm	000
Reversible Plug 6H	M2.5x.45-TPG-GO-REV	M2.5x.45-TPG-NGO-REV		M2.5x.45-TPG-D/E-REV		20.6mm	20.6mm	2.208mm	2.303mm	2W
Ring 6g	M2.5x.45-TRG-GO	M2.5x.45-TRG-NGO		M2.5x.45-TRG-SET		4mm	4mm	2.188mm	2.117mm	1T
Set Plug 6g	M2.5x.45-TSP-GO	M2.5x.45-TSP-NGO		M2.5x.45-TSP-D/E		9.5mm	9.5mm	2.188mm	2.117mm	000
M3.0 x .35										
Taperlock Plug 6H	M3x.35-TPG-GO	M3x.35-TPG-NGO		M3x.35-TPG-D/E		5.6mm	4.0mm	2.773mm	2.863mm	00
Reversible Plug 6H	M3x.35-TPG-GO-REV	M3x.35-TPG-NGO-REV		M3x.35-TPG-D/E-REV		20.6mm	20.6mm	2.773mm	2.863mm	2W
Ring 6g	M3x.35-TRG-GO	M3x.35-TRG-NGO		M3x.35-TRG-SET		4mm	4mm	2.754mm	2.687mm	1T
Set Plug 6g	M3x.35-TSP-GO	M3x.35-TSP-NGO		M3x.35-TSP-D/E		9.5mm	9.5mm	2.754mm	2.687mm	00
M3.0 x .50										
Taperlock Plug 6H	M3x.5-TPG-GO	M3x.5-TPG-NGO		M3x.5-TPG-D/E		5.6mm	4.0mm	2.675mm	2.775mm	00
Reversible Plug 6H	M3x.5-TPG-GO-REV	M3x.5-TPG-NGO-REV		M3x.5-TPG-D/E-REV		20.6mm	20.6mm	2.675mm	2.775mm	2W
Ring 6g	M3x.5-TRG-GO	M3x.5-TRG-NGO		M3x.5-TRG-SET		4mm	4mm	2.655mm	2.580mm	1T
Set Plug 6g	M3x.5-TSP-GO	M3x.5-TSP-NGO		M3x.5-TSP-D/E		9.5mm	9.5mm	2.655mm	2.580mm	00
M3.5 x .35										
Taperlock Plug 6H	M3.5x.35-TPG-GO	M3.5x.35-TPG-NGO		M3.5x.35-TPG-D/E		5.6mm	4.0mm	3.273mm	3.363mm	00
Reversible Plug 6H	M3.5x.35-TPG-GO-REV	M3.5x.35-TPG-NGO-REV		M3.5x.35-TPG-D/E-REV		22.2mm	22.2mm	3.273mm	3.363mm	2W
Ring 6g	M3.5x.35-TRG-GO	M3.5x.35-TRG-NGO		M3.5x.35-TRG-SET		4mm	4mm	3.254mm	3.187mm	1T
Set Plug 6g	M3.5x.35-TSP-GO	M3.5x.35-TSP-NGO		M3.5x.35-TSP-D/E		9.5mm	9.5mm	3.254mm	3.187mm	00

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price in US Dollar	Go/No Go Set	Price in US Dollar	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M3.5 x .60										
Taperlock Plug 6H	M3.5x.6-TPG-GO	M3.5x.6-TPG-NGO		M3.5x.6-TPG-D/E		7.9mm	5.6mm	3.110mm	3.222mm	00
Reversible Plug 6H	M3.5x.6-TPG-GO-REV	M3.5x.6-TPG-NGO-REV		M3.5x.6-TPG-D/E-REV		22.2mm	22.2mm	3.110mm	3.222mm	2W
Ring 6g	M3.5x.6-TRG-GO	M3.5x.6-TRG-NGO		M3.5x.6-TRG-SET		4mm	4mm	3.089mm	3.004mm	1T
Set Plug 6g	M3.5x.6-TSP-GO	M3.5x.6-TSP-NGO		M3.5x.6-TSP-D/E		9.5mm	9.5mm	3.089mm	3.004mm	00
M4.0 x .50										
Taperlock Plug 6H	M4x.5-TPG-GO	M4x.5-TPG-NGO		M4x.5-TPG-D/E		7.1mm	5.6mm	3.675mm	3.775mm	0
Reversible Plug 6H	M4x.5-TPG-GO-REV	M4x.5-TPG-NGO-REV		M4x.5-TPG-D/E-REV		22.2mm	22.2mm	3.675mm	3.775mm	2W
Ring 6g	M4x.5-TRG-GO	M4x.5-TRG-NGO		M4x.5-TRG-SET		4mm	4mm	3.655mm	3.580mm	1T
Set Plug 6g	M4x.5-TSP-GO	M4x.5-TSP-NGO		M4x.5-TSP-D/E		10.3mm	10.3mm	3.655mm	3.580mm	0
M4.0 x .70										
Taperlock Plug 6H	M4x.7-TPG-GO	M4x.7-TPG-NGO		M4x.7-TPG-D/E		10.3mm	7.1mm	3.545mm	3.663mm	0
Reversible Plug 6H	M4x.7-TPG-GO-REV	M4x.7-TPG-NGO-REV		M4x.7-TPG-D/E-REV		22.2mm	22.2mm	3.545mm	3.663mm	2W
Ring 6g	M4x.7-TRG-GO	M4x.7-TRG-NGO		M4x.7-TRG-SET		4mm	4mm	3.523mm	3.433mm	1T
Set Plug 6g	M4x.7-TSP-GO	M4x.7-TSP-NGO		M4x.7-TSP-D/E		10.3mm	10.3mm	3.523mm	3.433mm	0
M4.5 x .50										
Taperlock Plug 6H	M4.5x.5-TPG-GO	M4.5x.5-TPG-NGO		M4.5x.5-TPG-D/E		7.1mm	5.6mm	4.175mm	4.275mm	0
Reversible Plug 6H	M4.5x.5-TPG-GO-REV	M4.5x.5-TPG-NGO-REV		M4.5x.5-TPG-D/E-REV		25.4mm	25.4mm	4.175mm	4.275mm	2W
Ring 6g	M4.5x.5-TRG-GO	M4.5x.5-TRG-NGO		M4.5x.5-TRG-SET		4.8mm	4.8mm	4.155mm	4.080mm	1T
Set Plug 6g	M4.5x.5-TSP-GO	M4.5x.5-TSP-NGO		M4.5x.5-TSP-D/E		10.3mm	10.3mm	4.155mm	4.080mm	0
M4.5 x .75										
Taperlock Plug 6H	M4.5x.75-TPG-GO	M4.5x.75-TPG-NGO		M4.5x.75-TPG-D/E		10.3mm	7.1mm	4.013mm	4.131mm	0
Reversible Plug 6H	M4.5x.75-TPG-GO-REV	M4.5x.75-TPG-NGO-REV		M4.5x.75-TPG-D/E-REV		25.4mm	25.4mm	4.013mm	4.131mm	2W
Ring 6g	M4.5x.75-TRG-GO	M4.5x.75-TRG-NGO		M4.5x.75-TRG-SET		4.8mm	4.8mm	3.991mm	3.901mm	1T
Set Plug 6g	M4.5x.75-TSP-GO	M4.5x.75-TSP-NGO		M4.5x.75-TSP-D/E		10.3mm	10.3mm	3.991mm	3.901mm	0
M5.0 x .50										
Taperlock Plug 6H	M5x.5-TPG-GO	M5x.5-TPG-NGO		M5x.5-TPG-D/E		7.1mm	5.6mm	4.675mm	4.775mm	0
Reversible Plug 6H	M5x.5-TPG-GO-REV	M5x.5-TPG-NGO-REV		M5x.5-TPG-D/E-REV		19.0mm	19.0mm	4.675mm	4.775mm	3W
Ring 6g	M5x.5-TRG-GO	M5x.5-TRG-NGO		M5x.5-TRG-SET		4.8mm	4.8mm	4.655mm	4.580mm	1T
Set Plug 6g	M5x.5-TSP-GO	M5x.5-TSP-NGO		M5x.5-TSP-D/E		10.3mm	10.3mm	4.655mm	4.580mm	0
M5.0 x .80										
Taperlock Plug 6H	M5x.8-TPG-GO	M5x.8-TPG-NGO		M5x.8-TPG-D/E		10.3mm	7.1mm	4.480mm	4.605mm	0
Reversible Plug 6H	M5x.8-TPG-GO-REV	M5x.8-TPG-NGO-REV		M5x.8-TPG-D/E-REV		25.4mm	25.4mm	4.480mm	4.605mm	3W
Ring 6g	M5x.8-TRG-GO	M5x.8-TRG-NGO		M5x.8-TRG-SET		4.8mm	4.8mm	4.456mm	4.361mm	1T
Set Plug 6g	M5x.8-TSP-GO	M5x.8-TSP-NGO		M5x.8-TSP-D/E		10.3mm	10.3mm	4.456mm	4.361mm	0
M5.5 x .50										
Taperlock Plug 6H	M5.5x.5-TPG-GO	M5.5x.5-TPG-NGO		M5.5x.5-TPG-D/E		7.1mm	5.6mm	5.175mm	5.275mm	0
Reversible Plug 6H	M5.5x.5-TPG-GO-REV	M5.5x.5-TPG-NGO-REV		M5.5x.5-TPG-D/E-REV		19.0mm	19.0mm	5.175mm	5.275mm	3W
Ring 6g	M5.5x.5-TRG-GO	M5.5x.5-TRG-NGO		M5.5x.5-TRG-SET		4.8mm	4.8mm	5.155mm	5.080mm	1T
Set Plug 6g	M5.5x.5-TSP-GO	M5.5x.5-TSP-NGO		M5.5x.5-TSP-D/E		10.3mm	10.3mm	5.155mm	5.080mm	0
M5.5 x .75										
Taperlock Plug 6H	M5.5x.75-TPG-GO	M5.5x.75-TPG-NGO		M5.5x.75-TPG-D/E		10.3mm	7.1mm	5.013mm	5.131mm	0
Reversible Plug 6H	M5.5x.75-TPG-GO-REV	M5.5x.75-TPG-NGO-REV		M5.5x.75-TPG-D/E-REV		25.4mm	25.4mm	5.013mm	5.131mm	3W
Ring 6g	M5.5x.75-TRG-GO	M5.5x.75-TRG-NGO		M5.5x.75-TRG-SET		4.8mm	4.8mm	4.991mm	4.901mm	1T
Set Plug 6g	M5.5x.75-TSP-GO	M5.5x.75-TSP-NGO		M5.5x.75-TSP-D/E		10.3mm	10.3mm	4.991mm	4.901mm	0

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M6.0 x .75										
Taperlock Plug 6H	M6x.75-TPG-GO	M6x.75-TPG-NGO		M6x.75-TPG-D/E		12.7mm	7.9mm	5.513mm	5.645mm	1
Reversible Plug 6H	M6x.75-TPG-GO-REV	M6x.75-TPG-NGO-REV		M6x.75-TPG-D/E-REV		25.4mm	25.4mm	5.513mm	5.645mm	3W
Ring 6g	M6x.75-TRG-GO	M6x.75-TRG-NGO		M6x.75-TRG-SET		8.7mm	8.7mm	5.491mm	5.391mm	2T
Set Plug 6g	M6x.75-TSP-GO	M6x.75-TSP-NGO		M6x.75-TSP-D/E		19.0mm	19.0mm	5.491mm	5.391mm	1
M6.0 x 1.00										
Taperlock Plug 6H	M6x1.0-TPG-GO	M6x1.0-TPG-NGO		M6x1.0-TPG-D/E		12.7mm	7.9mm	5.350mm	5.500mm	1
Reversible Plug 6H	M6x1.0-TPG-GO-REV	M6x1.0-TPG-NGO-REV		M6x1.0-TPG-D/E-REV		25.4mm	25.4mm	5.350mm	5.500mm	3W
Ring 6g	M6x1.0-TRG-GO	M6x1.0-TRG-NGO		M6x1.0-TRG-SET		8.7mm	8.7mm	5.324mm	5.212mm	2T
Set Plug 6g	M6x1.0-TSP-GO	M6x1.0-TSP-NGO		M6x1.0-TSP-D/E		19.0mm	19.0mm	5.324mm	5.212mm	1
M7.0 x .75										
Taperlock Plug 6H	M7x.75-TPG-GO	M7x.75-TPG-NGO		M7x.75-TPG-D/E		12.7mm	7.9mm	6.513mm	6.645mm	1
Reversible Plug 6H	M7x.75-TPG-GO-REV	M7x.75-TPG-NGO-REV		M7x.75-TPG-D/E-REV		31.8mm	31.8mm	6.513mm	6.645mm	3W
Ring 6g	M7x.75-TRG-GO	M7x.75-TRG-NGO		M7x.75-TRG-SET		8.7mm	8.7mm	6.491mm	6.391mm	2T
Set Plug 6g	M7x.75-TSP-GO	M7x.75-TSP-NGO		M7x.75-TSP-D/E		19.0mm	19.0mm	6.491mm	6.391mm	1
M7.0 x 1.00										
Taperlock Plug 6H	M7x1.0-TPG-GO	M7x1.0-TPG-NGO		M7x1.0-TPG-D/E		12.7mm	7.9mm	6.350mm	6.500mm	1
Reversible Plug 6H	M7x1.0-TPG-GO-REV	M7x1.0-TPG-NGO-REV		M7x1.0-TPG-D/E-REV		31.8mm	31.8mm	6.350mm	6.500mm	3W
Ring 6g	M7x1.0-TRG-GO	M7x1.0-TRG-NGO		M7x1.0-TRG-SET		8.7mm	8.7mm	6.324mm	6.212mm	2T
Set Plug 6g	M7x1.0-TSP-GO	M7x1.0-TSP-NGO		M7x1.0-TSP-D/E		19.0mm	19.0mm	6.324mm	6.212mm	1
M8.0 x .75										
Taperlock Plug 6H	M8x.75-TPG-GO	M8x.75-TPG-NGO		M8x.75-TPG-D/E		12.7mm	7.9mm	7.513mm	7.645mm	1
Reversible Plug 6H	M8x.75-TPG-GO-REV	M8x.75-TPG-NGO-REV		M8x.75-TPG-D/E-REV		31.8mm	31.8mm	7.513mm	7.645mm	4W
Ring 6g	M8x.75-TRG-GO	M8x.75-TRG-NGO		M8x.75-TRG-SET		8.7mm	8.7mm	7.491mm	7.391mm	2T
Set Plug 6g	M8x.75-TSP-GO	M8x.75-TSP-NGO		M8x.75-TSP-D/E		19.0mm	19.0mm	7.491mm	7.391mm	1
M8.0 x 1.00										
Taperlock Plug 6H	M8x1.0-TPG-GO	M8x1.0-TPG-NGO		M8x1.0-TPG-D/E		12.7mm	7.9mm	7.350mm	7.500mm	1
Reversible Plug 6H	M8x1.0-TPG-GO-REV	M8x1.0-TPG-NGO-REV		M8x1.0-TPG-D/E-REV		31.8mm	31.8mm	7.350mm	7.500mm	4W
Ring 6g	M8x1.0-TRG-GO	M8x1.0-TRG-NGO		M8x1.0-TRG-SET		8.7mm	8.7mm	7.324mm	7.212mm	2T
Set Plug 6g	M8x1.0-TSP-GO	M8x1.0-TSP-NGO		M8x1.0-TSP-D/E		19.0mm	19.0mm	7.324mm	7.212mm	1
M8.0 x 1.25										
Taperlock Plug 6H	M8x1.25-TPG-GO	M8x1.25-TPG-NGO		M8x1.25-TPG-D/E		12.7mm	7.9mm	7.188mm	7.348mm	1
Reversible Plug 6H	M8x1.25-TPG-GO-REV	M8x1.25-TPG-NGO-REV		M8x1.25-TPG-D/E-REV		31.8mm	31.8mm	7.188mm	7.348mm	4W
Ring 6g	M8x1.25-TRG-GO	M8x1.25-TRG-NGO		M8x1.25-TRG-SET		8.7mm	8.7mm	7.160mm	7.042mm	2T
Set Plug 6g	M8x1.25-TSP-GO	M8x1.25-TSP-NGO		M8x1.25-TSP-D/E		19.0mm	19.0mm	7.160mm	7.042mm	1
M9.0 x .75										
Taperlock Plug 6H	M9x.75-TPG-GO	M9x.75-TPG-NGO		M9x.75-TPG-D/E		12.7mm	7.9mm	8.513mm	8.645mm	1
Reversible Plug 6H	M9x.75-TPG-GO-REV	M9x.75-TPG-NGO-REV		M9x.75-TPG-D/E-REV		31.8mm	31.8mm	8.513mm	8.645mm	4W
Ring 6g	M9x.75-TRG-GO	M9x.75-TRG-NGO		M9x.75-TRG-SET		8.7mm	8.7mm	8.491mm	8.391mm	2T
Set Plug 6g	M9x.75-TSP-GO	M9x.75-TSP-NGO		M9x.75-TSP-D/E		19.0mm	19.0mm	8.491mm	8.391mm	1
M9.0 x 1.00										
Taperlock Plug 6H	M9x1.0-TPG-GO	M9x1.0-TPG-NGO		M9x1.0-TPG-D/E		12.7mm	7.9mm	8.350mm	8.500mm	1
Reversible Plug 6H	M9x1.0-TPG-GO-REV	M9x1.0-TPG-NGO-REV		M9x1.0-TPG-D/E-REV		31.8mm	31.8mm	8.350mm	8.500mm	4W
Ring 6g	M9x1.0-TRG-GO	M9x1.0-TRG-NGO		M9x1.0-TRG-SET		8.7mm	8.7mm	8.324mm	8.212mm	2T
Set Plug 6g	M9x1.0-TSP-GO	M9x1.0-TSP-NGO		M9x1.0-TSP-D/E		19.0mm	19.0mm	8.324mm	8.212mm	1

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M9.0 x 1.25										
Taperlock Plug 6H	M9x1.25-TPG-GO	M9x1.25-TPG-NGO		M9x1.25-TPG-D/E		12.7mm	7.9mm	8.188mm	8.348mm	1
Reversible Plug 6H	M9x1.25-TPG-GO-REV	M9x1.25-TPG-NGO-REV		M9x1.25-TPG-D/E-REV		31.8mm	31.8mm	8.188mm	8.348mm	4W
Ring 6g	M9x1.25-TRG-GO	M9x1.25-TRG-NGO		M9x1.25-TRG-SET		8.7mm	8.7mm	8.160mm	8.042mm	2T
Set Plug 6g	M9x1.25-TSP-GO	M9x1.25-TSP-NGO		M9x1.25-TSP-D/E		19.0mm	19.0mm	8.160mm	8.042mm	1
M10.0 x .75										
Taperlock Plug 6H	M10x.75-TPG-GO	M10x.75-TPG-NGO		M10x.75-TPG-D/E		19.0mm	9.5mm	9.513mm	9.645mm	2
Reversible Plug 6H	M10x.75-TPG-GO-REV	M10x.75-TPG-NGO-REV		M10x.75-TPG-D/E-REV		44.5mm	44.5mm	9.513mm	9.645mm	4W
Ring 6g	M10x.75-TRG-GO	M10x.75-TRG-NGO		M10x.75-TRG-SET		11.1mm	11.1mm	9.491mm	9.391mm	3T
Set Plug 6g	M10x.75-TSP-GO	M10x.75-TSP-NGO		M10x.75-TSP-D/E		25.4mm	25.4mm	9.491mm	9.391mm	2
M10.0 x 1.00										
Taperlock Plug 6H	M10x1.0-TPG-GO	M10x1.0-TPG-NGO		M10x1.0-TPG-D/E		19.0mm	9.5mm	9.350mm	9.500mm	2
Reversible Plug 6H	M10x1.0-TPG-GO-REV	M10x1.0-TPG-NGO-REV		M10x1.0-TPG-D/E-REV		44.5mm	44.5mm	9.350mm	9.500mm	4W
Ring 6g	M10x1.0-TRG-GO	M10x1.0-TRG-NGO		M10x1.0-TRG-SET		11.1mm	11.1mm	9.324mm	9.212mm	3T
Set Plug 6g	M10x1.0-TSP-GO	M10x1.0-TSP-NGO		M10x1.0-TSP-D/E		25.4mm	25.4mm	9.324mm	9.212mm	2
M10.0 x 1.25										
Taperlock Plug 6H	M10x1.25-TPG-GO	M10x1.25-TPG-NGO		M10x1.25-TPG-D/E		19.0mm	9.5mm	9.188mm	9.348mm	2
Reversible Plug 6H	M10x1.25-TPG-GO-REV	M10x1.25-TPG-NGO-REV		M10x1.25-TPG-D/E-REV		44.5mm	44.5mm	9.188mm	9.348mm	4W
Ring 6g	M10x1.25-TRG-GO	M10x1.25-TRG-NGO		M10x1.25-TRG-SET		11.1mm	11.1mm	9.160mm	9.042mm	3T
Set Plug 6g	M10x1.25-TSP-GO	M10x1.25-TSP-NGO		M10x1.25-TSP-D/E		25.4mm	25.4mm	9.160mm	9.042mm	2
M10.0 x 1.50										
Taperlock Plug 6H	M10x1.5-TPG-GO	M10x1.5-TPG-NGO		M10x1.5-TPG-D/E		19.0mm	9.5mm	9.026mm	9.206mm	2
Reversible Plug 6H	M10x1.5-TPG-GO-REV	M10x1.5-TPG-NGO-REV		M10x1.5-TPG-D/E-REV		44.5mm	44.5mm	9.026mm	9.206mm	4W
Ring 6g	M10x1.5-TRG-GO	M10x1.5-TRG-NGO		M10x1.5-TRG-SET		11.1mm	11.1mm	8.994mm	8.862mm	3T
Set Plug 6g	M10x1.5-TSP-GO	M10x1.5-TSP-NGO		M10x1.5-TSP-D/E		25.4mm	25.4mm	8.994mm	8.862mm	2
M11.0 x .75										
Taperlock Plug 6H	M11x.75-TPG-GO	M11x.75-TPG-NGO		M11x.75-TPG-D/E		19.0mm	9.5mm	10.513mm	10.645mm	2
Reversible Plug 6H	M11x.75-TPG-GO-REV	M11x.75-TPG-NGO-REV		M11x.75-TPG-D/E-REV		44.5mm	44.5mm	10.513mm	10.645mm	5W
Ring 6g	M11x.75-TRG-GO	M11x.75-TRG-NGO		M11x.75-TRG-SET		11.1mm	11.1mm	10.491mm	10.391mm	3T
Set Plug 6g	M11x.75-TSP-GO	M11x.75-TSP-NGO		M11x.75-TSP-D/E		25.4mm	25.4mm	10.491mm	10.391mm	2
M11.0 x 1.00										
Taperlock Plug 6H	M11x1.0-TPG-GO	M11x1.0-TPG-NGO		M11x1.0-TPG-D/E		19.0mm	9.5mm	10.350mm	10.500mm	2
Reversible Plug 6H	M11x1.0-TPG-GO-REV	M11x1.0-TPG-NGO-REV		M11x1.0-TPG-D/E-REV		44.5mm	44.5mm	10.350mm	10.500mm	5W
Ring 6g	M11x1.0-TRG-GO	M11x1.0-TRG-NGO		M11x1.0-TRG-SET		11.1mm	11.1mm	10.324mm	10.212mm	3T
Set Plug 6g	M11x1.0-TSP-GO	M11x1.0-TSP-NGO		M11x1.0-TSP-D/E		25.4mm	25.4mm	10.324mm	10.212mm	2
M11.0 x 1.50										
Taperlock Plug 6H	M11x1.5-TPG-GO	M11x1.5-TPG-NGO		M11x1.5-TPG-D/E		19.0mm	9.5mm	10.026mm	10.206mm	2
Reversible Plug 6H	M11x1.5-TPG-GO-REV	M11x1.5-TPG-NGO-REV		M11x1.5-TPG-D/E-REV		44.5mm	44.5mm	10.026mm	10.206mm	5W
Ring 6g	M11x1.5-TRG-GO	M11x1.5-TRG-NGO		M11x1.5-TRG-SET		11.1mm	11.1mm	9.994mm	9.862mm	3T
Set Plug 6g	M11x1.5-TSP-GO	M11x1.5-TSP-NGO		M11x1.5-TSP-D/E		25.4mm	25.4mm	9.994mm	9.862mm	2
M12.0 x 1.00										
Taperlock Plug 6H	M12x1.0-TPG-GO	M12x1.0-TPG-NGO		M12x1.0-TPG-D/E		19.0mm	9.5mm	11.350mm	11.510mm	2
Reversible Plug 6H	M12x1.0-TPG-GO-REV	M12x1.0-TPG-NGO-REV		M12x1.0-TPG-D/E-REV		44.5mm	44.5mm	11.350mm	11.510mm	5W
Ring 6g	M12x1.0-TRG-GO	M12x1.0-TRG-NGO		M12x1.0-TRG-SET		11.1mm	11.1mm	11.324mm	11.206mm	3T
Set Plug 6g	M12x1.0-TSP-GO	M12x1.0-TSP-NGO		M12x1.0-TSP-D/E		25.4mm	25.4mm	11.324mm	11.206mm	2

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M12.0 x 1.25										
Taperlock Plug 6H	M12x1.25-TPG-GO	M12x1.25-TPG-NGO		M12x1.25-TPG-D/E		19.0mm	9.5mm	11.188mm	11.368mm	2
Reversible Plug 6H	M12x1.25-TPG-GO-REV	M12x1.25-TPG-NGO-REV		M12x1.25-TPG-D/E-REV		44.5mm	44.5mm	11.188mm	11.368mm	5W
Ring 6g	M12x1.25-TRG-GO	M12x1.25-TRG-NGO		M12x1.25-TRG-SET		11.1mm	11.1mm	11.160mm	11.028mm	3T
Set Plug 6g	M12x1.25-TSP-GO	M12x1.25-TSP-NGO		M12x1.25-TSP-D/E		25.4mm	25.4mm	11.160mm	11.028mm	2
M12.0 x 1.50										
Taperlock Plug 6H	M12x1.5-TPG-GO	M12x1.5-TPG-NGO		M12x1.5-TPG-D/E		19.0mm	9.5mm	11.026mm	11.216mm	2
Reversible Plug 6H	M12x1.5-TPG-GO-REV	M12x1.5-TPG-NGO-REV		M12x1.5-TPG-D/E-REV		44.5mm	44.5mm	11.026mm	11.216mm	5W
Ring 6g	M12x1.5-TRG-GO	M12x1.5-TRG-NGO		M12x1.5-TRG-SET		11.1mm	11.1mm	10.994mm	10.854mm	3T
Set Plug 6g	M12x1.5-TSP-GO	M12x1.5-TSP-NGO		M12x1.5-TSP-D/E		25.4mm	25.4mm	10.994mm	10.854mm	2
M12.0 x 1.75										
Taperlock Plug 6H	M12x1.75-TPG-GO	M12x1.75-TPG-NGO		M12x1.75-TPG-D/E		19.0mm	9.5mm	10.863mm	11.063mm	2
Reversible Plug 6H	M12x1.75-TPG-GO-REV	M12x1.75-TPG-NGO-REV		M12x1.75-TPG-D/E-REV		44.5mm	44.5mm	10.863mm	11.063mm	5W
Ring 6g	M12x1.75-TRG-GO	M12x1.75-TRG-NGO		M12x1.75-TRG-SET		11.1mm	11.1mm	10.829mm	10.679mm	3T
Set Plug 6g	M12x1.75-TSP-GO	M12x1.75-TSP-NGO		M12x1.75-TSP-D/E		25.4mm	25.4mm	10.829mm	10.679mm	2
M14.0 x 1.00										
Taperlock Plug 6H	M14x1.0-TPG-GO	M14x1.0-TPG-NGO		M14x1.0-TPG-D/E		22.2mm	12.7mm	13.350mm	13.510mm	3
Reversible Plug 6H	M14x1.0-TPG-GO-REV	M14x1.0-TPG-NGO-REV		M14x1.0-TPG-D/E-REV		44.5mm	44.5mm	13.350mm	13.510mm	6W
Ring 6g	M14x1.0-TRG-GO	M14x1.0-TRG-NGO		M14x1.0-TRG-SET		14.3mm	14.3mm	13.324mm	13.206mm	4T
Set Plug 6g	M14x1.0-TSP-GO	M14x1.0-TSP-NGO		M14x1.0-TSP-D/E		31.8mm	31.8mm	13.324mm	13.206mm	3
M14.0 x 1.25										
Taperlock Plug 6H	M14x1.25-TPG-GO	M14x1.25-TPG-NGO		M14x1.25-TPG-D/E		22.2mm	12.7mm	13.188mm	13.368mm	3
Reversible Plug 6H	M14x1.25-TPG-GO-REV	M14x1.25-TPG-NGO-REV		M14x1.25-TPG-D/E-REV		44.5mm	44.5mm	13.188mm	13.368mm	6W
Ring 6g	M14x1.25-TRG-GO	M14x1.25-TRG-NGO		M14x1.25-TRG-SET		14.3mm	14.3mm	13.160mm	13.028mm	4T
Set Plug 6g	M14x1.25-TSP-GO	M14x1.25-TSP-NGO		M14x1.25-TSP-D/E		31.8mm	31.8mm	13.160mm	13.028mm	3
M14.0 x 1.50										
Taperlock Plug 6H	M14x1.5-TPG-GO	M14x1.5-TPG-NGO		M14x1.5-TPG-D/E		22.2mm	12.7mm	13.026mm	13.216mm	3
Reversible Plug 6H	M14x1.5-TPG-GO-REV	M14x1.5-TPG-NGO-REV		M14x1.5-TPG-D/E-REV		44.5mm	44.5mm	13.026mm	13.216mm	6W
Ring 6g	M14x1.5-TRG-GO	M14x1.5-TRG-NGO		M14x1.5-TRG-SET		14.3mm	14.3mm	12.994mm	12.854mm	4T
Set Plug 6g	M14x1.5-TSP-GO	M14x1.5-TSP-NGO		M14x1.5-TSP-D/E		31.8mm	31.8mm	12.994mm	12.854mm	3
M14.0 x 2.00										
Taperlock Plug 6H	M14x2.0-TPG-GO	M14x2.0-TPG-NGO		M14x2.0-TPG-D/E		22.2mm	12.7mm	12.701mm	12.913mm	3
Reversible Plug 6H	M14x2.0-TPG-GO-REV	M14x2.0-TPG-NGO-REV		M14x2.0-TPG-D/E-REV		44.5mm	44.5mm	12.701mm	12.913mm	6W
Ring 6g	M14x2.0-TRG-GO	M14x2.0-TRG-NGO		M14x2.0-TRG-SET		14.3mm	14.3mm	12.663mm	12.503mm	4T
Set Plug 6g	M14x2.0-TSP-GO	M14x2.0-TSP-NGO		M14x2.0-TSP-D/E		31.8mm	31.8mm	12.663mm	12.503mm	3
M15.0 x 1.00										
Taperlock Plug 6H	M15x1.0-TPG-GO	M15x1.0-TPG-NGO		M15x1.0-TPG-D/E		22.2mm	12.7mm	14.350mm	14.510mm	3
Reversible Plug 6H	M15x1.0-TPG-GO-REV	M15x1.0-TPG-NGO-REV		M15x1.0-TPG-D/E-REV		44.5mm	44.5mm	14.350mm	14.510mm	6W
Ring 6g	M15x1.0-TRG-GO	M15x1.0-TRG-NGO		M15x1.0-TRG-SET		14.3mm	14.3mm	14.324mm	14.206mm	4T
Set Plug 6g	M15x1.0-TSP-GO	M15x1.0-TSP-NGO		M15x1.0-TSP-D/E		31.8mm	31.8mm	14.324mm	14.206mm	3
M15.0 x 1.50										
Taperlock Plug 6H	M15x1.5-TPG-GO	M15x1.5-TPG-NGO		M15x1.5-TPG-D/E		22.2mm	12.7mm	14.026mm	14.216mm	3
Reversible Plug 6H	M15x1.5-TPG-GO-REV	M15x1.5-TPG-NGO-REV		M15x1.5-TPG-D/E-REV		44.5mm	44.5mm	14.026mm	14.216mm	6W
Ring 6g	M15x1.5-TRG-GO	M15x1.5-TRG-NGO		M15x1.5-TRG-SET		14.3mm	14.3mm	13.994mm	13.854mm	4T
Set Plug 6g	M15x1.5-TSP-GO	M15x1.5-TSP-NGO		M15x1.5-TSP-D/E		31.8mm	31.8mm	13.994mm	13.854mm	3

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M16.0 x 1.00										
Taperlock Plug 6H	M16x1.0-TPG-GO	M16x1.0-TPG-NGO		M16x1.0-TPG-D/E		22.2mm	12.7mm	15.350mm	15.510mm	3
Reversible Plug 6H	M16x1.0-TPG-GO-REV	M16x1.0-TPG-NGO-REV		M16x1.0-TPG-D/E-REV		44.5mm	44.5mm	15.350mm	15.510mm	6W
Ring 6g	M16x1.0-TRG-GO	M16x1.0-TRG-NGO		M16x1.0-TRG-SET		14.3mm	14.3mm	15.324mm	15.206mm	4T
Set Plug 6g	M16x1.0-TSP-GO	M16x1.0-TSP-NGO		M16x1.0-TSP-D/E		31.8mm	31.8mm	15.324mm	15.206mm	3
M16.0 x 1.50										
Taperlock Plug 6H	M16x1.5-TPG-GO	M16x1.5-TPG-NGO		M16x1.5-TPG-D/E		22.2mm	12.7mm	15.026mm	15.216mm	3
Reversible Plug 6H	M16x1.5-TPG-GO-REV	M16x1.5-TPG-NGO-REV		M16x1.5-TPG-D/E-REV		44.5mm	44.5mm	15.026mm	15.216mm	6W
Ring 6g	M16x1.5-TRG-GO	M16x1.5-TRG-NGO		M16x1.5-TRG-SET		14.3mm	14.3mm	14.994mm	14.854mm	4T
Set Plug 6g	M16x1.5-TSP-GO	M16x1.5-TSP-NGO		M16x1.5-TSP-D/E		31.8mm	31.8mm	14.994mm	14.854mm	3
M16.0 x 2.00										
Taperlock Plug 6H	M16x2.0-TPG-GO	M16x2.0-TPG-NGO		M16x2.0-TPG-D/E		22.2mm	12.7mm	14.701mm	14.913mm	3
Reversible Plug 6H	M16x2.0-TPG-GO-REV	M16x2.0-TPG-NGO-REV		M16x2.0-TPG-D/E-REV		44.5mm	44.5mm	14.701mm	14.913mm	6W
Ring 6g	M16x2.0-TRG-GO	M16x2.0-TRG-NGO		M16x2.0-TRG-SET		14.3mm	14.3mm	14.663mm	14.503mm	4T
Set Plug 6g	M16x2.0-TSP-GO	M16x2.0-TSP-NGO		M16x2.0-TSP-D/E		31.8mm	31.8mm	14.663mm	14.503mm	3
M17.0 x 1.00										
Taperlock Plug 6H	M17x1.0-TPG-GO	M17x1.0-TPG-NGO		M17x1.0-TPG-D/E		22.2mm	12.7mm	16.350mm	16.510mm	3
Reversible Plug 6H	M17x1.0-TPG-GO-REV	M17x1.0-TPG-NGO-REV		M17x1.0-TPG-D/E-REV		44.5mm	44.5mm	16.350mm	16.510mm	7W
Ring 6g	M17x1.0-TRG-GO	M17x1.0-TRG-NGO		M17x1.0-TRG-SET		14.3mm	14.3mm	16.324mm	16.206mm	4T
Set Plug 6g	M17x1.0-TSP-GO	M17x1.0-TSP-NGO		M17x1.0-TSP-D/E		31.8mm	31.8mm	16.324mm	16.206mm	3
M17.0 x 1.50										
Taperlock Plug 6H	M17x1.5-TPG-GO	M17x1.5-TPG-NGO		M17x1.5-TPG-D/E		22.2mm	12.7mm	16.026mm	16.216mm	3
Reversible Plug 6H	M17x1.5-TPG-GO-REV	M17x1.5-TPG-NGO-REV		M17x1.5-TPG-D/E-REV		44.5mm	44.5mm	16.026mm	16.216mm	7W
Ring 6g	M17x1.5-TRG-GO	M17x1.5-TRG-NGO		M17x1.5-TRG-SET		14.3mm	14.3mm	15.994mm	15.854mm	4T
Set Plug 6g	M17x1.5-TSP-GO	M17x1.5-TSP-NGO		M17x1.5-TSP-D/E		31.8mm	31.8mm	15.994mm	15.854mm	3
M18.0 x 1.00										
Taperlock Plug 6H	M18x1.0-TPG-GO	M18x1.0-TPG-NGO		M18x1.0-TPG-D/E		22.2mm	12.7mm	17.350mm	17.510mm	3
Reversible Plug 6H	M18x1.0-TPG-GO-REV	M18x1.0-TPG-NGO-REV		M18x1.0-TPG-D/E-REV		44.5mm	44.5mm	17.350mm	17.510mm	7W
Ring 6g	M18x1.0-TRG-GO	M18x1.0-TRG-NGO		M18x1.0-TRG-SET		14.3mm	14.3mm	17.324mm	17.206mm	4T
Set Plug 6g	M18x1.0-TSP-GO	M18x1.0-TSP-NGO		M18x1.0-TSP-D/E		31.8mm	31.8mm	17.324mm	17.206mm	3
M18.0 x 1.50										
Taperlock Plug 6H	M18x1.5-TPG-GO	M18x1.5-TPG-NGO		M18x1.5-TPG-D/E		22.2mm	12.7mm	17.026mm	17.216mm	3
Reversible Plug 6H	M18x1.5-TPG-GO-REV	M18x1.5-TPG-NGO-REV		M18x1.5-TPG-D/E-REV		44.5mm	44.5mm	17.026mm	17.216mm	7W
Ring 6g	M18x1.5-TRG-GO	M18x1.5-TRG-NGO		M18x1.5-TRG-SET		14.3mm	14.3mm	16.994mm	16.854mm	4T
Set Plug 6g	M18x1.5-TSP-GO	M18x1.5-TSP-NGO		M18x1.5-TSP-D/E		31.8mm	31.8mm	16.994mm	16.854mm	3
M18.0 x 2.00										
Taperlock Plug 6H	M18x2.0-TPG-GO	M18x2.0-TPG-NGO		M18x2.0-TPG-D/E		22.2mm	12.7mm	16.701mm	16.913mm	3
Reversible Plug 6H	M18x2.0-TPG-GO-REV	M18x2.0-TPG-NGO-REV		M18x2.0-TPG-D/E-REV		44.5mm	44.5mm	16.701mm	16.913mm	7W
Ring 6g	M18x2.0-TRG-GO	M18x2.0-TRG-NGO		M18x2.0-TRG-SET		14.3mm	14.3mm	16.663mm	16.503mm	4T
Set Plug 6g	M18x2.0-TSP-GO	M18x2.0-TSP-NGO		M18x2.0-TSP-D/E		31.8mm	31.8mm	16.663mm	16.503mm	3
M18.0 x 2.50										
Taperlock Plug 6H	M18x2.5-TPG-GO	M18x2.5-TPG-NGO		M18x2.5-TPG-D/E		22.2mm	12.7mm	16.376mm	16.600mm	3
Reversible Plug 6H	M18x2.5-TPG-GO-REV	M18x2.5-TPG-NGO-REV		M18x2.5-TPG-D/E-REV		44.5mm	44.5mm	16.376mm	16.600mm	7W
Ring 6g	M18x2.5-TRG-GO	M18x2.5-TRG-NGO		M18x2.5-TRG-SET		19.0mm	14.3mm	16.334mm	16.164mm	4T
Set Plug 6g	M18x2.5-TSP-GO	M18x2.5-TSP-NGO		M18x2.5-TSP-D/E		47.6mm	31.8mm	16.334mm	16.164mm	3

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M20.0 x 1.00										
Taperlock Plug 6H	M20x1.0-TPG-GO	M20x1.0-TPG-NGO		M20x1.0-TPG-D/E		22.2mm	12.7mm	19.350mm	19.510mm	3
Ring 6g	M20x1.0-TRG-GO	M20x1.0-TRG-NGO		M20x1.0-TRG-SET		14.3mm	14.3mm	19.324mm	19.206mm	4T
Set Plug 6g	M20x1.0-TSP-GO	M20x1.0-TSP-NGO		M20x1.0-TSP-D/E		31.8mm	31.8mm	19.324mm	19.206mm	3
M20.0 x 1.50										
Taperlock Plug 6H	M20x1.5-TPG-GO	M20x1.5-TPG-NGO		M20x1.5-TPG-D/E		22.2mm	12.7mm	19.026mm	19.216mm	3
Ring 6g	M20x1.5-TRG-GO	M20x1.5-TRG-NGO		M20x1.5-TRG-SET		14.3mm	14.3mm	18.994mm	18.854mm	4T
Set Plug 6g	M20x1.5-TSP-GO	M20x1.5-TSP-NGO		M20x1.5-TSP-D/E		31.8mm	31.8mm	18.994mm	18.854mm	3
M20 x 2.00										
Taperlock Plug 6H	M20x2.0-TPG-GO	M20x2.0-TPG-NGO		M20x2.0-TPG-D/E		22.2mm	12.7mm	18.701mm	18.913mm	3
Ring 6g	M20x2.0-TRG-GO	M20x2.0-TRG-NGO		M20x2.0-TRG-SET		14.3mm	14.3mm	18.663mm	18.503mm	4T
Set Plug 6g	M20x2.0-TSP-GO	M20x2.0-TSP-NGO		M20x2.0-TSP-D/E		31.8mm	31.8mm	18.663mm	18.503mm	3
M20.0 x 2.50										
Taperlock Plug 6H	M20x2.5-TPG-GO	M20x2.5-TPG-NGO		M20x2.5-TPG-D/E		22.2mm	12.7mm	18.376mm	18.600mm	3
Ring 6g	M20x2.5-TRG-GO	M20x2.5-TRG-NGO		M20x2.5-TRG-SET		19.0mm	14.3mm	18.334mm	18.164mm	4T
Set Plug 6g	M20x2.5-TSP-GO	M20x2.5-TSP-NGO		M20x2.5-TSP-D/E		47.6mm	31.8mm	18.334mm	18.164mm	3
M22.0 x 1.00										
Taperlock Plug 6H	M22x1.0-TPG-GO	M22x1.0-TPG-NGO		M22x1.0-TPG-D/E		25.4mm	15.9mm	21.350mm	21.510mm	4
Ring 6g	M22x1.0-TRG-GO	M22x1.0-TRG-NGO		M22x1.0-TRG-SET		17.5mm	17.5mm	21.324mm	21.206mm	5T
Set Plug 6g	M22x1.0-TSP-GO	M22x1.0-TSP-NGO		M22x1.0-TSP-D/E		38.1mm	38.1mm	21.324mm	21.206mm	4
M22.0 x 1.50										
Taperlock Plug 6H	M22x1.5-TPG-GO	M22x1.5-TPG-NGO		M22x1.5-TPG-D/E		25.4mm	15.9mm	21.026mm	21.216mm	4
Ring 6g	M22x1.5-TRG-GO	M22x1.5-TRG-NGO		M22x1.5-TRG-SET		17.5mm	17.5mm	20.994mm	20.854mm	5T
Set Plug 6g	M22x1.5-TSP-GO	M22x1.5-TSP-NGO		M22x1.5-TSP-D/E		38.1mm	38.1mm	20.994mm	20.854mm	4
M22.0 x 2.00										
Taperlock Plug 6H	M22x2.0-TPG-GO	M22x2.0-TPG-NGO		M22x2.0-TPG-D/E		25.4mm	15.9mm	20.701mm	20.913mm	4
Ring 6g	M22x2.0-TRG-GO	M22x2.0-TRG-NGO		M22x2.0-TRG-SET		17.5mm	17.5mm	20.663mm	20.503mm	5T
Set Plug 6g	M22x2.0-TSP-GO	M22x2.0-TSP-NGO		M22x2.0-TSP-D/E		38.1mm	38.1mm	20.663mm	20.503mm	4
M22.0 x 2.50										
Taperlock Plug 6H	M22x2.5-TPG-GO	M22x2.5-TPG-NGO		M22x2.5-TPG-D/E		25.4mm	15.9mm	20.376mm	20.600mm	4
Ring 6g	M22x2.5-TRG-GO	M22x2.5-TRG-NGO		M22x2.5-TRG-SET		23.8mm	17.5mm	20.334mm	20.164mm	5T
Set Plug 6g	M22x2.5-TSP-GO	M22x2.5-TSP-NGO		M22x2.5-TSP-D/E		54.0mm	38.1mm	20.334mm	20.164mm	4
M24.0 x 1.00										
Taperlock Plug 6H	M24x1.0-TPG-GO	M24x1.0-TPG-NGO		M24x1.0-TPG-D/E		25.4mm	15.9mm	23.350mm	23.520mm	4
Ring 6g	M24x1.0-TRG-GO	M24x1.0-TRG-NGO		M24x1.0-TRG-SET		17.5mm	17.5mm	23.324mm	23.199mm	5T
Set Plug 6g	M24x1.0-TSP-GO	M24x1.0-TSP-NGO		M24x1.0-TSP-D/E		38.1mm	38.1mm	23.324mm	23.199mm	4
M24.0 x 1.50										
Taperlock Plug 6H	M24x1.5-TPG-GO	M24x1.5-TPG-NGO		M24x1.5-TPG-D/E		25.4mm	15.9mm	23.026mm	23.226mm	4
Ring 6g	M24x1.5-TRG-GO	M24x1.5-TRG-NGO		M24x1.5-TRG-SET		17.5mm	17.5mm	22.994mm	22.844mm	5T
Set Plug 6g	M24x1.5-TSP-GO	M24x1.5-TSP-NGO		M24x1.5-TSP-D/E		38.1mm	38.1mm	22.994mm	22.844mm	4
M24.0 x 2.00										
Taperlock Plug 6H	M24x2.0-TPG-GO	M24x2.0-TPG-NGO		M24x2.0-TPG-D/E		25.4mm	15.9mm	22.701mm	22.925mm	4
Ring 6g	M24x2.0-TRG-GO	M24x2.0-TRG-NGO		M24x2.0-TRG-SET		17.5mm	17.5mm	22.663mm	22.493mm	5T
Set Plug 6g	M24x2.0-TSP-GO	M24x2.0-TSP-NGO		M24x2.0-TSP-D/E		38.1mm	38.1mm	22.663mm	22.493mm	4

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M24.0 x 3.00										
Taperlock Plug 6H	M24x3.0-TPG-GO	M24x3.0-TPG-NGO		M24x3.0-TPG-D/E		25.4mm	15.9mm	22.051mm	22.316mm	4
Ring 6g	M24x3.0-TRG-GO	M24x3.0-TRG-NGO		M24x3.0-TRG-SET		23.8mm	17.5mm	22.003mm	21.803mm	5T
Set Plug 6g	M24x3.0-TSP-GO	M24x3.0-TSP-NGO		M24x3.0-TSP-D/E		54.0mm	38.1mm	22.003mm	21.803mm	4
M25.0 x 1.00										
Taperlock Plug 6H	M25x1.0-TPG-GO	M25x1.0-TPG-NGO		M25x1.0-TPG-D/E		25.4mm	15.9mm	24.350mm	24.520mm	4
Ring 6g	M25x1.0-TRG-GO	M25x1.0-TRG-NGO		M25x1.0-TRG-SET		17.5mm	17.5mm	24.324mm	24.199mm	5T
Set Plug 6g	M25x1.0-TSP-GO	M25x1.0-TSP-NGO		M25x1.0-TSP-D/E		38.1mm	38.1mm	24.324mm	24.199mm	4
M25.0 x 1.50										
Taperlock Plug 6H	M25x1.5-TPG-GO	M25x1.5-TPG-NGO		M25x1.5-TPG-D/E		25.4mm	15.9mm	24.026mm	24.226mm	4
Ring 6g	M25x1.5-TRG-GO	M25x1.5-TRG-NGO		M25x1.5-TRG-SET		17.5mm	17.5mm	23.994mm	23.844mm	5T
Set Plug 6g	M25x1.5-TSP-GO	M25x1.5-TSP-NGO		M25x1.5-TSP-D/E		38.1mm	38.1mm	23.994mm	23.844mm	4
M25.0 x 2.00										
Taperlock Plug 6H	M25x2.0-TPG-GO	M25x2.0-TPG-NGO		M25x2.0-TPG-D/E		25.4mm	15.9mm	23.701mm	23.925mm	4
Ring 6g	M25x2.0-TRG-GO	M25x2.0-TRG-NGO		M25x2.0-TRG-SET		17.5mm	17.5mm	23.663mm	23.493mm	5T
Set Plug 6g	M25x2.0-TSP-GO	M25x2.0-TSP-NGO		M25x2.0-TSP-D/E		38.1mm	38.1mm	23.663mm	23.493mm	4
M26.0 x 1.00										
Taperlock Plug 6H	M26x1.0-TPG-GO	M26x1.0-TPG-NGO		M26x1.0-TPG-D/E		25.4mm	15.9mm	25.350mm	25.520mm	4
Ring 6g	M26x1.0-TRG-GO	M26x1.0-TRG-NGO		M26x1.0-TRG-SET		17.5mm	17.5mm	25.324mm	25.199mm	5T
Set Plug 6g	M26x1.0-TSP-GO	M26x1.0-TSP-NGO		M26x1.0-TSP-D/E		38.1mm	38.1mm	35.324mm	25.199mm	4
M26.0 x 1.50										
Taperlock Plug 6H	M26x1.5-TPG-GO	M26x1.5-TPG-NGO		M26x1.5-TPG-D/E		25.4mm	15.9mm	25.026mm	25.226mm	4
Ring 6g	M26x1.5-TRG-GO	M26x1.5-TRG-NGO		M26x1.5-TRG-SET		17.5mm	17.5mm	24.994mm	24.844mm	5T
Set Plug 6g	M26x1.5-TSP-GO	M26x1.5-TSP-NGO		M26x1.5-TSP-D/E		38.1mm	38.1mm	24.994mm	24.844mm	4
M27.0 x 1.00										
Taperlock Plug 6H	M27x1.0-TPG-GO	M27x1.0-TPG-NGO		M27x1.0-TPG-D/E		25.4mm	15.9mm	26.350mm	26.520mm	4
Ring 6g	M27x1.0-TRG-GO	M27x1.0-TRG-NGO		M27x1.0-TRG-SET		17.5mm	17.5mm	26.324mm	26.199mm	5T
Set Plug 6g	M27x1.0-TSP-GO	M27x1.0-TSP-NGO		M27x1.0-TSP-D/E		38.1mm	38.1mm	26.324mm	26.199mm	4
M27.0 x 1.50										
Taperlock Plug 6H	M27x1.5-TPG-GO	M27x1.5-TPG-NGO		M27x1.5-TPG-D/E		25.4mm	15.9mm	26.026mm	26.226mm	4
Ring 6g	M27x1.5-TRG-GO	M27x1.5-TRG-NGO		M27x1.5-TRG-SET		17.5mm	17.5mm	25.994mm	25.844mm	5T
Set Plug 6g	M27x1.5-TSP-GO	M27x1.5-TSP-NGO		M27x1.5-TSP-D/E		38.1mm	38.1mm	25.994mm	25.844mm	4
M27.0 x 2.00										
Taperlock Plug 6H	M27x2.0-TPG-GO	M27x2.0-TPG-NGO		M27x2.0-TPG-D/E		25.4mm	15.9mm	25.701mm	25.925mm	4
Ring 6g	M27x2.0-TRG-GO	M27x2.0-TRG-NGO		M27x2.0-TRG-SET		17.5mm	17.5mm	25.663mm	25.493mm	5T
Set Plug 6g	M27x2.0-TSP-GO	M27x2.0-TSP-NGO		M27x2.0-TSP-D/E		38.1mm	38.1mm	25.663mm	25.493mm	4
M27.0 x 3.00										
Taperlock Plug 6H	M27x3.0-TPG-GO	M27x3.0-TPG-NGO		M27x3.0-TPG-D/E		25.4mm	15.9mm	25.051mm	25.316mm	4
Ring 6g	M27x3.0-TRG-GO	M27x3.0-TRG-NGO		M27x3.0-TRG-SET		23.8mm	17.5mm	25.003mm	24.803mm	5T
Set Plug 6g	M27x3.0-TSP-GO	M27x3.0-TSP-NGO		M27x3.0-TSP-D/E		54.0mm	38.1mm	25.003mm	24.803mm	4
M28.0 x 1.00										
Taperlock Plug 6H	M28x1.0-TPG-GO	M28x1.0-TPG-NGO		M28x1.0-TPG-D/E		25.4mm	15.9mm	27.350mm	27.520mm	4
Ring 6g	M28x1.0-TRG-GO	M28x1.0-TRG-NGO		M28x1.0-TRG-SET		17.5mm	17.5mm	27.324mm	27.199mm	5T
Set Plug 6g	M28x1.0-TSP-GO	M28x1.0-TSP-NGO		M28x1.0-TSP-D/E		38.1mm	38.1mm	27.324mm	27.199mm	4

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M28.0 x 1.50										
Taperlock Plug 6H	M28x1.5-TPG-GO	M28x1.5-TPG-NGO		M28x1.5-TPG-D/E		25.4mm	15.9mm	27.026mm	27.226mm	4
Ring 6g	M28x1.5-TRG-GO	M28x1.5-TRG-NGO		M28x1.5-TRG-SET		17.5mm	17.5mm	26.994mm	26.844mm	5T
Set Plug 6g	M28x1.5-TSP-GO	M28x1.5-TSP-NGO		M28x1.5-TSP-D/E		38.1mm	38.1mm	26.994mm	26.844mm	4
M28.0 x 2.00										
Taperlock Plug 6H	M28x2.0-TPG-GO	M28x2.0-TPG-NGO		M28x2.0-TPG-D/E		25.4mm	15.9mm	26.701mm	26.925mm	4
Ring 6g	M28x2.0-TRG-GO	M28x2.0-TRG-NGO		M28x2.0-TRG-SET		17.5mm	17.5mm	26.663mm	26.493mm	5T
Set Plug 6g	M28x2.0-TSP-GO	M28x2.0-TSP-NGO		M28x2.0-TSP-D/E		38.1mm	38.1mm	26.663mm	26.493mm	4
M30.0 x 1.00										
Taperlock Plug 6H	M30x1.0-TPG-GO	M30x1.0-TPG-NGO		M30x1.0-TPG-D/E		25.4mm	19.0mm	29.350mm	29.520mm	5
Ring 6g	M30x1.0-TRG-GO	M30x1.0-TRG-NGO		M30x1.0-TRG-SET		19.0mm	19.0mm	29.324mm	29.199mm	6T
Set Plug 6g	M30x1.0-TSP-GO	M30x1.0-TSP-NGO		M30x1.0-TSP-D/E		41.3mm	41.3mm	29.324mm	29.199mm	5
M30.0 x 1.50										
Taperlock Plug 6H	M30x1.5-TPG-GO	M30x1.5-TPG-NGO		M30x1.5-TPG-D/E		25.4mm	19.0mm	29.026mm	29.226mm	5
Ring 6g	M30x1.5-TRG-GO	M30x1.5-TRG-NGO		M30x1.5-TRG-SET		19.0mm	19.0mm	28.994mm	28.844mm	6T
Set Plug 6g	M30x1.5-TSP-GO	M30x1.5-TSP-NGO		M30x1.5-TSP-D/E		41.3mm	41.3mm	28.994mm	28.844mm	5
M30.0 x 2.00										
Taperlock Plug 6H	M30x2.0-TPG-GO	M30x2.0-TPG-NGO		M30x2.0-TPG-D/E		25.4mm	19.0mm	28.701mm	28.925mm	5
Ring 6g	M30x2.0-TRG-GO	M30x2.0-TRG-NGO		M30x2.0-TRG-SET		19.0mm	19.0mm	28.663mm	28.493mm	6T
Set Plug 6g	M30x2.0-TSP-GO	M30x2.0-TSP-NGO		M30x2.0-TSP-D/E		41.3mm	41.3mm	28.663mm	28.493mm	5
M30.0 x 3.50										
Taperlock Plug 6H	M30x3.5-TPG-GO	M30x3.5-TPG-NGO		M30x3.5-TPG-D/E		31.8mm	19.0mm	27.727mm	28.007mm	5
Ring 6g	M30x3.5-TRG-GO	M30x3.5-TRG-NGO		M30x3.5-TRG-SET		28.6mm	19.0mm	27.674mm	27.462mm	6T
Set Plug 6g	M30x3.5-TSP-GO	M30x3.5-TSP-NGO		M30x3.5-TSP-D/E		60.3mm	41.3mm	27.674mm	27.462mm	5
M32.0 x 1.50										
Taperlock Plug 6H	M32x1.5-TPG-GO	M32x1.5-TPG-NGO		M32x1.5-TPG-D/E		25.4mm	19.0mm	31.026mm	31.226mm	5
Ring 6g	M32x1.5-TRG-GO	M32x1.5-TRG-NGO		M32x1.5-TRG-SET		19.0mm	19.0mm	30.994mm	30.844mm	6T
Set Plug 6g	M32x1.5-TSP-GO	M32x1.5-TSP-NGO		M32x1.5-TSP-D/E		41.3mm	41.3mm	30.994mm	30.844mm	5
M32.0 x 2.00										
Taperlock Plug 6H	M32x2.0-TPG-GO	M32x2.0-TPG-NGO		M32x2.0-TPG-D/E		25.4mm	19.0mm	30.701mm	30.925mm	5
Ring 6g	M32x2.0-TRG-GO	M32x2.0-TRG-NGO		M32x2.0-TRG-SET		19.0mm	19.0mm	30.663mm	30.493mm	6T
Set Plug 6g	M32x2.0-TSP-GO	M32x2.0-TSP-NGO		M32x2.0-TSP-D/E		41.3mm	41.3mm	30.663mm	30.493mm	5
M33.0 x 1.50										
Taperlock Plug 6H	M33x1.5-TPG-GO	M33x1.5-TPG-NGO		M33x1.5-TPG-D/E		25.4mm	19.0mm	32.026mm	32.226mm	5
Ring 6g	M33x1.5-TRG-GO	M33x1.5-TRG-NGO		M33x1.5-TRG-SET		19.0mm	19.0mm	31.994mm	31.844mm	6T
Set Plug 6g	M33x1.5-TSP-GO	M33x1.5-TSP-NGO		M33x1.5-TSP-D/E		41.3mm	41.3mm	31.994mm	31.844mm	5
M33.0 x 2.00										
Taperlock Plug 6H	M33x2.0-TPG-GO	M33x2.0-TPG-NGO		M33x2.0-TPG-D/E		25.4mm	19.0mm	31.701mm	31.925mm	5
Ring 6g	M33x2.0-TRG-GO	M33x2.0-TRG-NGO		M33x2.0-TRG-SET		19.0mm	19.0mm	31.663mm	31.493mm	6T
Set Plug 6g	M33x2.0-TSP-GO	M33x2.0-TSP-NGO		M33x2.0-TSP-D/E		41.3mm	41.3mm	31.663mm	31.493mm	5
M33.0 x 3.50										
Taperlock Plug 6H	M33x3.5-TPG-GO	M33x3.5-TPG-NGO		M33x3.5-TPG-D/E		31.8mm	19.0mm	30.727mm	31.007mm	5
Ring 6g	M33x3.5-TRG-GO	M33x3.5-TRG-NGO		M33x3.5-TRG-SET		28.6mm	19.0mm	30.674mm	30.462mm	6T
Set Plug 6g	M33x3.5-TSP-GO	M33x3.5-TSP-NGO		M33x3.5-TSP-D/E		60.3mm	41.3mm	30.674mm	30.462mm	5

STANDARD THREAD GAGES

Metric	Go Member	No Go Member	Price	Go/No Go Set	Price	Gage Length Go	Gage Length No Go	Pitch Dia Go	Pitch Dia No Go	Gage Handle #
M35.0 x 1.50										
Taperlock Plug 6H	M35x1.5-TPG-GO	M35x1.5-TPG-NGO		M35x1.5-TPG-D/E		25.4mm	19.0mm	34.026mm	34.226mm	5
Ring 6g	M35x1.5-TRG-GO	M35x1.5-TRG-NGO		M35x1.5-TRG-SET		19.0mm	19.0mm	33.994mm	33.844mm	6T
Set Plug 6g	M35x1.5-TSP-GO	M35x1.5-TSP-NGO		M35x1.5-TSP-D/E		41.3mm	41.3mm	33.994mm	33.844mm	5
M36.0 x 1.50										
Taperlock Plug 6H	M36x1.5-TPG-GO	M36x1.5-TPG-NGO		M36x1.5-TPG-D/E		25.4mm	19.0mm	35.026mm	35.226mm	5
Ring 6g	M36x1.5-TRG-GO	M36x1.5-TRG-NGO		M36x1.5-TRG-SET		19.0mm	19.0mm	34.994mm	34.844mm	6T
Set Plug 6g	M36x1.5-TSP-GO	M36x1.5-TSP-NGO		M36x1.5-TSP-D/E		41.3mm	41.3mm	34.994mm	34.844mm	5
M36.0 x 2.00										
Taperlock Plug 6H	M36x2.0-TPG-GO	M36x2.0-TPG-NGO		M36x2.0-TPG-D/E		25.4mm	19.0mm	34.701mm	34.925mm	5
Ring 6g	M36x2.0-TRG-GO	M36x2.0-TRG-NGO		M36x2.0-TRG-SET		19.0mm	19.0mm	34.663mm	34.493mm	6T
Set Plug 6g	M36x2.0-TSP-GO	M36x2.0-TSP-NGO		M36x2.0-TSP-D/E		41.3mm	41.3mm	34.663mm	34.493mm	5
M36.0 x 3.00										
Taperlock Plug 6H	M36x3.0-TPG-GO	M36x3.0-TPG-NGO		M36x3.0-TPG-D/E		31.8mm	19.0mm	34.051mm	34.316mm	5
Ring 6g	M36x3.0-TRG-GO	M36x3.0-TRG-NGO		M36x3.0-TRG-SET		28.6mm	19.0mm	34.003mm	33.803mm	6T
Set Plug 6g	M36x3.0-TSP-GO	M36x3.0-TSP-NGO		M36x3.0-TSP-D/E		60.3mm	41.3mm	34.003mm	33.803mm	5
M36.0 x 4.00										
Taperlock Plug 6H	M36x4.0-TPG-GO	M36x4.0-TPG-NGO		M36x4.0-TPG-D/E		31.8mm	19.0mm	33.402mm	33.702mm	5
Ring 6g	M36x4.0-TRG-GO	M36x4.0-TRG-NGO		M36x4.0-TRG-SET		28.6mm	19.0mm	33.342mm	33.118mm	6T
Set Plug 6g	M36x4.0-TSP-GO	M36x4.0-TSP-NGO		M36x4.0-TSP-D/E		60.3mm	41.3mm	33.342mm	33.118mm	5
M38.0 x 1.50										
Taperlock Plug 6H	M38x1.5-TPG-GO	M38x1.5-TPG-NGO		M38x1.5-TPG-D/E		25.4mm	19.0mm	37.026mm	37.226mm	5
Ring 6g	M38x1.5-TRG-GO	M38x1.5-TRG-NGO		M38x1.5-TRG-SET		19.0mm	19.0mm	36.994mm	36.844mm	6T
Set Plug 6g	M38x1.5-TSP-GO	M38x1.5-TSP-NGO		M38x1.5-TSP-D/E		41.3mm	41.3mm	36.994mm	36.844mm	5
M39.0 x 1.50										
Trilock Plug 6H	M39x1.5-TPG-GO	M39x1.5-TPG-NGO		M39x1.5-TPG-D/E		31.8mm	22.2mm	38.026mm	38.226mm	5-1/2
Ring 6g	M39x1.5-TRG-GO	M39x1.5-TRG-NGO		M39x1.5-TRG-SET		20.6mm	20.6mm	37.994mm	37.844mm	
Set Plug 6g	M39x1.5-TSP-GO	M39x1.5-TSP-NGO		M39x1.5-TSP-D/E		47.6mm	47.6mm	37.994mm	37.844mm	5-1/2
M39.0 x 2.00										
Trilock Plug 6H	M39x2.0-TPG-GO	M39x2.0-TPG-NGO		M39x2.0-TPG-D/E		31.8mm	22.2mm	37.701mm	37.925mm	5-1/2
Ring 6g	M39x2.0-TRG-GO	M39x2.0-TRG-NGO		M39x2.0-TRG-SET		20.6mm	20.6mm	37.663mm	37.493mm	
Set Plug 6g	M39x2.0-TSP-GO	M39x2.0-TSP-NGO		M39x2.0-TSP-D/E		47.6mm	47.6mm	37.663mm	37.493mm	5-1/2
M39.0 x 3.00										
Trilock Plug 6H	M39x3.0-TPG-GO	M39x3.0-TPG-NGO		M39x3.0-TPG-D/E		31.8mm	22.2mm	37.051mm	37.316mm	5-1/2
Ring 6g	M39x3.0-TRG-GO	M39x3.0-TRG-NGO		M39x3.0-TRG-SET		31.8mm	20.6mm	37.003mm	36.803mm	
Set Plug 6g	M39x3.0-TSP-GO	M39x3.0-TSP-NGO		M39x3.0-TSP-D/E		73.0mm	47.6mm	37.003mm	36.803mm	5-1/2
M39.0 x 4.00										
Trilock Plug 6H	M39x4.0-TPG-GO	M39x4.0-TPG-NGO		M39x4.0-TPG-D/E		47.6mm	22.2mm	36.402mm	36.702mm	5-1/2
Ring 6g	M39x4.0-TRG-GO	M39x4.0-TRG-NGO		M39x4.0-TRG-SET		31.8mm	20.6mm	36.342mm	36.118mm	
Set Plug 6g	M39x4.0-TSP-GO	M39x4.0-TSP-NGO		M39x4.0-TSP-D/E		73.0mm	47.6mm	36.342mm	36.118mm	5-1/2

NPSM THREAD RING GAGES

NPSM Thread Plug Gages per ANSI/ASME B1.20.1

NPSM straight pipe thread plug gages are manufactured per ANSI/ASME B1.20.1. NPSM threads are designed for free fitting mechanical joints. This pipe is often used for special applications where there is no internal pressures and is often found to be more suitable to use. All straight pipe thread plug gages are of Unified screw thread form and are supplied in a class 2A for external threads. The minimum pitch diameter of internal

threads is basic and equal to E1 of NPT threads. 'MIS' offers gages for a complete range for hose coupling screw threads covered under ASME B1.20.7. Other straight pipe thread gages include NPSF, NPSC, NPSL, NPSI, NPSH, and NH sizes. 'MIS' expert sales engineers can assist you with selecting the correct gages for your application.

NPSM Thread Plug Gages

Description	Gage Number	Price	Pitch Diameter
1/8 - 27 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1/8-PG-D/E		.3736" - .3783"
1/8 - 27 NPSM 2B Go Thread Plug Gage	NPSM-1/8-PG-GO		0.3736"
1/8 - 27 NPSM 2B No Go Thread Plug Gage	NPSM-1/8-PG-NGO		0.3783"
1/4 - 18 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1/4-PG-D/E		.4916" - .4974"
1/4 - 18 NPSM 2B Go Thread Plug Gage	NPSM-1/4-PG-GO		0.4916"
1/4 - 18 NPSM 2B No Go Thread Plug Gage	NPSM-1/4-PG-NGO		.4974"
3/8 - 18 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-3/8-PG-D/E		.6270" - .6329"
3/8 - 18 NPSM 2B Go Thread Plug Gage	NPSM-3/8-PG-GO		.6270"
3/8 - 18 NPSM 2B No Go Thread Plug Gage	NPSM-3/8-PG-NGO		.6329"
1/2 - 14 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1/2-PG-D/E		.7784" - .7851"
1/2 - 14 NPSM 2B Go Thread Plug Gage	NPSM-1/2-PG-GO		0.7784"
1/2 - 14 NPSM 2B No Go Thread Plug Gage	NPSM-1/2-PG-NGO		0.7851"
3/4 - 14 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-3/4-PG-D/E		.9889" - .9958"
3/4 - 14 NPSM 2B Go Thread Plug Gage	NPSM-3/4-PG-GO		.9889"
3/4 - 14 NPSM 2B No Go Thread Plug Gage	NPSM-3/4-PG-NGO		.9958"
1.0 - 11 1/2 NPSM 2B No Go Thread Plug Gage	NPSM-1.0-PG-NGO		1.2462"
1.0 - 11 1/2 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1.0-PG-D/E		1.2386" - 1.2462"
1.0 - 11 1/2 NPSM 2B Go Thread Plug Gage	NPSM-1.0-PG-GO		1.2386"
1 1/4 - 11 1/2 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1-1/4-PG-D/E		1.5834" - 1.5912"
1 1/4 - 11 1/2 NPSM 2B Go Thread Plug Gage	NPSM-1-1/4-PG-GO		1.5834"
1 1/4 - 11 1/2 NPSM 2B No Go Thread Plug Gage	NPSM-1-1/4-PG-NGO		1.5912"
1 1/2 - 11 1/2 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-1-1/2-PG-D/E		1.8223" - 1.8302"
1 1/2 - 11 1/2 NPSM 2B Go Thread Plug Gage	NPSM-1-1/2-PG-GO		1.8223"
1 1/2 - 11 1/2 NPSM 2B No Go Thread Plug Gage	NPSM-1-1/2-PG-NGO		1.8302"
2.0 - 11 1/2 NPSM 2B Go/No Go Thread Plug Gage	NPSM-2.0-PG-D/E		2.2963" - 2.3044"
2.0 - 11 1/2 NPSM 2B Go Thread Plug Gage	NPSM-2.0-PG-GO		2.2963"
2.0 - 11 1/2 NPSM 2B No Go Thread Plug Gage	NPSM-2.0-PG-NGO		2.3044"
2 1/2 - 8 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-2-1/2-PG-D/E		2.7622" - 2.7720"
2 1/2 - 8 NPSM 2B Go Thread Plug Gage	NPSM-2-1/2-PG-GO		2.7622"
2 1/2 - 8 NPSM 2B No Go Thread Plug Gage	NPSM-2-1/2-PG-NGO		2.772"
3.0 - 8 NPSM 2B Go/No Go Thread Plug Gage w/handle	NPSM-3.0-PG-D/E		3.3885" - 3.3984"
3.0 - 8 NPSM 2B Go Thread Plug Gage	NPSM-3.0-PG-GO		3.3885"
3.0 - 8 NPSM 2B No Go Thread Plug Gage	NPSM-3.0-PG-NGO		3.3984"

BSP THREAD RING GAGES

NPSF Thread Plug Gages Per ANSI/ASME B1.20.5

NPSF straight pipe thread plug gages are manufactured per ANSI /ASME B1.20.3 are used to inspect NPSF internal threads. This type of thread is straight instead of tapered and internal only.. The NPSF thread is considered more economical to produce than tapered internal threads, but when assembled do not offer a guarantee of sealing since root and crest interference will not occur for all threads. NPSF threads are generally used with soft or ductile materials which will conform at assembly to the taper of the external threads. They can also be used in

applications with thick brittle material as well. They are primarily intended for assembly with NPTF external threads. NPSF external threads and gages are not available. 'MIS' offers gages for a complete range for hose coupling screw threads covered under ASME B1.20.7. Other straight pipe thread gages include NPSC, NPSL, NPSI, NPSH, and NH sizes. 'MIS' expert sales engineers can assist you with selecting the correct gages for your application.

NPSF Thread Plug Gages				
Description	Gage Number	P.D. Min.	P.D. Max.	Price
1/16 - 27 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-1/16-27-PG-D/E	.2768"	.2803"	
1/16 - 27 NPSF Go Thread Plug Gage	NPSF-1/16-27-PG-GO	.2768"	.2803"	
1/16 - 27 NPSF No Go Thread Plug Gage	NPSF-1/16-27-PG-NGO	.2768"	.2803"	
1/8 - 27 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-1/8-27-PG-D/E	.3692"	.3727"	
1/8 - 27 NPSF Go Thread Plug Gage	NPSF-1/8-27-PG-GO	.3692"	.3727"	
1/8 - 27 NPSF No Go Thread Plug Gage	NPSF-1/8-27-PG-NGO	.3692"	.3727"	
1/4 - 18 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-1/4-18-PG-D/E	.4852"	.4904"	
1/4 - 18 NPSF Go Thread Plug Gage	NPSF-1/4-18-PG-GO	.4852"	.4904"	
1/4 - 18 NPSF No Go Thread Plug Gage	NPSF-1/4-18-PG-NGO	.4852"	.4904"	
3/8 - 18 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-3/8-18-PG-D/E	.6205"	.6257"	
3/8 - 18 NPSF Go Thread Plug Gage	NPSF-3/8-18-PG-GO	.6205"	.6257"	
3/8 - 18 NPSF No Go Thread Plug Gage	NPSF-3/8-18-PG-NGO	.6205"	.6257"	
1/2 - 14 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-1/2-14-PG-DE	.7700"	.7767"	
1/2 - 14 NPSF Go Thread Plug Gage	NPSF-1/2-14-PG-GO	.7700"	.7767"	
1/2 - 14 NPSF No Go Thread Plug Gage	NPSF-1/2-14-PG-NGO	.7700"	.7767"	
3/4 - 14 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-3/4-14-PG-D/E	.9805"	.9872"	
3/4 - 14 NPSF Go Thread Plug Gage	NPSF-3/4-14-PG-GO	.9805"	.9872"	
3/4 - 14 NPSF No Go Thread Plug Gage	NPSF-3/4-14-PG-NGO	.9805"	.9872"	
1 - 11 1/2 NPSF Go/No Go Thread Plug Gage w/handle	NPSF-1-11 1/2-PG-DE	1.2284"	1.2365"	
1 - 11 1/2 NPSF Go Thread Plug Gage	NPSF-1-11 1/2-PG-GO	1.2284"	1.2365"	
1 - 11 1/2 NPSF No Go Thread Plug Gage	NPSF-1-11 1/2-PG-NGO	1.2284"	1.2365"	

NPSF THREAD PLUG GAGES

British Standard Pipe Parallel Thread Gages per ISO 228 (Formerly BSP G Series)

Pipe Threads Where Pressure-Tight Joints Are
Not Made On The Threads

The parallel pipe screw thread standard is
specified in two parts. ISO 228: 200: Part 1
Dimensions, Tolerances and Designations. Part
2 Verification by Means of Limit Gauges.

All BSP Thread Rings supplied in standard
tolerance. Class B is a loose tolerance twice the
amount of class A. Class B in BSP thread gages
only refers to the No Go thread ring gage. Class
B No Go thread ring gages are priced on request.

All BSP Gages are full form gages. All BSP
threads have a 55 degree included thread form.

In March 2003, The BSI have withdrew BS-2779
and replaced it with ISO-228 (Technically BS-
EN-ISO-228).

BSP Thread Ring Gages

Description	Gage Number	Price
G1/8 x 28 BSPP Go Thread Ring Gage	BSPP-G1/8x28-RG-GO	
G1/8 x 28 BSPP No Go Thread Ring Gage	BSPP-G1/8x28-RG-NGO	
G1/8 x 28 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1/8x28-RG-SET	
G1/4 x 19 BSPP No Go Thread Ring Gage	BSPP-G1/4-PGRG-NGO	
G1/4 x 19 BSPP Go Thread Ring Gage	BSPP-G1/4-RG-GO	
G1/4 x 19 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1/4-RG-SET	
G3/8 x 19 BSPP Thread Ring Gage	BSPP-G3/8x19-RG-GO	
G3/8 x 19 BSPP No Go Thread Ring Gage	BSPP-G3/8x19-RG-NGO	
G3/8 x 19 BSPP Go/No Go Thread Ring Gage Set	BSPP-G3/8x19-RG-SET	
G1/2 x 14 BSPP Go Thread Ring Gage	BSPP-G1/2x14-RG-GO	
G1/2 x 14 BSPP No Go Thread Ring Gage	BSPP-G1/2x14-RG-NGO	
G1/2 x 14 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1/2x14-RG-SET	
G3/4 x 14 BSPP Go Thread Ring Gage	BSPP-G3/4x14-RG-GO	
G5/8 x 14 BSPP Go Thread Ring Gage	BSPP-G5/8x14-RG-GO	
G5/8 x 14 BSPP No Go Thread Ring Gage	BSPP-G5/8x14-RG-NGO	
G5/8 x 14 BSPP Go/No Go Thread Ring Gage Set	BSPP-G5/8x14-RG-SET	
G3/4 x 14 BSPP No Go Thread Ring Gage	BSPP-G3/4x14-RG-NGO	
G3/4 x 14 BSPP Go/No Go Thread Ring Gage Set	BSPP-G3/4x14-RG-SET	
G7/8 x 14 BSPP Go Thread Ring Gage	BSPP-G7/8x14-RG-GO	
G7/8 x 14 BSPP No Go Thread Ring Gage	BSPP-G7/8x14-RG-NGO	
G7/8 x 14 BSPP Go/No Go Thread Ring Gage Set	BSPP-G7/8x14-RG-SET	
G1 x 11 BSPP Go Thread Ring Gage	BSPP-G1x11-RG-GO	
G1 x 11 BSPP No Go Thread Ring Gage	BSPP-G1x11-RG-NGO	
G1 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1x11-RG-SET	
G1 1/8 x 11 BSPP Go Thread Ring Gage	BSPP-G1-1/8x11-RG-GO	
G1 1/8 x 11 BSPP No Go Thread Ring Gage	BSPP-G1-1/8x11-RG-NGO	
G1 1/8 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1-1/8x11-RG-SET	
G1 1/4 x 11 BSPP Go Thread Ring Gage	BSPP-G1-1/4x11-RG-GO	
G1 1/4 x 11 BSPP No Go Thread Ring Gage	BSPP-G1-1/4x11-RG-NGO	
G1 1/4 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1-1/4x11-RG-SET	
G1 1/2 x 11 BSPP Go Thread Ring Gage	BSPP-G1-1/2x11-RG-GO	
G1 1/2 x 11 BSPP No Go Thread Ring Gage	BSPP-G1-1/2x11-RG-NGO	
G1 1/2 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1-1/2x11-RG-SET	
G1 3/4 x 11 BSPP Go Thread Ring Gage	BSPP-G1-3/4x11-RG-GO	
G1 3/4 x 11 BSPP No Go Thread Ring Gage	BSPP-G1-3/4x11-RG-NGO	
G1 3/4 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G1-3/4x11-RG-SET	

Continued on next page

BSP THREAD PLUG GAGES

BSP Thread Ring Gages

Description	Gage Number	Price
G2 x 11 BSPP Go Thread Ring Gage	BSPP-G2x11-RG-GO	
G2 x 11 BSPP No Go Thread Ring Gage	BSPP-G2x11-RG-NGO	
G2 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G2x11-RG-SET	
G2 1/4 x11 BSPP Go Thread Ring Gage	BSPP-G2-1/4x11-RG-GO	
G2 1/4 x11 BSPP No Go Thread Ring Gage	BSPP-G2-1/4x11-RG-NGO	
G2 1/4 x11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G2-1/4x11-RG-SET	
G2 1/2 x11 BSPP Go Thread Ring Gage	BSPP-G2-1/2x11-RG-GO	
G2 1/2 x11 BSPP No Go Thread Ring Gage	BSPP-G2-1/2x11-RG-NGO	
G2 1/2 x11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G2-1/2x11-RG-SET	
G3 x 11 BSPP Go Thread Ring Gage	BSPP-G3x11-RG-GO	
G3 x 11 BSPP No Go Thread Ring Gage	BSPP-G3x11-RG-NGO	
G3 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G3x11-RG-SET	
G3 1/2 x 11 BSPP Go Thread Ring Gage	BSPP-G3-1/2x11-RG-GO	
G3 1/2 x 11 BSPP No Go Thread Ring Gage	BSPP-G3-1/2x11-RG-NGO	
G3 1/2 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G3-1/2x11-RG-SET	
G4 x 11 BSPP Go Thread Ring Gage	BSPP-G4x11-RG-GO	
G4 x 11 BSPP No Go Thread Ring Gage	BSPP-G4x11-RG-NGO	
G4 x 11 BSPP Go/No Go Thread Thread Ring Gage Set	BSPP-G4x11-RG-SET	
G5 x 11 BSPP Go Thread Ring Gage	BSPP-G5x11-RG-GO	
G5 x 11 BSPP No Go Thread Ring Gage	BSPP-G5x11-RG-NGO	
G5 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G5x11-RG-SET	
G6 x 11 BSPP Go Thread Ring Gage	BSPP-G6x11-RG-GO	
G6 x 11 BSPP No Go Thread Ring Gage	BSPP-G6x11-RG-NGO	
G6 x 11 BSPP Go/No Go Thread Ring Gage Set	BSPP-G6x11-PG-RG-SET	

BSP THREAD RING GAGES

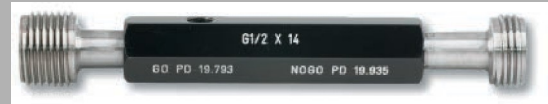
British Standard Pipe Parallel Thread Gages per ISO 228 (Formerly BSP G Series)

Pipe Threads Where Pressure-Tight Joints Are Not Made On The Threads.

The parallel pipe screw thread standard is specified in two parts. ISO 228: 200: Part 1 Dimensions, Tolerances and Designations. Part 2 Verification by Means of Limit Gauges.

All BSP Gages are full form gages. All BSP threads have a 55 degree included thread form. Modified gages are available on request.

In March 2003, The BSI withdrew BS-2779 and replaced it with ISO-228 (Technically BS-EN-ISO-228).



BSP Thread Plug Gages

Description	Gage Number	Price	Gage Handle No.	Price
G1/8 x 28 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1/8x28-PG-D/E		TPLHandle-BSPP-1/8-28	
G1/8 x 28 BSPP Go Thread Plug Member	BSPP-G1/8x28-PG-GO		TPLHandle-BSPP-1/8-28	
G1/8 x 28 BSPP No Go Thread Plug Member	BSPP-G1/8x28-PG-NGO		TPLHandle-BSPP-1/8-28	
G1/4 x 19 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1/4x19-PG-D/E		TPLHandle-BSPP-1/4-19	
G1/4 x 19 BSPP Go Thread Plug Member	BSPP-G1/4x19-PG-GO		TPLHandle-BSPP-1/4-19	
G1/4 x 19 BSPP No Go Thread Plug Member	BSPP-G1/4x19-PG-NGO		TPLHandle-BSPP-1/4-19	
G3/8 x 19 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G3/8x19-PG-D/E		TPLHandle-BSPP-3/8-19	
G3/8 x 19 BSPP Go Thread Plug Member	BSPP-G3/8x19-PG-GO		TPLHandle-BSPP-3/8-19	
G3/8 x 19 BSPP No Go Thread Plug Member	BSPP-G3/8x19-PG-NGO		TPLHandle-BSPP-3/8-19	
G1/2 x 14 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1/2x14-PG-D/E		TPLHandle-BSPP-1/2-14	
G1/2 x 14 BSPP Go Thread Plug Member	BSPP-G1/2x14-PG-GO		TPLHandle-BSPP-1/2-14	
G1/2 x 14 BSPP No Go Thread Plug Member	BSPP-G1/2x14-PG-NGO		TPLHandle-BSPP-1/2-14	
G5/8 x 14 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G5/8x14-PG-D/E		TPLHandle-BSPP-5/8-14	
G5/8 x 14 BSPP Go Thread Plug Member	BSPP-G5/8x14-PG-GP		TPLHandle-BSPP-5/8-14	
G5/8 x 14 BSPP No Go Thread Plug Member	BSPP-G5/8x14-PG-NGO		TPLHandle-BSPP-5/8-14	
G3/4 x 14 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G3/4x14-PG-D/E		TPLHandle-BSPP-3/4-14	
G3/4 x 14 BSPP Go Thread Plug Member	BSPP-G3/4x14-PG-GO		TPLHandle-BSPP-3/4-14	
G3/4 x 14 BSPP No Go Thread Plug Member	BSPP-G3/4x14-PG-NGO		TPLHandle-BSPP-3/4-14	
G7/8 x 14 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G7/8x14-PG-D/E		TPLHandle-BSPP-7/8-14	
G7/8 x 14 BSPP Go Thread Plug Member	BSPP-G7/8x14-PG-GO		TPLHandle-BSPP-7/8-14	
G7/8 x 14 BSPP No Go Thread Plug Member	BSPP-G7/8x14-PG-NGO		TPLHandle-BSPP-7/8-14	
G1 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1x11-PG-D/E		TPLHandle-BSPP-1-11	
G1 x 11 BSPP Go Thread Plug Member	BSPP-G1x11-PG-GO		TPLHandle-BSPP-1-11	
G1 x 11 BSPP No Go Thread Plug Member	BSPP-G1x11-PG-NGO		TPLHandle-BSPP-1-11	
G1 1/8 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1-1/8x11-PG-D/E		TPLHandle-BSPP-1-1/8-11	
G1 1/8 x 11 BSPP Go Thread Plug Member	BSPP-G1-1/8x11-PG-GO		TPLHandle-BSPP-1-1/8-11	
G1 1/8 x 11 BSPP No Go Thread Plug Member	BSPP-G1-1/8x11-PG-NGO		TPLHandle-BSPP-1-1/8-11	
G1 1/4 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1-1/4x11-PG-D/E		TPLHandle-BSPP-1-1/4-11	
G1 1/4 x 11 BSPP Go Thread Plug Member	BSPP-G1-1/4x11-PG-GO		TPLHandle-BSPP-1-1/4-11	
G1 1/4 x 11 BSPP No Go Thread Plug Member	BSPP-G1-1/4x11-PG-NGO		TPLHandle-BSPP-1-1/4-11	

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BSPT TAPER THREAD GAGES

BSP Thread Plug Gages

Description	Gage Number	Price	Gage Handle No.	Price
G1 1/2 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1-1/2x11-PG-D/E		TPLHandle-BSPP-1-1/2-11	
G1 1/2 x 11 BSPP Go Thread Plug Member	BSPP-G1-1/2x11-PG-GO		TPLHandle-BSPP-1-1/2-11	
G1 1/2 x 11 BSPP No Go Thread Plug Member	BSPP-G1-1/2x11-PG-NGO		TPLHandle-BSPP-1-1/2-11	
G1 3/4 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G1-3/4x11-PG-D/E		TRLHandle-BSPP-6-11 (2)	
G1 3/4 x 11 BSPP Go Thread Plug Member	BSPP-G1-3/4x11-PG-GO		TPLHandle-BSPP-1-3/4-11	
G1 3/4 x 11 BSPP No Go Thread Plug Member	BSPP-G1-3/4x11-PG-NGO		TPLHandle-BSPP-1-3/4-11	
G2 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G2x11-PG-D/E		TRLHandle-BSPP-2-11 (2)	
G2 x 11 BSPP Go Thread Plug Member	BSPP-G2x11-PG-GO		TRLHandle-BSPP-2-11	
G2 x 11 BSPP No Go Thread Plug Member	BSPP-G2x11-PG-NGO		TRLHandle-BSPP-2-11	
G2 1/4 x11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G2-1/4x11-D/E		TPLHandle-BSPP-2-1/4-11 (2)	
G2 1/4 x11 BSPP Go Thread Plug Member	BSPP-G2-1/4x11-GO		TRLHandle-BSPP-2-1/4-11	
G2 1/4 x11 BSPP No Go Thread Plug Member	BSPP-G2-1/4x11-NGO		TRLHandle-BSPP-2-1/4-11	
G2 1/2 x11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G2-1/2x11-D/E		TRLHandle-BSPP-2-1/2-11 (2)	
G2 1/2 x11 BSPP Go Thread Plug Member	BSPP-G2-1/2x11-GO		TRLHandle-BSPP-2-1/2-11	
G2 1/2 x11 BSPP No Go Thread Plug Member	BSPP-G2-1/2x11-NGO		TRLHandle-BSPP-2-1/2-11	
G3 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G3x11-PG-D/E		TRLHandle-BSPP-3-11 (2)	
G3 x 11 BSPP Go Thread Plug Member	BSPP-G3x11-PG-GO		TRLHandle-BSPP-3-11	
G3 x 11 BSPP No Go Thread Plug Member	BSPP-G3x11-PG-NGO		TRLHandle-BSPP-3-11	
G3 1/2 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G3-1/2x11-PG-D/E		TRLHandle-BSPP-3-1/2-11 (2x)	
G3 1/2 x 11 BSPP Go Thread Plug Member	BSPP-G3-1/2x11-PG-GO		TRLHandle-BSPP-3-1/2-11	
G3 1/2 x 11 BSPP No Go Thread Plug Member	BSPP-G3-1/2x11-PG-NGO		TRLHandle-BSPP-3-1/2-11	
G4 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G4x11-PG-D/E		TRLHandle-BSPP-4-11 (2x)	
G4 x 11 BSPP Go Thread Plug Member	BSPP-G4x11-PG-GO		TRLHandle-BSPP-4-11	
G4 x 11 BSPP No Go Thread Plug Member	BSPP-G4x11-PG-NGO		TRLHandle-BSPP-4-11	
G5 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G5x11-PG-D/E		TRLHandle-BSPP-5-11 (2X)	
G5 x 11 BSPP Go Thread Plug Member	BSPP-G5x11-PG-GO		TRLHandle-BSPP-5-11	
G5 x 11 BSPP No Go Thread Plug Member	BSPP-G5x11-PG-NGO		TRLHandle-BSPP-5-11	
G6 x 11 BSPP Go/No Go Thread Plug Gage w/handle	BSPP-G6x11-PG-D/E		TRLHandle-BSPP-6-11 (2X)	
G6 x 11 BSPP Go Thread Plug Member	BSPP-G6x11-PG-GO		TRLHandle-BSPP-6-11	
G6 x 11 BSPP No Go Thread Plug Member	BSPP-G6x11-PG-NGO		TRLHandle-BSPP-6-11	

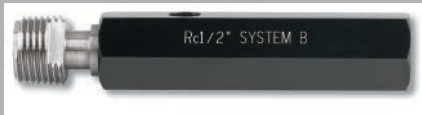
BSP THREAD PLUG GAGES

BSPT TAPER RING GAGES per BS 21 R Screw RING Gages (formerly BSPT)

BSPT TAPER PLUG GAGES per BS 21 Rc Screw Plug Gages (formerly BSPT)

System B - Step Limit, Gages Max/Min
Size System A gages priced on request

BS 21 specifies requirements of pipe threads for joints made pressure tight by the mating of threads and are taper external, taper internal, parallel external and parallel internal. The thread form is based on the Whitworth 55° thread profile. The taper is 1:16 on diameter, normal to the axis.



BSPT Taper Ring Gages

Description	Gage Number	Price
R1/16 x 28 BSPT Taper Thread Ring	BSPT-1/16-RG	
R1/8 x 28 BSPT Taper Thread Ring	BSPT-1/8-RG	
R1/4 x 19 BSPT Taper Thread Ring	BSPT-1/4-RG	
R3/8 x 19 BSPT Taper Thread Ring	BSPT-3/8-RG	
R1/2 x 14 BSPT Taper Thread Ring	BSPT-1/2-RG	
R3/4 x 14 BSPT Taper Thread Ring	BSPT-3/4-RG	
R1 x 11 BSPT Taper Thread Ring	BSPT-1.0-RG	
R1 1/4 x 11 BSPT Taper Thread Ring	BSPT-1 1/4-RG	
R1 1/2 x 11 BSPT Taper Thread Ring	BSPT-1 1/2-RG	
R2 x 11 BSPT Taper Thread Ring	BSPT-2.0-RG	
R2 1/2 x 11 BSPT Taper Thread Ring	BSPT-2 1/2-RG	
R3 x 11 BSPT Taper Thread Ring	BSPT-3.0-RG	
R4 x 11 BSPT Taper Thread Ring	BSPT-4.0-RG	
R5 x 11 BSPT Taper Thread Ring	BSPT-5.0-RG	
R6 x 11 BSPT Taper Thread Ring	BSPT-6.0-RG	

BSPT Taper Plug Gages

Description	Order Number	Price
Rc1/16 x 28 BSPT Taper Thread Plug w/Handle	BSPT-1/16-PG	
Rc1/8 x 28 BSPT Taper Thread Plug w/Handle	BSPT-1/8-PG	
Rc1/4 x 19 BSPT Taper Thread Plug w/Handle	BSPT-1/4-PG	
Rc3/8 x 19 BSPT Taper Thread Plug w/Handle	BSPT-3/8-PG	
Rc1/2 x 14 BSPT Taper Thread Plug w/Handle	BSPT-1/2-PG	
Rc3/4 x 14 BSPT Taper Thread Plug w/Handle	BSPT-3/4-PG	
Rc1 x 11 BSPT Taper Thread Plug w/Handle	BSPT-1.0-PG	
Rc1 1/4 x 11 BSPT Taper Thread Plug w/Handle	BSPT-1 1/4-PG	
Rc1 1/2 x 11 BSPT Taper Thread Plug w/Handle	BSPT-1 1/2-PG	
Rc2 x 11 BSPT Taper Thread Plug w/Handle	BSPT-2.0-PG	
Rc2 1/2 x 11 BSPT Taper Thread Plug w/Handle	BSPT-2 1/2-PG	
Rc3 x 11 BSPT Taper Thread Plug w/Handle	BSPT-3.0-PG	
Rc4 x 11 BSPT Taper Thread Plug w/Handle	BSPT-4.0-PG	
Rc5 x 11 BSPT Taper Thread Plug w/Handle	BSPT-5.0-PG	
Rc6 x 11 BSPT Taper Thread Plug w/Handle	BSPT-6.0-PG	

BSW THREAD PLUG GAGES

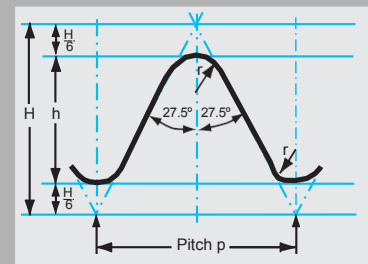
BSW Thread Ring Gages

Description	Gage Number	Price
1/8 x 40 BSW Go Thread Ring Member	BSW-1/8 x 40-RG-GO	On Request
1/8 x 40 BSW No Go Thread Ring Member	BSW-1/8 x 40-RG-NGO	
1/8 x 40 BSW Go/No Go Thread Ring Gage Set	BSW-1/8 x 40-RG-SET	
3/16 x 24 BSW Go Thread Ring Member	BSW-3/16 x 24-RG-GO	
3/16 x 24 BSW No Go Thread Ring Member	BSW-3/16 x 24-RG-NGO	
3/16 x 24 BSW Go/No Go Thread Ring Gage Set	BSW-3/16 x 24-RG-SET	
1/4 x 20 BSW Go Thread Ring Member	BSW-1/4 x 20-RG-GO	
1/4 x 20 BSW No Go Thread Ring Member	BSW-1/4 x 20-RG-NGO	
1/4 x 20 BSW Go/No Go Thread Ring Gage Set	BSW-1/4 x 20-RG-SET	
5/16 x 18 BSW Go Thread Ring Member	BSW-5/16 x 18-RG-GO	
5/16 x 18 BSW No Go Thread Ring Member	BSW-5/16 x 18-RG-NGO	
5/16 x 18 BSW Go/No Go Thread Ring Gage Set	BSW-5/16 x 18-RG-SET	
3/8 x 16 BSW Go Thread Ring Member	BSW-3/8 x 16-RG-GO	
3/8 x 16 BSW No Go Thread Ring Member	BSW-3/8 x 16-RG-NGO	
3/8 x 16 BSW Go/No Go Thread Ring Gage Set	BSW-3/8 x 16-RG-SET	
7/16 x 14 BSW Go Thread Ring Member	BSW-7/16 x 14-RG-GO	
7/16 x 14 BSW No Go Thread Ring Member	BSW-7/16 x 14-RG-NGO	
7/16 x 14 BSW Go/No Go Thread Ring Gage Set	BSW-7/16 x 14-RG-SET	
1/2 x 12 BSW Go Thread Ring Member	BSW-1/2 x 12-RG-GO	
1/2 x 12 BSW No Go Thread Ring Member	BSW-1/2 x 12-RG-NGO	
1/2 x 12 BSW Go/No Go Thread Ring Gage Set	BSW-1/2 x 12-RG-SET	
9/16 x 12 BSW Go Thread Ring Member	BSW-9/16 x 12-RG-GO	
9/16 x 12 BSW No Go Thread Ring Member	BSW-9/16 x 12-RG-NGO	
9/16 x 12 BSW Go/No Go Thread Ring Gage Set	BSW-9/16 x 12-RG-SET	
5/8 x 11 BSW Go Thread Ring Member	BSW-5/8 x 11-RG-GO	
5/8 x 11 BSW No Go Thread Ring Member	BSW-5/8 x 11-RG-NGO	
5/8 x 11 BSW Go/No Go Thread Ring Gage Set	BSW-5/8 x 11-RG-SET	
3/4 x 10 BSW Go Thread Ring Member	BSW-3/4 x 10-RG-GO	
3/4 x 10 BSW No Go Thread Ring Member	BSW-3/4 x 10-RG-NGO	
3/4 x 10 BSW Go/No Go Thread Ring Gage Set	BSW-3/4 x 10-RG-SET	
7/8 x 9 BSW Go Thread Ring Member	BSW-7/8 x 9-RG-GO	
7/8 x 9 BSW No Go Thread Ring Member	BSW-7/8 x 9-RG-NGO	
7/8 x 9 BSW Go/No Go Thread Ring Gage Set	BSW-7/8 x 9-RG-SET	
1 x 8 BSW Go Thread Ring Member	BSW-1 x 8-RG-GO	
1 x 8 BSW No Go Thread Ring Member	BSW-1 x 8-RG-NGO	
1 x 8 BSW Go/No Go Thread Ring Gage Set	BSW-1 x 8-RG-SET	
1 1/8 x 7 BSW Go Thread Ring Member	BSW-1 1/8 x 7-RG-GO	
1 1/8 x 7 BSW No Go Thread Ring Member	BSW-1 1/8 x 7-RG-NGO	
1 1/8 x 7 BSW Go/No Go Thread Ring Gage Set	BSW-1 1/8 x 7-RG-SET	
1 1/4 x 7 BSW Go Thread Ring Member	BSW-1 1/4 x 7-RG-GO	
1 1/4 x 7 BSW No Go Thread Ring Member	BSW-1 1/4 x 7-RG-NGO	
1 1/4 x 7 BSW Go/No Go Thread Ring Gage Set	BSW-1 1/4 x 7-RG-SET	
1 3/8 x 6 BSW Go Thread Ring Member	BSW-1 3/8 x 6-RG-GO	
1 3/8 x 6 BSW No Go Thread Ring Member	BSW-1 3/8 x 6-RG-NGO	
1 3/8 x 6 BSW Go/No Go Thread Ring Gage Set	BSW-1 3/8 x 6-RG-SET	
1 1/2 x 6 BSW Go Thread Ring Member	BSW-1 1/2 x 6-RG-GO	
1 1/2 x 6 BSW No Go Thread Ring Member	BSW-1 1/2 x 6-RG-NGO	
1 1/2 x 6 BSW Go/No Go Thread Ring Gage Set	BSW-1 1/2 x 6-RG-SET	

BS84 & BS 919 - Medium Class

The British Standard Coarse Screw thread is known as a parallel screw thread of Whitworth form having a 55 degree included angle. With the standardization of Unified threads, the BSW Whitworth thread form is typically being utilized for replacement parts. Steel bolts of 3/4 inch and below should not be made to **close class** limits and instead should be specified to **medium class** and **free class** limits. **Close class** threads should be applied to screw threads requiring a tight fit. The better and more practical class is a **medium class** of fit which provides a more functional inter-changeable screw thread. **Free class** bolts apply to the majority of bolts of commercial grade quality. **Normal class** nuts are applied to commercial quality nuts and are intended for use with **medium** or **free class** bolts.

'MIS', Inc., can supply BSW thread ring gages from 1/8 to 6.0 inches.



$$H = 0.960491p \quad \quad \quad \frac{H}{6} = 0.160082p$$

$$h = \frac{2}{3}H = 0.640327p \quad \quad \quad \frac{h}{6} = 0.137329p$$

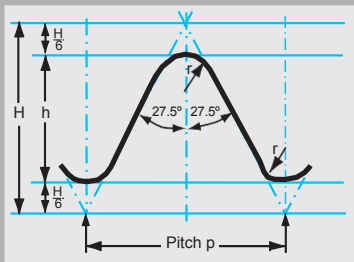
BSW THREAD RING GAGES



BS84 & BS 919 - Medium Class

The British Standard Coarse Screw thread is known as a parallel screw thread of Whitworth form having a 55 degree included angle. With the standardization of Unified threads, the BSW Whitworth thread form is typically being utilized for replacement parts. Steel bolts of 3/4 inch and below should not be made to **close class** limits and instead should be specified to **medium class** and **free class** limits. **Close class** threads should be applied to screw threads requiring a tight fit. The better and more practical class is a **medium class** of fit which provides a more functional interchangeable screw thread. **Free class** bolts apply to the majority of bolts of commercial grade quality. **Normal class** nuts are applied to commercial quality nuts and are intended for use with **medium** or **free class** bolts.

'MIS', Inc., can supply BSW thread plug gages from 1/8 to 6.0 inches.



$$H = 0.960491p$$

$$h = \frac{2}{3}H = 0.640327p$$

$$\frac{H}{6} = 0.160082p$$

$$\frac{h}{8} = 0.137329p$$

BSW Thread Plug Gages

Description	Gage Number	Price
1/8 x 40 BSW Go/No Go Thread Plug Gage w/handle	BSW-1/8 x 40-PG-DE	On Request
1/8 x 40 BSW Go Thread Plug Member	BSW-1/8 x 40-PG-GO	
1/8 x 40 BSW No Go Thread Plug Member	BSW-1/8 x 40-PG-NGO	
3/16 x 24 BSW Go/No Go Thread Plug Gage w/handle	BSW-3/16 x 24-PG-DE	
3/16 x 24 BSW Go Thread Plug Member	BSW-3/16 x 24-PG-GO	
3/16 x 24 BSW No Go Thread Plug Member	BSW-3/16 x 24-PG-NGO	
1/4 x 20 BSW Go/No Go Thread Plug Gage w/handle	BSW-1/4 x 20-PG-DE	
1/4 x 20 BSW Go Thread Plug Member	BSW-1/4 x 20-PG-GO	
1/4 x 20 BSW No Go Thread Plug Member	BSW-1/4 x 20-PG-NGO	
5/16 x 18 BSW Go/No Go Thread Plug Gage w/handle	BSW-5/16 x 18-PG-DE	
5/16 x 18 BSW Go Thread Plug Member	BSW-5/16 x 18-PG-GO	
5/16 x 18 BSW No Go Thread Plug Member	BSW-5/16 x 18-PG-NGO	
3/8 x 16 BSW Go/No Go Thread Plug Gage w/handle	BSW-3/8 x 16-PG-DE	
3/8 x 16 BSW Go Thread Plug Member	BSW-3/8 x 16-PG-GO	
3/8 x 16 BSW No Go Thread Plug Member	BSW-3/8 x 16-PG-NGO	
7/16 x 14 BSW Go/No Go Thread Plug Gage w/handle	BSW-7/16 x 14-PG-DE	
7/16 x 14 BSW Go Thread Plug Member	BSW-7/16 x 14-PG-GO	
7/16 x 14 BSW No Go Thread Plug Member	BSW-7/16 x 14-PG-NGO	
1/2 x 12 BSW Go/No Go Thread Plug Gage w/handle	BSW-1/2 x 12-PG-DE	
1/2 x 12 BSW Go Thread Plug Member	BSW-1/2 x 12-PG-GO	
1/2 x 12 BSW No Go Thread Plug Member	BSW-1/2 x 12-PG-NGO	
9/16 x 12 BSW Go/No Go Thread Plug Gage w/handle	BSW-9/16 x 12-PG-DE	
9/16 x 12 BSW Go Thread Plug Member	BSW-9/16 x 12-PG-GO	
9/16 x 12 BSW No Go Thread Plug Member	BSW-9/16 x 12-PG-NGO	
5/8 x 11 BSW Go/No Go Thread Plug Gage w/handle	BSW-5/8 x 11-PG-DE	
5/8 x 11 BSW Go Thread Plug Member	BSW-5/8 x 11-PG-GO	
5/8 x 11 BSW No Go Thread Plug Member	BSW-5/8 x 11-PG-NGO	
3/4 x 10 BSW Go/No Go Thread Plug Gage w/handle	BSW-3/4 x 10-PG-DE	
3/4 x 10 BSW Go Thread Plug Member	BSW-3/4 x 10-PG-GO	
3/4 x 10 BSW No Go Thread Plug Member	BSW-3/4 x 10-PG-NGO	
7/8 x 9 BSW Go/No Go Thread Plug Gage w/handle	BSW-7/8 x 9-PG-DE	
7/8 x 9 BSW Go Thread Plug Member	BSW-7/8 x 9-PG-GO	
7/8 x 9 BSW No Go Thread Plug Member	BSW-7/8 x 9-PG-NGO	
1 x 8 BSW Go/No Go Thread Plug Gage w/handle	BSW-1 x 8-PG-DE	
1 x 8 BSW Go Thread Plug Member	BSW-1 x 8-PG-GO	
1 x 8 BSW No Go Thread Plug Member	BSW-1 x 8-PG-NGO	
1 1/8 x 7 BSW Go/No Go Thread Plug Gage w/handle	BSW-1 1/8 x 7-PG-DE	
1 1/8 x 7 BSW Go Thread Plug Member	BSW-1 1/8 x 7-PG-GO	
1 1/8 x 7 BSW No Go Thread Plug Member	BSW-1 1/8 x 7-PG-NGO	
1 1/4 x 7 BSW Go/No Go Thread Plug Gage w/handle	BSW-1 1/4 x 7-PG-DE	
1 1/4 x 7 BSW Go Thread Plug Member	BSW-1 1/4 x 7-PG-GO	
1 1/4 x 7 BSW No Go Thread Plug Member	BSW-1 1/4 x 7-PG-NGO	
1 3/8 x 6 BSW Go/No Go Thread Plug Gage w/handle	BSW-1 3/8 x 6-PG-DE	
1 3/8 x 6 BSW Go Thread Plug Member	BSW-1 3/8 x 6-PG-GO	
1 3/8 x 6 BSW No Go Thread Plug Member	BSW-1 3/8 x 6-PG-NGO	
1 1/2 x 6 BSW Go/No Go Thread Plug Gage w/handle	BSW-1 1/2 x 6-PG-DE	
1 1/2 x 6 BSW Go Thread Plug Member	BSW-1 1/2 x 6-PG-GO	
1 1/2 x 6 BSW No Go Thread Plug Member	BSW-1 1/2 x 6-PG-NGO	

BSF THREAD PLUG GAGES

BSF Thread Ring Gages

Description	Gage Number	Price
3/16 x 32 BSF Go Thread Ring Member	BSF-3/16X32-RG-GO	On Request
3/16 x 32 BSF No Go Thread Ring Member	BSF-3/16X32-RG-NGO	
3/16 x 32 BSF Go/No Go Thread Ring Gage Set	BSF-3/16X32-RG-SET	
1/4 x 26 BSF Go Thread Ring Member	BSF-1/4x26-RG-GO	
1/4 x 26 BSF No Go Thread Ring Member	BSF-1/4x26-RG-NGO	
1/4 x 26 BSF Go/No Go Thread Ring Gage Set	BSF-1/4x26-RG-SET	
5/16 x 22 BSF Go Thread Ring Member	BSF-5/16x22-RG-GO	
5/16 x 22 BSF No Go Thread Ring Member	BSF-5/16x22-RG-NGO	
5/16 x 22 BSF Go/No Go Thread Ring Gage Set	BSF-5/16x22-RG-SET	
3/8 x 20 BSF Go Thread Ring Member	BSF-3/8 x 20-RG-GO	
3/8 x 20 BSF No Go Thread Ring Member	BSF-3/8 x 20-RG-NGO	
3/8 x 20 BSF Go/No Go Thread Ring Gage Set	BSF-3/8 x 20-RG-SET	
7/16 x 18 BSF Go Thread Ring Member	BSF-7/16 x 18-RG-GO	
7/16 x 18 BSF No Go Thread Ring Member	BSF-7/16 x 18-RG-NGO	
7/16 x 18 BSF Go/No Go Thread Ring Gage Set	BSF-7/16 x 18-RG-SET	
1/2 x 16 BSF Go Thread Ring Member	BSF-1/2 x 16-RG-GO	
1/2 x 16 BSF No Go Thread Ring Member	BSF-1/2 x 16-RG-NGO	
1/2 x 16 BSF Go/No Go Thread Ring Gage Set	BSF-1/2 x 16-RG-SET	
9/16 x 16 BSF Go Thread Ring Member	BSF-9/16 x 16-RG-GO	
9/16 x 16 BSF No Go Thread Ring Member	BSF-9/16 x 16-RG-NGO	
9/16 x 16 BSF Go/No Go Thread Ring Gage Set	BSF-9/16 x 16-RG-SET	
5/8 x 14 BSF Go Thread Ring Member	BSF-5/8 x 14-RG-GO	
5/8 x 14 BSF No Go Thread Ring Member	BSF-5/8 x 14-RG-NGO	
5/8 x 14 BSF Go/No Go Thread Ring Gage Set	BSF-5/8 x 14-RG-SET	
3/4 x 12 BSF Go Thread Ring Member	BSF-3/4 x 12-RG-GO	
3/4 x 12 BSF No Go Thread Ring Member	BSF-3/4 x 12-RG-NGO	
3/4 x 12 BSF Go/No Go Thread Ring Gage Set	BSF-3/4 x 12-RG-SET	
7/8 x 11 BSF Go Thread Ring Member	BSF-7/8 x 11-RG-GO	
7/8 x 11 BSF No Go Thread Ring Member	BSF-7/8 x 11-RG-NGO	
7/8 x 11 BSF Go/No Go Thread Ring Gage Set	BSF-7/8 x 11-RG-SET	
1 x 10 BSF Go Thread Ring Member	BSF-1 x 10-RG-GO	
1 x 10 BSF No Go Thread Ring Member	BSF-1 x 10-RG-NGO	
1 x 10 BSF Go/No Go Thread Ring Gage Set	BSF-1 x 10-RG-SET	
1 1/8 x 9 BSF Go Thread Ring Member	BSF-1 1/8 x 9-RG-GO	
1 1/8 x 9 BSF No Go Thread Ring Member	BSF-1 1/8 x 9-RG-NGO	
1 1/8 x 9 BSF Go/No Go Thread Ring Gage Set	BSF-1 1/8 x 9-RG-SET	
1 1/4 x 9 BSF Go Thread Ring Member	BSF-1 1/4 x 9-RG-GO	
1 1/4 x 9 BSF No Go Thread Ring Member	BSF-1 1/4 x 9-RG-NGO	
1 1/4 x 9 BSF Go/No Go Thread Ring Gage Set	BSF-1 1/4 x 9-RG-SET	
1 3/8 x 8 BSF Go Thread Ring Member	BSF-1 3/8 x 8-RG-GO	
1 3/8 x 8 BSF No Go Thread Ring Member	BSF-1 3/8 x 8-RG-NGO	
1 3/8 x 8 BSF Go/No Go Thread Ring Gage Set	BSF-1 3/8 x 8-RG-SET	
1 1/2 x 8 BSF Go Thread Ring Member	BSF-1 1/2 x 8-RG-GO	
1 1/2 x 8 BSF No Go Thread Ring Member	BSF-1 1/2 x 8-RG-NGO	
1 1/2 x 8 BSF Go/No Go Thread Ring Gage Set	BSF-1 1/2 x 8-RG-SET	



BSF Thread Ring and Plug Gages are medium class - Manufactured per BS84 & BS919

The British Standard Fine Screw thread is known as a parallel screw thread of Whitworth form having a 55 degree included angle. With the standardization of Unified threads, the BSF Whitworth thread form is typically being utilized for replacement parts. Steel bolts of 3/4 inch and below should not be made to **close class** limits and instead should be specified to medium class and free class limits. **Close class** threads should be applied to screw threads requiring a tight fit. The better and more practical class is a **medium class** of fit which provides a more functional inter-changeable screw thread. **Free class** bolts apply to the majority of bolts of commercial grade quality. **Normal class** nuts are applied to commercial quality nuts and are intended for use with **medium** or **free class** bolts.

'MIS', Inc., can supply BSF thread ring gages from 3/16 to 4 1/4 inches.

BSF THREAD RING GAGES

BSF Screw Thread Plug Gages

Description	Gage Number	Price	Gage Handle No.	Price
3/16 x 32 BSF Go/No Go Thread Plug Gage w/handle	BSF-3/16X32-PG-DE	On Request	TPLHandle-BSF-3/16x32	On Request
3/16 x 32 BSF Go Thread Plug Member	BSF-3/16X32-PG-GO		TPLHandle-BSF-3/16x32	
3/16 x 32 BSF No Go Thread Plug Member	BSF-3/16X32-PG-NGO		TPLHandle-BSF-3/16x32	
1/4 x 26 BSF Go/No Go Thread Plug Gage w/handle	BSF-1/4x26-PG-DE		TPLHandle-BSF-1/4x26	
1/4 x 26 BSF Go Thread Plug Member	BSF-1/4x26-PG-GO		TPLHandle-BSF-1/4x26	
1/4 x 26 BSF No Go Thread Plug Member	BSF-1/4x26-PG-NGO		TPLHandle-BSF-1/4x26	
5/16 x 22 BSF Go/No Go Thread Plug Gage w/handle	BSF-5/16x22-PG-DE		TPLHandle-BSF-5/16x22	
5/16 x 22 BSF Go Thread Plug Member	BSF-5/16x22-PG-GO		TPLHandle-BSF-5/16x22	
5/16 x 22 BSF No Go Thread Plug Member	BSF-5/16x22-PG-NGO		TPLHandle-BSF-5/16x22	
3/8 x 20 BSF Go/No Go Thread Plug Gage w/handle	BSF-3/8 x 20-PG-DE		TPLHandle-BSF-3/8 x 20	
3/8 x 20 BSF Go Thread Plug Member	BSF-3/8 x 20-PG-GO		TPLHandle-BSF-3/8 x 20	
3/8 x 20 BSF No Go Thread Plug Member	BSF-3/8 x 20-PG-NGO		TPLHandle-BSF-3/8 x 20	
7/16 x 18 BSF Go/No Go Thread Plug Gage w/handle	BSF-7/16 x 18-PG-DE		TPLHandle-BSF-7/16 x 18	
7/16 x 18 BSF Go Thread Plug Member	BSF-7/16 x 18-PG-GO		TPLHandle-BSF-7/16 x 18	
7/16 x 18 BSF No Go Thread Plug Member	BSF-7/16 x 18-PG-NGO		TPLHandle-BSF-7/16 x 18	
1/2 x 16 BSF Go/No Go Thread Plug Gage w/handle	BSF-1/2 x 16-PG-DE		TPLHandle-BSF-1/2 x 16	
1/2 x 16 BSF Go Thread Plug Member	BSF-1/2 x 16-PG-GO		TPLHandle-BSF-1/2 x 16	
1/2 x 16 BSF No Go Thread Plug Member	BSF-1/2 x 16-PG-NGO		TPLHandle-BSF-1/2 x 16	
9/16 x 16 BSF Go/No Go Thread Plug Gage w/handle	BSF-9/16 x 16-PG-DE		TPLHandle-BSF-9/16 x 16	
9/16 x 16 BSF Go Thread Plug Member	BSF-9/16 x 16-PG-GO		TPLHandle-BSF-9/16 x 16	
9/16 x 16 BSF No Go Thread Plug Member	BSF-9/16 x 16-PG-NGO		TPLHandle-BSF-9/16 x 16	
5/8 x 14 BSF Go/No Go Thread Plug Gage w/handle	BSF-5/8 x 14-PG-DE		TPLHandle-BSF-5/8 x 14	
5/8 x 14 BSF Go Thread Plug Member	BSF-5/8 x 14-PG-GO		TPLHandle-BSF-5/8 x 14	
5/8 x 14 BSF No Go Thread Plug Member	BSF-5/8 x 14-PG-NGO		TPLHandle-BSF-5/8 x 14	
3/4 x 12 BSF Go/No Go Thread Plug Gage w/handle	BSF-3/4 x 12-PG-DE		TPLHandle-BSF-3/4 x 12	
3/4 x 12 BSF Go Thread Plug Member	BSF-3/4 x 12-PG-GO		TPLHandle-BSF-3/4 x 12	
3/4 x 12 BSF No Go Thread Plug Member	BSF-3/4 x 12-PG-NGO		TPLHandle-BSF-3/4 x 12	
7/8 x 11 BSF Go/No Go Thread Plug Gage w/handle	BSF-7/8 x 11-PG-DE		TPLHandle-BSF-7/8 x 11	
7/8 x 11 BSF Go Thread Plug Member	BSF-7/8 x 11-PG-GO		TPLHandle-BSF-7/8 x 11	
7/8 x 11 BSF No Go Thread Plug Member	BSF-7/8 x 11-PG-NGO		TPLHandle-BSF-7/8 x 11	
1 x 10 BSF Go/No Go Thread Plug Gage w/handle	BSF-1 x 10-PG-DE		TPLHandle-BSF-1 x 10	
1 x 10 BSF Go Thread Plug Member	BSF-1 x 10-PG-GO		TPLHandle-BSF-1 x 10	
1 x 10 BSF No Go Thread Plug Member	BSF-1 x 10-PG-NGO		TPLHandle-BSF-1 x 10	
1 1/8 x 9 BSF Go/No Go Thread Plug Gage w/handle	BSF-1 1/8 x 9-PG-DE		TPLHandle-BSF-1 1/8 x 9	
1 1/8 x 9 BSF Go Thread Plug Member	BSF-1 1/8 x 9-PG-GO		TPLHandle-BSF-1 1/8 x 9	
1 1/8 x 9 BSF No Go Thread Plug Member	BSF-1 1/8 x 9-PG-NGO		TPLHandle-BSF-1 1/8 x 9	
1 1/4 x 9 BSF Go/No Go Thread Plug Gage w/handle	BSF-1 1/4 x 9-PG-DE		TPLHandle-BSF-1 1/4 x 9	
1 1/4 x 9 BSF Go Thread Plug Member	BSF-1 1/4 x 9-PG-GO		TPLHandle-BSF-1 1/4 x 9	
1 1/4 x 9 BSF No Go Thread Plug Member	BSF-1 1/4 x 9-PG-NGO		TPLHandle-BSF-1 1/4 x 9	
1 3/8 x 8 BSF Go/No Go Thread Plug Gage w/handle	BSF-1 3/8 x 8-PG-DE		TPLHandle-BSF-1 3/8 x 8	
1 3/8 x 8 BSF Go Thread Plug Member	BSF-1 3/8 x 8-PG-GO		TPLHandle-BSF-1 3/8 x 8	
1 3/8 x 8 BSF No Go Thread Plug Member	BSF-1 3/8 x 8-PG-NGO		TPLHandle-BSF-1 3/8 x 8	
1 1/2 x 8 BSF Go/No Go Thread Plug Gage w/handle	BSF-1 1/2 x 8-PG-DE		TPLHandle-BSF-1 1/2 x 8	
1 1/2 x 8 BSF Go Thread Plug Member	BSF-1 1/2 x 8-PG-GO		TPLHandle-BSF-1 1/2 x 8	
1 1/2 x 8 BSF No Go Thread Plug Member	BSF-1 1/2 x 8-PG-NGO		TPLHandle-BSF-1 1/2 x 8	

BA THREAD PLUG GAGES

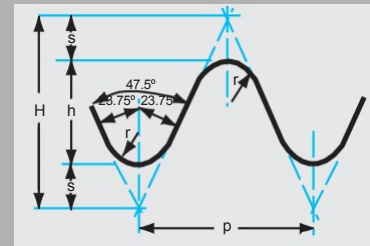
Conforming to BS.93. Tolerances to BS.919 Part 2 2007
SCREW RINGS TO NOMINAL CLASS

BA Thread Ring Gages

Description	Gage Number	Price
BA 0 Go Thread Ring Member	BA-0-RG-GO	
BA 0 No Go Thread Ring Member	BA-0-RG-NGO	
BA 0 Go/No Go Thread Ring Gage Set	BA-0-RG-SET	
BA 1 Go Thread Ring Member	BA-1-RG-GO	
BA 1 No Go Thread Ring Member	BA-1-RG-NGO	
BA 1 Go/No Go Thread Ring Gage Set	BA-1-RG-SET	
BA 2 Go Thread Ring Member	BA-2-RG-GO	
BA 2 No Go Thread Ring Member	BA-2-RG-NGO	
BA 2 Go/No Go Thread Ring Gage Set	BA-2-RG-SET	
BA 3 Go Thread Ring Member	BA-3-RG-GO	
BA 3 No Go Thread Ring Member	BA-3-RG-NGO	
BA 3 Go/No Go Thread Ring Gage Set	BA-3-RG-SET	
BA 4 Go Thread Ring Member	BA-4-RG-GO	
BA 4 No Go Thread Ring Member	BA-4-RG-NGO	
BA 4 Go/No Go Thread Ring Gage Set	BA-4-RG-SET	
BA 5 Go Thread Ring Member	BA-5-RG-GO	
BA 5 No Go Thread Ring Member	BA-5-RG-NGO	
BA 5 Go/No Go Thread Ring Gage Set	BA-5-RG-SET	
BA 6 Go Thread Ring Member	BA-6-RG-GO	
BA 6 No Go Thread Ring Member	BA-6-RG-NGO	
BA 6 Go/No Go Thread Ring Gage Set	BA-6-RG-SET	
BA 7 Go Thread Ring Member	BA-7-RG-GO	
BA 7 No Go Thread Ring Member	BA-7-RG-NGO	
BA 7 Go/No Go Thread Ring Gage Set	BA-7-RG-SET	
BA 8 Go Thread Ring Member	BA-8-RG-GO	
BA 8 No Go Thread Ring Member	BA-8-RG-NGO	
BA 8 Go/No Go Thread Ring Gage Set	BA-8-RG-SET	
BA 9 Go Thread Ring Member	BA-9-RG-GO	
BA 9 No Go Thread Ring Member	BA-9-RG-NGO	
BA 9 Go/No Go Thread Ring Gage Set	BA-9-RG-SET	
BA 10 Go Thread Ring Member	BA-10-RG-GO	
BA 10 No Go Thread Ring Member	BA-10-RG-NGO	
BA 10 Go/No Go Thread Ring Gage Set	BA-10-RG-SET	

Gages for testing threads having a full form BA profile are manufactured to BS 93 and BS 919: Part 2: 2007.

BS 93 specifies basic information for the British Association thread form, and tabulates diameters for threads from 0BA to 25BA.



$$H = 1.1363365 \times p$$

$$r = .1808346 \times p$$

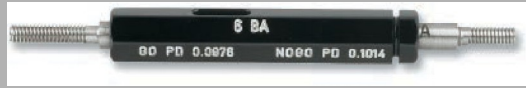
$$h = 0.6 \times p$$

$$s = 2681683 \times p$$

All BA gages include long form calibration.

BA THREAD RING GAGES

Conforming to BS.93. Tolerances to BS.919 Part 2 2007
SCREW PLUGS TO STANDARD CLASS

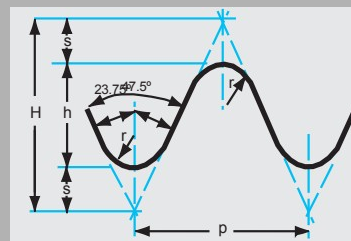


BA Thread Plug Gages - British Association

Description	Gage Number	Price	Gage Handle No.	Price
BA 0 Go/No Go Thread Plug Gage w/handle	BA-0-PG-DE		TPLHandle-BA-0	
BA 0 Go Thread Plug Member	BA-0-PG-GO		TPLHandle-BA-0	
BA 0 No Go Thread Plug Member	BA-0-PG-NGO		TPLHandle-BA-0	
BA 1 Go/No Go Thread Plug Gage w/handle	BA-1-PG-DE		TPLHandle-BA-1	
BA 1 Go Thread Plug Member	BA-1-PG-GO		TPLHandle-BA-1	
BA 1 No Go Thread Plug Member	BA-1-PG-NGO		TPLHandle-BA-1	
BA 2 Go/No Go Thread Plug Gage w/handle	BA-2-PG-DE		TPLHandle-BA-2	
BA 2 Go Thread Plug Member	BA-2-PG-GO		TPLHandle-BA-2	
BA 2 No Go Thread Plug Member	BA-2-PG-NGO		TPLHandle-BA-2	
BA 3 Go/No Go Thread Plug Gage w/handle	BA-3-PG-DE		TPLHandle-BA-3	
BA 3 Go Thread Plug Member	BA-3-PG-GO		TPLHandle-BA-3	
BA 3 No Go Thread Plug Member	BA-3-PG-NGO		TPLHandle-BA-3	
BA 4 Go/No Go Thread Plug Gage w/handle	BA-4-PG-DE		TPLHandle-BA-4	
BA 4 Go Thread Plug Member	BA-4-PG-GO		TPLHandle-BA-4	
BA 4 No Go Thread Plug Member	BA-4-PG-NGO		TPLHandle-BA-4	
BA 5 Go/No Go Thread Plug Gage w/handle	BA-5-PG-DE		TPLHandle-BA-5	
BA 5 Go Thread Plug Member	BA-5-PG-GO		TPLHandle-BA-5	
BA 5 No Go Thread Plug Member	BA-5-PG-NGO		TPLHandle-BA-5	
BA 6 Go/No Go Thread Plug Gage w/handle	BA-6-PG-DE		TPLHandle-BA-6	
BA 6 Go Thread Plug Member	BA-6-PG-GO		TPLHandle-BA-6	
BA 6 No Go Thread Plug Member	BA-6-PG-NGO		TPLHandle-BA-6	
BA 7 Go/No Go Thread Plug Gage w/handle	BA-7-PG-DE		TPLHandle-BA-7	
BA 7 Go Thread Plug Member	BA-7-PG-GO		TPLHandle-BA-7	
BA 7 No Go Thread Plug Member	BA-7-PG-NGO		TPLHandle-BA-7	
BA 8 Go/No Go Thread Plug Gage w/handle	BA-8-PG-DE		TPLHandle-BA-8	
BA 8 Go Thread Plug Member	BA-8-PG-GO		TPLHandle-BA-8	
BA 8 No Go Thread Plug Member	BA-8-PG-NGO		TPLHandle-BA-8	
BA 9 Go/No Go Thread Plug Gage w/Handle	BA-9-PG-DE		TPLHandle-BA-9	
BA 9 Go Thread Plug Member	BA-9-PG-GO		TPLHandle-BA-9	
BA 9 No Go Thread Plug Member	BA-9-PG-NGO		TPLHandle-BA-9	
BA 10 Go/No Go Thread Plug Gage w/handle	BA-10-PG-DE		TPLHandle-BA-10	
BA 10 Go Thread Plug Member	BA-10-PG-GO		TPLHandle-BA-10	
BA 10 No Go Thread Plug Member	BA-10-PG-NGO		TPLHandle-BA-10	

**Gages for testing threads having a full form
BA profile are manufactured to BS 93 and BS 919:
Part 2: 2007.**

BS 93 specifies basic information for the British Association thread form, and tabulates diameters for threads from 0BA to 25BA.



$$\begin{aligned}
 H &= 1.1363365 \times p \\
 r &= .1808346 \times p \\
 h &= 0.6 \times p \\
 s &= 2681683 \times p
 \end{aligned}$$

PG CONDUIT THREAD PLUG GAGES

Pg Conduit Thread Ring Gages

Pg Steel Conduit Threads are manufactured per DIN 40430. The Steel Conduit Thread Ring gauges are manufactured per DIN 40431.

The Pg thread series is designed specifically for the thin wall cross section of the steel conduit. The thin wall thickness requires a shorter profile thread that will not break through the outside diameter of the steel conduit during the machining process. The Pg conduit thread form features an 80° included angle and a shorter profile than the 60° included angle found in the Unified National thread series and the Metric thread series.

The DIN 40431 standard for P1 steel conduit threads specifies the requirements for using Go thread ring gages and plain No Go ring gages to inspect the conduit threads. The plain No Go ring gage checks the major diameter or crest of the thread and verifies that minimum material condition is met. The Go threaded ring works normally by ensuring the maximum material condition is met.

Using the Pg Thread Ring Gages:

The Go Threaded ring gage must be capable of being screwed by hand without undue force over the full length of the threaded work piece.

The No Go plain ring gage must not be able to pass over the threaded work piece.

All Pg Thread Gages include Long Form Calibration.

Pg Conduit Thread Ring Gages		
Description	Gage Number	Price
Pg 7 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG7-RG-GO	
Pg 7 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG7-RG-NGO	
Pg 7 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG7-RG-SET	
Pg 9 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG9-RG-GO	
Pg 9 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG9-RG-NGO	
Pg 9 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG9-RG-SET	
Pg 11 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG11-RG-GO	
Pg 11 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG11-RG-NGO	
Pg 11 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG11-RG-SET	
Pg 13.5 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG13.5-RG-GO	
Pg 13.5 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG13.5-RG-NGO	
Pg 13.5 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG13.5-RG-SET	
Pg 16 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG16-RG-GO	
Pg 16 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG16-RG-NGO	
Pg 16 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG16-RG-SET	
Pg 21 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG21-RG-GO	
Pg 21 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG21-RG-NGO	
Pg 21 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG21-RG-SET	
Pg 29 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG29-RG-GO	
Pg 29 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG29-RG-NGO	
Pg 29 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG29-RG-SET	
Pg 36 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG36-RG-GO	
Pg 36 No Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG36-RG-NGO	
Pg 36 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG36-RG-SET	
Pg 42 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG42-RG-GO	
Pg 42 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG42-RG-NGO	
Pg 42 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG42-RG-SET	
Pg 48 Go Thread Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG48-RG-GO	
Pg 48 No Go Plain Ring Member Steel Conduit Thread Ring Gage per DIN 40431	PG48-RG-NGO	
Pg 48 Go/No Go Thread Ring Gage Set Steel Conduit Thread Ring Gage per DIN 40431	PG48-RG-SET	

*MIS' Inc., can supply threaded No Go gages on request.

PG CONDUIT THREAD RING GAGES



Pg Conduit Thread Plug Gages

Pg Steel Conduit Thread Plug Gages per DIN 40431. The Steel Conduit Thread Plug gauges are manufactured per DIN 40431.

The Pg thread series is designed specifically for the thin wall cross section of the steel conduit. The thin wall thickness requires a shorter profile thread that will not break through the outside diameter of the steel conduit during the machining process. The Pg conduit thread form features an 80° included angle and a shorter profile than the 60° included angle found in the Unified National thread series and the Metric thread series.

The DIN 40431 standard for P1 steel conduit threads specifies the requirements for using Go thread plug gages and plain No Go plug gages to inspect the conduit threads. The plain No Go plug gage checks the minor diameter or crest of the thread and verifies that minimum material condition is met. The Go threaded plug works normally by ensuring the maximum material condition is met.

Using the Pg Thread Plug Gages:

The Go threaded plug gage must be capable of being screwed by hand without undue force over the full length of the threaded work piece.

The No Go plain plug gage must not be able to pass over the threaded work piece.

All Pg Thread Gages in include Long Form Calibration.

Pg Conduit Thread Plug Gages		
Description	Gage Number	Price
Pg 7 Go/No Go Thread Plug Gage w/handleSteel Conduit Thread Plug Gage per DIN 40431	PG7-PG-DE	
Pg 7 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG7-PG-GO	
Pg 7 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG7-PG-NGO	
Pg 9 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG9-PG-DE	
Pg 9 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG9-PG-GO	
Pg 9 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG9-PG-NGO	
Pg 11 Go/No Go Thread Plug Gage w/handleSteel Conduit Thread Plug Gage per DIN 40431	PG11-PG-DE	
Pg 11 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG11-PG-GO	
Pg 11 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG11-PG-NGO	
Pg 13.5 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG13.5-PG-DE	
Pg 13.5 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG13.5-PG-GO	
Pg 13.5 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG13.5-PG-NGO	
Pg 16 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG16-PG-DE	
Pg 16 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG16-PG-GO	
Pg 16 Plain Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG16-PG-NGO	
Pg 21 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG21-PG-DE	
Pg 21 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG21-PG-GO	
Pg 21 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG21-PG-NGO	
Pg 29 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG29-PG-DE	
Pg 29 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG29-PG-GO	
Pg 29 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG29-PG-NGO	
Pg 36 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG36-PG-DE	
Pg 36 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG36-PG-GO	
Pg 36 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG36-PG-NGO	
Pg 42 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG42-PG-DE	
Pg 42 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG42-PG-GO	
Pg 42 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG42-PG-NGO	
Pg 48 Go/No Go Thread Plug Gage w/handle Steel Conduit Thread Plug Gage per DIN 40431	PG48-PG-DE	
Pg 48 Go Thread Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG48-PG-GO	
Pg 48 No Go Plain Plug Member Steel Conduit Thread Plug Gage per DIN 40431	PG48-PG-NGO	

'MIS' Inc., can supply threaded No Go gages on request.

PG CONDUIT THREAD PLUG GAGES



UNM THREAD PLUG GAGE

'MIS' Inc. supplies a full range of Unified Miniature Screw Thread Plug and Ring Gages per the American Standard B1.10M 2004 and the equivalent ISO Recommendation. This thread designation is also referred to as the UNM Series. Threads in this series are interchangeable with the American, British, Canadian and ISO standardization programs. Unified Miniature Screw threads are intended for use in watches, instruments, and miniature mechanisms. The series covers a diameter range from .30mm to 1.40mm (.0118" - .0551") and supplements the Unified and American thread series. 'MIS' can also supply UNM forming taps.

Unified Miniature Plugs

Description	Gage Number	Pitch	Pitch Diameter	Price
0.30 UNM Go/No Go Thread Plug Gage w/handle	0.30-TPG-UNM-DE	0.08	0.248mm - 0.262mm	
0.30 UNM Go Thread Plug	0.30-TPG-UNM-GO	0.08	0.248mm	
0.30 UNM No Go Thread Plug	0.30-TPG-UNM-NGO	0.08	0.262mm	
0.35 UNM Go/No Go Thread Plug Gage w/handle	0.35-TPG-UNM-DE	0.09	0.292mm - 0.307mm	
0.35 UNM Go Thread Plug	0.35-TPG-UNM-GO	0.09	0.292mm	
0.35 UNM No Go Thread Plug	0.35-TPG-UNM-NGO	0.09	0.307mm	
0.40 UNM Go/No Go Thread Plug Gage w/handle	0.40-TPG-UNM-DE	0.1	0.335mm - 0.351mm	
0.40 UNM Go Thread Plug	0.40-TPG-UNM-GO	0.1	0.335mm	
0.40 UNM No Go Thread Plug	0.40-TPG-UNM-NGO	0.1	0.351mm	
0.45 UNM Go/No Go Thread Plug Gage w/handle	0.45-TPG-UNM-DE	0.1	0.385mm - 0.401mm	
0.45 UNM Go Thread Plug	0.45-TPG-UNM-GO	0.1	0.385mm	
0.45 UNM No Go Thread Plug	0.45-TPG-UNM-NGO	0.1	0.401mm	
0.50 UNM Go/No Go Thread Plug Gage w/handle	0.50-TPG-UNM-DE	0.125	0.419mm - 0.437mm	
0.50 UNM Go Thread Plug	0.50-TPG-UNM-GO	0.125	0.419mm	
0.50 UNM No Go Thread Plug	0.50-TPG-UNM-NGO	0.125	0.437mm	
0.55 UNM Go/No Go Thread Plug Gage w/handle	0.55-TPG-UNM-DE	0.125	0.469mm - 0.487mm	
0.55 UNM Go Thread Plug	0.55-TPG-UNM-GO	0.125	0.469mm	
0.55 UNM No Go Thread Plug	0.55-TPG-UNM-NGO	0.125	0.487mm	
0.60 UNM Go/No Go Thread Plug Gage w/handle	0.60-TPG-UNM-DE	0.15	0.503mm - 0.523mm	
0.60 UNM Go Thread Plug	0.60-TPG-UNM-GO	0.15	0.503mm	
0.60 UNM No Go Thread Plug	0.60-TPG-UNM-NGO	0.15	0.523mm	
0.70 UNM Go/No Go Thread Plug Gage w/handle	0.70-TPG-UNM-DE	0.175	0.586mm - 0.608mm	
0.70 UNM Go Thread Plug	0.70-TPG-UNM-GO	0.175	0.586mm	
0.70 UNM No Go Thread Plug	0.70-TPG-UNM-NGO	0.175	0.608mm	
0.80 UNM Go/No Go Thread Plug Gage w/handle	0.80-TPG-UNM-DE	0.2	0.670mm - 0.694mm	
0.80 UNM Go Thread Plug	0.80-TPG-UNM-GO	0.2	0.670mm	
0.80 UNM No Go Thread Plug	0.80-TPG-UNM-NGO	0.2	0.694mm	
0.90 UNM Go/No Go Thread Plug Gage w/handle	0.90-TPG-UNM-DE	0.225	0.754mm - 0.780mm	
0.90 UNM Go Thread Plug	0.90-TPG-UNM-GO	0.225	0.754mm	
0.90 UNM No Go Thread Plug	0.90-TPG-UNM-NGO	0.225	0.780mm	
1.00 UNM Go/No Go Thread Plug Gage w/handle	1.00-TPG-UNM-DE	0.25	0.838mm - 0.866mm	
1.00 UNM Go Thread Plug	1.00-TPG-UNM-GO	0.25	0.838mm	
1.00 UNM No Go Thread Plug	1.00-TPG-UNM-NGO	0.25	0.866mm	
1.10 UNM Go/No Go Thread Plug Gage w/handle	1.10-TPG-UNM-DE	0.25	0.938mm - 0.966mm	
1.10 UNM Go Thread Plug	1.10-TPG-UNM-GO	0.25	0.938mm	
1.10 UNM No Go Thread Plug	1.10-TPG-UNM-NGO	0.25	0.966mm	
1.20 UNM Go/No Go Thread Plug Gage w/handle	1.20-TPG-UNM-DE	0.25	1.038mm - 1.066mm	
1.20 UNM Go Thread Plug	1.20-TPG-UNM-GO	0.25	1.038mm	
1.20 UNM No Go Thread Plug	1.20-TPG-UNM-NGO	0.25	1.066mm	
1.40 UNM Go/No Go Thread Plug Gage w/handle	1.40-TPG-UNM-DE	0.3	1.205mm - 1.237mm	
1.40 UNM Go Thread Plug	1.40-TPG-UNM-GO	0.3	1.205mm	
1.40 UNM No Go Thread Plug	1.40-TPG-UNM-NGO	0.3	1.237mm	

UNIFIED MINIATURE THREAD PLUG GAGES

UNM THREAD RING GAGE

UNIFIED MINIATURE THREAD RING GAGES

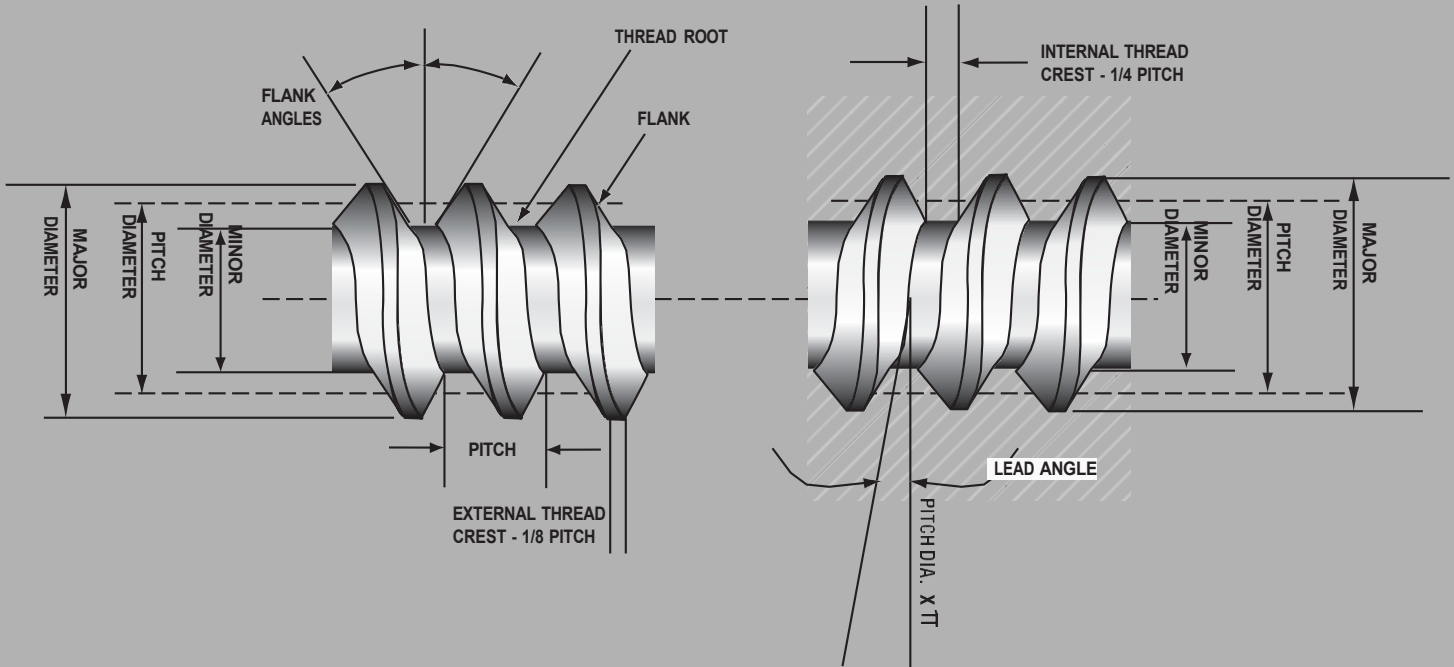
'MIS' Inc. supplies a full range of Unified Miniature Screw Thread Plug and Ring Gages per the American Standard B1.10m2.004 and the equivalent ISO Recommendation. This thread designation is also referred to as the UNM Series. Threads in this series are interchangeable with the American, British, Canadian and ISO standardization programs. Unified Miniature Screw threads are intended for use in watches, instruments, and miniature mechanisms. The series covers a diameter range from .30mm to 1.40mm (.0118" - .0551") and supplements the Unified and American thread series. 'MIS' can also supply UNM forming taps.

Unified Miniature Rings

Description	Gage Number	Pitch	Gage w/Handle	Pitch Diameter	Price
0.30 UNM Go Thread Ring Gage	0.30-TRG-UNM-GO	0.08	Go	0.248mm	
0.30 UNM No Go Thread Ring Gage	0.30-TRG-UNM-NGO	0.08	No Go	0.234mm	
0.30 UNM Go/No Go Thread Ring Gage Set	0.30-TRG-UNM-SET	0.08	Set	0.248mm - 0.234mm	
0.35 UNM Go Thread Ring Gage	0.35-TRG-UNM-GO	0.09	Go	0.292mm	
0.35 UNM No Go Thread Ring Gage	0.35-TRG-UNM-NGO	0.09	No Go	0.277mm	
0.35 UNM Go/No Go Thread Ring Gage Set	0.35-TRG-UNM-SET	0.09	Set	0.292mm - 0.277mm	
0.40 UNM Go Thread Ring Gage	0.40-TRG-UNM-GO	0.1	Go	0.335mm	
0.40 UNM No Go Thread Ring Gage	0.40-TRG-UNM-NGO	0.1	No Go	0.319mm	
0.40 UNM Go/No Go Thread Ring Gage Set	0.40-TRG-UNM-SET	0.1	Set	0.335mm - 0.319mm	
0.45 UNM Go Thread Ring Gage	0.45-TRG-UNM-GO	0.1	Go	0.385mm	
0.45 UNM No Go Thread Ring Gage	0.45-TRG-UNM-NGO	0.1	No Go	0.369mm	
0.45 UNM Go/No Go Thread Ring Gage Set	0.45-TRG-UNM-SET	0.1	Set	0.385mm - 0.369mm	
0.50 UNM Go Thread Ring Gage	0.50-TRG-UNM-GO	0.125	Go	0.419mm	
0.50 UNM No Go Thread Ring Gage	0.50-TRG-UNM-NGO	0.125	No Go	0.401mm	
0.50 UNM Go/No Go Thread Ring Gage Set	0.50-TRG-UNM-SET	0.125	Set	0.419mm - 0.401mm	
0.55 UNM Go Thread Ring Gage	0.55-TRG-UNM-GO	0.125	Go	0.469mm	
0.55 UNM No Go Thread Ring Gage	0.55-TRG-UNM-NGO	0.125	No Go	0.451mm	
0.55 UNM Go/No Go Thread Ring Gage Set	0.55-TRG-UNM-SET	0.125	Set	0.469mm - 0.451mm	
0.60 UNM Go Thread Ring Gage	0.60-TRG-UNM-GO	0.15	Go	0.503mm	
0.60 UNM No Go Thread Ring Gage	0.60-TRG-UNM-NGO	0.15	No Go	0.483mm	
0.60 UNM Go/No Go Thread Ring Gage Set	0.60-TRG-UNM-SET	0.15	Set	0.503mm - 0.483mm	
0.70 UNM Go Thread Ring Gage	0.70-TRG-UNM-GO	0.175	Go	0.586mm	
0.70 UNM No Go Thread Ring Gage	0.70-TRG-UNM-NGO	0.175	No Go	0.564mm	
0.70 UNM Go/No Go Thread Ring Gage Set	0.70-TRG-UNM-SET	0.175	Set	0.586mm - 0.564mm	
0.80 UNM Go Thread Ring Gage	0.80-TRG-UNM-GO	0.2	Go	0.670mm	
0.80 UNM No Go Thread Ring Gage	0.80-TRG-UNM-NGO	0.2	No Go	0.646mm	
0.80 UNM Go/No Go Thread Ring Gage Set	0.80-TRG-UNM-SET	0.2	Set	0.670mm - 0.646mm	
0.90 UNM Go Thread Ring Gage	0.90-TRG-UNM-GO	0.225	Go	0.754mm	
0.90 UNM No Go Thread Ring Gage	0.90-TRG-UNM-NGO	0.225	No Go	0.728mm	
0.90 UNM Go/No Go Thread Ring Gage Set	0.90-TRG-UNM-SET	0.225	Set	0.754mm - 0.728mm	
1.00 UNM Go Thread Ring Gage	1.00-TRG-UNM-GO	0.25	Go	0.838mm	
1.00 UNM No Go Thread Ring Gage	1.00-TRG-UNM-NGO	0.25	No Go	0.810mm	
1.00 UNM Go/No Go Thread Ring Gage Set	1.00-TRG-UNM-SET	0.25	Set	0.838mm - 0.810mm	
1.10 UNM Go Thread Ring Gage	1.10-TRG-UNM-GO	0.25	Go	0.938mm	
1.10 UNM No Go Thread Ring Gage	1.10-TRG-UNM-NGO	0.25	No Go	0.910mm	
1.10 UNM Go/No Go Thread Ring Gage Set	1.10-TRG-UNM-SET	0.25	Set	0.938mm - 0.910mm	
1.20 UNM Go Thread Ring Gage	1.20-TRG-UNM-GO	0.25	Go	1.038mm	
1.20 UNM No Go Thread Ring Gage	1.20-TRG-UNM-NGO	0.25	No Go	1.010mm	
1.20 UNM Go/No Go Thread Ring Gage Set	1.20-TRG-UNM-SET	0.25	Set	1.038mm - 1.010mm	
1.40 UNM Go Thread Ring Gage Set	1.40-TRG-UNM-DE	0.3	Set	1.205mm - 1.173mm	
1.40 UNM Go Thread Ring Gage	1.40-TRG-UNM-GO	0.3	Go	1.205mm	
1.40 UNM No Go Thread Ring Gage	1.40-TRG-UNM-NGO	0.3	No Go	1.173mm	

BASIC SCREW THREAD DESIGNATIONS

External and internal thread diagrams illustrate basic thread geometry



1. Unified Inch Screw Threads: per ASME B1.1 Federal Std. H28/2 Military Std. MIL-S-7742D

3. Metric Screw Threads: per ASME B1.13M Federal Std. H28/21

Nominal Size-Basic Major Diameter*

Number of Threads Per Inch (TPI)

Thread Form & Series (UN,UNC,UNF,UNEF,UNS)

Class of Fit**

Gaging System per ASME B1.3M

1/2 - 20 UNF - 2A (21) (21, 22, or 23)

*Decimal or machine screw number.

**1A, 2A, or 3A external (1B, 2B or 3B internal) or (SPL for specials).

2. Inch "J" Series Screw Threads:
per Military Std. MIL-S-8879C (25 July 1991)

Nominal Size-Basic Major Diameter*

Number of Threads Per Inch (TPI)

Thread Form & Series**

Class of Fit (3A ext., 3B int.)

Application Category

Safety Critical Thread Military Standard Number
Mil-S-8870

*Expressed as a 4-place inch decimal ONLY.

**UNJ, UNJC, UNJF, UNEF, UNJS.

Metric Thread Symbol, ISO 68 Metric Thread Form

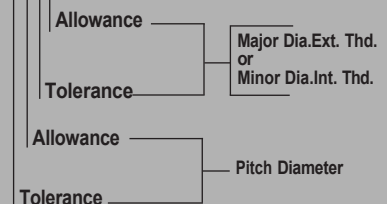
Normal Size (Basic Major Dia. in millimeters)

Pitch (in millimeters)

Tolerance Class

Gaging System per ASME B1.3M (21, 22, or 23)

M 8 x 1 - 4g6g



Standard Allowance Grades:

Internal Threads G and H shown as capital letter.

External Threads e, f, g and h shown as lower case letter.

Internal Tolerances Grades:

Internal Threads

Pitch and Minor Diameter 4, 5, 6, 7 and 8.

External Threads:

Pitch Diameter 3,4,5,6,7,8 and 9.

Major Diameter 4, 6 and 8.

THREAD GAGE TOLERANCES

W TOLERANCE												X TOLERANCE								
Threads per inch	PITCH DIAMETER					MAJOR & MINOR			LEAD			PITCH DIAMETER					MAJOR & MINOR		LEAD	
	To and incl. 1/2" diameter	Above 1/2" to 1 1/2" diameter	Above 1 1/2" to 4" diameter	Above 4" to 8" diameter	Above 8" to 12" diameter	To and incl. 1/2" diameter	Above 1/2" to 4" diameter	Above 4" diameter	1/2 Angle Tol. 0 Deg. +/- Min.	To and incl. 1/2"	Above 1/2"	Threads per inch	To and incl. 1-1/2"	Above 1-1/2" to 4"	Above 4" to 8"	Above 8" to 12"	To and including 4" diameter	Above 4"	1/2 Angle Tol. 0 Deg. +/- Min.	Lead Tolerance
80												80	.0002				.0003		30'	.0002
72	.0001	.00015				.0003	.0003		20'	.0001	.00015	72	.0002				.0003		30'	.0002
64	.0001	.00015				.0003	.0004		20'	.0001	.00015	64	.0002				.0004		30'	.0002
56	.0001	.00015	.0002			.0003	.0004		20'	.0001	.00015	56	.0002	.0003			.0004		30'	.0002
48	.0001	.00015	.0002			.0003	.0004		18'	.0001	.00015	48	.0002	.0003			.0004		30'	.0002
44	.0001	.00015	.0002			.0003	.0004		15'	.0001	.00015	44	.0002	.0003			.0004		20'	.0002
40	.0001	.00015	.0002			.0003	.0004		15'	.0001	.00015	40	.0002	.0003			.0004		20'	.0002
36	.0001	.00015	.0002			.0003	.0004		12'	.0001	.00015	36	.0002	.0003			.0004		20'	.0002
32	.0001	.00015	.0002	.00025	.0003	.0003	.0005	.0007	12'	.0001	.00015	32	.0003	.0004	.0005	.0006	.0005	.0007	15'	.0003
28	.0001	.00015	.0002	.00025	.0003	.0005	.0005	.0007	8'	.00015	.00015	28	.0003	.0004	.0005	.0006	.0005	.0007	15'	.0003
27	.0001	.00015	.0002	.00025	.0003	.0005	.0005	.0007	8'	.00015	.00015	27	.0003	.0004	.0005	.0006	.0005	.0007	15'	.0003
24	.0001	.00015	.0002	.00025	.0003	.0005	.0005	.0007	8'	.00015	.00015	24	.0003	.0004	.0005	.0006	.0005	.0007	15'	.0003
20	.0001	.00015	.0002	.00025	.0003	.0005	.0005	.0007	8'	.00015	.00015	20	.0003	.0004	.0005	.0006	.0005	.0007	15'	.0003
18	.0001	.00015	.0002	.00025	.0003	.0005	.0005	.0007	8'	.00015	.00015	18	.0003	.0004	.0005	.0006	.0005	.0007	10'	.0003
16	.0001	.0002	.00025	.0003	.0004	.0006	.0006	.0009	8'	.00015	.00015	16	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
14	.00015	.0002	.00025	.0003	.0004	.0006	.0006	.0009	6'	.0002	.0002	14	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
13	.00015	.0002	.00025	.0003	.0004	.0006	.0006	.0009	6'	.0002	.0002	13	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
12	.00015	.0002	.00025	.0003	.0004	.0006	.0006	.0009	6'	.0002	.0002	12	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
11 1/2	.00015	.0002	.00025	.0003	.0004	.0006	.0006	.0009	6'	.0002	.0002	11 1/2	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
11	.00015	.0002	.00025	.0003	.0004	.0006	.0006	.0009	6'	.0002	.0002	11	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
10		.0002	.00025	.0003	.0004		.0006	.0009	6'		.00025	10	.0003	.0004	.0006	.0008	.0006	.0009	10'	.0003
9		.0002	.00025	.0003	.0004		.0007	.0011	6'		.00025	9	.0003	.0004	.0006	.0008	.0007	.0011	10'	.0003
8		.0002	.00025	.0003	.0004		.0007	.0011	5'		.00025	8	.0004	.0005	.0006	.0008	.0007	.0011	5'	.0004
7		.0002	.00025	.0003	.0004		.0007	.0011	5'		.0003	7	.0004	.0005	.0006	.0008	.0007	.0011	5'	.0004
6		.0002	.00025	.0003	.0004		.0008	.0013	5'		.0003	6	.0004	.0005	.0006	.0008	.0008	.0013	5'	.0004
5			.00025	.0003	.0004		.0008	.0013	4'		.0003	5		.0005	.0006	.0008	.0008	.0013	5'	.0004
4 1/2			.00025	.0003	.0004		.0008	.0013	4'		.0003	4 1/4		.0005	.0006	.0008	.0008	.0013	5'	.0004
4			.00025	.0003	.0004		.0009	.0015	4'		.0003	4		.0005	.0006	.0008	.0009	.0015	5'	.0004

GAGEMAKER'S TOLERANCE CHART

RANGE	XXXX	XXX	XX	X	Y	Z	ZZ
.0009" to .8250"	.000005"	.00001"	.00002"	.00004"	.00007"	.0001"	.00020"
.8251" to 1.5100"	.000008"	.000015"	.00003"	.00006"	.00009"	.00012"	.00024"
1.5101" to 2.5101"	.00001"	.00002"	.00004"	.00008"	.00012"	.00016"	.00032"
2.5101" to 4.5100"	.000013"	.000025"	.00005"	.00010"	.00015"	.00020"	.00040"
4.5101" to 6.5100"	.000017"	.000033"	.000065"	.00013"	.00019"	.000250"	.00050"
6.5101" to 9.0100"	.00002"	.00004"	.00008"	.00016"	.00024"	.000320"	.00064"
9.0101" to 12.600"	.000025"	.00005"	.0001"	.0002"	.0003"	.000400"	.00080"

METRIC EQUIVALENTS

RANGE	XX	X	Y	Z	ZZ
.74mm to 20.96mm	.00051	.00102	.00178	.00254	.005
20.96mm to 38.35mm	.00076	.00152	.00229	.00305	.006
38.35mm to 63.75mm	.00102	.00203	.00305	.00406	.008
63.75mm to 114.55mm	.00127	.00254	.00381	.00508	.010
114.55mm to 163.35mm	.00165	.00330	.00483	.00635	.013
165.35mm to 228.85mm	.00203	.00406	.00610	.00813	.016
228.85mm to 311.40mm	.00254	.00508	.00762	.01016	.020

ANSI - INTERNATIONAL THREAD DESIGNATIONS

Designations	Thread Series	Reference
UN	Unified Inch Screw Thread, Constant-Pitch Series	B1.1
UNC	Unified Inch Screw Thread, Coarse-Pitch Series	B1.1
UNF	Unified Inch Screw Thread, Fine-Pitch Series	B1.1
UNEF	Unified Inch Screw Thread, Extra-Fine Series	B1.1
UNS	Unified Inch Screw Thread, Special Diameter Pitch, or Length of Engagement	B1.1
UNJ	Unified Inch Screw Thread, Constant-Pitch Series with Rounded Root of Radius 0.15011P to 0.18042P (3)	B1.15
	UNJC	
	Unified Inch Screw Thread, Coarse-Pitch Series, with Rounded Root of Radius 0.15011P to 0.18042P (3)	B1.15
UNJF	Unified Inch Screw Thread, Fine-Pitch Series, with Rounded Root of Radius 0.15011P to 0.18042P (3)	B1.15
UNJEF	Unified Inch Screw Thread, Extra-Fine Pitch Series, with Rounded Root of Radius 0.15011P to 0.18042P (3)	B1.15
UNR	Unified Inch Screw Thread, Constant-Pitch Series, with Rounded Root of Radius Not Less Than 0.108P	B1.1
UNRC	Unified Inch Screw Thread, Coarse-Pitch Series, with Rounded Root of Radius Not Less Than 0.108P	B1.1
UNRF	Unified Inch Screw Thread, Fine-Pitch Series, with Rounded Root of Radius Not Less Than 0.108P	B1.1
UNREF	Unified Inch Screw Thread, Extra-Fine Pitch Series, with Rounded Root of Radius Not Less Than 0.108P	B1.1
NC5	Class 5 Interference Fit External Threads	B1.12
C5HF	For Driving in Hard Ferrous Material of Hardness over 160 BHN	B1.12
NC5CSF	For Driving Copper Alloy and Soft Ferrous Material of 160 BHN or Less	B1.12
NC5ONF	For Driving in Other Non Ferrous Material (Nonferrous Materials Other Than Copper Alloys, Any Hardness	B1.12 NC5
	Class	
5 Interference Fit Internal Threads		B1.12
NC5 IF	Entire Ferrous Material Range	B1.12
NC5 INF	Entire Nonferrous Material Range	B1.12
M	Metric Screw Threads-M Profile with Basic ISO 68 Profile	B1.13M B1.18M
MJ	Metric Screw Threads-MJ Profile with Rounded Root of Radius 0.15011P to 0.18042P	B1.21M
JS	Metric Screw Threads-MJ Profile Special Series	B1.21M
UNM	Unified Miniature Thread Series	B1.10
NPT	American Standard Taper Pipe Threads for General Use	B1.20.3
NPTF	Dryseal American Standard Taper Pipe Threads	B1.20.3B
F-PTF	Dryseal Fine Taper Threads Series	B1.20.3 Appendix.C
PTF-SAE Short	Dryseal SAE Short Taper Pipe Threads	B1.20.3
PTF-SPL Short	Dryseal Special Short Taper Pipe Threads	B1.20.3 Appendix.C
PTF-SPL Extra Short	Dryseal Special Short Taper Pipe Threads	B1.20.3 Appendix.C
SPL-PTF	Dryseal Special Taper Pipe Threads	B1.20.3 Appendix.C
ANPT	Aeronautical National Form Taper Pipe Threads (2)	MIL P-7105B
NPSL	American Standard Straight Pipe Threads for Loose-Fitting Mechanical Joints with Locknuts	B1.20.1
NPSM	American Standard Straight Pipe Threads for Free-Fitting Mechanical Joints for Fixtures	B1.20.1
NPSC	American Standard Straight Pipe Threads in Pipe Couplings	B1.20.1
NPSF	Dryseal American Standard Fuel Internal Straight Pipe Threads	B1.20.3
NPSI	Dryseal American Standard Intermediate Internal Straight Pipe Threads	B1.20.3
NH	American Standard Hose Coupling Threads of Full Form	B1.20.7
NPSH	Dryseal American Standard for Hose Coupling Joints with Straight Internal & External Loose Fitting Threads	B1.20.7
NFPA 1963	Fire Hose Connections	---
NHR	American Standard Hose Coupling Threads for Garden Hose Applications	B1.20.7
NGT	National Gas Taper Threads (See Also SGT)	CGA V-1
NGO	National Gas Outlet Threads (1)	CGA V-1
NGS	National Gas Straight Threads	CGA V-1
SGT	Special Gage Taper Threads	BS.21
R	British Taper Pipe Threads	BS.21
Rc, Rp	British Taper Pipe Threads	BS.21
G	Straight Pipe Threads	BS.2779
BSW	British Parallel Screw Threads	BS.84
BSF	British Parallel Screw Threads	BS.84
BA	British Screw Threads	BS.57
ACME-C	Acme Threads, Centralizing	B1.5
ACME-G	Acme Threads, General Purpose	B1.5
STUB ACME	Stub Acme Threads	B1.8
BUTT	Buttress Threads, Pull Type	B1.9
PUSH-BUTT	Buttress Threads, Push Type	B1.9
AMO	American Standard Microscope Objective Threads	B1.11
AWWA	Underground Service Line Valves and Fittings	C800-84
DIN	German Specifications	---
JIS	Japanese Industrial Standard	---
ISO	International Standard Organization	---

NOTES: (1) All threads, except NGO, are right hand, unless otherwise designated. For NGO threads, designations RH or LH are required. (2) As published in Military Specification MIL-P7105
(3) As published in Military Specification MIL-S8879, and ISO 3161

Basic, 2B, 3B, 2A, & 3A

Standard Inch Pitch Diameters																					
No. or Frac.	Decimal Size	TPI	Series	Thread Work Plugs			Thread Rings & Setting Plugs				No. or Frac.	Decimal Size	TPI	Series	Thread Work Plugs			Thread Rings & Setting Plugs			
				Go Basic	2B Hi	3B Hi	3A Go	3A Lo	2A Go	2A Lo					Go Basic	2B Hi	3B Hi	3A Go	3A Lo	2A Go	2A Lo
#0	.060	80	UNF	.0519	.0542	.0536	.0519	.0506	.0514	.0496	9/16	.5625	24	UNEF	.5354	.5405	.5392	.5354	.5325	.5342	.5303
#1	.073	64	UNC	.0629	.0655	.0648	.0629	.0614	.0623	.0603	5/8	.625	11	UNC	.5660	.5732	.5714	.5660	.5619	.5644	.5589
#1	.073	72	UNF	.0640	.0665	.0659	.0640	.0626	.0634	.0615	5/8	.625	18	UNF	.5889	.5949	.5934	.5889	.5854	.5875	.5828
#2	.086	56	UNC	.0744	.0772	.0765	.0744	.0728	.0738	.0717	5/8	.625	24	UNEF	.5979	.6031	.6018	.5979	.5949	.5967	.5927
#2	.086	64	UNF	.0759	.0786	.0779	.0759	.0744	.0753	.0733	11/16	.6875	24	UNEF	.6604	.6656	.6643	.6604	.6574	.6592	.6552
#3	.099	48	UNC	.0855	.0885	.0877	.0855	.0838	.0848	.0825	3/4	.75	10	UNC	.6850	.6927	.6907	.6850	.6806	.6832	.6773
#3	.099	56	UNF	.0874	.0902	.0895	.0874	.0858	.0867	.0845	3/4	.75	16	UNF	.7094	.7159	.7143	.7094	.7056	.7079	.7029
#4	.112	40	UNC	.0958	.0991	.0982	.0958	.0939	.0950	.0925	3/4	.75	20	UNEF	.7175	.7232	.7218	.7175	.7142	.7162	.7118
#4	.112	48	UNF	.0985	.1016	.1008	.0985	.0967	.0978	.0954	13/16	.8125	20	UNEF	.7800	.7857	.7843	.7800	.7767	.7787	.7743
#5	.125	40	UNC	.1088	.1121	.1113	.1088	.1069	.1080	.1054	7/8	.875	9	UNC	.8028	.8110	.8089	.8028	.7981	.8009	.7946
#5	.125	44	UNF	.1102	.1134	.1126	.1102	.1083	.1095	.1070	7/8	.875	14	UNF	.8286	.8356	.8339	.8286	.8245	.8270	.8216
#6	.138	32	UNC	.1177	.1214	.1204	.1177	.1156	.1169	.1141	7/8	.875	20	UNEF	.8425	.8482	.8468	.8425	.8392	.8412	.8368
#6	.138	40	UNF	.1218	.1252	.1243	.1218	.1198	.1210	.1184	15/16	.9375	20	UNEF	.9050	.9109	.9094	.9050	.9016	.9036	.8991
#8	.164	32	UNC	.1437	.1475	.1465	.1437	.1415	.1428	.1399	1	1	8	UNC	.9188	.9276	.9254	.9188	.9137	.9168	.9100
#8	.164	36	UNF	.1460	.1496	.1487	.1460	.1439	.1452	.1424	1	1	12	UNF	.9459	.9535	.9516	.9459	.9415	.9441	.9382
#10	.190	24	UNC	.1629	.1672	.1661	.1629	.1604	.1619	.1586	1	1	14	UNS	.9536	.9609	.9590	.9536	.9494	.9519	.9463
#10	.190	32	UNF	.1697	.1736	.1726	.1697	.1674	.1688	.1658	1	1	20	UNEF	.9675	.9734	.9719	.9675	.9641	.9661	.9616
#12	.216	24	UNC	.1889	.1933	.1922	.1889	.1863	.1879	.1845	1 1/16	1.0625	12	UN	1.0084	1.0158	1.0139	1.0084	1.0042	1.0067	1.0010
#12	.216	28	UNF	.1928	.1970	.1959	.1928	.1904	.1918	.1886	1 1/16	1.0625	18	UNEF	1.0264	1.0326	1.0310	1.0264	1.0228	1.0250	1.0203
#12	.216	32	UNEF	.1957	.1998	.1988	.1957	.1933	.1948	.1917	1 1/8	1.125	7	UNC	1.0322	1.0416	1.0393	1.0322	1.0268	1.0300	1.0228
1/4	.250	20	UNC	.2175	.2224	.2211	.2175	.2147	.2164	.2127	1 1/8	1.125	12	UNF	1.0709	1.0787	1.0768	1.0709	1.0664	1.0691	1.0631
1/4	.250	28	UNF	.2268	.2311	.2300	.2268	.2243	.2258	.2225	1 1/8	1.125	18	UNEF	1.0889	1.0951	1.0935	1.0889	1.0853	1.0875	1.0828
1/4	.250	32	UNEF	.2297	.2339	.2328	.2297	.2273	.2287	.2255	1 3/16	1.1875	12	UN	1.1334	1.1409	1.1390	1.1334	1.1291	1.1317	1.1259
5/16	.3125	18	UNC	.2764	.2817	.2803	.2764	.2734	.2752	.2712	1 3/16	1.1875	18	UNEF	1.1514	1.1577	1.1561	1.1514	1.1478	1.1499	1.1450
5/16	.3125	24	UNF	.2854	.2902	.2890	.2854	.2827	.2843	.2806	1 1/4	1.25	7	UNC	1.1572	1.1668	1.1644	1.1572	1.1517	1.1550	1.1476
5/16	.3125	32	UNEF	.2922	.2964	.2953	.2922	.2898	.2912	.2880	1 1/4	1.25	12	UNF	1.1959	1.2039	1.2019	1.1959	1.1913	1.1941	1.1879
3/8	.375	16	UNC	.3344	.3401	.3387	.3344	.3311	.3331	.3287	1 1/4	1.25	18	UNEF	1.2139	1.2202	1.2186	1.2139	1.2103	1.2124	1.2075
3/8	.375	24	UNF	.3479	.3528	.3516	.3479	.3450	.3468	.3430	1 5/16	1.3125	12	UN	1.2584	1.2659	1.2640	1.2584	1.2541	1.2567	1.2509
3/8	.375	32	UNEF	.3547	.3591	.3580	.3547	.3522	.3537	.3503	1 5/16	1.3125	18	UNEF	1.2764	1.2827	1.2811	1.2764	1.2728	1.2749	1.2700
7/16	.4375	14	UNC	.3911	.3972	.3957	.3911	.3876	.3897	.3850	1 3/8	1.375	6	UNC	1.2667	1.2771	1.2745	1.2667	1.2607	1.2643	1.2563
7/16	.4375	20	UNF	.4050	.4104	.4091	.4050	.4019	.4037	.3995	1 3/8	1.375	12	UNF	1.3209	1.3291	1.3270	1.3209	1.3162	1.3190	1.3127
7/16	.4375	28	UNEF	.4143	.4189	.4178	.4143	.4116	.4132	.4096	1 3/8	1.375	18	UNEF	1.3389	1.3452	1.3436	1.3389	1.3353	1.3374	1.3325
1/2	.50	12	UN	.4459	.4529	.4511	.4459	.4419	.4443	.4389	1 7/16	1.4375	12	UN	1.3834	1.3910	1.3891	1.3834	1.3790	1.3816	1.3757
1/2	.50	13	UNC	.4500	.4565	.4548	.4500	.4463	.4485	.4435	1 7/16	1.4375	18	UNEF	1.4014	1.4079	1.4062	1.4014	1.3977	1.3999	1.3949
1/2	.50	20	UNF	.4675	.4731	.4717	.4675	.4643	.4662	.4619	1 1/2	1.500	6	UNC	1.3917	1.4022	1.3996	1.3917	1.3856	1.3893	1.3812
1/2	.50	28	UNEF	.4768	.4816	.4804	.4768	.4740	.4757	.4720	1 1/2	1.500	12	UNF	1.4459	1.4542	1.4522	1.4459	1.4411	1.4440	1.4376
9/16	.5625	12	UNC	.5084	.5152	.5135	.5084	.5045	.5068	.5016	1 1/2	1.500	18	UNEF	1.4639	1.4704	1.4687	1.4639	1.4602	1.4624	1.4574
9/16	.5625	18	UNF	.5264	.5323	.5308	.5264	.5230	.5250	.5205											

METRIC PITCH DIAMETERS

6H Thread Work Plugs and 6g Thread Ring and Set Plugs

6H Thread Work Plugs					6g Thread Rings & Setting Plugs			
Basic	mm Min. GO	Inch Min. GO	mm Max HI	Inch Max HI	mm Min. GO	Inch Min. GO	mm Max LO	Inch Max LO
M1.6 x .35	1.3730	.05406	1.4580	.05740	1.3540	.05331	1.2910	.05083
M1.8 x .35	1.5730	.06193	1.6580	.06528	1.5540	.06118	1.4910	.05870
M2 x .40	1.7400	.06850	1.8300	.07205	1.7210	.06776	1.6540	.06512
M2.2 x .45	1.9080	.07512	2.0030	.07886	1.8880	.07433	1.8170	.07154
M2.5 x .45	2.2080	.08693	2.3030	.09067	2.1880	.08614	2.1170	.08335
M3 x .5	2.6750	.10531	2.7750	.10925	2.6550	.10453	2.5800	.10157
M3.5 x .6	3.1100	.12244	3.2220	.12685	3.0890	.12161	3.0040	.11827
M4 x .7	3.5450	.13957	3.6630	.14421	3.5230	.13870	3.4330	.13516
M4.5 x .75	4.0130	.15799	4.1310	.16264	3.9910	.15713	3.9010	.15358
M5 x .8	4.4800	.17638	4.6050	.18130	4.4560	.17543	4.3610	.17169
M6 x 1	5.3500	.21063	5.5000	.21654	5.3240	.20961	5.2120	.20520
M7 x 1	6.3500	.25000	6.5000	.25591	6.3240	.24898	6.2120	.24457
M8 x 1.25	7.1880	.28299	7.3480	.28929	7.1600	.28189	7.0420	.27724
M8 x 1	7.3500	.28937	7.5000	.29528	7.3240	.28835	7.2120	.28394
M10 x 1.5	9.0260	.35535	9.2060	.36244	8.9940	.35409	8.8620	.34890
M10 x 1.25	9.1880	.36173	9.3480	.36803	9.1600	.36063	9.0420	.35598
M12 x 1.75	10.8630	.42768	11.0630	.43555	10.8290	.42634	10.6790	.42043
M12 x 1.25	11.1880	.44047	11.3680	.44756	11.1600	.43937	11.0280	.43417
M14 x 2	12.7010	.50004	12.9130	.50839	12.6630	.49854	12.5030	.49224
M14 x 1.5	13.0260	.51283	13.2160	.52031	12.9940	.51157	12.8540	.50606
M16 x 2	14.7010	.57878	14.9130	.58713	14.6630	.57728	14.5030	.57098
M16 x 1.5	15.0260	.59157	15.2160	.59906	14.9940	.59031	14.8540	.58480
M18 x 2.5	16.3760	.64472	16.6000	.65354	16.3340	.64307	16.1640	.63638
M18 x 1.5	17.0260	.67031	17.2160	.67780	16.9940	.66906	16.8540	.66354
M20 x 2.5	18.3760	.72346	18.6000	.73228	18.3340	.72181	18.1640	.71512
M20 x 1.5	19.0260	.74906	19.2160	.75654	18.9940	.74780	18.8540	.74228
M22 x 2.5	20.3760	.80220	20.6000	.81102	20.3340	.80055	20.1640	.79386
M22 x 1.5	21.0260	.82780	21.2160	.83528	20.9940	.82654	20.8540	.82102
M24 x 3	22.0510	.86815	22.3160	.87858	22.0030	.86626	21.8030	.85839
M24 x 2	22.7010	.89374	22.9250	.90256	22.6630	.89224	22.4930	.88555
M27 x 3	25.0510	.98626	25.3160	.99669	25.0030	.98437	24.8030	.97650
M27 x 2	25.7010	1.01185	25.9250	1.02067	25.6630	1.01035	25.4930	1.00366
M30 x 3.5	27.7270	1.09161	28.0070	1.10264	27.6740	1.08953	27.4620	1.08118
M30 x 2	28.7010	1.12996	28.9250	1.13878	28.6630	1.12846	28.4930	1.12177
M33 x 3.5	30.7270	1.20972	31.0070	1.22075	30.6740	1.20764	30.4620	1.19929
M33 x 2	31.7010	1.24807	31.9250	1.25689	31.6630	1.24657	31.4930	1.23988
M36 x 4	33.4020	1.31504	33.7020	1.32685	33.3420	1.31268	33.1180	1.30386
M36 x 3	34.0510	1.34059	34.3160	1.35102	34.0030	1.33870	33.8030	1.33083
M39 x 4	36.4020	1.43315	36.7020	1.44496	36.3420	1.43079	36.1180	1.42197
M39 x 3	37.0510	1.45870	37.3160	1.46913	37.0030	1.45681	36.8030	1.44894

